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January 2005

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**Technical Report Documentation Page** 

1. Report No. 0092-04-14	2. Government Accession No.	. 3. Recipient's Catalog No.				
4. Title and Subtitle  Health Monitoring of Bridge Structure Technology	5. Report Date January 2005 6. Performing Organization Code					
Volume II		ŭ ŭ				
7. Author(s) Brent M. Phares, Terry J. Wipf, Loand Yoon-Si Lee	owell F. Greimann,	8. Performing Organization Report No.				
<b>9. Performing Organization Nan</b> Bridge Engineering Center	10. Work Unit No. (TRAIS)					
Center for Transportation Research Iowa State University 2901 South Loop Drive, Suite 310	11. Contract or Grant No.					
Ames, IA 50010-8634	O .					
<b>12. Sponsoring Organization Na</b> Wisconsin Department of Transpo	<b>13. Type of Report and Period Covered</b> Final Report					
4802 Sheboygan Avenue Madison, Wisconsin 73707-7965		14. Sponsoring Agency Code				

# 15. Supplementary Notes

## 16. Abstract

The objective of this research was to synthesize information on structural health monitoring technologies with a specific interest in those having smart-structure attributes. Following a comprehensive information collection campaign and a survey of State Departments of Transportation, the identified structural health monitoring technologies (both currently in use and emerging) were carefully reviewed and summarized. This final report includes a brief summary of the history of bridge evaluation in the United States of America, current and future trends of Structural Health Monitoring, and a series of completed *SHM Technology Evaluation Forms* for each of the identified technologies. In addition, a searchable database has been developed and is included with the final report that allows easy identification and review of structural health monitoring technologies. Volume I summarizes the research approach and the key findings of the work. This volume (Volume II) consists of completed *SHM Technology Evaluation Forms* for the 101 synthesized technologies.

17. Key Words	18. Distribution Statement				
Structural health monitoring—Mo Sensors—Bridges					
19. Security Classification (of this report)	20. Security Classification (of this page)	21. No. of Pages	22. Price		
Unclassified.	Unclassified.	202	NA		

## **EXECUTIVE SUMMARY**

# **Project Summary**

The objective of this research was to synthesize information on advanced structural health monitoring technologies with a specific interest in those having smart-structure attributes. Following a comprehensive information collection campaign and a survey of State Departments of Transportation, the identified SHM technologies (both currently in use and emerging) were carefully reviewed and summarized. The product of this work includes this report (Volumes I and II) and a searchable database of the individual technologies that have been synthesized.

# **Background**

The ability to monitor the condition of a bridge structure to detect damage or changes in condition at early stages is of significant interest to many bridge owners. Currently, the most widely used damage detection methods rely on subjective, incremental visual assessments or localized testing techniques such as eddy current, ultrasonics, acoustic based sensing, strain monitoring, corrosion monitoring, and others. These methods require the location, or possible location, of damage to be known prior to the assessment. Often these locations can be estimated through appropriate engineering analysis. However, with the increasing complexity of many of the nation's bridges, potential damage locations may not be known or are too numerous to be economically tested using conventional techniques. Further complicating the issue is the fact that many conventional damage detection techniques do not allow for systematic comparison of the assessment results. Consequently, damage or deterioration cannot be easily monitored or tracked over time.

There are two primary approaches to health monitoring. First, install and monitor a relatively small number of sensors to monitor how the system is generally performing. Second, install and monitor a sufficient number of sensors with the application of advanced statistical analysis (or other methods) to detect and/or assess specific damage locations. Both approaches require various numbers of sensors and sensor types. The first provides specific behavior data, but may not reveal that important changes are taking place. This approach is well suited for an application where analysis indicates the possibility for a catastrophic failure is statistically low or in applications where the "cost" of a failure is acceptably low. For situations where specific damage or deficiencies are of significant importance or the "cost" of failure is high, one must follow the second approach, which requires the collection of significantly more performance information.

In the recent past, there have been rapid advances in the development of technologies for the evaluation of bridges. Advanced structural health monitoring has fast become a growing field in which non-intrusive damage detection techniques are integrated into a structure to monitor the complete bridge or individual bridge members. If properly implemented, it is believed that these technologies extend the useful life of bridges by allowing deterioration/damage to be identified earlier and thereby allowing relatively minor corrective actions to be taken before the deterioration/damage grows to a state where major actions are required. In addition, structural health monitoring systems allow designers to learn from previous designs to improve the performance of future bridges. While a number of structural health monitoring technologies exist, a thorough compilation of these various technologies does not. Such a synthesis of available information would allow bridge owners to more effectively select and apply these technologies.

The Iowa State University Bridge Engineering Center, through the Wisconsin Highway Research Program, conducted the project. The Research Team included Brent M. Phares (Co-principle investigator), Terry J. Wipf (Co-principle investigator), Lowell F. Greimann (Co-principle investigator), and Yoon-Si Lee (Research Assistant). The Project Oversight Committee included Thomas Strock (Federal Highway Administration), Chris Foley (Marquette University), and Joel Alsum (Wisconsin Department of Transportation).

# **Process**

The research consisted of four distinct work tasks. The first task, Task I, involved identifying the information that must be gathered to not only effectively monitor a bridge structure but to also be able to select an appropriate monitoring approach and technology. The product of Task I was a SHM Technology Evaluation Form that would be used in the synthesis of the identified structural health monitoring technologies. The intent was that the completed forms would provide a brief summary of the capability and applicability of each technology. Task II focused on collecting information on structural health monitoring technologies that are currently being used either successfully or with limited success. Similarly, Task III focused on identifying and evaluating technologies that are not currently being applied within the bridge engineering community but have potential applications. To collect information, a survey of State Bridge Engineers was performed and numerous technical reports and other literature were reviewed in addition to directly contacting numerous manufacturers. Task IV was accomplished by summarizing and synthesizing the collected information. The process for evaluating the applicability, capability, and viability of continuous or advanced health monitoring sensors and techniques, which is included in the completed SHM Technology Evaluation Forms, was based on unbiased, qualitative assessments of the ability of each technology to measure the metrics defined during Task I.

# **Findings and Conclusions**

The product of this work includes a brief summary of bridge evaluation history, current and future trends of structural health monitoring technologies and a series of completed *SHM Technology Evaluation Forms* for each of the synthesized technologies. A comprehensive database was also developed to allow easy identification and review of structural health monitoring technologies and to facilitate the selection of technologies for a specific application. With this database, the user can prescribe a specific set of parameters (e.g., type of bridge, element type, etc.) for which they would like information on available monitoring technologies; applicable technologies are then automatically identified.

Although there are several technologies with "Smart" attributes, the research team was able to identify only one SHM system that satisfied the definition of "Smart" used in this work. This system, manufactured by Pure Technologies, utilizes sensed information to determine if a wire break has occurred in either a prestressed concrete structure or a cable-supported structure. Several SHM systems classified at "Smart" by the developers are currently in the development stages. However, it is unclear if these systems will, indeed, possess all of the characteristics to be considered truly "Smart."

# LIST OF COMPANIES/INSTITUTES/ORGANIZATIONS

Acellent Technologies, Inc.
SMART Layer, SMART Suitcase, ACESS Software Suite (built-in structural diagnostic system for on-
site/remote data collection and analysis): designed to be easily integrated into new or existing structures to
automate inspection and maintenance procedures.
Advanced Corrosion Monitoring (ACM) Instruments
Corrosion monitoring system.
Acuity Research Inc
Laser displacement measurement sensor technology.  Advanced Design Consulting (ADC), Inc.  7
Advanced Design Consulting (ADC), inc.
Ultra-small MEMS sensors that can be mixed with concrete for corrosion monitoring.  Analog Devices Inc. (ADI)
•
• Developer and supplier of high performance signal conditioning devices and sensors: analog, mixed-signal
and digital signal processing (DSP) integrated circuits (ICs).
Advanced Optics Solutions (AOS) GmbH 11
<ul> <li>Monitoring system based on optical fiber technology.</li> </ul>
Applied Measurements, Ltd
<ul> <li>Various sensors and instrumentations: specialty in transducers.</li> </ul>
Advanced Structure Monitoring (ASM), Inc.
• Diagonostic Network Patch (DNP) System for real-time monitoring and forecasting structural condition.
Advanced Telemetrics International (ATI)
<ul> <li>Digital wireless telemetry technology for remote monitoring system.</li> </ul>
Bridge Diagnostics, Inc. (BDI)
• Load rating and structural testing and (short- and long-term) monitoring technologies for small to medium
span bridges.
• Short- and long-term monitoring system; BDI Structural Monitoring System (BDI-SMS) is designed for
tracking structural movement or degradation over long periods of time.
Blue Road Research 23
Fiber optic sensor technology for static and dynamic measurements.
Bragg Photonics, Inc./Avensys, Inc. ————————————————————————————————————
Fiber ontic sensor technology.
Campbell Scientific, Inc. (CSI)
• Customized structural health monitoring system; from basic system with a few channels to expandable
systems that massure hundreds of channels
Chen Yang
Fiber optic sensor technology.
Condor Earth Technologies, Inc.
<ul> <li>Real-time 3D GPS monitoring system for real-time deformation monitoring of structures.</li> </ul>
Crossbow Technology, Inc. 33
<ul> <li>MICA MOTE wireless smart sensor networking system based on MEMS technologies.</li> </ul>
Cold Regions Research and Engineering Laboratory (CRREL)
<ul> <li>Scour monitoring system based on time-domain reflectometry (TDR); for continuous, real-time, dynamic</li> </ul>
detection and measurement of bridge scour.  Daytronic Corporation
<ul> <li>Advanced high-speed data acquisition and control systems, transducer signal conditioning.</li> <li>Dunegan Engineering Company, Inc.</li> </ul>
Acoustic Emision (AE) structural health monitoring system; capable of measuring crack growth in 'noisy'
environment.  Digitexx Data System, Inc. 41
System solutions for real-time data acquisition and processing for structural health monitoring; remotely  and analysis all showneds in real-time.
records and analyzes all channels in real-time.  Division Projetar Monitoring Group International
LIVISION PROISIAR Monitoring Circuin International

• Cable force measurement devices and technologies for determination of forces and tensions in the
prestressed concrete components.
DYTRAN Instruments Inc. 45
Piezoelectric sensing technology.  EENTEC 47
<ul> <li>Instruments that supply seismic and strong motion data; structural monitoring, earthquake engineering, seismic research, and testing applications.</li> </ul>
Encardio-rite Electronics Private Ltd. 49
Instrumentation and data measuring devices for continuous monitoring.
Endevco Corporation ————————————————————————————————————
Piezoelectric sensors, accelerometers, force transducers, and MEMS technologies.
Engius 53
<ul> <li>IntelliRock concrete maturity and temperature logging system: in-situ, real-time concrete strength and associated temperature measuring.</li> </ul>
Fiberpro 55
• Fiber Bragg Grating (FBG) Sensing technology; system includes interrogation instrument, various sensor heads, installation guide, and technical consulting.
Force Technology ————————————————————————————————————
Corrosion Monitoring System.
Fiber Optic System Technology, Inc.
<ul> <li>Fiber optic sensing technology.</li> </ul>
Frequency Devices, Inc. 61
• Signal conditioning, processing and pattern recognition technologies for data acquisition, data conversion
and data translation.
GEODEV SA
Movement monitoring system (MMS) and Remote monitoring system (RMS) using GPS and laser  technologies.
technologies.  GeoIndicator Ltd
Geotechnical instruments and data acquisition system for geotechnical and structural monitoring
applications.
Geokon, Inc. 67
<ul> <li>Structural monitoring system with vibrating wire sensor technologies.</li> </ul>
Geomation, Inc. 69
<ul> <li>Field monitoring data acquisition and control system for physical measurements.</li> </ul>
Geomechanics Inc. (Applied Geomechanics Inc.)
<ul> <li>Automated tiltmeter monitoring of bridge and bridge components.</li> </ul>
GeoSIG Ltd
<ul> <li>Seismic, structural and dynamic monitoring and measuring devices and technologies.</li> </ul>
Geo Space, LP
<ul> <li>Seismic, structural and dynamic monitoring and measuring technologies.</li> </ul>
Geophysical Survey Systems, Inc. (GSSI) 77
<ul> <li>Ground Penetrating Radar (GPR) for bridge deck monitoring: BridgeScan and StructureScan.</li> </ul>
Hottinger Baldwin Messtechnik (HBM), Inc. 79
• Strain gages, force, torque, pressure transducers, load cells and measurement and monitoring equipment.
Hitec Products, Inc. (HPI) 81
<ul> <li>Weldable and bondable strain gages for field measurements.</li> </ul>
Intelligent Fiber Optic Systems (IFOS) Inc.
Optical sensing monitoring systeem utilizing Fiber Bragg Grating technology.
IMC Dataworks, LLC 85
• Integrated data measurement, acquisition, control and management system; 60+ channel systems.
Impact-Echo Instruments, LLC 87
Acoustic instruments for evaluation of concrete and masonry structures.  Infrasense, Inc.  89
<ul> <li>Ground Penetrating Radar (GPR) and Infrared thermography (IR) monitoring system.</li> </ul>

Instantel ————————————————————————————————————
• Continuous and transient vibrations and overpressure monitoring technology.  Institute of Civil Engineering, Technische Universitat Berlin 93
• Fast location of pre- and post-tensioning steel fractures and the degree of damage in bridge decks and other
concrete structures using the Remanent Magnetism (RM) Method.
InterCorr International, Inc. 95
<ul> <li>SmartCET intelligent corrosion monitoring for reinforced concrete structure; online, real-time monitoring of corrosion rate and pitting.</li> </ul>
Invocon, Inc.
<ul> <li>Micro-Miniature Wireless Instrumentation System (MicroWIS); MEMS technologies for wireless structura health monitoring.</li> </ul>
IOtech, Inc.
<ul> <li>Ethernet-based portable high-speed waveform data acquisition system for pile monitoring.</li> </ul>
Johns Hopkins University Applied Physics Laboratory (APL) 101
<ul> <li>Smart Aggregate: wireless embedded sensor platform (WESP) technology for corrosion monitoring.</li> </ul>
Kawasaki Heavy Industries (KHI), Inc.
<ul> <li>Fatigue Detecting Sensor (FDS): for detecting oncoming fatigue cracks; can be used for remaining life evaluation of steel structures.</li> </ul>
Kinemetrics, Inc.
<ul> <li>Real-time, on-line continuous monitoring of structural integrity.</li> </ul>
LDS Test and Measurement LLC 107
Vibration test system and data acquisition system, and other measurement instruments.
Leica Geosystems AG 109
<ul> <li>Real-time kinematic Global Positioning System (RTK-GPS); displacement/deformation monitoring system for long span bridges with 3D millimeter-level accuracy.</li> </ul>
Light Structures AS
• Fiber optic sensing monitoring system.
LOADTEST, Inc.
<ul> <li>Osterberg-Cell (O-Cell): Bi-directional deep foundation load testing; testing in difficult locations; improved safety at the job site since there are no loads, load beams, jacks or spherical seatings overhead or above ground.</li> </ul>
Luna Innovations ————————————————————————————————————
Fiber ontic sensor technology
LxSix Photonics, Inc.
Fiber ontic sensor technology
Micron Optics Inc.
Optical Sensor Interrogators and Analyzers.
MicroStrain, Inc.
<ul> <li>High-speed wireless sensor networks (G-LINK, V-LINK, SG-LINK) based on MEMS technologies.</li> </ul>
North Carolina A&T State University 123
<ul> <li>SHM system utilizing a "continuous acoustic emission sensor" and an embeddable local Acoustic Emission Processor (AEP).</li> </ul>
Omega Engineering, Inc.
<ul> <li>Sensors and data acquisition system (various sensors and electronics, instruments supplier).</li> </ul>
Omni Instruments 127
<ul> <li>Various sensors and instruments for measurement, control and data acquisition.</li> </ul>
OMNISENS SA
<ul> <li>Fiber Optics Distributed Sensing Techniques.</li> </ul>
Onset Computer Corporation
<ul> <li>Data Logger / Controllers technology.</li> </ul>
OSMOS Inc. c/o GACC 133
OSMOS system (a long-term monitoring of global structural changes through an integration of components
into or onto the structure).
OSMOS Weigh-In-Motion System (WIMS) for Bridges

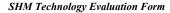
Physical Acoustics Corporation (PACNDT)
Acoustic Emission (AE) monitoring system.  PCB Piezotronics, Inc.  139
Manufacturer of accelerometers and vibration sensors.  Penny & Giles
Linear displacement sensors
Pure Technologies, Ltd
• SoundPrint Acoustic monitoring system: SoundPrint uses an array of sensors to measure the response of a
structure caused by the energy released when tensioned wires fail or other event of interest occur; tendon monitoring, corrosion, fatigue crack, bolt/rivet failure detection.
RdF Corporation 145
<ul> <li>Temperature sensors and thermocouples for OEM and various applications.</li> </ul>
Rieker Inc.
<ul> <li>Inclinometers (tilt monitoring and slope measurement) and other sensors.</li> </ul>
Roctest Telemac Ltd. 149
<ul> <li>Automated, customized structural health monitoring system.</li> </ul>
S+R Sensortec GmbH
• Corrosion Monitoring System: monitoring corrosion risk of steel in concrete; monitoring the ingress of
chlorides and carbonation, as well as time-to-corrosion.
SiF Universal Pte Ltd
<ul> <li>Fiber Bragg Grating (FBG) monitoring sensors and measuring devices.</li> </ul>
Silicon Design, Inc. (SDI) 155
MEMS accelerometers and acceleration data acquisition system.
Slope Indicator
Geotechnical and structural monitoring system.  Smart Fibres Ltd
Structural health monitoring system based on optical fibre sensing technologies.
SMARTEC
<ul> <li>Advanced global health monitoring system based on fiber optic sensing technologies (SOFO monitoring</li> </ul>
system): measuring deformations over long measurement bases.
<ul> <li>Multiplexed Strain and Temperature Monitoring System (MuST) based on Fiber Bragg Grating (FBG)</li> </ul>
sensors technologies.
• 3 Dimensional deformation monitoring network (3DeMoN): a GPS-based technology system used for permanent monitoring of millimeter-scale movements; flexible and re-configurable; quick installation; weather independent; 3D displacement monitoring.
Smart Structures LLC
<ul> <li>Customized structure health monitoring system (using EM stress sensors, wireless sensors, fiber optic sensors)</li> </ul>
Somat Ltd. ————————————————————————————————————
<ul> <li>Portable, rugged data acquisition and analysis system.</li> </ul>
SRI International 171
Smart Pebble: a passive sensor activated by radio frequency waves for monitoring the level of chloride ingress into concrete bridge decks.
Smart Structures Research Center (SSRC) 173
• SMART Rebar: a new built-in diagnostic technique to detect debond and yielding within steel-reinforced
concrete structures.
Strain Monitor Systems, Inc. 175
<ul> <li>Remotely monitoring the health of major structural inventory.</li> </ul>
Strainstall Ltd.
<ul> <li>Load measurement and stress analysis (from simple, battery-powered static logging systems to fully</li> </ul>
automated structural health monitoring systems)
Structural Monitoring Systems Ltd. 179
• Comparative Vacuum Monitoring (CVM) system for in-situ, real-time monitoring of crack initiation and/or
nronagation: consisting of an inert sensor, a regulated vacuum source, and a fluid flow-measuring device

Summit Instruments, Inc
<ul> <li>Manufacturer of precision accelerometer, inertial, and VXI products.</li> </ul>
SuperLogics, Inc. 183
<ul> <li>Supplier of various sensors and data acquisition systems.</li> </ul>
Texas Measurements, Inc. 185
<ul> <li>Civil engineering transducers and data loggers for measuring various physical quantities.</li> </ul>
Transducer Techniques, Inc. ————————————————————————————————————
<ul> <li>Load cells and signal conditioning products.</li> </ul>
University of Texas (Design Analysis Associates, Inc.) ————————————————————————————————————
<ul> <li>Bridge foundation scour monitoring research performed by the Field Systems and Construction Automation Laboratory (FSCAL) at the University of Texas - Austin.</li> </ul>
Virginia Technologies, Inc. (VTI) 191
<ul> <li>Corrosion monitoring of steel reinforced concrete structures using embedded instrumentation: long term corrosion monitoring including linear polarization resistance (LPR), open circuit potential (OCP), resistivity, chloride ion concentration (Cl-) and temperature.</li> </ul>
Vienna Consulting Engineers (VCE) 193
<ul> <li>Bridge Monitoring System (BRIMOS): monitoring and inspection system is based on the analysis of the dynamic characteristic of structures.</li> </ul>
VETEK Systems Corporation
<ul> <li>Corrosion monitoring of reinforcing bar and other steel components: onset of corrosion, cessation of corrosion, and intensity of corrosion growth.</li> </ul>
Vibra-Metrics 197
<ul> <li>Manufacturer of vibration sensing products: accelerometers (vibration sensors), accelerometer power supplies, accelerometer switch boxes, online Condition Based Management Systems, and accelerometer accessories.</li> </ul>
Wilcoxon Research, Inc. 199
<ul> <li>Manufacturer and supplier of accelerometers and vibration sensors.</li> </ul>
Witten Technologies, Inc. (WTI)
<ul> <li>Computer Assisted Radar Tomography (CART) system for mapping and monitoring concrete or asphalt deck or shallow subsurface; CART system uses a Ground Penetrating Rader (GPR) array.</li> </ul>





1. General Infor	mation											
Description of	SMA	RT Lay	er, SMAR	T Suitcase, ACESS	Software Suite	(built-in s	structural diagno	ostic system for on	-site/remote d	ata collection and		
Technology				e easily integrated in	nto new or exis	ting struct			aintenance pr	ocedures.		
Manufacturer and Contact informat			hnologies,	m. Inc. www.acellent.com Tel: (408) 745-1188 Fax: (408) 745-6168								
Features		or type	lett Park D	SMART Layer (built-in sensor network for area sensing): a thin dielectric film with an embedded network of								
1 catales	Sens	or type		distributed piesoelectric actuators/sensors; it can be manufactured in a variety of sizes, shapes, and complexity.								
		acquisit		SMART Suitcase (Model SCS3100/3200 and others): a portable signal generation and data acquisition instrument,								
		essing, a	ind	12 bit high-speed data acquisition board. ACESS Software: provides utilities for signal processing and data visualization, data management tools and other.								
	archi	ving municat	ione	Direct wire connect				led through ethern	et or internet (	remote control		
	Com	mumcat	10113	software is needed			temotery control	ica unough chicin	et of internet (	remote control		
	'Sma	rt' attrib	outes	Autonomous inspection monitoring, etc.).	ction and maint	enance pr	ocedures (struct	ural condition mor	nitoring, dama	ge detection, process		
	Othe	r		SMART Suitcase is compatible with other sensors (developed by a third-party company) in multi-channel data								
				acquisition.	F		( I		1. J.			
2. Applicability												
Bridge Type ⊠ Slab			⊠G	irder/Deck		□ Truss		Г	Arch			
Rigid Frame				ispension		⊠ Cable			Vertical lift			
⊠ Swing				ascule		Other						
Bridge Compon	ent											
Deck			⊠ Plank ☐ Other:	⊠ Nai	led laminated	⊠ GI	ue-laminated	□ Prestressed	laminated	Stressed timber		
	⊠ Concre	te:	Reinfor	ced Pres	stressed/post-te	nsioned						
	Steel:		Other: Grid	⊠ Ortl	notropic	⊠ Bı	ickle plate		steel flooring			
		_	Other:				1					
Superstructure		lomont										
Superstructure	Multi-l		rder systen	n: 🛛 Girder floc	or beam/diaphra	gm syster	n 🛚 Tee b	neam 🖂	Box girder	Channel beam		
	⊠ Slab	, <b>c</b> am <sub>B</sub>	ider by bler	<u>_</u> on <b>u</b> er not	or obtain diapino	.8 0 , 5	🔼 100 0	- Luin	Don gravi	Za chamier ocam		
	Truss r											
		lement										
	Secondary	Elemen	1 <i>t</i>									
	⊠ Connec				oolted		Welded     ■     Welded     Welde     Weld	⊠ Piı	a & hanger			
	□ Bracing				□ Lateral			⊠ Sw				
	⊠ Diaphr	agm										
	□ Cover     □ Stiffen	piate er										
	Other:	O1										
	Bearing											
	⊠ Fixed		<b>⊠</b> α1: 1:	1 / <b>5</b> 7 p 11	⊠ n		ZI D. 11.1		. Mp	√ N		
		sion:	⊠ Sliding	plate Roller	⊠ Ro	cker [	☑ Pin and link	⊠ Elastomer	ic 🛛 Po	t Restraining		
	Other:											
Substructure	Abutm	ent:		☐ Cother:	⊠ Bridg	e seat	□ Piles	⊠ <i>\</i>	Vall (stem/bac	k/wing)		
	☐ Pier/be	nt/exter	ided pile:	Pier cap	Shaft     Shaft		Column/	stem S	ubmerged pile	e/pile cap/footing		
) (i	4.1.1	l Fl		Other:	7 11	7.16 77	1 . 1					
Miscellaneous	Additional  1. Cable-si			al types of bridge (C	able-supported	l, Movable	e bridge, etc)					
	☐ Tower	ирропсс		Main/secondary cable	e 🛛 Cable a	ınchorage		or rod 🛛 Da	mping system			
	Strand			Cable bands		enclosures			1 0 3			
	2. Movabl	U			_			_				
	Electri			Motors and power ess areas (joints, etc.		ing machi	nery and equipn	nent 🗌 Ot	ner:			
		y critica	ii, nigh stre	ess areas (joints, etc.	).							
Monitoring Inte		oncion/	contraction	n 🛛 Rotation/	targian		₩ war/an	alling/scaling/dela	mination			
Section loss		tlement	Contraction	☐ Misalign				ion failure or defic				
□ Deformation		re break	age		cal/electrical m	alfunction		amage	ionoros			
Debonding	_	sion/sco			s and pounding	<u>,</u>		e joint closing/ope	ening			
Corrosion		vironme	ntal	Other:								
Measurement M	<u>letric</u>		5-a	4:1		4:/ 1	.: <u>-</u>	J.M.: "				
☐ Strain ☐ Temperature			Deflection/ Magnetic f	displacement	☐ Accelera ☐ Electrica			Moisture/humid Chemical compo				
Radar waves			Acoustic w		☐ Magneti			Blectromagnetic		gamma ray, etc)		
☐ Thermal wave	es			d/direction	Other:		_		()	, 5		







3. Cost								
Hardware	Sensor	Standard 8-sensor SMART Layer: \$500~\$2,000.						
	Data acquisition system	64-channel system: \$7,500~ (other systems available).						
	Communication system							
	Data archiving system							
	Other	Laptop (for remotely controlling the system): \$2,000 (optional).						
Software	\$2,500~\$15,000.							
Labor	Installation							
	Use							
Other: Custom de	esign is normally priced highe	r depending on numbers of sensors employed.						

Life expectancy	No official life expectancy.
	Additional protective coating over sensors can be applied for longevity.
Power	110/220V AC.
Environmental	SMART Layer: -40°C to 90°C.
conditions	SMART Suitcase: 0 to 45°C.
Data	Output frequency: 61 mHz to 10 MHz.
storage/transfer/	Sampling rate: 5 MS/s, 10 MS/s and 25 MS/s at dual-channel mode.
processing	

Power source	Normally any available ground-line power supply or generator. AC/DC.
Accessibility	Direct access needed for sensor installation and data acquisition (remote control system optional).
Technical expertise	Moderate training on how to operate the system.

Upon agreement.

# 7. On-Going or Completed Bridge Related Projects and References

No bridge related projects yet; manufacture claims that the system is well suitable for bridge structures.

#### References:

- Lin, M. "Development of SMART Layer for Built-in Structural Diagnostics," Structural Health Monitoring 2000, Stanford University, Palo Alto, California, pp. 603-611, 2000.
- Lin, M., Qing, X., Kumar, A., and Beard, S.J. "SMART Layer and SMART Suitcase for Structural Health Monitoring Applications," Acellent Technologies, Inc.

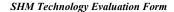
#### 8 Notes

- Acellent Technologies, Inc. was founded in 1999 to enhance development and commercialize the smart structures technology emerging from Stanford
  University's research labs; the company develops and manufactures sensor network products that leverage its proprietary SMART Systems technologies to
  obtain solutions for real-time structural health monitoring.
- Additional feasure of the system: robust hardwire connections wire 30 sensors directly to the SMART Suitcase; SMART Layer can incorporate other types of sensors to monitor properties such as strain and moisture; sensors can either be surface-mounted on existing structures or integrated into new structures during fabrication or construction; real-time structural health monitoring of a wide-range of damage critical structures or components.
- Impact detection system also available: users can utilize the system continuously in real-time to detect external impact events, time of impact, location of impact, impact energy/force, severity of impact (together with active system).
- Acellent's products are available in standard or custom design configurations.
- Use of the system on concrete structure seems questionable; it is possible but the sensor was designed mainly for composite and steel structures.





1. General Infor	mation											
Description of Technology	Corrosion	monitoring	system witl	h ACM conc	crete probe.							
Manufacturer and Contact informat				(ACM) Instr over-Sands I	ruments LA11 7NY, I	England		ntiostat.com 0)15395 591		44 (0)153	395 58562	
Features	Sensor typ		Monitoring embeddable probes, each probe with 8 electrodes.									
	Data acqui processing archiving	sition, , and	Concrete 32 (built originally for monitoring bridge decks): a matrix switching arrangement at the front of each of the 32 channels allows any combination of 8 embedded probes per channel to be monitored for galvanic currents, LPR and potential. Temperature is measured and the instrument can accept ER probes. The resulting data is then plotted as a 2D or 3D contour map to help with bridge repair and operation.									
	Communic	eations					l monitoring via			availabl	e.	
	'Smart' att	system fo	r high corro	sion.		•	•		•	ation. Alarming		
	Other		Field Machine: corrosion monitoring and data acquisition device for concrete structures (available from single channel to 12 channels).									
2. Applicability Bridge Type												
Slab  ☐ Rigid Frame ☐ Swing		$\boxtimes$ S	Girder/Deck Suspension Bascule	:		⊠ Trus ⊠ Cabl □ Othe	e-stayed		⊠ Arc ⊠ Ver	ch rtical lift		
Bridge Compon												
Deck	☐ Timber:	Plank Other:			d laminated	_	lue-laminated	☐ Pres	stressed lamir	nated	Stressed timbe	er
	Concrete:	Reinfo Other:					11 1		. 1 . 1	d :		
	☐ Steel:         ☐ Grid           ☐ Other:			☐ Orthotropic			suckle plate	Cor	rugated steel	Hooring		
Superstructure	FRP:  Primary Elemen	nt .										
		er t	m: 🛛 (	Girder floor l	beam/diaphra	agm syste	m 🛚 Tee	beam	⊠ Box	girder	⊠ Channel t	beam
	Secondary Elem Connector at Bracing: Diaphragm Cover plate Stiffener Other:			Riveted/bol Cross	Ited		☐ Welded ☐ Lateral		☐ Pin & ha	anger	☐ Splice	
	Bearing  Fixed  Expansion:  Other:	☐ Slidin	g plate [	Roller	□ Ro	ocker	☐ Pin and link	c □ Ela	astomeric	□ Po	t 🔲 Restrai	ining
Substructure	Other:  Abutment:		⊠ Foo		⊠ Bridg	ge seat	Piles		⊠ Wall (	stem/bac	k/wing)	
	☐ Pier/bent/ext	ended pile:		cap	Shaft     Shaft	t	⊠ Colum	n/stem	Subme	erged pile	e/pile cap/footing	
Miscellaneous	Additional Elem  1. Cable-suppor  ☐ Tower ☐ Strand shoes 2. Movable brid ☐ Electric brak  Other:	ted bridge	Otherial types of Main/secon Cable band	f bridge (Cab ndary cable s	Cable	anchorage enclosure	e		☐ Dampin	g system		
Monitoring Inte												
☐ Crack/fractur☐ Section loss☐ Deformation☐ Debonding☐ Corrosion☐	Expansion  Settlement  Wire bread  Erosion/s  Environn	nt akage scour					☐ Connect	ction failure damage	ng/delaminat or deficiencions sing/opening			
Measurement M	letric	Deflection	n/displacem	ent	☐ Accelera	ation/vibr			humidity lev			
Temperature Radar waves Thermal wave	es $\square$	Magnetic Acoustic v	field/flux			al voltage	/current	Chemica	l composition	n	, gamma ray, etc)	)







3. Cost		
Hardware	Sensor	
	Data acquisition system	Field Machine: $$20,020$ for single channel ( $$1.00 = £1.82$ ).
	Communication system	
	Data archiving system	
	Other	
Software		
	× . 11 .:	
Labor	Installation	
	Use	

Other: Cost of typical monitoring system ranging from \$8,000 to \$60,000 depending on the size of project. Cost can rise if high-technology (remote communication, additional software to report high corrosion alarms, etc.).

Life expectancy	15 years plus. Up to 5 year-warranty.
Power	110/230V AC 50-60 Hz, or12V input/12V output for portable computer.
Environmental conditions	Operating temperature: -5°C to 72°C.
Data	Current output: +500 mA.
storage/transfer/	Frequency response: 30 KHz (1 to 100k Ohm load). Frequency Range: 10 µHz to 30 KHz.
processing	Measurement resolution: $1 \mu V \pm 0.0015\%$ nonlinearity.

5. Implementati	. Implementation Needs						
Power source	AC/DC, solar pannel.						
Accessibility	Direct access needed for sensor installation and data acquisition (remote control system optional).						
Technical expertise	Minimal training on how to operate the system.						
	system requirement: Windows 95, 98, ME, 2000 or XP (XP recommended for improved reliability). uirements- Standard PC with free serial port, Pentium 100, 64 MB RAM, 40 MB free disc space, CD Rom drive.						

#### 6. Availability

Approximately 4 to 6 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

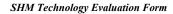
Many corrosion monitoring projects on reinforced concrete structures in many countries (detailed information not available).

- ACM has been developing and supplying various corrosion monitoring instrumentations (both standard and custom design) since 1985.
- Custom elements, especially logging techniques can be created to bridge owner's specification; ACM often build a PC into their instrument (separately screened naturally); By adding internet connection either via a LAN, phone line or mobile phone, ACM offers new internet control software that the data can be retrieved from any PC connected to the internet, proving the ability to change parameters in the office.
- Other corrosion monitoring related products are also available.
- ACM does not seem to have that many experiences with bridge structures, but appears to have several engineers and people with plenty experiences of corrosion monitoring; the company claims that they can build any system to meet customer's needs.





1. General Information								
Description of Technology	Laser displacement measurement sensor technology.							
Manufacturer and								
Contact information								
Features	Sensor type	up to 12 micron accuracy; AR an accuracy of 0.1 inches.						
	Data acquisition, processing, and							
	archiving							
	Communications							
	'Smart' attributes							
	Other							
2 4 1: 1:1:4								
2. Applicability								
<u>Bridge Type</u> ⊠ Slab	$\boxtimes$	Girder/Deck	□ Truss					
Rigid Frame	$\overline{\boxtimes}$ :	Suspension	⊠ Cable-s	stayed	✓ Vertical lift			
⊠ Swing		Bascule	Other:					
Bridge Compone								
Deck	Timber: Plank		_	e-laminated	☐ Prestressed laminated	Stressed timber		
	Concrete: Reinfo		st-tensioned					
	Steel: Grid Other:	☐ Orthotropic	Buc	kle plate	Corrugated steel flooring			
_	FRP:							
Superstructure	Primary Element       ☐ Multi-beam/girder system:       ☐ Girder floor beam/diaphragm system       ☐ Tee beam       ☐ Box girder       ☐ Channel beam							
	☐ Multi-beam/girder system: ☐ Girder floor beam/diaphragm system ☐ fee beam ☐ Box girder ☐ Channel be							
	☐ Truss member							
	Arch element							
_	Other: Secondary Element							
	Connector and fastener	☐ Riveted/bolted		Welded	☐ Pin & hanger	☐ Splice		
	☐ Bracing: ☐ Cross ☐ Lateral ☐ Sway							
	Diaphragm							
	☐ Cover plate ☐ Stiffener							
	Other:							
	Bearing							
	☐ Fixed ☐ Expansion: ☐ Slidin	ng plate  Roller	Rocker	Pin and link	☐ Elastomeric ☐ Pot	Restraining		
	Other:	ig plate	ROCKEI	j i ili and ilik		Kestranning		
0.1.4	Other:		) · 1	□ p:i	□ xy 11 / , / / 1	/ : )		
Substructure	☐ Abutment: ☐ Footing ☐ Bridge seat ☐ Piles ☐ Wall (stem/back/wing) ☐ Other:							
	☐ Pier/bent/extended pile	☐ Pier cap ☐ S ☐ Other:	Shaft	Column/ste	em Submerged pile	/pile cap/footing		
Miscellaneous	Additional Element for special types of bridge (Cable-supported, Movable bridge, etc)							
	1. Cable-supported bridge							
			ble anchorage ble enclosures	☐ Anchor☐ Other:	rod			
	2. Movable bridge	Cable bands	oic chelosures	□ Other.				
		Motors and power	erating machin	ery and equipmer	nt Other:			
	Other:							
Monitoring Inter  ☐ Crack/fracture		D-4-4:/4:		□ W//11	··· -/1:/4-1 ··4:			
Section loss	Expansion/contracti	on Rotation/torsion Misalignment		Connection	ing/scaling/delamination failure or deficiencies			
Deformation	☐ Wire breakage	Mechanical/electrical	al malfunction	☐ Impact dan				
Debonding	Erosion/scour	Looseness and poun	ding	☐ Excessive j	oint closing/opening			
Corrosion	☐ Environmental	Other:						
Measurement Mo		n/displacement	eleration/vibrati	ion 🗆 x	Moisture/humidity level			
☐ Strain ☐ Temperature	☐ Magnetic	· —	eieration/vibrati trical voltage/ci	_	Chemical composition			
Radar waves	Acoustic	waves	netic waves		Electromagnetic waves (X-ray,	gamma ray, etc)		
Thermal wave	s Wind spe	ed/direction	er:		,	= *		







3. Cost						
Hardware	Sensor AR200: \$1,250/unit. AR600: \$2,800/unit. AR4000: \$3,500/unit.					
	Data acquisition system					
	Communication system					
	Data archiving system					
	Other	Acuity laser line scanner: \$8,000/unit.				
Software						
Labor	Installation					
	Use					
Other:	1					

4. Limitations	
Life expectancy	5 to 6 years (conservatively). 10 years plus life expectancy.
Power	AR200: 12 to 30V DC plus function output current. AR600: 12 to 24V DC. AR4000: 5 to 6V DC.
Environmental conditions	AR200: 0 to 60°C. AR600: 0 to 50°C. AR4000: -17 to 50°C.
Data storage/transfer/ processing	
Other:	

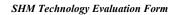
5. Implementati	5. Implementation Needs							
Power source	DC.							
Accessibility	Direct access needed for sensor installation.							
Technical								
expertise								
Other:								

3 to 4 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

Many applications in various industries (bridge related monitoring project not available).

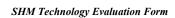
- Laser sensors can be programmed using serial commands through a PC computer.
- Optional products for AR200 laser measurement sensor include an AC/DC power supply, an alphanumeric display and a useful software library.
   Options for the AR600 laser displacement sensor include a high resolution detector, an AC/DC power supply, laser power upgrades, and optical band pass filter, current loop output, a software library and an alphanumeric display.
- List of recommended professional integrators of Acuity lasers into industrial applications are available on company website.







1. General Information								
Description of Technology	Ultra-sma	all MEMS se	nsors that can be mixed	d with concrete for corr	osion monitoring.			
Manufacturer and								
Contact informati Features	on PO Box 1 Sensor ty	87, 126 Ridg pe	E Road, Lansing, NY 14882 Tel: (607) 533-3531 Fax: (607) 533-3618  Silicon-based MEMS sensors combined with radio frequency identification devices (FRIDs); tether-free, passive sensors; These detectors are a little larger than a pin-head and can be poured along with the concrete into a bridge deck or road bed.					
	Data acque processin archiving	g, and						
	Commun		Radiation signal.					
	'Smart' a	ttributes						
	Other					n a hand-held monitoring devic sensor would remain unpowere		
2. Applicability								
Bridge Type  ☐ Slab ☐ Rigid Frame ☐ Swing		$\overline{\boxtimes}$ S	Girder/Deck Juspension Bascule	⊠ Truss ⊠ Cable □ Other	e-stayed	⊠ Arch ⊠ Vertical lift		
Bridge Compone Deck	Timber:	☐ Plank	□ Naile	d laminated G	lue-laminated	Prestressed laminated	Stressed timber	
	Concrete:	Other:	_	ressed/post-tensioned				
-	Other:				uckle plate	Corrugated steel flooring		
-	FRP:	Other:			- Plate			
Superstructure	Primary Eleme							
_		ber ent ment and fastener:		beam/diaphragm system	m ⊠ Tee bea	am ⊠ Box girder  □ Pin & hanger □ Sway	☑ Channel beam ☐ Splice	
_	□ Diaphragm           □ Cover plate           □ Stiffener           □ Other:           Bearing							
-	Fixed Expansion: Other:	☐ Slidin	g plate	☐ Rocker [	Pin and link	☐ Elastomeric ☐ Pot	Restraining	
Substructure	Abutment:		☐ Footing☐ Other:	☐ Bridge seat	⊠ Piles		k/wing)	
	☑ Pier/bent/ex	ktended pile:		⊠ Shaft	⊠ Column/sto	em Submerged pile	/pile cap/footing	
Miscellaneous	Additional Elea  1. Cable-suppo Tower Strand shoe 2. Movable bri Electric bra Other:	orted bridge es  dge		ble-supported, Movable Cable anchorage Cable enclosures Operating machi	Anchor			
Monitoring Inter     Crack/fracture     Section loss     Deformation     Debonding     Corrosion	Expansi Settlem Wire br Erosion Environ	eakage /scour	☐ Misalignm ☐ Mechanica		Connection Impact dar	ling/scaling/delamination n failure or deficiencies mage joint closing/opening		
Measurement M   Strain   Temperature   Radar waves   Thermal wave	 [ [	☐ Magnetic☐ Acoustic v		☐ Acceleration/vibra ☐ Electrical voltage/ ☐ Magnetic waves ☐ Other: Radio frequ	current	Moisture/humidity level Chemical composition Electromagnetic waves (X-ray, on signal.	gamma ray, etc)	







3. Cost		
Hardware	Sensor	
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:	•	

4. Limitations	
Life expectancy	Being design for an expected life of 100 years.
Power	
Environmental conditions	
Data storage/transfer/ processing	
Other:	

Accessibility Can ba poured into concrete during construction.  Technical expertise	Power source	Electrical energy radiation.
Technical Technical		
	Accessibility	Can be poured into concrete during construction.
expertise	Technical	
	expertise	

Under development.

# 7. On-Going or Completed Bridge Related Projects and References

• "Making Brides Safe from Collapse: Advanced Design Consulting receives federal grant to develop MEMS sensors that can be mixed with concrete," ADC Press Release, Advanced Design Consulting, Inc.

- The sensor is being designed to monitor moisture, temperature, pH, and the concentration of chloride, sodium and potassium ions within the concrete.
   According to Eric Johnson, Vice President of Research at ADC, these devices are expected to provide critical data for evaluating concrete performance from its freshly mixed state to its casting, through the concrete's service life, to its period of deterioration and repair.





1. General Infor	mation									
Description of Technology	(DSP) integ	grated circuits		signal condition	oning devi	ices and sensor	rs: analog,	mixed-signal and	d digital	signal processing
Manufacturer and	Analog Dev	vices Inc. (AI	OI)			www.analog		·=	_	
Contact informati Features	Sensor type	106, Norwoo	od, MA 02062-9106 MEMS Acceleromete	ers (ADXL): 1	ow-power	Tel: (800) 2 r, low-cost mic	262-5643 or crocontrolle	(781) 461-3333 ers via duty cycle	Fax:	781-461-4482 1000g shock
	D :		survival.		111 /	1	1: 1		. 1	
	Data acquis processing, archiving		Various products and acquisition system is,						grated sy	/stems, etc). Data
	Communica	ations	RF, Cellular handset	ICs, optical n	etworking	, RS-232/422/	485 transce	eivers, and other	wireless	options.
	'Smart' attr									
	Other	]	Many other devices (	e.g., signal pr	ocessors,	power supply	devices, etc	e.) are also availa	ıble.	
2 4 11 1-114-										
2. Applicability										
Bridge Type  ☐ Slab ☐ Rigid Frame ☐ Swing			der/Deck spension scule		☐ Truss☐ Cable			<ul><li>☑ Arch</li><li>☑ Vertice</li></ul>	al lift	
Bridge Compone	ent									
Deck		☐ Plank☐ Other:	Nailed     Na	d laminated	⊠ Gl	ue-laminated	⊠ Pre	estressed laminate	ed 🛭	Stressed timber
	_	Reinforce	ed Prestro	essed/post-ter	nsioned					
		Grid Other:	☑ Orthot	ropic 🛮 Buckle plate 🔻 🕻			⊠ Co	Corrugated steel flooring		
	⊠ FRP:									
Superstructure	Primary Element  ☐ Multi-beam/g ☐ Slab ☐ Truss membe ☐ Arch element ☐ Other:	girder system er	: ⊠ Girder floor l	beam/diaphra	gm systen	n 🛚 Tee	beam	⊠ Box gir	rder	Channel beam
	Secondary Eleme Connector and Bracing: Diaphragm Cover plate Stiffener Other:		⊠ Riveted/bol ⊠ Cross	lted		⊠ Welded ⊠ Lateral		⊠ Pin & hanş ⊠ Sway	ger	⊠ Splice
	Bearing  ☐ Fixed ☐ Expansion: ☐ Other:	⊠ Sliding	plate 🛚 Roller	⊠ Roo	cker 🛭	☑ Pin and link	E 🛛 El	astomeric	⊠ Pot	■ Restraining
Substructure	Other:  Abutment:		□ Footing     □ Other:	⊠ Bridg	e seat	⊠ Piles		⊠ Wall (ste	m/back/	wing)
	☑ Pier/bent/exte	ended pile:	☐ Pier cap ☐ Other:	Shaft		⊠ Columr	n/stem	Submerg	ed pile/p	oile cap/footing
Miscellaneous	Additional Eleme  1. Cable-supporte  ☐ Tower  ☐ Strand shoes  2. Movable bridg  ☐ Electric brake  Other:	ed bridge M Ca ge	ain/secondary cable able bands otors and power	⊠ Cable a ⊠ Cable e	nchorage nclosures			☑ Damping s	system	
M										
Monitoring Inte		t kage cour					ction failure damage	ling/delamination or deficiencies osing/opening	n	
Measurement M		D. G: .:			,· , ··	,.		Д :1:. 1		
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave		Deflection/d Magnetic fie Acoustic wa Wind speed/	eld/flux ves		l voltage/o		Chemic	e/humidity level al composition nagnetic waves (		gamma ray, etc)





3. Cost						
Hardware	Sensor	ADXL accelerometers: \$14.44~\$29.95 per unit.				
	Data acquisition system					
	Communication system					
	Data archiving system					
	Other	Most products are priced based on specifications and capabilities.				
Software						
Labor	Installation					
	Use					
Other:	•	•				

4. Limitations	
Life expectancy	No official life expectancy.
Power	Data acquisition and other systems can be designed to run with common power supply.  ADXL accelerometer: operating voltage range of 3-5.25V.
Environmental conditions	ADXL acclerometer: -55 to 125°C operating temperature.
Data storage/transfer/ processing	
Other:	

Power source	Battery, AC/DC, solar panel.
Accessibility	Direct access needed for sensor installation.  Direct or remote access monitoring system (optional).
Technical expertise	Depends on product types used. Manuals for most products are available on website.

1 to 4 weeks for products available in stock; longer for custom design.

# 7. On-Going or Completed Bridge Related Projects and References

Golden Gate Bridge, San Francisco, California.

Steel Truss Bridge at University of California, Irvine, California.

Many other bridge monitoring projects (manufacturer says the company do not keep track of all the projects).

#### References

- Lynch, J.P, Partridge, A., Law, K.H., Kenny, T.W., Kiremidjian, A.S., and Carryer, E. "Design of Piezoresistive MEMS-Based Accelerometer for Integration with Wireless Sensing Unit for Structural Monitoring," Journal of Aerospace Engineering © ASCE, pp. 108-114, July 2003.
- Lynch, J., Law, K., Kiremidjian, A., Carryer, E., Kennedy, T., partridge, A., and Sundararajan, A. (2002): "Validation of a wireless modular monitoring system for structures," the SPIE 9th Annual International Symposiums on Smart Structures and Materials, San Diego, CA, March 17-21, 2002.
- Chung, H.C., Enomoto, M., Loh, K., and Shinozuka, M. "Real Time Visualization of Structural Response through Wireless Communication using MEMS Sensors," Proceedings of SPIE: Testing, Reliability, and Application of Micro- and Nano-Material Systems II, Vol. 5392, pp. 239-246, July 2004.

- ADI was founded in 1965, and its focus has been to solve the engineering challenges associated with signal processing in electronic equipment.
- More than 10,000 products available; ADI has served more than 60,000 customers worldwide.
- The company offers customized design; many products that can be configured or constructed for various applications are available.





1. General Information										
Description of Technology	Monitoring	system ba	sed on optical fiber tec	hnology.						
Manufacturer and			tions (AOS) GmbH			www.aos-fibe		. 40 (0)25:	1060 104	
Contact information Features	Sensor type		1067 Dresden, Germany Tel: +49 (0)351 4960 193 Fax: +49 (0)351 4960 194 Fiber Bragg Grating temperature and strain sensors, Optical strain gauges, Displacement sensors.							
	Data acquis		Interrogators: consisting of several modules that can easily be combined with each other; can be used for the long-							
	processing, archiving	and							y developed software	
	Communica	ntions	is capable of displaying strain/temperature, storing data, and supporting time shift and/or trigger mode.  Direct wire connection, Ethernet, Internet.							
	'Smart' attr	ibutes	Automatic calibration, optical connector test and time-control.							
	Other			Optical channel can be expended to 2, 4, 8, 16 input channels for all units. For a multi-channel unit, the software provides a capability of on-line monitoring and saving data for all channels simultaneously.						
			provides a capability	or on-mic mom	toring ar	id saving data i	or an enamicis sim	untaneously.		
2. Applicability										
Bridge Type  Slab Rigid Frame  Swing		$\boxtimes$ S	rirder/Deck uspension ascule		☐ Truss☐ Cable-stayed			Arch Vertical lift		
Swing  Bridge Componer	nt		ascule	L	Other:					
	<u>It</u> Timber:	☐ Plank☐ Other:	⊠ Naile	d laminated	⊠ Glu	ie-laminated	Prestressed la	aminated	Stressed timber	
	Concrete:	Reinfo Other:	rced Presti	ressed/post-tensi	ioned					
	⊠ Steel:	☐ Grid☐ Other:	☐ Ortho	otropic	⊠ Buo	ckle plate	☐ Corrugated s	teel flooring		
	FRP:									
	Primary Element  Multi-beam/g  Slab  Truss membe  Arch element	irder syste r	m: 🛚 Girder floor	beam/diaphragn	n system	i ⊠ Tee b	eam 🔲 I	Box girder	☐ Channel beam	
	☐ Other:    Secondary Element						⊠ Splice			
	Bearing  ☐ Fixed ☐ Expansion: ☐ Other:	⊠ Slidin	g plate 🛛 Roller	⊠ Rock	er 🗵	Pin and link	⊠ Elastomeric	e 🛛 Po	ot Restraining	
	Other: Abutment:			⊠ Bridge s	seat	⊠ Piles	⊠W	all (stem/bac	ck/wing)	
	Pier/bent/exte	ended pile:	☐ Pier cap☐ Other:	Shaft		Column/s	stem 🛛 Su	bmerged pil	e/pile cap/footing	
Monitoring Interes		,	<b>-</b>			<b></b>	,			
<ul> <li>☑ Crack/fracture</li> <li>☑ Section loss</li> <li>☑ Deformation</li> <li>☑ Debonding</li> <li>☑ Corrosion</li> </ul>	<ul><li>☑ Expansion</li><li>☑ Settlemen</li><li>☑ Wire brea</li><li>☑ Erosion/so</li><li>☑ Environm</li></ul>	t kage cour	<ul><li>✓ Misalignm</li><li>✓ Mechanica</li><li>✓ Looseness</li></ul>		unction	<ul><li></li></ul>	alling/scaling/delam on failure or deficion amage e joint closing/oper	encies		
Measurement Me										
<ul><li>✓ Strain</li><li>✓ Temperature</li><li>✓ Radar waves</li></ul>		Magnetic Acoustic v		☐ Acceleration ☐ Electrical v ☐ Magnetic v ☐ Other:	oltage/c		Moisture/humidity Chemical compos Electromagnetic v	sition	, gamma ray, etc)	





Hardware	Sensor	FBG temperature and strain sensors: ~\$550 (temperature probe), \$800 (embeddable strain sensor) per unit. Optical strain gauge (prelaminated): ~\$350 per unit.					
	Data acquisition system	Interrogators: \$6,000~\$15,000 (single channel), \$13,000~\$25,000 (multiple channel).					
	Communication system						
	Data archiving system						
	Other						
Software							
Labor	Installation						
	Use	Free of maintenance once installed. However, AOS recommends a two-year maintenance interval to ensure					
	836	highet accuracy and reliability.					

4. Limitations	
Life expectancy	No official life expectancy.
Power	12V DC. 110/230V AC.
Environmental conditions	Interrogator: 5 to 50°C without air-conditioning. FBG sensors: -60 to 120°C.
Data storage/transfer/ processing	Disc space of Internal PC: 20GB (hard disc). Interrogator sample rate: 30 samples/sec (2 channel module), 500 samples/sec (1 channel module).
	n range: 1540-1560 nm (other wavelengths on request). neters: >90% reflection, >200pm bandwidth (FWHM).

5. Implementation Needs						
Power source	AC/DC.					
Accessibility	Direct access needed for sensor installation and data acquisition. Remote data acquisition and control optional.					
Technical	Knowledge of FBG required.					
expertise	AOS offers their support throughout project.					
Other: System ru	nning on Windows 95/98 or greater. File format:ASCII.					

2 to 7 weeks.

#### 7. On-Going or Completed Bridge Related Projects and References

Project information not available.

#### Reference:

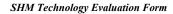
• Meissener, J., and Baumann, I. (2000) "Blast Vibration and Strain Monitoring by Fiber Bragg Grating Sensors," submitted to OFS2000 in Venice.

- AOS has been designing and producing various Fiber Bragg Gratings products and related components over 12 years; US distributer of AOS GmbH is Advanced Photonics International, Inc. (Tel: 914-347-7732, www.advancedphotonicsintl.com).
- AOS's sensors can be integrated directly into structures; once implemented, there is no need for calibrtion or maintenance during its lifetime. Sensors also can be fixed to existing structures.
- Each standard unit consisting of 4 channels can measure 4 optical FBG sensors simultaneously with a speed of up to 30 samples per second.
- If more channels, or measuring of an array of FBG sensors, are required, the number of modules can be increased easily. The sample rate can also be increased up to 500 Hz by special design of the module.
- For long-term monitoring, the unit is combind with an internal PC as a stand alone device which stores and displays the data internally.
- Two types of the interrogation units can be equipped with analog outputs or digital RS232 interface for an external PC or laptop.





1. General Infor	mation										
Description of Technology		s and instrumentation	ons: specialty ir	trancducers							
Manufacturer and Contact informat	ion 3 Mercury, Call	plied Measurements, Ltd. www.appmeas.co.uk  Mercury, Calleva Park, Aldermaston, Berkshire RG7 8PN. UK. Tel: +44 (0) 118 981 7339 Fax: +44 (0) 118 981 9121							81 9121		
Features	Sensor type	Sensor type Strain gauges, load cells, pressi series).				are sensors, torque transducers, and displacement transducers (AML/IE/M/E					
	Data acquisition processing, and archiving		Applied Measurements are an approved distibutor for analog and digital instumentation, and data acquisition system, manufactured by Mantracourt Electronics Ltd. (http://www.mantracourt.co.uk).								
	Communication	ns									
	'Smart' attribute	res									
	Other		isplacement tra onal with armo		).5mm to	±550mm ra	nge; manufa	ctured from stair	nless ste	el, sealed to IP65	
2 Applicability											
2. Applicability											
Bridge Type  ⊠ Slab  ⊠ Rigid Frame ⊠ Swing		☐ Girder/Deck☐ Suspension☐ Bascule			Truss Cable-sta Other:	ıyed		⊠ Arch ⊠ Vertica	ıl lift		
Bridge Compon		DI I	May 11 11		N 61	1 1	Мъ		1 57	0: 1:: 1	
Deck		Plank Other:	Nailed lan			laminated	⊠ Pres	tressed laminate	d 🔀	Stressed timber	
		Reinforced Other:	⊠ Prestresse	•	tensioned						
		Grid Other:	Orthotropi	ic	⊠ Buck	le plate	⊠ Corı	rugated steel floo	oring		
Superstructure	FRP:  Primary Element										
	Multi-beam/girde     Slab     Truss member     Arch element     Other:     Secondary Element     Connector and fas     Bracing:     Diaphragm     Cover plate     Stiffener	stener: 🔀 I	rider floor bean	n/diaphragm	 	☑ Tee  Welded Lateral	beam	⊠ Box gird  Box gird  Pin & hange  Sway		<ul><li>☑ Channel beam</li><li>☑ Splice</li></ul>	
	Other:	Sliding plate 🛛	] Roller	⊠ Rocke	r 🛛 I	Pin and link	⊠ Ela	stomeric [	☑ Pot	□ Restraining	
Substructure	Other:  Abutment:	Footi		⊠ Bridge se	eat	⊠ Piles		⊠ Wall (sten	n/back/v	ving)	
	☑ Pier/bent/extended	☐ Other:  ☐ Pier/bent/extended pile: ☐ Pier cap ☐ Sha					aft ⊠ Column/stem ⊠ Submerged pile/pile ca				
Miscellaneous	Other:  Additional Element for special types of bridge (Cable-supported, Movable bridge, etc)  1. Cable-supported bridge  ☐ Tower ☐ Main/secondary cable ☐ Cable anchorage ☐ Other:  2. Movable bridge ☐ Electric brakes ☐ Motors and power ☐ Operating machinery and equipment ☐ Other:										
Manitaring Into	Other:										
Monitoring Inte  ☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		e \( \) 1	Rotation/torsion Misalignment Mechanical/ele Looseness and Other:	ctrical malfu	inction	<ul><li></li></ul>	tion failure damage	ng/delamination or deficiencies sing/opening			
Measurement M  ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	<ul><li>☑ Def</li><li>☐ Mag</li><li>☐ Aco</li></ul>	flection/displacement gnetic field/flux oustic waves nd speed/direction		Acceleration Electrical vo Magnetic wa Other:	oltage/cur		Chemica	/humidity level l composition agnetic waves ()	K-ray, ga	amma ray, etc)	







3. Cost							
Hardware	Sensor	Displacement transcuders (LVDTs), AML/IE Series: \$455-546 per unit (£1.00 = \$1.82).					
	Data acquisition system						
	Communication system						
	Data archiving system						
	Other						
Software							
Labor	Installation						
	Use						
Other:	•	•					

4. Limitations	
Life expectancy	No official life expectancy.
Power	AML/IE Series: supply voltage of 10 to 30V DC, and supply current of 35mA at 15V or 12V.
Environmental conditions	-30 to 85°C (-30 to 150°C optional upon request).
Data storage/transfer/ processing	
1	d width: 180 to 300 Hz. Stroke measurement range: ±0.5 to ±550mm. Maximum loop resistance: 300 ohms@30V.

5. Implementation Needs						
Power source	AC/DC.					
Accessibility	Direct access needed for sensor installation.					
Technical expertise	Basic instrumentation skills.					
Other:						

Upon agreement.
All products supplied and manufactured by Applied Measurements are supported with a 3-Year Warranty.

# 7. On-Going or Completed Bridge Related Projects and References

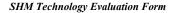
Information not available.

- Applied Measurements Limited was founded in 1991.
- They offer customized design and manufacturing service for specific requirements or applications.





1. General Information										
Description of Technology			Patch (DNP) System for	or real-time mor	nitoring a	nd forecasting	structural o	condition.		
Manufacturer and Contact information	Advanced S 21070 Hom	Structure M estead #20	onitoring (ASM), Inc. 0, Cupertino, CA 9501	.4		www.asmon Tel: (408)-43	81-9030	Fax: (408)-48	81-9031	
Features	Sensor type		DNP sensors: a coin-sized, thin multilayered disk containing a piezoelectric device for actuator, sensor and a coated circular plate of optical fiber loops for twofold sensor; either bonded onto or inserted into the structure.							
	Data acquis processing, archiving	and	DNP Datalogger: a portable instrument (notebook computer) designed to interface with the DNP sensors and actuators; diagnostic software provides an integrated robust system for structural health monitoring; interface channels of up to 30 actuators and sensors; diagnostic software to provide an integrated robust system.  DNP Server: dedicated web-based database server with scanned-tomography imaging system.							
	Communica	ations	The system is LAN-based.							
	'Smart' attr	ibutes	Self-sensing nervous system for damage identification, classification and prognosis.							
	Other		DNP can integrate ot physical properties o		sors (i.e.	, strain gage, p	oressure, ter	mperature, mo	oisture, et	c.) to examine
2. Applicability										
Bridge Type										
☐ Slab ☐ Rigid Frame ☐ Swing		$\boxtimes$ S	rirder/Deck uspension ascule		☐ Truss ☐ Cable-: ☐ Other:			⊠ Arc ⊠ Ver	h tical lift	
Bridge Component										
	Timber:	☐ Plank☐ Other:	<del>-</del>	d laminated		ie-laminated	⊠ Pres	tressed lamin	ated [	Stressed timber
	Concrete:	<ul><li>☑ Reinfo</li><li>☑ Other:</li></ul>	rced Presti	ressed/post-tens	ioned					
	Steel:	☐ Other:	☑ Ortho	otropic	☐ Buckle plate ☐ Co			Corrugated steel flooring		
	FRP:									
								☑ Channel beam		
								⊠ Splice		
	aring Fixed Expansion: Other:	⊠ Slidin	g plate 🛚 🖾 Roller	⊠ Rock	er 🗵	Pin and link	⊠ Ela	stomeric	⊠ Pot	□ Restraining
	her: Abutment:			☑ Bridge	ge seat Piles			☑ Wall (stem/back/wing)		
	Pier/bent/exte	ended pile:	Other:	Shaft     Shaft		⊠ Column	/stem	Subme	rged pile	/pile cap/footing
1. \( \times \)	ditional Elema Cable-support Tower Strand shoes Movable bridg Electric brake ther:	ed bridge	Other: ial types of bridge (Ca Main/secondary cable Cable bands  Motors and power	☐ Cable and ☐ Cable end	chorage closures	bridge, etc)  ⊠ Ancl □ Othe ery and equip	er:	☐ Other:	g system	
Monitoring Interest										
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expansion  Settlemen  Wire brea  Erosion/so  Environm	t kage cour	☐ Misalignm ☐ Mechanica		function	<ul><li></li></ul>	tion failure damage	ng/delaminati or deficiencie sing/opening	ion es	
Measurement Metri Strain Temperature Radar waves Thermal waves	- 	Magnetic Acoustic v	/displacement field/flux vaves d/direction	Acceleration Electrical Magnetic v Other: the	voltage/ci waves	urrent	☐ Chemica ☑ Electrom		1	gamma ray, etc)







T T 1	G.	D: 00.000				
Hardware	Sensor	Piezo: \$6,000 per unit.				
		Optic: \$24,000 per unit.				
	Data acquisition system	\$17,000~\$32,000 (one unit covering 30 sensors/actuators).				
	Communication system					
	Data archiving system					
	Other					
Software	1. \$50,000 (web-based database system without SHM modules); 2. \$120,000 (1 plus basic interrogation modules); 3. \$180,000 (2 plus processing modules for tomographies); 4. \$240,000 (3 plus damage classification modules); \$320,000 (4 plus forecasting/state awareness modules).					
Labor	Installation	\$50/hour/man				
	Use					

4. Limitations	
Life expectancy	No official life expectancy.
Power	110/230V AC.
Environmental conditions	
Data storage/transfer/ processing	
Other:	

5. Implementati	on Needs
Power source	Battery, AC/DC.
Accessibility	Direct access needed for sensor installation and data acquisition.
Technical expertise	Engineering background. Moderate training on how to use the system.
Other:	

Upon agreement (depending on complexity of the system).

# 7. On-Going or Completed Bridge Related Projects and References

Has not been used on bridge structures yet.

- · ASM was founded in 2003 and is primarily engaged in the development and commercialization of the DNP System.
- According to the manufacturer, DNP is the first scanned-image-based SHM system for damage identification.
- The thin multilayered disk is used as an extra film patch that is either bonded onto or inserted into the structure to have it admit diagnostic signals. The network of built-in sensors/actuators is employed to monitor the structural condition of the host structure by interrogating the wave signals of the structure through its service life.
- The DNP Datalogger has the built-in capability to energize the piezoelectric devices embedded in the DNP patches and record the measurement signals of neighboring piezoelectric sensors and fiber-optic loop sensors.
- DNP system can be custom designed to meet specific applications.
- According to the manufacture, the DNP can be used on any materials (e.g., concrete, steel, timber, etc), but it apprears most suitable for composite and metal structures.





1. General Inform	nation									
Description of Technology	Digital wire	less telem	etry technology for ren	note monitoring	system.					
Manufacturer and Contact information			International (ATI) pring Valley, OH 4537	0		www.atitele Tel: (937) 86		Fax: (937) 86	2-7193	
Features	Sensor type					, ,				
	Data acquis processing, archiving		ATI 2000 series: Model 3024 Mainframe, with up to four 3022D-M4 receiver modules, can monitor up to 16 channels; Model 3025, with up to eight 3022D-M4 receiver modules can monitor up to 32 channels; The 3025 mainframe can interface with up to 16 transmitters, and two of these systems could be used on the same bridge, for a total of 32 channels; Continuous analog outputs per channel are provided.  Radio frequency (RF) telemetry: Model 2060B series transmitters, housed in a weatherproof NEMA 4x enclosure,							
Communications			supply excitation to s	sensors and can	transmit u	ip to 4 miles (	(line of sigh	nt).	•	
'Smart' attributes			Remote transmitters connect directly to strain or displacement sensors and transmit signals to a conveniently located stationary receiver.							
	Other		System bridges the gap between bridge mounted sensors and data recording equipment; eliminating cabling/wiring efforts.							
2 Applicability										
2. Applicability										
Bridge Type   Slab  Rigid Frame  Swing		$\overline{\boxtimes}$ S	irder/Deck uspension ascule		Truss Cable-s Other:	tayed		⊠ Arcl ⊠ Ver	h tical lift	
Bridge Componer Deck	<u>nt</u> ☑ Timber:	⊠ Plank	⊠ Naila	d laminated	M Chy	e-laminated	Dros	stressed lamin	atad I	Stressed timber
		Other:	_	ressed/post-tensi	_	z-rammateu	△ PIES	stressed rammi	ated [	△ Stressed timber
	_	Other:					<b>M</b> .c	. 1 . 1	N :	
	⊠ Steel:	⊠ Grid □ Other:		otropic	⊠ Buc	kle plate	⊠ Cor	rugated steel t	looring	
	Multi-beam/g     Slab     Truss membe     Arch element     Other:	r	m: 🛛 Girder floor	beam/diaphragn	n system	⊠ Tee	beam	⊠ Box ş	girder	☑ Channel beam
	Secondary Eleme Connector and Bracing: Diaphragm Cover plate Stiffener Other:		⊠ Riveted/bo ⊠ Cross	olted		Welded Lateral		⊠ Pin & ha ⊠ Sway	nger	⊠ Splice
	Bearing  Fixed  Expansion:  Other:	⊠ Slidin	g plate 🛛 Roller	⊠ Rock	er 🛚	Pin and link	⊠ Ela	astomeric	⊠ Pot	□ Restraining
Substructure	Other: Abutment:		Footing	⊠ Bridge s	seat	⊠ Piles		⊠ Wall (s	tem/back	x/wing)
	Pier/bent/exte	nded pile:	Other:	Shaft     Shaft		⊠ Column	/stem	Subme	rged pile	/pile cap/footing
	Additional Eleme  1. Cable-supporto	ed bridge	Other:  cial types of bridge (Ca  Main/secondary cable  Cable bands  Motors and power	☐ Cable and	chorage	oridge, etc)  Ancl Othe	er:	☐ Other:	g system	
Monitoring Inter										
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	☐ Expansion ☐ Settlemen ☐ Wire brea ☐ Erosion/so ☐ Environm	kage cour	☐ Misalignm ☐ Mechanica		unction	☐ Connect	tion failure damage	ng/delaminati or deficiencie sing/opening		
Measurement Measur	_	Magnetic Acoustic v		Acceleration Electrical v Magnetic v Other:	oltage/cu	rrent	Chemica	humidity lev l composition agnetic wave		gamma ray, etc)





3. Cost						
Hardware	Sensor					
	Data acquisition system	Model 3024 Mainframe: \$2,450 per unit.				
		Model 3023-M4 Receiver module: \$1,850 per unit.				
	Communication system	Model 2060D Transmitter: \$3,480 per unit.				
	Data archiving system					
	Other					
Software						
Labor	Installation					
	Use					
Other: The tota	l price for an eight-channel syst	em: \$35,750.				

4. Limitations	
Life expectancy	20 years.
Power	Transmitter: internal rechargable battries or external 9V DC supply.  Receivers: 12V DC or 115/230V AC. Mainframe: 12V DC or 120V AC.
Environmental conditions	-40°C to 85°C.
Data storage/transfer/ processing	Data sampling: 300 samples/second/channel. RF range: up to 10 km. RF output: 10,000 μV/M@3M
Other:	1 1

Power source	Two internal batteries or rechargeable batteries for transmitters.  AC/DC for receivers.
Accessibility	Remote data acquisition and control.
Technical	Basic electronics handling skills.
expertise	

Upon agreement.

# 7. On-Going or Completed Bridge Related Projects and References

Bridge monitoring and testing projects at University of Michigan.

- ATI, founded in 1987, offers a variety of strain gage based transducers, but can also supply a complete system including third party sensors and a
  notebook PC-based data acquisition system (they could configure the transmitters to connect directly with most any type of commercially available transducers).
- Additional features of ATI 2000 series include: immune to electromagnetic interference, dust, oil, moisture, etc.; remote trun-on/off of the transmitters from the receiver; transmitter auto turn off when battery too low (prevents damage to the battery); autozero for eah channel at receiver; transmitter battery-low and data transmission status indicatiors at receiver; initial offset indicators at transmitter (indicates if exessive offset present).





1. General Inforn	. General Information									
Description of Technology			ural testing and (short-	and long-term)	monitori			l to medium s	pan bridge	S.
Manufacturer and Contact information	Bridge Diag	,	\ /	CO 90202 4220		www.bridge		E (202) 40	4 5027	
Features	Sensor type	tian Circi	Suite 100, Boulder, CO 80303-4239 Tel: (303) 494-3230 Fax: (303) 494-5027  Strain transducers (Intelliducers): wheatstone bridge strain transducers can be integrated with most standard data acquirition systems.							
	Data acquisi	tion,	acquisition systems.  BDI Structural Monitoring System (STS): portable, lightweight equipments designed for performing live-load							
	processing, a archiving	ınd	testing and rating on bridge structure; units are connected in series and mounted on the structure; only one cable runs from the PC/Power Supply to the bridge. BDI AutoClicker was developed for monitoring the position of							
			testing vehicle as it of	crosses the struct	ure at cra	awl speed; into				
Communications			Direct wire connection			•				
'Smart' attributes			Easy-to-use BDI WinSTS control software allows control over sampling rates, test durations, and the automatic transducer circuit balancing.							
	Other		The collected data can be displayed during the test and then shown as a function of load position when the test is completed. BDI-STSII can accommodate LVDT's, accelerometers, and other full-bridge type sensors.							
2. Applicability										
Bridge Type										
⊠ Slab			irder/Deck		Truss	atavad		⊠ Arc	h tical lift	
<ul><li>☒ Rigid Frame</li><li>☒ Swing</li></ul>			uspension ascule		Cable- Other:			⊠ ver	ticai iiit	
Bridge Componer	n <u>t</u>			_						
Deck		Plank Other:	⊠ Naile	d laminated	⊠ Glu	ie-laminated	⊠ Pre	stressed lamin	ated	Stressed timber
	Concrete:	Reinfo	rced Prest	ressed/post-tens	ioned					
	Steel: Srid ☐ Other			otropic	☐ Buckle plate ☐ Co		⊠ Co	Corrugated steel flooring		
	⊠ FRP:									
									Channel beam	
	⊠ Slab									
	☐ Truss member ☐ Arch element									
	Other:									
	Secondary Element Connector and		☐ Riveted/bo	olted	Г	Welded		☐ Pin & ha	noer	☐ Splice
	⊠ Bracing: ⊠ Cross ⊠ Lateral ⊠ Sway									
	☑ Diaphragm ☐ Cover plate									
	⊠ Stiffener									
	Other:									
	Bearing  ☐ Fixed									
	Expansion: Other:	Slidin	g plate	☐ Rock	er _	Pin and link	☐ El	astomeric	☐ Pot	Restraining
	Other:									
Substructure	Abutment:		☐ Footing☐ Other:	□ Bridge	seat	☐ Piles		⊠ Wall (s	stem/back/	(wing)
	Pier/bent/exter	nded pile:	☐ Pier cap ☐ Other:	Shaft     Shaft		⊠ Column	/stem	Subme	erged pile/	pile cap/footing
Miscellaneous	Additional Eleme	nt for spec	ial types of bridge (Ca	ible-supported, I	Movable	bridge, etc)				
	1. Cable-supporte		Main/secondary cable	□ Cabla and	ah araaa	☐ Anc	h or rod	□ Dommin	a avatama	
	<ul><li>☑ Tower</li><li>☑ Strand shoes</li></ul>		Cable bands	Cable and		Othe			g system	
	2. Movable bridge		M	_ 	1.					
	☐ Electric brakes  Other:	S	Motors and power	☐ Operating	g machin	ery and equip	ment	Other:		
Monitoring Inter										
Crack/fracture	Expansion							ing/delaminat		
☐ Section loss ☐ Deformation	☐ Settlement ☐ Wire break		☐ Misalignm ☐ Mechanica	ient al/electrical malf	function	☐ Connec		or deficiencie	es	
Debonding	Erosion/sc	our	Looseness	and pounding				sing/opening		
Corrosion  Massurement Ma	Environme	entai	Ŭ Other: Loa	nd testing and ra	ung.					
Measurement Me		Deflection	/displacement	☐ Acceleration	on/vibrat	ion [	☐ Moistur	e/humidity lev	el	
☐ Temperature ☐ Radar waves		Magnetic : Acoustic v	field/flux	Electrical v				al composition		-4-\
☐ Radar waves ☐ Thermal waves	_		vaves d/direction	☐ Magnetic v☐ Other:	vaves	L	_ Electron	nagnenc wave	s (A-ray,	gamma ray, etc)





3. Cost							
Hardware	Sensor	Standard BDI strain transducer: \$495 (aluminum), \$535 (steel), \$1,260 (waterproofed) per unit.					
	Data acquisition system	Complete BDI STS (including all electrical components, test software, auto clicker, cables and sensor installation tools: \$24,560 (4 channels); \$48,440 (16 channels); \$80,280 (32 channels); \$96,200 (40 channels); \$112,120 (48 channels); \$143,960 (64 channels).					
	Communication system						
	Data archiving system						
	Other	Individual components: 4-channel STS unit (\$3,995); Power supply (\$6,950); Automatic load position indicator/AutoClicker (\$5,950); manual remote load position indicator (\$3,880); Spare intelliducer with connector (\$890 each); Cable splitter (\$620); Transit case (\$560).					
Software	BDI WinGen Anslysis sof	tware for Windows: \$4,500.					
Labor	Installation						
	Use						

Other: Sensor installation tools: Transducer Tabs (\$4.55 each); Jig (\$88 each); Extension (\$85 each); Adhesive (\$19.50 per 20 gram bottle); Accelerator (\$18.20 per spary bottle).

Life expectancy	No official life expectancy.
Power	110/220V AC generator or a 12VDC battery.
Environmental conditions	-25 to 55°C.
Data	Sample Rates: 0.01 to 1,000 Hz, Internal over-sampling rate is 15 KHz.
storage/transfer/	Max. Test Lengths: 20 minutes at 100Hz; 128K samples per channel maximum test length.
processing	Data is stored in ASCII file format.

Power source	Battery, AC/DC.	
Accessibility	Direct access needed for sensor installation and data acquisition (remote data acquisition optional).	
Technical expertise	Moderate training on how to use the system and software.	

#### 6. Availability

2 to 5 weeks.

## 7. On-Going or Completed Bridge Related Projects and References

Steel Pony Truss Bridge, Butler County, Ohio. Fairground Road Bridge, Green County, Ohio.

#### References:

- Phares, B.M, Wipf, T.J., and Abu-Hawash, A. "Bridge Load Rating Using Physical Testing," Proceedings of Mid-Continent Transportation Research Symposium, Iowa State University, Ames, Iowa, August 2003.
- BDI STS has been used over 200 structures. Many other projects and references are available on company website.

- BDI has been manufacturing and providing bridge testing and monitoring equipments and services since 1989; BDI uses a well-established set of procedures for both the field tests and analytical work.
- The basic approach of BDI testing and analysis is very similar to that used in both standard highway and railroad bridge design codes, with only exception being that instead of relying on estimated distribution factors and assumed member behaviors, actual field data is used to develop an accurate analytical model of the structure for developing the rating factors. Since the model has been actively "calibrated" with field data, it represents the live load distribution behavior such as end-restraints that simply cannot be accurately assumed. This approach is suitable for structures that have a low load rating based on the standard methods and on structures that appear damaged.
- BDI also offers equipments and services for long-term monitoring systems for tracking bridge behavior over time. Most of these systems use sensors that are based on Vibrating Wire (VW) technology and track parameters such as crack growth, strains, and rotations. These systems can be fielded for years at a time and can be accessed remotely via cellular or land telephone lines. They can also be configured with an Alarm Mode which will automatically contact a PC or pager if something detrimental is detected by the system.





1. General Information									
Description of Technology	degradation	over long	periods of time.	OI Structural Monitorin	g System (BDI-S	MS) is designed for tra	acking structural mover	nent or	
Manufacturer and Contact informatio	Bridge Diag		c. (BDI) , Suite 100, Boulder,	CO 80303-4239	www.bridget	test.com 94-3230 Fax: (303) 4	94-5027		
Features	Sensor type		Strain transducers, v	ibrating wire (VW) se	nsors, crack and t	iltmeters, temperature	sensors. Sensors can be		
	Data acquis	ition,	with adhesive for short-term or permanently mounted with anchor bolts or welding for long-term monitoring.  Basic 16-channel system: including datalogger, customized software, baterry-backed power supply, multiplexer,						
	processing, archiving		signal conditioning, PC communication interface; wired in 16"x18" fiberglass housing. The BDI-SMS can be configured by the user to record data for a few days, weeks, months, or years. Maximum number of channels: 96						
	archiving		VW sensors, each with internal thermistor.						
	Communica	tions	periodic basis.		d via telephone modem and be remotely viewed in real time or automatically stored on a				
	'Smart' attributes		BDI-SMS can be set to trigger an alarm in case the designated threshold level on one or more of the sensors is exceeded.						
	Other			Data can be recorded manually or automatically. For locations without power or phone lines available, the BDI- SMS can use its own cellular phone for communications and solar panels for power.					
2. Applicability									
Bridge Type									
<ul><li>✓ Slab</li><li>✓ Rigid Frame</li></ul>			irder/Deck aspension	⊠ Trus	ss le-stayed	⊠ Ar	rch ertical lift		
Swing			ascule	□ Oth		⊠ V€	rticai iiit		
Bridge Componer									
		☑ Plank ☐ Other:	_	_	Glue-laminated	Prestressed lam	inated Stressed t	imber	
		Reinfor     Other:      Other:	_	ressed/post-tensioned					
	⊠ Steel:	☐ Grid☐ Other:	⊠ Ortho	otropic 🔲 I	Buckle plate	Corrugated stee	flooring		
	FRP:								
•	<i>Primary Element</i>		n: 🛛 Girder floor	beam/diaphragm syst	em 🛚 Tee b	beam 🛮 Box	k girder 🔲 Chan	nel beam	
	☑ Slab ☑ Truss member								
	Arch element								
	☐ Other: Secondary Eleme	nt						-	
	Connector and			olted	⊠ Welded ⊠ Lateral	⊠ Pin & l ⊠ Sway	nanger 🛛 Splice	ē	
			☑ Cross		Z Eateral Z Sway				
	<ul><li></li></ul>								
	Other:								
	<i>Bearing</i> ⊠ Fixed								
		⊠ Sliding	g plate 🛛 Roller		□ Pin and link		⊠ Pot ⊠ Re	straining	
	Other:  Other:								
	Abutment:		☐ Footing☐ Other:	☐ Bridge seat	□ Piles	⊠ Wall	(stem/back/wing)		
	☑ Pier/bent/exte	nded pile:	☐ Pier cap☐ Other:	⊠ Shaft	Column/	stem Subm	nerged pile/pile cap/foor	ting	
				able-supported, Moval	ole bridge, etc)				
	<ol> <li>Cable-supporte</li> <li>Tower</li> </ol>		Main/secondary cable	Cable anchorag	e	or rod Dampi	ng system		
	☐ Strand shoes	_	Cable bands	Cable enclosur	es	r:			
	<ol> <li>Movable bridg</li> <li>Electric brake</li> </ol>		Motors and power	Operating mac	ninery and equipn	nent Other:			
	Other:								
Monitoring Interes  ☐ Crack/fracture	Expansion	/contractio	n 🔀 Rotation/to	orsion	□ Wear/sn:	alling/scaling/delamina	ation		
Section loss	Settlement		Misalignm 🖾	nent	☐ Connect	ion failure or deficienc	ies		
☐ Deformation☐ Debonding	☐ Wire breal ☐ Erosion/sc			al/electrical malfunction and pounding		lamage ve joint closing/opening	<u>2</u>		
Corrosion				eep, rotation or tilt of p			<u></u>		
Measurement Me  ⊠ Strain		Deflection	/displacement		ration N	Moisture/humidity le			
Temperature		Magnetic f	ield/flux	Electrical voltage	e/current	Chemical composition	on		
Radar waves Thermal waves		Acoustic w Wind spee	aves d/direction	☐ Magnetic waves ☐ Other:		Blectromagnetic way	ves (X-ray, gamma ray,	etc)	
		spec							





3. Cost								
Hardware	Sensor	Crackmeters (including 10 ft BDI BC-250 cable, mounts, aluminum cover): \$475 per unit.						
		Strain gages (including 10 ft BDI RC-125 cable, mount, aluminum cover): \$275 per unit.						
		Tiltmeter (including 10 ft BDI BC-250 cable, mount, aluminum cover): \$925 per unit.						
		Thermistor (PVC temperature sensor, embeddable): \$85 per unit.						
		Temperature/humidity probe (including 10 ft cable and radiation shield): \$725 per unit.						
	Data acquisition system	Basic 16-channel SMS (\$10,500); Additional 16-channel multiplexer/MUX (\$950); Handheld VW readout						
	system with flying leads (\$1,650).							
	Communication system	Standard communication modem for use with land-line phone connection (\$450); Digital cellular phone modem with mounting kit (\$750); Antenna for use with cellular modom with 10 ft cable (\$225).						
	Data archiving system							
	Other	20-Watt solar panel with internal regulator (\$610); PVC housing for remote MUX (\$125); 20-Watt solar panel with internal regulator; (\$610).						
Software								
Labor	Installation							
	Use							

Other: Interconnet cable for remote MUX (\$1.10/ft); Standard Red VW sensor-to-MUX and thermistor interconnect extensoion cable (\$0.55/ft). Rental of BDI long-term monitoring equipments are also available: \$8~\$15/week, \$32~\$60/month for sensor; \$75~\$200/week, \$300~\$800/month for data logger; \$500 for one time use of data logger; plus additional rental cost for accessories.

4. Limitations			
Life expectancy	No official life expectancy.		
Power	12VDC, use AC adapter, 12V marine battery, or solar panel.		
Environmental conditions	-35°C to 50°C.		
Data storage/transfer/ processing	Maximum scan rate: Approximately 1 sample/sec. per sensor (sequential sampling).		
Other: Lead wire length per sensor: up to 6,000 ft (1,800 m).  Wind speed & direction sensor: 0 to 130 mph (60m/sec), 360°, mounts to 1" pipe.			

5. Implementation Needs			
Power source	Battery, AC/DC, solar panel.		
Accessibility	Direct access needed for sensor installation. Data can be collected at remote site.		
Technical expertise	Moderate training on how to use the system.		
Other:			

#### 6. Availability

Upon agreement (depending on complexity of the system).

# 7. On-Going or Completed Bridge Related Projects and References

Some literatures and references are available on company website.

- BDI has been manufacturing and providing bridge testing and monitoring equipments and services since 1989.
- All hardware are rugged and has been field-proven to be reliable, even in harsh conditions.
- VW sensors are manufactured by Geokon, Inc. (www.geokon.com; 603-448-1562), and data logging hardware components are manufactured by Campbell Scientific, Inc. (www.campbellsci.com; 435-750-9558).
- BDI also offers Structural Monitoring System (BDI-STS II): portable, lightweight equipments designed for performing live-load testing and rating on small to medium span bridge structures.





1. General Inform	ation									
Description of Technology	Fiber optic	sensor tech	nology for static and	dynamic mea	surements.					
Manufacturer and Contact information	Blue Road n 376 NE 219		resham, OR 97030			www.bluerr Tel: (503) 6		Fax: (503) 66	7-7880	
Features Sensor type			Multi-axis Fiber gra while maintaining combined with tem	durability and	resistance t	ige sensor avoid to electromagne	ds problems etic interfer	arising from ence. These se	local stre	ss concentrations to be used alone or
	Data acquisition, processing, and			Readout systems (including light sources, filters, and detectors in integrated or modular configurations): spliced in a single enclosure or modular, using FC/APC optical connections and patch cables. DAQ software: user friendly graphical interfaces to perform data logging and first order processing of data.						
	archiving Communic	ations	Direct wire connect						iest.	
	'Smart' attr	ributes	Real-time monitoria	ng of structura	l dynamic	and quantified	loading dat	a for use in pe	erformanc	e analyses.
	Other		The systems may be	e permanently	installed o	r removable, ar	nd continuo	usly or period	lically mo	onitored.
2 Applicability										
2. Applicability										
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing		$\overline{\boxtimes}$ S	irder/Deck uspension ascule		□ Truss     □ Cable     □ Other	-stayed		⊠ Arc ⊠ Ver	h tical lift	
Bridge Componen										_
		☐ Plank☐ Other:	_	led laminated		lue-laminated	⊠ Pres	stressed lamin	ated [	Stressed timber
	Concrete:	Reinfor Other:	<del>_</del>	stressed/post-to						
	⊠ Steel:	☐ Other:	⊠ Ortl	notropic	⊠ Bı	ickle plate	⊠ Cor	rugated steel	flooring	
	⊠ FRP: Primary Elemen									
	Multi-beam/g     Slab     Truss membe     Arch element     Other: Secondary Elem     Connector an     Bracing:	er Ent	m: ⊠ Girder floo  ⊠ Riveted/t ⊠ Cross		agm syster	n ⊠ Tee	beam	⊠ Box  ⊠ Pin & ha ⊠ Sway		
] ] ] <u>1</u>	<ul><li>∑ Diaphragm</li><li>∑ Cover plate</li><li>∑ Stiffener</li><li>☐ Other:</li></ul>							<b>2</b> 2 ,		
	Bearing Fixed Expansion: Other:	⊠ Sliding	g plate 🛛 Roller	⊠ R	ocker [	☑ Pin and link	⊠ Ela	astomeric	⊠ Pot	□ Restraining
	Abutment:		Footing	⊠ Brid	ge seat	⊠ Piles		⊠ Wall (s	stem/back	/wing)
	⊠ Pier/bent/exte	ended pile:	Other:	⊠ Shat	ì	⊠ Column	n/stem	Subme	rged pile/	pile cap/footing
	Additional Elema  Cable-support  Tower  Strand shoes  Movable bridg  Electric brake	ed bridge	Other:  ial types of bridge (C  Main/secondary cable  Cable bands  Motors and power	e 🛚 Cable	anchorage	⊠ Anc	er:	☑ Damping	g system	
Monitoring Intere	st									
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expansion  Settlemen  Wire brea  Erosion/s  Environm	t kage cour	☐ Misaligni ☐ Mechanio ☐ Loosenes	ment cal/electrical n ss and poundin	g	☐ Connec ☐ Impact	tion failure damage ve joint clo	ing/delaminat or deficiencie sing/opening nalyses.		
Measurement Met	<u>tric</u>									
		Magnetic t Acoustic v			ation/vibra al voltage/ ic waves		Chemica	e/humidity lev ll composition nagnetic wave	1	gamma ray, etc)





Hardware	Sensor	\$900 per unit.					
	Data acquisition system	Readout system: \$15,000~\$25,000 depending on specification.					
	Communication system						
	Data archiving system						
	Other						
Software	Included.						
Labor	Installation						
	Use						

4. Limitations	
Life expectancy	No official life expectancy.
<u></u>	One of their systems has been used since 1998-present (2004).
Power	Two 9V batteries (High-speed detector, general purpose receiver). 110/220V AC.
Environmental	Grating Filter: 0 to 50°C.
conditions	Spliter and multiplexer: -40°C to 85°C
Data	Optical interface: FC/APC.
storage/transfer/	I/O interface: RS232.
processing	
Other:	

5. Implementation Needs				
Power source	Battery, AC/DC.			
Accessibility	Direct access needed for sensor installation and data acquisition.			
Technical expertise	Basic electronics skills. Knowledge of dynamics. Moderate training on how to use the system.			
Other:				

Upon agreement.

# 7. On-Going or Completed Bridge Related Projects and References

Horsetail Falls Bridge, Oregon.

Broadway Bridge, Oregon.

## References:

- Udd, E., Kreger, S., Calvert, S., Kunzler, M., and Davol, K. "Usage of Multi-Axis Fiber Grating Strain Sensors to Support Nondestructive Evaluation of Composite Parts and Adhesive Bond Lines," Structural Health Monitoring Workshop, Stanford University, California, 2003.
- Kreger, S., Calvert, S., and Udd, E. "Optical Frequency Domain Reflectometry for High Density Multiplexing of Multi-Axis Fiber Bragg Gratings," Proceedings of OFS-16, Nara, Japan, 2003.
- Udd, E., Calvert, S., and Kunzler, M. "Usage of Fiber Grating Sensors to Perform Critical Measurements of Civil Infrastructure," Proceedings of OFS-16, Nara, Japan, 2003.
- Seim, J., Udd, E., Schulz, W.L, Morrell, M., Laylor, H.M. "Health Monitoring of an Oregon Historical Bridge with Fiber Grating Strain Sensors," SPIE Proceedings, Vol. 3671, p. 128, 1999.
- Many other references available on the company website.

- Blue Road Research was founded in 1993 and has provided products and applied R&D for various sensing and measurement applications.
- The company offers technology development, on-site customer support, continuous research and development, and educational services.
- Additional features of fiber optic sensor system include: High-speed readout techniques; High resistance to EMI and corrosion; Customizable range and sensitivity to meet various sensing demands; Multiplexing capabilities allowing mutiple sensors to be monitored on a single fiber.





1. General Intor	mation											
Description of Technology	Fiber o	ptic	sensor tech	nology.								
Manufacturer and Contact informati	20	Bragg Photonics, Inc./Avensys, Inc. www.braggphotonics.com www.avensys.ca 880 Selkirk, Pointe-Claire, Montreal (Quebec) Canada. Tel: (514) 428-6766 Fax: (514) 428-8999							l			
Features	Sensor			Fiber Bragg Grating (FBG) sensors: immunte to EMI/RFI; self calibrating; no need for reference sensor; low insertion loss (Bandwidth @-3 dB: 0.3 nm. Minimum reflectivity: 90%).								
	Data acquisition, processing, and archiving			Interrogator is under development.								
		Communications										
	'Smart	attr	ibutes									
	Other				rpe: SMF28 Sl					ate/plyimide.		
2. Applicability	1											
2. Applicability												
Bridge Type  ⊠ Slab  ⊠ Rigid Frame ⊠ Swing			$\overline{\boxtimes}$ s	irder/Dec uspension ascule			□ Truss     □ Cable     □ Other	e-stayed		⊠ Arc ⊠ Ver	tical lift	
Bridge Compone	ant											
Deck	Timber:		☐ Plank☐ Other:		Nailed     Na	d laminated	⊠G	lue-laminated	d 🛛 P	restressed lamin	nated D	Stressed timber
	⊠ Concrete	:	Reinfor	rced	⊠ Prestr	essed/post-ter	nsioned					
	⊠ Steel:		Grid Other:		☐ Ortho	tropic	⊠B	uckle plate	⊠ C	orrugated steel	flooring	
Superstructure	Primary Ele  Multi-be Slab Truss me Arch elei Other:	am/g mbe	girder system	m: 🗵	Girder floor	beam/diaphra	gm syste	m 🛚 T	ee beam	⊠ Box	girder	☑ Channel beam
	Secondary E  Connecto Bracing: Diaphrag Cover pla Stiffener Other:	or an m			⊠ Riveted/bo. ⊠ Cross	lted		⊠ Welded ⊠ Lateral		⊠ Pin & ha ⊠ Sway	anger	⊠ Splice
	Bearing Fixed Expansion Other:	n:	⊠ Slidin	g plate	⊠ Roller	⊠ Ro	cker	Pin and li	nk 🛛 1	Elastomeric	⊠ Pot	⊠ Restraining
Substructure	Abutmen	t:			ooting ther:	⊠ Bridg	e seat	⊠ Piles		⊠ Wall (	stem/back/	wing)
	☑ Pier/bent	/exte	ended pile:		er cap	Shaft		⊠ Colu	mn/stem	⊠ Subme	erged pile/p	pile cap/footing
Miscellaneous	Additional E  1. Cable-sup	porto oes oridg	ed bridge	ial types  Main/sec  Cable bar	of bridge (Carondary cable	⊠ Cable a ⊠ Cable 6	nchorage enclosures	e 🛛 A	nchor rod ther:	☑ Dampin	g system	
Monitoring Inter ☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		men brea on/so	kage cour	on [ [ [ [				☐ Conn n ☐ Impa	ection failu ct damage	aling/delaminat re or deficiencie closing/opening		
Measurement M  ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave			Deflection Magnetic t Acoustic v Wind spee	field/flux vaves		Accelera Electrica Magnetic	l voltage/		Chemi	ure/humidity levical composition	1	gamma ray, etc)



# SHM Technology Evaluation Form



3. Cost		
Hardware	Sensor	FBG sensor Grating on SM fiber: \$90~\$100 per unit.
		FBG sensors (ready to use): typically around \$150 per unit.
	Data acquisition system	Interrogator: \$13,000 (expected price).
	Communication system	
	Data archiving system	
	Other	Sensors are priced based on capabilities and specifications.
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations			
Life expectancy	No official life expectancy.		
Power			
Environmental conditions			
Data storage/transfer/ processing			
Other: Center wavelength tolerance: ±0.5 nm  Maximum grating length: 10 nm.  Proof test: >100 kpsi.			

5. Implementation Needs			
T			

#### 6. Availability

Upon agreement; approximately 3 to 6 weeks (based on sensor specification and added packaging). Interrogator will be available soon (the development is almost completed).

# 7. On-Going or Completed Bridge Related Projects and References

East 12th Street Bridge over I-235, Des Moines, Iowa - Iowa State University. Several technical reports and references are available on company website.

#### 8 Notes

- Bragg Photonics, Inc. was formed in 1995 to design, manufacture and market phase masks and fiber grating based solutions.
- The company offers custom designed products (fully customizable attenuation bandwidth).





	SITM Technology Evaluation Form							
1. General Informati	1. General Information							
Description of Technology	Customized structural channels.	Customized structural health monitoring system; from basic system with a few channels to expandable systems that measures hundreds of channels.						
Manufacturer and Contact information	Campbell Scientific, Inc. (CSI) www.campbellsci.com 815 West 1800 North, Logan, UT 84321 Tel: (435) 750-9558 Fax: (435) 750-9540							
Features	Sensor type	Vibrating wire sensor, SDI-12, thermocouple, strain gage, accelerometer, load cell, LVDT, PRT, tiltmeter, GPS, infrared, non-contact laser (compatible with most commercially available sensors).						
	Data acquisition, processing, and archiving	CR9000, CR9000C, CR5000, CR10X and many others; all data acquisition systems are based on the same measurement concepts; on-board real-time clocks data acquisition systems (accurate to 30 seconds per month); scan rates can be programmed from a few hours to 100,000 times per second; up to large 100+ channels systems on-board processing system (no post processing required); server-based archiving system.						
	Communications	radio, MD9 network, internet, and combination. Data retrieval via satellite for very remote applications possi						
	'Smart' attributes							
	Other	Measurement types, recording intervals, and processing algorithms are also programmable. Data loggers are capable of measurements, as well as controling external devices.						
2. Applicability								
Bridge Type  ⊠ Slab	$\boxtimes$ (	Girder/Deck	⊠ Arch					

2. Applicability							
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing		<ul><li>☑ Girder/Deck</li><li>☑ Suspension</li><li>☑ Bascule</li></ul>		☐ Truss☐ Cable-sta☐ Other:	ayed	⊠ Arch ⊠ Vertical I	ift
Bridge Compon	ent						
Deck	Timber:	☐ Plank☐ Other:	Nailed laminate     Nailed laminate	ed 🛮 Glue-	-laminated	□ Prestressed laminated	Stressed timber
	Concrete:	Reinforced Other:	☑ Prestressed/pos	t-tensioned			
	⊠ Steel:	Grid Other:		⊠ Buck	le plate	Corrugated steel flooring	ng
Superstructure	Primary Element	girder system: 🛛 G	irder floor beam/dia	phragm system	⊠ Tee be	am 🛚 🖾 Box girder	☐ Channel beam
	Secondary Eleme Connector an Bracing: Diaphragm Cover plate Stiffener Other:	d fastener:	Riveted/bolted Cross		Welded Lateral	⊠ Pin & hanger ⊠ Sway	⊠ Splice
	Bearing  ☐ Fixed ☐ Expansion: ☐ Other:  Other:	⊠ Sliding plate    ∑	☑ Roller 🛛	Rocker 🔲 l	Pin and link	⊠ Elastomeric ⊠	Pot Restraining
Substructure	Abutment:	⊠ Foot		ridge seat	⊠ Piles	☑ Wall (stem/t	back/wing)
	☑ Pier/bent/exte		cap 🛛 S	haft	⊠ Column/st	tem Submerged p	pile/pile cap/footing
Miscellaneous	Additional Eleme  1. Cable-supporte  Tower  Strand shoes  2. Movable bridg  Electric brake  Other:	ent for special types of ed bridge  Main/second Cable bands	bridge (Cable-suppo dary cable ⊠ Cai s ⊠ Cai	orted, Movable by the anchorage to ble enclosures the erating machiner		_ 1 3 3	em
Monitoring Inte Crack/fractur Section loss Deformation Debonding Corrosion		t 🖂 kage 🖂 cour	Rotation/torsion Misalignment Mechanical/electrica Looseness and poun Other:		☐ Connectio	ling/scaling/delamination on failure or deficiencies mage joint closing/opening	
Measurement M  Strain  Temperature  Radar waves  Thermal wave		Deflection/displaceme Magnetic field/flux Acoustic waves Wind speed/direction	⊠ Elec	eleration/vibration rical voltage/curnetic waves r:	rent $\square$	Moisture/humidity level Chemical composition Electromagnetic waves (X-1	ray, gamma ray, etc)





3. Cost		
Hardware	Sensor	\$120~ (depending on types of sensors).
	Data acquisition system	\$2000~\$30,000 depending on technology, measurement speed, and number of measurements needed.
	Communication system	Direct connect is built in. Modem, cell phone, RF, or wireless LAN starts at \$600 ~
	Data archiving system	
	Other	
Software	\$395~.	
Labor	Installation	
	Use	

Other: Additional costs for power, cell phone provider or wireless LAN provider; all depend on the scale of project.

4. Limitations	
Life expectancy	30 plus years (Campbell Scientific Inc, has systems that are over 27-year-old and still being used daily)
Power	All data acquisition products designed to run on 12V DC; can also be powered by main line, 110/220V AC.
Environmental conditions	-55C to 85C temperature, low power, rugged design. Must be sealed from direct contact of rain, snow, and condensation.
Data storage/transfer/ processing	Non-volatile data storage up to 4 Giga-byte. Data collection can be manually initiated or automated. Complex processing (rainflow, FFT's, standard deviation, covariance, time of max. or min., etc.) is built into systems eliminating the need for post processing of the data.
Other:	

5. Implementati	on Needs
Power source	Battery, AC/DC, solar panel.
Accessibility	Based on how the system is constructed. Data acquistion system can be placed thousnads of feet away from sensors if necessary.
Technical expertise	Programming of the data acquisition system is necessary. Program generators for quick program development and an editor for more complex programming needs are available.
Other:	

#### 6. Availability

All data acquistion equipments are available within 3 to 5 weeks depending upon the quantity ordered; may take longer for more complex system.

## 7. On-Going or Completed Bridge Related Projects and References

Williamsburg Bridge, New York City, New York.

Monitoring deck performance of three bridges on Montana State Route 243, Saco, Montana.

Confederation Bridge, Prince Edward Island, Nova Scotia, Canada.

Medway Bridge, Kent, England.

Menai Bridge, North Wales.

Several researches at ATLSS Research center at Lehigh University.

Many other projects throughout the world.

#### References:

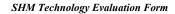
- "Strain Gages Monitor Structural Performance," Campbell Scientific, Inc.
- "Lowering the Jams Joyce Bridge at Blackhall Place, Dublin," Campbell Scientific, Inc.
- Many others available (can be found in various literatures).

- CSI was organized in 1974 and manufactures dataloggers, data acquisition systems, and measurement and control products used worldwide in research and industry.
- Additional feasures and possible benefits of CSI's products include: processing for rainflow & level crossing algorithms can accommodate a large number of cycles; onboard, programmable, excitation is provided for ratiometric bridge measurements; systems provide triggered output with pretrigger data capture capability; most sensors and communications options can be used, allowing systems to be customized to meet specific needs; systems can operate in harsh environments; systems can report conditions by calling out to pagers, radios, or phones; systems support long-term, unattended data storage and transfer; pick-and-click software facilitates programming.
- CSI's products have been widely used by many companies for their product bases (e.g., data acquisition system, monitoring system, etc.).





1. General Infor	mation								
Description of Technology	Fiber op	ic sensor tec	hnology.						
Manufacturer and			11-13, D-85345 Er	ding Germany		www.chenya Tel: +49 (0)			(0) 8122-227-4509
Features	Sensor ty		Fiber optic senso	or (CY-OS 1500 lon equipment and		): very low ins	sertion and sp	olicing loss; desig	gned for Micron Optic ors in an array for over
	Data acq processin archiving	ng, and							
	Commu								
	'Smart'	attributes							
	Other		The sensor gratin	ngs are directly w	ritten on st	andard single r	node fiber (S	SMF-28 or equiva	alent) for low attenuation
			and low splicing	IOSS.					
2. Applicability									
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing		$\boxtimes$ :	Girder/Deck Suspension Bascule		☐ Truss☐ Cable			<ul><li>☑ Arch</li><li>☑ Vertical</li></ul>	lift
Bridge Compone	ent ent	<del></del>							
Deck	☐ Timber:	☐ Plank		Vailed laminated	⊠ Glı	ue-laminated	⊠ Prest	ressed laminated	☑ Stressed timber
	Concrete:	Reinfo	_	restressed/post-to	ensioned				
	⊠ Steel:	Grid		Orthotropic	⊠ Bu	ckle plate		igated steel floor	ing
	⊠ FRP:		•						
Superstructure	Primary Elem  Multi-bean Slab Truss men Arch elem Other:	n/girder systen nber	em: 🛚 Girder f	loor beam/diaphr	agm systen	n 🛚 Tee	beam	⊠ Box girde	er 🛛 Channel beam
	Secondary Ele Connector Bracing: Diaphragn Cover plat Stiffener Other:	and fastener	: ⊠ Rivete ⊠ Cross	d/bolted		⊠ Welded ⊠ Lateral		⊠ Pin & hanger ⊠ Sway	∑ Splice
	Bearing  ☐ Fixed ☐ Expansion ☐ Other:  Other:	: 🛛 Slidii	ng plate 🛛 Rolle	er 🛭 Ro	ocker 🛭	☑ Pin and link	⊠ Elas	tomeric 🛛	Pot Restraining
Substructure	Abutment:		□ Footing	⊠ Brid	ge seat	□ Piles		Wall (stem/	/back/wing)
	☑ Pier/bent/e	xtended pile	Other:	⊠ Shaf	ì	⊠ Column	/stem	Submerged     Submerg	pile/pile cap/footing
		•	Other:	_		_			1 -11 2
Miscellaneous	Additional Ele  1. Cable-supp  ☐ Tower  ☐ Strand sho  2. Movable br  ☐ Electric br	orted bridge  ses  idge	Main/secondary ca Cable bands	able ⊠ Cable ⊠ Cable	anchorage enclosures	⊠ Ancl	er:	☑ Damping sys	tem
	Other:	akes 🔼	wiotors and power	Д Орега	ting macini	icry and equip	ment	Outer.	
Monitoring Inte Crack/fracture Section loss Deformation Debonding Corrosion	Expans Settlen Wire b Erosion	reakage	☐ Misali ☐ Mecha	on/torsion gnment unical/electrical n ness and poundin		☐ Connect	tion failure o	g/delamination r deficiencies ng/opening	
Measurement M					. ,		7		
				Electric	ation/vibrat al voltage/c ic waves	_	Chemical	humidity level composition gnetic waves (X-	-ray, gamma ray, etc)







3. Cost		
Hardware	Sensor	For 1 to 5 pieces: \$109.85 per unit. For 6 to 10: \$97.5 per unit.
		For 11 to 50: \$81.25 per unit.
		For larger quantity: upon agreement.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations	
Life expectancy	No official life expectancy. ChenYang guarantee their products for the proof test of CY-OS1500 FBG at 100k spi.
Power	
Environmental conditions	-10°C to 100°C
Data storage/transfer/ processing	
Other:	

Power source		
Accessibility	Direct access needed for sensor installation.	
Technical expertise	Basic instrumentation skills. Knowledge of dynamics.	

Approximately 4 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

Used on many bridge monitoring projects (detail information is not available).

- ChenYang Engineering does research and develops specialty sensors such as magnetoresistive (GMR), magnetoelastic, inductive eddy current and capacitive sensors, computer-controlled precise measuring and testing systems, and special signal processing methods and algorithms.
- Other sensors and measurement devices for various applications are also available.





1. General Infor	mation										
Description of			GPS mor	nitoring system for re	al-time deform	ation mon	itoring of struct	ures.			
Technology											
Manufacturer and Contact informat		Condor Earth		ogies, Inc. ora, CA 95370				earth.com or www.3d-gps.com 2-0361 or (209) 234-0518			
Features		Sensor type	Lane, Son	GPS receivers.			161. (209) 332	2-0301 01 (209) 234-0318	rax. (209) 332-0773		
	1	Data acquisit processing, a archiving		Condor's 3D Tracker software uses GPS technology to compute 3-dimensional positions in real time for deformation monitoring applications (software can be developed to meet specific requirements).							
		Communicat	ions	Data from GPS receivers located on the target structure is transferred in real-time via modem, wireless radio or							
		SQ 42 44 71		Internet, LAN, etc. to a PC.							
		'Smart' attrib	outes	The software provides immediate notification by pager, e-mail, or cell phone when motion thresholds are exceeded (alarm system for each site being monitored).							
	(	Other Operators can have full remote control over the system from anywhere.									
2. Applicability											
Bridge Type											
⊠ Slab			⊠ G:	rder/Deck		□ Truss					
Rigid Frame				spension		☐ Cable	-	∇ertical I	ift		
⊠ Swing			⊠ Ba	scule		Other:					
Bridge Compon Deck		mahani N	Plank	M Nail	ad laminated	M CI	us laminated	□ Prestressed laminated			
Деск	<u>⊠</u> 11	_	Other:	⊠ Nane	ed laminated	⊠ Gii	ue-laminated	Prestressed familiated	⊠ Stressed timber		
	⊠ Co	oncrete:	Reinfor	ced Prest	ressed/post-ter	sioned					
	⊠ St		Other: Grid	☑ Orth	otronic	⊠ Ru	ckle plate	☐ Corrugated steel floori	nα		
	<u>⊠</u> 50		Other:	⊠ Ottil	otropic	⊠ Du	ckie plate	☑ Corrugated steel floori	ng		
	⊠ FF										
Superstructure		<i>ıry Element</i> ulti-beam/gii	dar systar	n: 🛛 Girder flooi	· haam/dianhra	am systan	n 🛛 Tee b	eam 🛮 Box girder	Channel beam		
	⊠ Sla		uci systei	ii. 🖂 Gildel 11001	beam/urapina	giii systeii		cani 🖂 Box giruci	Chamier beam		
	⊠ Tr	uss member									
	⊠ Aı □ Ot	rch element									
		ner: dary Elemen	ıt.								
		onnector and		☐ Riveted/b	olted		⊠ Welded	Pin & hanger			
		acing:					∠ Lateral	⊠ Sway			
		aphragm over plate									
		iffener									
	Ot	her:									
	<i>Beari</i>										
			⊠ Sliding	plate X Roller	⊠ Ro	cker D	Pin and link	⊠ Elastomeric	Pot Restraining		
		her:	<u></u>	, plate Z remer		J. 101.	3 1 111 0110 11111		Tot Zartestruming		
0.1	Other			M.r. <i>i</i>	Mp:i		₩ p.1	N x 11 /	1//:		
Substructure	ĭ At	outment:		□ Footing     □ Other:	⊠ Bridg	e seat	□ Piles	⊠ Wall (stem/l	back/wing)		
	⊠ Pi	er/bent/exten	ded pile:	□ Pier cap	Shaft		⊠ Column/s	stem Submerged	pile/pile cap/footing		
Miscellaneous	Additi	ional Flamar	ut for space	Other:  al types of bridge (Co	abla sunnartaa	Movabla	hvidaa ata)				
Miscenaneous		onai Etemen ole-supported		ai types of briage (Ci	<i>wie-supportea</i>	, movable	briage, eic)				
	⊠ To	ower	ΔN	Main/secondary cable			Anche		em		
		rand shoes		Cable bands	☐ Cable e	nclosures	Other	:			
		vable bridge ectric brakes		Motors and power	□ Operati	no machir	nery and equipm	ent Other:			
	Other			notors una power	орегии	ng macim	iery und equipm	ent outer.			
Monitoring Inte	rest										
Crack/fracture		Expansion/	contraction					lling/scaling/delamination			
☐ Section loss ☐ Deformation		Settlement Wire break	0.00		nent al/electrical ma	lfunction		on failure or deficiencies			
☐ Debonding	-	Erosion/sco	_		and pounding			e joint closing/opening			
Corrosion		Environme		Other:	- F			,			
Measurement M	<u>letric</u>			· · · · · · · · · · · · · · · · · · ·							
Strain				displacement	Accelera			Moisture/humidity level			
☐ Temperature ☐ Radar waves			Magnetic f Acoustic w		☐ Electrica	l voltage/c		Chemical composition Electromagnetic waves (X-	ray gamma ray etc)		
☐ Thermal waves	es			d/direction	Other:		<u> </u>	March waves (A-	, 5aiiiia iuy, etc)		





3. Cost		
Hardware	Sensor	
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations	
Life expectancy	No official life expectancy
Power	110/220V AC. System can be designed to any power supply.
Environmental conditions	
Data storage/transfer/ processing	
Other: System req	Luires: Pentium III or higher; 500MHZ CPU; 256 MB RAM; 9.0 GB SCSI hard drive; Super XGA 1280x1024/High-end 16MB video card;

5. Implementati	on Needs
Power source	AD/DC, solar panel.
Accessibility	Direct access needed for system installation. Remote data acquisition.
Technical expertise	Basic electronics and computer skills. Moderate training on how to use the system.
Other:	

Upon agreement (depending on complexity of the system).

# 7. On-Going or Completed Bridge Related Projects and References

Condor's system has been used on several projects (bridge, dam, building, etc.); No detailed information on bridge monitoring is available.

- Founded in 1983, Condor Earth Technologies, Inc. is a multidisciplinary team of engineers, scientists and technical managers providing earth science consulting services and technologies for a wide range of projects; backgrounds in geotechnical engineering, environmental engineering, planning, permitting, GIS, geology, hydrology, hydrogeology, regulatory compliance, construction materials testing, and surveying/mapping using the latest GPS and geomatic technology tools such as PenMap and 3D Tracker.
- Condor's project support role begins as early as planning and background data collection, and can continue beyond project completion with monitoring and data management services.
- Condor is the first company to provide turn-key systems for 3D monitoring using GPS technology.
- Condor's 3D monitoring systems are based upon differential GPS processing and can provide millimeter accuracy.
- No need to perform additional plotting or processing of the deformation data.





1. General Infor	mation											
Description of	M	ICA MOT	E wireless	smart sense	or network	ing system bas	sed on M	EMS technolo	gies.			
Technology  Manufacturer and	1 C1	ossbow T	echnology	Inc				www.xbow	/ com			
Contact informat	ion 41	Dagget D	r., San Jos	e, CA 9513				Tel: (408)	956-3300	Fax: (408) 324		
Features		nsor type		MTS400/420 sensors (includes on-board temperature, humidity, barometric pressure, 2 axis acclerometer).  Tiltmeter, acoustic, magnetic and other sensors available. CXTD (digital tilt & acceleration sensor).								
Data acquisition, processing, and archiving				MDA300 data acquisition modules (interfaces directly with a host of external sensors, storing calibration parameters on-board. Compatible with MICA2DOT and TinyOS (TOS) distributed software operating system								
		ommunica	tions	(radio messaging, sensor measurements and signal processing). Also, GYRO-VIEW software available.  Wireless communication with every node as router capability via Multi-channel radio transceiver.								
	93	mart' attri	hutes	Ethernet, Internet. Fully programmable, self organizing.								
	3	mart atti	outes	Alert can be generated when parameters exceed certain thresholds.  MICA2 is a third generation mote module used for enabling low-power, wireless, sensor networks. Various								
	Ot	her								er, wireless, ser isition boards, a		
2. Applicability												
Bridge Type												
⊠ Slab			⊠G	irder/Deck			Truss			⊠ Arch		
<ul><li>☒ Rigid Frame</li><li>☒ Swing</li></ul>				aspension ascule						⊠ Vert	ical lift	
Bridge Compon	<u>ent</u>											
Deck	⊠ Tim		Plank Other:		Naile	d laminated	⊠ Gl	ue-laminated	⊠ Pre	estressed lamina	ated [	Stressed timber
	⊠ Con	crete:	Reinfor	ced	Presti	essed/post-ter	sioned					
	⊠ Stee		Grid Other:		Ortho	tropic	⊠ Bı	ickle plate	⊠ Co	rrugated steel f	looring	
	⊠ FRF											
Superstructure		<i>y Element</i> ti-beam/gi	irder systei	n· ⊠G	irder floor	beam/diaphra	om syster	n 🛚 Tee	e beam	⊠ Box g	rirder	Channel beam
	⊠ Slab	)	-		11001	ovanii arapiira,	5111 0 ) 0 (01			<u> </u>	,	
		ss member h element										
	Oth	er:										
		ary Element nector and		$\square$	Riveted/bo	lted		⊠ Welded		☑ Pin & ha	nger	
	⊠ Brac	cing:	i iusteriei.		Cross	illed .		□ Lateral		⊠ Sway	1501	<b>Д</b> бриее
	⊠ Dia <sub>l</sub> ⊠ Cov											
	⊠ Stiff	fener										
	Othe Bearing											
	∑ Fixe											
	⊠ Exp			g plate	Roller	⊠ Roc	ker	Pin and link	K 🛛 E	lastomeric	⊠ Pot	■ Restraining
	Other:	J1.										
Substructure	⊠ Abu			⊠ Footi ☐ Othe	r:	⊠ Bridg	e seat	⊠ Piles		⊠ Wall (s	tem/back	/wing)
	⊠ Pier	/bent/exte	nded pile:	☐ Pier o		⊠ Shaft		⊠ Colum	n/stem	Submer	ged pile/	pile cap/footing
Miscellaneous		<i>nal Eleme</i> e-supporte		ial types of	bridge (Ca	ble-supported	, Movable	bridge, etc)				
	☐ Tow	1.1	<u>_</u>	Main/second	lary cable	☐ Cable a	nchorage	⊠ An	chor rod	□ Damping	system	
		nd shoes able bridge		Cable bands	-	🛮 Cable e	nclosures	☐ Oth	ner:			
		tric brake		Motors and	power	Operati	ng machi	nery and equip	oment	Other:		
	Other:					-						
Monitoring Inte		Evnancion	/contractio	n 🖂	Rotation/to	reion		□ Wear/s	nalling/sca	ling/delaminati	on	
Section loss	$\boxtimes$	Settlement			Misalignm	ent		☐ Conne	ction failure	or deficiencies		
<ul><li>☑ Deformation</li><li>☑ Debonding</li></ul>		Wire break Erosion/sc	_			l/electrical ma and pounding			damage	asing/ononing		
Corrosion		Erosion/sc Environme			Other:	and pounding		Excess	ive joint ch	osing/opening		
Measurement N	letric											<del></del>
<ul><li>✓ Strain</li><li>✓ Temperature</li></ul>			Deflection Magnetic f	/displaceme ield/flux	nt	<ul><li>✓ Accelerate</li><li>✓ Electrical</li></ul>				e/humidity leve al composition	el	
Radar waves		$\overline{\boxtimes}$	Acoustic w	aves		Magnetic	waves				(X-ray,	gamma ray, etc)
☐ Thermal wave	es		Wind spee	d/direction		Other:						





3. Cost						
Hardware	Sensor	MTS400: \$250 per unit.				
		MTS420: \$375 per unit.				
		CTXD: \$1,695 per unit				
	Data acquisition system	Variable (e.g., MDA300: \$275).				
	Communication system	Variable				
	Data archiving system	Variable				
	Other	Additional cost for accessories.				
Software	TinyOS: free, available on company website link (www.tinyos.net).					
Labor	Installation					
	Use					
Other:	1	•				

4. Limitations	
Life expectancy	No official life expectancy.
Power	Battery: 2X AA batteries (MICA2), 3V coin cell (MICA2DOT). External Power: 2.7 - 3.3V (MICA2, MICA2DOT), 7 to 30V DC (CXTD).
Environmental conditions	Operating temperature: -10°C to 60°C (MTS), -40°C to 85°C (CXTD).
Data storage/transfer/ processing	Depends on type of products.
Other:	

Power source	Battery, DC.
Accessibility	Custom sensor configurations available.
Technical expertise	Basic electronics and instrument handling skills.

1-2 weeks

# 7. On-Going or Completed Bridge Related Projects and References

Golden Gate Bridge, San Francisco, CA.

#### References:

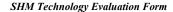
- High Performance Wireless Research and Education Network (HPWREN), http://hpwren.uscd.edu
- Chung, H.C., Enomoto, M., Loh, K., and Shinozuka, M. "Real Time Visualization of Structural Response through Wireless Communication using MEMS Sensors," Proceedings of SPIE: Testing, Reliability, and Application of Micro- and Nano-Material Systems II, Vol. 5392, pp. 239-246, July 2004.
- Rev, A. "TinyOS Getting Started Guide," Crossbow Technology Inc., San Hose, California, 2003.

- Crossbow Technology is a supplier of inertial sensor systems for various industries and other instrumentation sensors; the company offers full solutions in the wireless sensor networking area.
- Crossbow is the only manufacturer of smart dust wireless sensors.
- Some of features and capabilities of Crossbow products include: Unattended monitoring; Multi-parameter sensing; Low cost, wirelessly networked data acquisition; Threshold-based data aggregation and event triggering; Timely and reliable detection of structural problems.





1. General Informa	. General Information								
Description of Technology	Scour monitoring system bridge scour.	em based on time-doma	in reflectometry (TDR	); for continuous,	, real-time, dynamic detection	and measurement of			
Manufacturer and Contact information		h and Engineering Labor, NH 03755 (US Army		www.crrel.usa	nce.army.mil 5-4319 Fax: (603) 646-4477				
Features	Sensor type	TDR probes develope	TDR probes developed by CRREL; a number of inexpensive, vertically oriented sensors that are securely anchored into sediments below the maximum expected depth of scour.						
	Data acquisition, processing, and archiving	CR10X (manufactured by Campbell Scientific, Inc.) data acquisition system configured the multiplexer to the desired channel. The instrumentation uses 251 points to digitize the refelected wave and corresponding travel distance. The digitized image was read and stored by the CR10 in a local storage module.							
	Communications	A computer at CRREI	A computer at CRREL recovered the data daily using a modem integrated into the DAC package.						
	'Smart' attributes								
	Other	As a periodic perform recorded on a laptop c		TDR system was	s connected to each probe, and	the image was			
2. Applicability									
Bridge Type	$\boxtimes$ S	Girder/Deck Juspension Bascule	⊠ Truss ⊠ Cable □ Other	-stayed	⊠ Arch ⊠ Vertical lift				
Bridge Component	Timber: Plank	□ Nailad	I laminated	ue-laminated	Prestressed laminated	Stressed timber			
Deck	Other:		essed/post-tensioned	ue-iammated	Prestressed familiated	Stressed tilliber			
L	☐ Other:☐ Grid	Orthot	1	ickle plate	☐ Corrugated steel flooring				
	☐ Other:	Orthod	поріс	ickie piate	Corrugated steer moorning	,			
Superstructure P	rimary Element Multi-beam/girder syste Slab Truss member Arch element Other:	m: Girder floor b	peam/diaphragm syster	m □ Tee be	eam 🔲 Box girder	☐ Channel beam			
	econdary Element Connector and fastener: Bracing: Diaphragm Cover plate Stiffener Other:	☐ Riveted/bol☐ Cross	ted	☐ Welded ☐ Lateral	☐ Pin & hanger ☐ Sway	☐ Splice			
	earing   Fixed   Expansion:	g plate	☐ Rocker [	Pin and link	☐ Elastomeric ☐ Po	ot Restraining			
	Other: Abutment:	☐ Footing ☐ Other: members	☐ Bridge seat	Piles	☐ Wall (stem/bac	ck/wing)			
D	Pier/bent/extended pile:		Shaft	Column/s	tem Submerged pil	e/pile cap/footing			
1 [ [ 2 [	Strand shoes  . Movable bridge			☐ Ancho		1			
Monitoring Interes	st								
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	☐ Expansion/contracti☐ Settlement☐ Wire breakage☐ Erosion/scour☐ Environmental	☐ Misalignme ☐ Mechanical		☐ Connection ☐ Impact da	Iling/scaling/delamination on failure or deficiencies mage i joint closing/opening				
Measurement Metron Strain  ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal waves	☐ Deflection☐ Magnetic☐ Acoustic		☐ Acceleration/vibra ☑ Electrical voltage/c ☐ Magnetic waves ☐ Other:	current $\Box$	Moisture/humidity level Chemical composition Electromagnetic waves (X-ray	y, gamma ray, etc)			







3. Cost	
Hardware	Sensor
	Data acquisition system
	Communication system
	Data archiving system
	Other
Software	
Labor	Installation
	Use
Other:	<u> </u>

4. Limitations	
Life expectancy	
Power	
Environmental conditions	
Data storage/transfer/ processing	
Other:	

5. Implementation	on Needs
Power source	
Accessibility	
Technical expertise Other:	
Other:	

According to Leonard Zabilansky, an engineer of CRREL, Senera Corporation (www.senera.com) is currently negotiating the rights to the patents; point of contack is Chris Adams (781-907-9403, cadams@senera.com).

# 7. On-Going or Completed Bridge Related Projects and References

Rt 16 Missouri River Bridge, Montana.

Rt 5 White River Bridge, Vermont.

#### References:

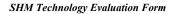
- Zabilansky, L.J., Ettema, R., Wuebben, J., and Yankielun, L.E. "Survey of river ice influences on Channel Bathymetry along the Fort Peck Reach of the Missouri River, Winter 1998-1999," Technical Report ERDC/CRREL TR-02-14, the US Army Corp of Engineers, September 2002.
- Hains, D., and Zabilansky, L.j. "Laboratory Test of Scour under Ice: Data and Preliminary Results," Technical Report ERDC/CRREL TR-04-0, the US Army Corp of Engineers, April 2004.

- The scour monitoring system was developed to continuously monitor channel changes associated with river ice formation and breakup, as well as with flow rate changes.
- It is capable of tracking, in real time, changes in channel bed elevation through the winter.
- This scour monitoring and detection system is effective even with high energy flow and under ice cover and in debris-infested water; allows unatteded automatic operation; provides all-weather, day-and-night operation; provides high resolution of sour depth; supplies real-time, dynamic data; resets automatically, enabling measurement of multiple erosion/deposition event.





1. General Inform	nation									
Description of Technology	Advanced h	igh-speed	data acquisition and c	ontrol systems, t	ransduce	r signal condi	tioning.			
Manufacturer and Contact information	Daytronic C		, Dayton, Ohio 45439	1521		www.daytro Tel: (937) 2		Fax: (937) 29	12 2596	
Features	Sensor type			LVDTs, Strain gage load cells, displacement transducers, and others.						
	Data acquis			System 10 data acquisition and control system: capable of a wide range of configurations, from small benchtop						
	processing, archiving	and	data loggers to local area networks that can handle thousands of data points, while monitoring and controlling multiple complex processes simultaneously (data collection, display, archiving, communication and processing).							
	Communica	itions	RS-232/485, GPIB, Modbus, Profibus, and Ethernet. Other wired or wireless communication options (e.g.,							
	'Smart' attr	ibutes	satellite communication) are available upon request.  Real-time, continuous data measurement, control and analysis/computations; alarm triggering function when							
	Other		exceeding predetermined thresholds.  5D series signal conditionaer modules: rugged, aluminum casting, self-contained, easily configurable device;							
			serves as a front end for a PC with a 16- or 32-channel A/D card; connects all power and communications lines in a single serial port, and provides luggable screw terminals for all module outputs.							
			a single serial port, a	ind provides rug	gable sere	cw terminais	ioi aii iiiodi	ne outputs.		
2. Applicability										
<u>Bridge Type</u> ⊠ Slab		$\boxtimes C$	irder/Deck	Б	☐ Truss			⊠ Arc	:h	
Rigid Frame		$\boxtimes$ S	uspension		Cable-	stayed			tical lift	
Swing	4	<u>⊠</u> B	ascule	L	Other:					
Bridge Compone Deck	Timber:	□ Plank	⊠ Naile	ed laminated	⊠ Glu	e-laminated	⊠ Pre	stressed lamir	nated D	Stressed timber
	Concrete:	Other:	rced Prest	ressed/post-tens	ioned					
	Steel:	Other:	⊠ Orth	otronia	⊠ Dua	ckle plate	M.Cor	rugated steel	flooring	
		Other:	⊠ Ofth	otropic		ikie piate	△ C01	rugateu steer	Hooring	
Superstructure	FRP:  Primary Element									
Superstructure	Multi-beam/g		m: 🛛 Girder floor	beam/diaphragi	n system		beam	⊠ Box	girder	Channel beam
		r								
	Arch element									
	Secondary Eleme									
	<ul><li></li></ul>	d fastener:	□ Riveted/b     □ Cross	olted		⊠ Welded ⊠ Lateral		☐ Pin & ha☐ Sway	anger	Splice
	□ Diaphragm		Z C1033		Ľ	Laterar		ZZ Sway		
	<ul><li></li></ul>									
	Other:									
	Bearing  ☑ Fixed									
		⊠ Slidin	g plate 🛛 Roller	⊠ Rock	er 🗵	Pin and link	⊠ Ela	astomeric	⊠ Pot	■ Restraining
	Other:									
Substructure	Abutment:		□ Footing     □ Other:	□ Bridge	seat	□ Piles		⊠ Wall (	stem/back/	wing)
	Pier/bent/exte	nded pile:	Pier cap	Shaft		⊠ Columr	n/stem	⊠ Subme	erged pile/p	pile cap/footing
Miscellaneous	Additional Eleme	ent for spec	☐ Other:  ial types of bridge (Co	able-supported, l	Movable	bridge, etc)				
	1. Cable-supporte		Main/gagandary ashla	✓ Cable and	aharaga	⊠ Ana	hor rod	☑ Domnin	a avatom	
	<ul><li>☑ Tower</li><li>☑ Strand shoes</li></ul>		Main/secondary cable Cable bands			☐ Oth		□ Damping	g system	
	<ol> <li>Movable bridg</li> <li>Electric brake</li> </ol>		Motors and power	Operating	a maahin	ery and equip	mant	Other:		
	Other:	<u>s</u>	wiotors and power	☑ Operating	g macmin	cry and equip	incit	Ouler.		
Monitoring Inter										
☐ Crack/fracture☐ Section loss	☐ Expansion ☐ Settlemen		on Rotation/t			☐ Wear/s ☐ Connec	palling/scal tion failure	ing/delaminat or deficiencie	ion es	
□ Deformation	☐ Wire brea	kage	☐ Mechanic	al/electrical malt	function		damage			
☐ Debonding ☐ Corrosion	☐ Erosion/so ☑ Environm		☐ Looseness☐ Other:	and pounding		∐ Excessi	ve joint clo	sing/opening		
Measurement Me				_						
<ul><li>✓ Strain</li><li>✓ Temperature</li></ul>		Deflection Magnetic	/displacement					e/humidity leval composition		
Radar waves		Acoustic v	vaves	Magnetic v						gamma ray, etc)
☐ Thermal waves	<u> </u>	Wind spee	d/direction	Other:						







Hardware	Sensor	LVDTs: \$205~\$1,525 per unit. Thermocouples: \$250~\$365 per unit. Prices are based on sensor capacity.
	Data acquisition system	5D modules: \$425 (single channel) ~  System 10: \$2500~\$250,000 depending on the type and number of input channels (including communication, archiving system and softwares).
	Communication system	
	Data archiving system	
	Other	
Software	System 10 OPC server: \$4	95.
Labor	Installation	
	Use	

4. Limitations	
Life expectancy	No official life expectancy. Upgradable.
Power	110/220V AC.
Environmental conditions	System 10: -20 to 70°C. 5D modules: -10 to 70°C, 5 to 95% relative huminity, non-condensing.
Data storage/transfer/ processing	
Other:	

5. Implementati	on Needs
Power source	AC/DC.
Accessibility	Data can be collecteted either at the site or at a remote location.
Technical expertise	Moderate training on how to use the system.
Other:	

Upon agreement.

# 7. On-Going or Completed Bridge Related Projects and References

Daytronic's products have been used by Illinois DOT and University of Missouri at Rolla (detailed project information not available).

- Daytronic was founded in 1956 and has specialties in signal conditioning.
  The company also offers custom designs and solutions for various application requirements (e.g., testing, system controlling, monitoring, management, etc.).



1. General Information



Description of Technology	Acoustic Emision (Al	Acoustic Emision (AE) structural health monitoring system; capable of measuring crack growth in 'noisy' environment.						
Manufacturer and		Dunegan Engineering Company, Inc. www.deci.com						
Contact information Features	on P.O. Box 1749, San Jo Sensor type	uan Capistrano CA 9269 Acoustic emision sens			-8105 Fax: (949) 661-3723			
reatures	Sellsof type	Acoustic christon sens	sors. rrigh/low frequ	ichcy tranducers.				
	Data acquisition, processing, and archiving	PCMIA or PCI card, I	DECI-24 ASL softw	are package. It utili	es Ni-Daq driver software an zes patened Modal Ratio ana rack depth in real-time.			
	Communications	Direct wire connection		se und to estimate en	tuck depth in real time.			
	'Smart' attributes	Real-time, continuous present on the bridge.	crack monitoring.	An automatic systen	n, "hold", allows data to only	record when the load is		
	Other		s extraneous noise s	ources before they e	enter the data base. Each chan	nel can be		
2. Applicability								
Bridge Type								
Slab  ☐ Rigid Frame ☐ Swing	$\boxtimes$ s	Girder/Deck Suspension Bascule		iss ble-stayed ner:	<ul><li>☑ Arch</li><li>☑ Vertical li</li></ul>	ft		
Bridge Compone								
Deck	☐ Timber: ☐ Plank ☐ Other:		l laminated 🛛	Glue-laminated	Prestressed laminated			
	⊠ Concrete:		essed/post-tensioned					
	Steel: ☐ Grid ☐ Other:	☐ Orthot	ropic	Buckle plate	Corrugated steel flooring	g		
	☐ FRP:							
Superstructure	Primary Element  Multi-beam/girder syste  Slab  Truss member  Arch element  Other:	em: 🛛 Girder floor b	peam/diaphragm sys	tem 🛚 Tee be	eam ⊠ Box girder	☑ Channel beam		
	Secondary Element  Connector and fasteners  Bracing: Diaphragm Cover plate Stiffener Other:	: ⊠ Riveted/bol ⊠ Cross	ted	⊠ Welded ⊠ Lateral	⊠ Pin & hanger ⊠ Sway	⊠ Splice		
_	Bearing  ☐ Fixed ☐ Expansion: ☐ Slidin ☐ Other:  Other:	ng plate 🛛 Roller	⊠ Rocker	☑ Pin and link	⊠ Elastomeric ⊠ I	Pot 🛛 Restraining		
Substructure	Abutment:	☐ Footing	☐ Bridge seat	⊠ Piles	⊠ Wall (stem/b	ack/wing)		
	Pier/bent/extended pile:		Shaft     Shaft	⊠ Column/s	tem Submerged p	ile/pile cap/footing		
Miscellaneous	<ul><li>✓ Strand shoes</li><li>2. Movable bridge</li></ul>		□ Cable anchora     □ Cable enclosu	ge 🛛 Ancho	_ 1 5 3	rm		
Monitoring Inter  Crack/fracture Section loss Deformation Debonding		☐ Misalignme	ent /electrical malfuncti and pounding	☐ Connection ☐ Impact da	lling/scaling/delamination on failure or deficiencies mage : joint closing/opening			

3. Cost

Measurement Metric
☐ Strain
☐ Temperature

Radar waves
Thermal waves

☐ Deflection/displacement
☐ Magnetic field/flux
☑ Acoustic waves
☐ Wind speed/direction

Acceleration/vibration
Electrical voltage/current
Magnetic waves
Other:

☐ Moisture/humidity level ☐ Chemical composition

☐ Electromagnetic waves (X-ray, gamma ray, etc)



#### SHM Technology Evaluation Form



Hardware	Sensor	SE650-PI preamplifier sensor: \$485 per unit. SE150-M sensor: \$260 per unit. SE375-M sensor: \$302 per unit.			
		SE40-Q low frequency transducer: \$325 per unit. SE55-R low frequency/high sensitivity sensor: \$325 per unit.			
	Data acquisition system	DECI 302A: \$2,200.			
		AE SMART 2000 system: \$9,950.			
	Communication system				
	Data archiving system				
	Other	SE1000-HI integral preamplifier: \$800.			
		MUX-MODULE: \$550. Mux-spliter Mux-Module to hardware connection: \$225.			
Software	DECI-24 software packag	DECI-24 software package for crack growth: \$500.			
Labor	Installation				
	Liga				
	Use				

Other: 500J power adaptor: \$310. MB-1 Microdot to BNC cable: \$80. Twill lead cable for MUX-Module 10 ft long: \$60. Model 600 pulser: \$650. Model 600B battery pack for pulser: \$95.

4. Limitations	
Life expectancy	No official life expectancy.
Power	15V DC.
Environmental conditions	SE1000-HI: -20 to 60°C. SE150-M and 375-M: -50 to 125°C. SE650-P and 40-Q: -50 to 100°C. MUX-MODULE and Model 600 pulser: -50 to 50°C.
Data storage/transfer/ processing	
Other:	

5. Implementati	OII NECUS
Power source	DC.
Accessibility	Direct access needed for sensor installation and data acquisition.
Technical expertise	Understanding of acoustic emsion. Moderate training on how to use the system.
Other: User must	have a laptop computer with a vacant PCMCIA slot or desktop computer with a vacant PCI slot; Computer should be equipped with Microsoft Excel; Additional recommended accessory includes a dual channel digital oscilloscope with FFT capability.

6. Availability	
30 days.	
Warranty: 1 year.	

### 7. On-Going or Completed Bridge Related Projects and References

Mason Creek Bridge, Canada.

Railroad bridges in Pueblo, Colorado.

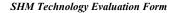
- Dunegan, H.L. "Considerations for Selection of Advanced AE Transducers," DECI Report, May 2003.
- Uppal, S., and Dunegan, H.L. "Using Acoustic Emission to Monitor Fatigue Cracks on the Bridge at FAST," Technology Digest, Febrary 2002.
- Dunegan, H.L. "A New Acoustic Emission Technique for Detecting and Locating Growing Cracks in Complex Structures" DECI Publication #0005, May 2000.
  Dunegan, H.L. "Acoustic Emission Monitoring of Fatigue Crack Growth in Bridges," DECI Report, November 1998.

- Founded in 1968, DECI is the first company to produce acoustic emission instrumentation for sale.
- The sytem described in this form is a basic system for monitoring and studying fagigue crack growth, leak detection, tribology studies, bearing monitoring, metal cutting, grinding, polishing, and frequency analysis of AE signals.
- The system can be expandable to 24 channels with a sensor, Mux-Module, and cable for approximately \$1,150 per channel added depending on the type of sensor and length of cable between Mux-Modules.





1. General Infor	1. General Information										
Description of		lutions for r	eal-time data a	equisition	and process	ing for st	ructural health	monitoring:	remotely records	and an	alyzes all channels
Technology	in real-tin		car-time data at	2quisition	and process	ing for st	ructurar neartin	momoring,	remotery records	and and	aryzes arr chamicis
Manufacturer and		Data System	, Inc.				www.digite:	xx.com			
Contact informat			Blvd. #9, Pasado	ena, CA 9	1107		Tel: (626) 5		Fax: 626-568-318		
Features	Sensor typ	be	Accelerometer (D110-U). Dititexx system is compatible with most commercially available sensors.								
	Data acque processing archiving			RTMS-2001RN (16 bit or 24 bit): 32-channel real-time data acquisition and analysis system; manual/event drive riggering; capable of broadcating streaming data, data retrieval and remote tele-control.					anual/event driven		
Communications		cations	Monitoring (	Monitoring (E-mail, web). Streaming (InternetTCP). Data retrieval (TCP, FTP).							
	'Smart' attributes		Real-time, co	ontinuous 1	monitoring	with alarn	n triggering cap	pability.			
	Other		PDAQ-8: por	rtable data	acquisition	system o	ffering all the u	utilities and	power needded fo	r field/ı	remote operation.
2. Applicability											
Bridge Type  Slab Rigid Frame Swing		$\overline{\boxtimes}$ S	Girder/Deck Suspension Bascule			⊠ Truss ⊠ Cable □ Other	-stayed			lift	
Bridge Compon		<b>—</b>		<b>7</b>		<b>—</b>					
Deck	☐ Timber:	☐ Other:	_	Nailed l			ue-laminated	⊠ Pres	tressed laminated		Stressed timber
	⊠ Concrete:	Reinfo Other:	_		ssed/post-ter						
	⊠ Steel:	☐ Grid☐ Other:		☑ Orthotro	opic	⊠ Bı	ickle plate	⊠ Con	rugated steel floor	ring	
Superstructure	FRP:  Primary Eleme										
		/girder syste per nt nent and fastener:		veted/bolte	eam/diaphra	gm syster	m ⊠ Tee  ☐ Welded ☑ Lateral	beam	☐ Pin & hange ☐ Sway		☐ Splice
	Other:  Bearing Fixed Expansion: Other:  Other:	☐ Slidin	g plate 🔲 R	Roller	Roo	cker [	☐ Pin and link	☐ Ela		] Pot	Restraining
Substructure	Abutment:		☐ Footing☐ Other:		⊠ Bridg	e seat	☐ Piles		Wall (stem	/back/w	ving)
	☑ Pier/bent/ex	tended pile:	☐ Pier cap	)	Shaft		⊠ Column	n/stem	Submerged	l pile/pi	le cap/footing
Miscellaneous	Additional Eler  1. Cable-suppo  ☐ Tower ☐ Strand shoe  2. Movable brie ☐ Electric bra  Other:	rted bridge  s  dge		y cable	Cable a	nchorage nclosures	☐ Anc	er:	☐ Damping sys	stem	
Monitoring Inte			_				_				
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	E Expansi  Settleme Wire bre Erosion Environ	eakage scour	☐ Mi ☐ Me ☐ Lo	oseness ar			☐ Connec ☐ Impact	tion failure damage	ng/delamination or deficiencies sing/opening		
Measurement M				_			_				
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave		Magnetic Acoustic		]	Accelera     Electrica     Magnetic     Other:	l voltage/	current	Chemica	/humidity level l composition agnetic waves (X	-ray, ga	mma ray, etc)







3. Cost		
Hardware	Sensor	D110-U accelerometer: \$800 per unit.
		Other sensors also available (displacement, strain, fiber optic sensors, etc).
	Data acquisition system	RTMS-2001RN: \$55,000 (16 bit) and \$75,000 (24 bit).
	Communication system	Included.
	Data archiving system	Included.
	Other	PDAQ-8 portable data acquisition system: \$12,500 including a laptop.
Software	RTMS-2000RN remote cli	ent software: included with the system.
Labor	Installation	
	Use	
	Osc	
Other:		
Other:		

Life expectancy	No official life expectancy.  Systems can be upgradable over time.	
Power	D110-U: ±12V DC, 9mA.  RTMS-2001RN: 110/220V AC w/UPS.  PDAQ-8: 12V 2AmpH (internal), 12V (external), 110/220V AC.	
Environmental conditions	D110-U: -40°C to 85°C. RTMS-2001RN, PDAQ-8: 0 to 50°C.	
Data storage/transfer/ processing	The system has a sampling rate of up to 1,000 samples per second per channel.	

5. Implementati	on Needs
Power source	AC/DC.
Accessibility	Direct access needed for system installation. Remote data acquisition and monitoring.
Technical expertise	Engineering background. Moderate training on how to use the system.
Other:	

5 to 8 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

Vincent Thomas Bridge, CA.

Reference:

• Radulescu, D.C., Radulescu, C., and Sereci, A.M. "Structural Health Monitoring 24/7 Broadcating System," Proceedings of the 1st International Conference on Structural Health Monitoring and Intelligent Infrastructure, Tokyo, Japan, November 13-15, 2003.

- Digitexx offers system solutions for a central Monitoring for National arrays and regional sub-networks and distributed information data center; the company's service and consulting includes training, calibration, maintenance, data analysis, data reporting, data validation, project layout, technical proposal assistance, etc.
- Additional features of Digitexx products include: real-time inter-story drift hysteresis loops and drift ratio; real-time response spectrum, transfer function, and FFT; On-demand and scheduled remote recording for statistical analysis studies.





1. General Information								
Description of Technology	Cable force	Cable force measurement devices and technologies for determination of forces and tensions in the prestressed concrete components.						
Manufacturer and Contact informat			oring Group Internation  4 Bratislava 4, Slovak		www.dynama Tel: +421 2 6	g.sk 54 22 432 Fax: +421 2 654 2	22 432	
Features	Sensor type		Single coil, double coil, multistrand, and integrated multistrand sensors. Elastomagnetic (EM) sensors.					
	Data acquis processing, archiving	and	NT404 connected together via RS262 or RS485 interface for remote control. Up to 64 channels with MX416 multiplexors. Dynamag NT404A Basic Software (simple user interface for remote control, and manual/automatic measurement).					
	Communica	ations	Direct connection or r	remote control via In	ternet.			
	'Smart' attr		Temporary or continuous stress or force measurement and time-dependant changes in stressed steel, wire, and cable after anchoring with accuracy of $\pm 2\%$ .					
	Other	]	Prestressed wires or ca	ables are a direct par	t of the sensors; ma	agnetoelastic method is a direct of mechanical stress in mate	t measurement method erial).	
	<b>'</b>			-	, ,		,	
2. Applicability								
Bridge Type  ☐ Slab ☐ Rigid Frame ☐ Swing		⊠ Sus	der/Deck pension cule	☐ Tru ☑ Cal ☐ Oth	le-stayed	☐ Arch ☐ Vertical lift		
Bridge Compon		□ N. 1						
Deck	☐ Timber:	☐ Plank ☐ Other: ☐ Reinforce	_	l laminated   essed/post-tensioned	Glue-laminated	☐ Prestressed laminated	Stressed timber	
	Steel:	Other:	Orthot		Buckle plate	☐ Corrugated steel flooring		
		Other:	Ortilot	поріс	Buckie plate	Corrugated steer flooring	3	
Superstructure	FRP:  Primary Element  Multi-beam/g  Slab  Truss membe  Arch element  Other: Prestre	irder system r	Girder floor b	peam/diaphragm sys	rem ☐ Tee bo	eam Box girder	☐ Channel beam	
	Secondary Eleme Connector an Bracing: Diaphragm Cover plate Stiffener Other:		☐ Riveted/bol☐ Cross	ted	☐ Welded ☐ Lateral	☐ Pin & hanger ☐ Sway	☐ Splice	
	Bearing  Fixed  Expansion:  Other:		plate	Rocker	☐ Pin and link	☐ Elastomeric ☐ Po	ot Restraining	
Substructure	Abutment:		☐ Footing ☐ Other:	☐ Bridge seat	Piles	☐ Wall (stem/ba	ck/wing)	
	☐ Pier/bent/exte	ended pile:	☐ Pier cap ☐ Other:	Shaft	Column/s	stem Submerged pi	le/pile cap/footing	
Miscellaneous	Additional Eleme  1. Cable-supporte  Tower  Strand shoes  2. Movable bridg  Electric brake  Other:	ed bridge M Ca ge	I types of bridge (Cab ain/secondary cable able bands otors and power	Cable anchora	ge 🔲 Ancho	- 1 3 <i>j</i>	n	
Monitoring Inte		<u> </u>						
☐ Crack/fractur☐ Section loss☐ Deformation☐ Debonding☐ Corrosion☐	e ☐ Expansion☐ Settlemen☐ Wire brea☐ Erosion/so☐ Environm	t kage cour	Looseness a		Connection Impact da Excessive	Illing/scaling/delamination on failure or deficiencies amage e joint closing/opening		
Measurement M		Deflection/d	isplacement	☐ Acceleration/vib	ration $\Box$	Moisture/humidity level		
Temperature Radar waves Thermal wav		Magnetic fie Acoustic wa Wind speed	·ld/flux ves	☐ Electrical voltag ☐ Magnetic waves ☐ Other:	e/current	Chemical composition   Electromagnetic waves (X-ray	y, gamma ray, etc)	





3. Cost		
Hardware	Sensor	Single coil sensor: \$36.30 (monostrand) ~ \$605 (CCA 200mm diameter strand); €1.00 = \$1.21. Multistrand sensor: price begins from Number of strands x \$36.30.
		Special kind of sensors (Elastomagetic sensor, Double coil sensors, etc.): determined by specification needs.
	Data acquisition system	NT404 (4-channel with RS-232 interface, basic software without power supply): \$7,865.
	Communication system	
	Data archiving system	
	Other	Multiplexers: price begins from \$605 for 8-channel multiplexer.
Software	Included.	
Labor	Installation	
	Use	
Other: Cabling	g, calibration, customer specific s	software, consulting, customer support is not included in prices (these are fee-based upon agreement).

4. Limitations	
Life expectancy	No official life expectancy.
Power	24V/1A DC adapter/battery.
Environmental conditions	-10 to 60°C.
Data storage/transfer/ processing	

Other: Maximum distance of 800m between measuring units.

Maximum distance of 200m from the EM sensor through the multiplexor to the measuring unit. It can be used for ferromagnetic materials only.

5. Implementati	on Needs
Power source	Battery, AC/DC.
Accessibility	Direct access needed for sensor installation and data acquisition (remote monitoring optional).
Technical expertise	Minimal training. Engineereing support is available.
Other: It is neces	sary to calibrate sensors for new materials by measuring its magnetic characteristics.

#### 6. Availability

Availability of sensors depends on type and size of sensors: 2 to 3 weeks for monostrands and small amount (<100 pcs); 4 to 5 weeks for bigger sensors; up to 8 weeks for NT404A and multiplexer.

## 7. On-Going or Completed Bridge Related Projects and References

Ashidagawa Cable Stayed Bridge, Japan, 2002.

Second Yangtze River Bridge at Hanjing, China, 2001.

Jiangyin bridge over the Yangtzw River, China, 1999.

LaFranconi Bridge over Danube, Bratislava, Slovak Republic, 1992.

Cable Stayed Bridge in Podebrady, Czech Republic, 1990

Cable Stayed Bridge in Tabor, Czech Republic, 1989.

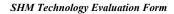
Several references available on company website.

- Dynamag has about 15 years of experience in monitoring bridges.
- Dynamag's products are mainly for determination of forces and tension in prestressed concrete components.
- The company uses a contact-free measurement method for force distribution in the pre- or post-stressed steel core both during their construction and throughout the entire lifetime.





1. General Infor	<u>matio</u>	n										
Description of Technology		Piezoelectric	sensing t	technology.								
Manufacturer and Contact informati		DYTRAN In		s Inc. atsworth, Californ	ia 91311		www.dytra		Fax: (818) 700-	-7880		
Features Sensor type		Accelerometers ranges, sensitivi	Accelerometers: high sensitivity sensors that can be used for low amplitude vibration measurements with various ranges, sensitivities, and polarities. Model 3191A accelerometer: 5V/g, top MIL-C-5015 2-pin connector, low noise, 1/4-28 mounting hole, accepts Immersion Proof boot.									
		Data acquisi processing, a archiving			Data acquisition system for Dytran's accelerometer are provided by TMI Inc. (www.tmirep.com).							
	-	Communica	tions									
		'Smart' attri	butes									
		Other										
				•								
2. Applicability												
Bridge Type  Slab Rigid Frame Swing			⊠s	Girder/Deck Suspension Bascule		⊠ Trus: ⊠ Cabl □ Othe	e-stayed		⊠ Arch ⊠ Verti			
Bridge Compone											7	
Deck			☐ Plank☐ Other:		Nailed lamina		lue-laminated	⊠ Pres	tressed laminat	ted [	Stressed timber	
			Reinfo Other:		Prestressed/po							
			⊠ Grid ☐ Other:	☑ (	Orthotropic	⊠ B	uckle plate	⊠ Corr	rugated steel flo	ooring		
C	∏ F	RP: nary Element										
Superstructure		//ulti-beam/gi	irder syste	em: 🛛 Girder	floor beam/di	aphragm syste	em 🛚 Tee	e beam	⊠ Box gi	irder	☐ Channel beam	
		Connector and Bracing: Diaphragm Cover plate Stiffener Other:		□ Rivet ⊠ Cross	ed/bolted		☐ Welded ☑ Lateral		☐ Pin & han ⊠ Sway	ger	Splice	
		ixed Expansion: Other:	Slidin	g plate	ler [	Rocker	☐ Pin and link	c □ Ela	stomeric	☐ Pot	Restraining	
Substructure	Othe	Abutment:			М	Bridge seat	□ Piles		⊠ Wall (ste	em/hack	/wing)	
Substructure		Pier/bent/exter	ndad nila	Other:		Shaft	⊠ Colum	n /atama				
	Мг	iei/beiii/extei	naea pne.	Other:		Shart	△ Coluin	n/stem	Submerg	ged pile/	pile cap/footing	
Miscellaneous	1. Ca	able-supporte Cower Strand shoes Covable bridge Electric brakes	ed bridge	cial types of bridge Main/secondary c Cable bands  Motors and powe	able C	able anchorage able enclosure	e		☐ Damping	system		
Monitoring Inte		<u> </u>										
Crack/fracture Section loss Deformation Debonding Corrosion	<del>-</del> [	Expansion. Settlement Wire break Erosion/sco	t kage cour	☐ Misal ☐ Mech ☐ Loose	ion/torsion ignment anical/electric eness and pou : Seismic acti		☐ Connect	ction failure	ng/delaminatio or deficiencies sing/opening			
Measurement M	<u>etric</u>		D (1	/1: 1	<b>5</b> 7 .	1	.:		/1 11: 1			
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	es		Magnetic Acoustic v		☐ Ele	celeration/vibroctrical voltage gnetic waves	/current	☐ Chemical	/humidity level l composition agnetic waves		gamma ray, etc)	







3. Cost		
Hardware	Sensor	Model 3191A accelerometer: \$595 per unit.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations		
Life expectancy	No official life expectancy.	
Power	Supply current: 2 to 20 mA (for Model 3191A). Compliance voltage range: 18 to 30V DC.	
Environmental conditions	Temperature range: -60 to 50°F (for Model 3191A).  Maximum vibration/Shock: 50/100 g's/g's Peak.  Coefficient of thermal sensitivity: 0.03%/°F.	
Data storage/transfer/ processing	Frequency range: 0.1 to 1000 Hz. Sensitivity: 5 Volts/g (for Model 3191A), 10 Volts/g (for Model 3191A1).	
	3191A: Discharge time constant 4.8 second; Measured at 100 Hz, 1g RMS (or 0.5g RMS) per ISA RP 37.2.	

Applying power without current limiting to 20 mA maximum may destroy integral IC amplifier.

5. Implementation Needs								
Power source	DC.							
Accessibility	Direct access needed for sensor installation.							
Technical expertise	Basic instrumentation skills.							
Other:								

# 6. Availability

1 week.

# 7. On-Going or Completed Bridge Related Projects and References

Information not available.

- Dytran was founded in 1980 and provides NIST traceable calibrations for almost all single axis piezoelectric type accelerometers.
  Calibrations are performed in accordance with MIL-STD-45662A, ANSI/NCSL Z540-1-1994, ISO 10012-1.
  The company offers repair service for any Dytran manufactured sensor within a two year period from the date of manufacture.





1. General Infor	matio	n											
Description of			a that	aummly.	aniamain am	d atrona m	ation data: at	maataral ma	omitorina som	th analra ana	in corin a gaiam	ia razaar	sh and toating
Technology		application		suppry	seisinic an	id strong inc	otion data, si	ructurai iii	omtoring, ear	inquake eng	gineering, seism	ic researc	in, and testing
Manufacturer and	1	EENTEC	13.						www.eente	ec com			
Contact informati			clid A	ve., Sui	te 404, St.	Louis, MO	63108				Fax: (314) 454	-9979	
Features					Force Balanced Servo Accelerometer (EA-120): low noise, high dynamic range, in a frequency band of DC to 50 Hz; suited for strong motion monitoring applications; available in external, internal, or borehole configurations.								
Data acquisition, processing, and		,	DAS-6102 digital recorder: a portable, rugged, ultra low power, high-performance, versatile 22-bit resolution										
		archiving			digital seismic recording system; 4 to 32 channels; all channels operate synchronously up to 2,000 samples per second; multiple trigger passband pre-filters; analog and digital alias filtering; 112B dynamic range.								
		Communio	ations		Data is retrieved by removal of the PC compatible compact hard drive, or through dial up telephone access (internal modem optional), or via LAN (Ethernet card optional).								
	'Smart' attributes			es	Real-time waveform display; operates in both trigger and continuous mode.								
	Ī	Other									software, allowing time		ser to select the
				,							, C		
2. Applicability													
Bridge Type													
⊠ Slab				⊠ Gir	der/Deck			□ Truss					
Rigid Frame					spension						∨erti	ical lift	
⊠ Swing				⊠ Bas	scule			Other	:				
Bridge Compone	ent_												
Deck	T	imber:		lank		Nailed     Na	l laminated	⊠ Gl	ue-laminated	⊠ Pre	estressed lamina	ited 🛭	Stressed timber
	$\boxtimes C$	Concrete:		Other: Reinforc	ed	□ Prestre     □	essed/post-te	nsioned					
	⊠ S	teel:		Other:		☑ Orthot	ronic	⊠ Ru	ickle plate	⊠ Co	rrugated steel fl	looring	
		teer.		Other:		Z Ortho	торіс		ickie piate	△ 0	Truguted Steel II	looring	
	⊠ F												
Superstructure	□ M ⊠ S □ T	tary Elemen Multi-beam/ Ilab Truss memb Arch elemen	girder er	system	: □G	irder floor l	oeam/diaphr	agm syster	n 🔲 Tee	e beam	☐ Box g	irder	Channel beam
		Other: Indary Elem Connector a Bracing: Diaphragm Cover plate tiffener Other:		tener:		Riveted/bol Cross	ited		□ Welded □ Lateral		☐ Pin & har	nger	Splice
		ixed expansion: Other:		Sliding	plate [	Roller	□ Ro	cker [	Pin and linl	κ ∏ El	lastomeric	☐ Pot	Restraining
Substructure	Othe 🖂 A	butment:			Foot	_	⊠ Brid	ge seat	☐ Piles		⊠ Wall (st	em/back/	wing)
	⊠ P	ier/bent/ex	ended	l pile:	Othe Pier		☐ Shaf	<u> </u>	Colum	n/stem	Submer	ged pile/j	pile cap/footing
					Othe								
Miscellaneous	1. Ca ⊠ T □ S 2. M	able-suppor ower trand shoes ovable brid Electric brak	ted br	idge   M		dary cable	Cable Cable	anchorage enclosures			☐ Damping	system	
<b>Monitoring Inte</b>													
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		Expansion Settleme Wire bre Erosion/s Environr	nt akage scour			Looseness a			☐ Conne ☐ Impact	ction failure damage	ling/delamination or deficiencies osing/opening		
Measurement M	letric												<u> </u>
Strain Temperature Radar waves Thermal wave			Mag Aco	netic fie ustic wa		ent		al voltage/		Chemic	re/humidity leve al composition magnetic waves		gamma ray, etc)





Hardware	Sensor	\$2,850 for three-component EA-120's with differential output for long sensor runs.
	Data acquisition system	Approximately \$16,000 for a 32-channel DAS for eleven three-component instruments.
	Communication system	Need to add approximately \$1,500 for LAN, internal modem, and external battery pack.
		Approximately \$4,000 for wireless LAN.
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	

4. Limitations	
Life expectancy	No official life expectancy.
Power	EA-120: ±12V typ. others optional. DAS-6102: 7 to 16V DC.
Environmental conditions	EA-120: -10° to 75° C, 95% relative humidity.  DAS-6102: -10 to 50°C, 100% relative humidity (built-in automatic heater for optional hard disk).
Data storage/transfer/ processing	DAS-6102: a standard 10Gb removable hard disk is included, with optional disk capacities to to 32Gb.  Data Formats: Mini-SEED w/Steim-2 compression up to x6 CSS 3.0; long integer; separate data description in ASCII.
Other: EA-120: D	ynamic Range of 128 dB $\pm$ 5V or 135 dB $\pm$ 10V.

5. Implementation Needs								
Battery, DC.								
Direct access needed for system installation and data acquisition (optional remote data acquisition, access and control).								
Minimal training.								

120 days.

# 7. On-Going or Completed Bridge Related Projects and References

Bridge monitoring project by Central Earthquake Research Institute (eentec supplied 120 channels of EA-120 accelerometers); detailed information not available.

## Reference:

• Trifunac, M.D., and Todorovska, M.I. "A Note on the Useable Dynamic Range of Accelerographs Recording Translations," Soil Dynamics and Earthquake Engineering, 2001.

#### 8 Notes

- EENTEC provides products for structural monitoring, earthquake engineering, and seismic research.
- The integrated display and keyboard allows for easy setup in the field and real time viewing of up to 3 waveforms.
- For large permanent installations, DAS product line includes multi-channel PC based or rack mounted systems up to 32 channels (Models DAS-6102-PC or -I).
- Many other products (other than EA-120 and DAS-6102) are available.
- EENTEC offers customized products to meet other application requirements.





1. General Inform	nation										
Description of Technology	Instrumenta	tion and da	ta measuring devices t	for continuous	monitoring	<u>.</u>					
Manufacturer and Contact information			cs Private Ltd. Falkatora Road, Lucki	now-226011, U	JP, India	www.encard Tel: +91-522	io.com 2-2661044, 2661040	0 Fax: +9	01-522-2661043		
Features	Sensor type		Vibrating wire strain probe, and others.			elerometer, LV	DT, tiltmeter, displ	acement se	nsor, temperature		
	Data acquis processing,		EDAS-10 automatic						X datalogger, ESP-216		
	archiving		surge protector, ER 416 16 channel multiplexer, AVW4 V/W interface); Multiple analog, digital, and pulse counting channels (expandable with peripherals); Measurement and logical control functions (measure and/or control virtually any device); Internal data processing (math functions, max., min., avg., worst case, etc.).								
Communications			With an appropriate communication link, PC208W provides two-way communication between EDAS-10 dataloggers and IBM compatible computers. (telephone, satellite, PCMCIA cards, RF, Internet, Ethernet).								
	'Smart' attr	butes	Autonomous, continuous monitoring system capable of alerting responsible officials in case of approaching danger (i.e., data limits).								
	Other		EDAS-10 data acquistelecommunications,	sition system c				logger supp	oort software allows		
		ı	terecommunications,	ргодишшш	una ousie c	ata processing	, runetions.				
2. Applicability											
Bridge Type   Slab  Rigid Frame		⊠ Sı	irder/Deck ispension		⊠ Truss ⊠ Cable-s	tayed		Arch Vertical lift	t		
Swing  Bridge Compone		⊠ B:	ascule		Other:						
Deck		N Plank	⊠ Naile	d laminated	⊠ Glue	e-laminated	Prestressed la	ıminated			
	Concrete:	Other:	ced Prestr	ressed/post-ten	sioned						
-	⊠ Steel:	Other: Grid Other:	⊠ Ortho	tropic	⊠ Buc	kle plate	Corrugated st	teel flooring	7		
		<del></del>									
Superstructure	Primary Element	irder syster	n: Girder floor	beam/diaphras	gm system	⊠ Tee b	eam 🔲 E	Box girder	☑ Channel beam		
	Secondary Eleme Connector and Bracing: Diaphragm Cover plate Stiffener Other:		⊠ Riveted/bo ⊠ Cross	olted		Welded Lateral	⊠ Pin a ⊠ Swa	& hanger y	⊠ Splice		
	Bearing   Fixed   Expansion:   Other:	⊠ Sliding	g plate 🔲 Roller	⊠ Roc	ker 🏻	Pin and link	⊠ Elastomeric	⊠ Po	ot Restraining		
Substructure	Abutment:		☐ Footing☐ Other:	⊠ Bridge	e seat	⊠ Piles	⊠ Wa	all (stem/ba	ck/wing)		
	Pier/bent/exte	nded pile:	☐ Other:	Shaft     Shaft		⊠ Column/s	stem Su	bmerged pi	le/pile cap/footing		
Miscellaneous	Additional Eleme  1. Cable-supporte	ed bridge \times 1 \times 0 e	Main/secondary cable Cable bands  Motors and power	⊠ Cable as	nchorage nclosures	oridge, etc)   ☐ Ancho ☐ Other  ory and equipm	:	nping systen	n		
Monitoring Inter											
☐ Crack/fracture☐ Section loss☐ Deformation☐ Debonding☐ Corrosion☐		t kage cour	☐ Misalignm ☐ Mechanica		lfunction	☐ Connecti	illing/scaling/delam on failure or deficie amage e joint closing/open	encies			
Measurement Mo  ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	   	Deflection/ Magnetic f Acoustic w Wind speed	raves		voltage/cu	rrent	Moisture/humidity Chemical compos Electromagnetic w	ition	y, gamma ray, etc)		





Hardware	Sensor	Strain gages (embeddable, weldable) with standard 1m cable: \$50~\$55 per unit.
		Displacement sensor: \$280~\$290 per unit.
		Displacement transducer: \$220 per unit.
		Piezometer: \$160 per unit.
	Data acquisition system	EDAS-10: priced based on specification.
		EDI-51V digital read out data logger: \$1,500.
	Communication system	
	Data archiving system	
	Other	Price of automatic data acquisition system depends on number of channels required and type of sensors connedted, etc.
Software		
Labor	Installation	
	Use	

Life expectancy	20 years plus (for wire vibrating sensors).	
	10 years plus (for automatic data acquisition system; without update or replace of hardware components).	
Power	110/220V AC.	
	9.6 to 16V batteries.	
Environmental	-25°C to 50°C.	
conditions		
Data	Internal Data memory: Storage capacity from 20K to 2M data points; expandable with peripherals.	
storage/transfer/		
processing		

5. Implementati	on Needs
Power source	Any 12V battery can be connected as the primary source. Several power supply options are available. An internal type CR2430 lithium battery with a capacity of 270 mAh is provided for clock and RAM backup.
Accessibility	Direct access needed for sensor installation and data acquisition (optional remote data acquisition and control).
Technical expertise	Engineeering background. Moderate training on how to use the system.
	S-10 requires a suitable PC for configuration and downloading programs and retreival of logged data. The PC has to be provided by the user. Any RS-232 serial communications port running Microsoft Windows 98SE/Me/NT4.0/2000 or later operating system is sufficient.

Normally 2 to 3 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

Marmada Bridge, Bharuch, Gujarat, India. Pasir Panjang Expressway LTA C3223, Singapore.

- Encardio-rite, an ISO-9001 certificated organization, was incorporated in 1966 with the main objective of developing, manufacturing and marketing instruments involving high technology; specialties in geotechnical, geophysical, ground water & structural instruments and load cells, scales & weighing systems.
- Due to rapid technological advances and high rate of obsolescense in electronics and computer hardware and software, it may be difficult to give back-up support after about ten years of usage.
- Other features of Encardio's monitoring system include: Precision measurement (analog resolution to 0.66 microvolt); Programmable scan rates (from few times per second to once every few hours); Low power consumption (typically less than 50 mA during measurement); Internal real-time clock (time stamped data); Multiple methods of Data retrieval (storage modules, direct to computer, telephone, satellite, PCMCIA cards, RF, etc.).





1. General Infor	matic	on											
Description of Technology		Piezoelec	tri	c sensors,	ccelerom	eters, force to	ransducers, ar	nd MEMS	technologies.				
Manufacturer and		Endevco (			1.0	I G : (	CA 02/7	-	www.endev		(0.40) 402 016	01 F	(0.40) ((1, 70.21)
Contact informati Features	ion	Sensor typ					ano, CA 9267 ometers, force				r (949) 493-818 wireless sensor		: (949) 661-7231 ny others.
		Data acqu											
		processing archiving		and									
		Communications											
		'Smart' at	ttri	butes									
	•	Other											
	!												
2. Applicability													
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing				$\overline{\boxtimes}$ S	irder/Dec uspension ascule			<ul><li>☐ Truss</li><li>☐ Cable</li><li>☐ Other</li></ul>			⊠ Arcl ⊠ Vert	h tical lift	
Bridge Compone													_
Deck		Γimber:		☐ Plank☐ Other:		_	d laminated	_	ue-laminated	⊠ Pre	estressed lamin	ated [	X Stressed timber
		Concrete:		Reinfor Other:	ced		essed/post-te						
		Steel:		☐ Grid☐ Other:		⊠ Ortho	tropic	⊠ Bu	ickle plate	<u>⊠</u> Co	rrugated steel f	flooring	
Superstructure	Prin	Fruss memb Arch eleme Other:	bei	irder syste	m: 🛚	Girder floor	beam/diaphra	ıgm systen	n 🛚 Tee	beam	⊠ Box §	girder	⊠ Channel beam
		Connector a Bracing: Diaphragm Cover plate Stiffener Other:	ano			☑ Riveted/bo ☑ Cross	lted		⊠ Welded ⊠ Lateral		⊠ Pin & ha ⊠ Sway	nger	⊠ Splice
		Fixed Expansion: Other:		⊠ Slidin	g plate	⊠ Roller	⊠ Ro	cker [	☑ Pin and link	x ⊠E	lastomeric	⊠ Pot	□ Restraining
Substructure	Oth.	Abutment:			⊠ Fo	oting her:	⊠ Bridg	ge seat	⊠ Piles		⊠ Wall (s	tem/back	z/wing)
		Pier/bent/ex	te	nded pile:	⊠ Pie	er cap	Shaft		⊠ Columi	n/stem	⊠ Subme	rged pile	/pile cap/footing
Miscellaneous	Other:  Additional Element for special types of bridge (Cable-supported, Movable bridge, etc)  1. Cable-supported bridge  ☐ Tower ☐ Main/secondary cable ☐ Cable anchorage ☐ Anchor rod ☐ Damping system  ☐ Strand shoes ☐ Cable bands ☐ Cable enclosures ☐ Other:  2. Movable bridge ☐ Electric brakes ☐ Motors and power ☐ Operating machinery and equipment ☐ Other:  Other:												
Monitoring Inte	rest												
Crack/fracture Section loss Deformation Debonding Corrosion		Expansi Settleme Wire bre Erosion Environ	ent eal /sc	t kage cour	n [ [ [	_			☐ Connec	ction failure damage	ling/delaminati e or deficiencie osing/opening		
Measurement M ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave		_		Deflection Magnetic t Acoustic v Wind spee	ield/flux aves			l voltage/	current	Chemic	re/humidity leval composition		gamma ray, etc)



# SHM Technology Evaluation Form



Hardware	Sensor	\$350~\$1,380 depending on sensor specification and capacity.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	

4. Limitations	
Life expectancy	No official life expectancy.
Power	
Environmental conditions	-55 to 177°C for general purpose piezoelectric accelerometers.
Data storage/transfer/ processing	
Other:	

n	
Power source	
Accessibility	Direct access needed for sensor installation.
Technical expertise	Basic instrumentation skills.

## 6. Availability

2 to 5 weeks for standard products.

# 7. On-Going or Completed Bridge Related Projects and References

Detailed bridge monitoring information not available.

Numerous technical papers are available on company website.

- ENDEVCO has been a FAA Parts Manufacturing Approved facility since 1980, and became ISO 9001 certified in 1994.
- ENDEVCO offers a comprehensive line of piezoelectric, variable capacitance, piezoresistive, ISOTRON®, and servo force balance accelerometers; high accuracy, wide-band frequency and dynamic response, small size, light weight and ease of installation.





1. General Infor	mation											
Description of Technology	IntelliRocl	concrete n	naturity a	and temperature	e logging sys	tem: in-	situ, real-time co	oncrete stre	ngth and asso	ciated ter	nperature measuring	3.
Manufacturer and Contact informat		ngre Road,	IDC Bui	lding, Stillwate	er, Oklahoma	a 74074	www.intell Tel: (866) 6	636-4487	Fax: (866) 2	77-8369		
Features	Sensor typ	e					ng system; embe				ecision temperature	
	Data acqui processing archiving		A sing downlo	A single hand-held reader can control and access multiple embedded sensors. Up to 200 sets of logger data can be downloaded into the reader. Intellirock software provides a interface to download maturity data from the handheld reader. Logger automatically logs temperature history and calculates current maturity. The reader does not need to be connected for the logger to continue logging data.								eld
	Communio	ations		ly embedded tw				ween logge	er and reader.	Standard	cable (normally 4 ft;	t;
	'Smart' att	ributes										
	Other			GR-01 concrete maturity logger can be embedded directly into a concrete structure; measures, processes tores maturity and temperature data within the concrete. TPL-01 can record up to 28 days of temperature								e.
2 Applicability												
2. Applicability Bridge Type												
Slab  Sligid Frame  Swing		$\overline{\boxtimes}$ S	Girder/De Juspensic Bascule			⊠ Tru: ⊠ Cab □ Oth	le-stayed		⊠ Aro ⊠ Ve	ch rtical lift		
Bridge Compon	ent Timber:	☐ Plank		□ Ni-:1- 4	I laminated		Glue-laminated	□ n	estressed lami		□ Ct	
Deck	Concrete:	Other:	rced	_	essed/post-te		Jiue-iaminated		estressed famil	nateu	Stressed timber	
	Steel:	Other:		Orthot			Buckle plate	ПС	orrugated steel	flooring		
		Other:					F					
Superstructure	FRP:	ıt.										
		er t	m: 🗵	Girder floor b	oeam/diaphra	agm syst	em 🛚 Tee	e beam	⊠ Box	girder	⊠ Channel bea	am
	Secondary Elem Connector at Bracing: Diaphragm Cover plate Stiffener Other:			☐ Riveted/bol ☑ Cross	ited		☐ Welded ☑ Lateral		☐ Pin & h ☑ Sway	anger	☐ Splice	
	Bearing     Fixed     Expansion:     Other:	☐ Slidin	g plate	Roller	☐ Ro	ocker	☐ Pin and link	ĸ □E	lastomeric	□ Po	t Restrainin	ing
Substructure	Other:  Abutment:			ooting	⊠ Bridg	ge seat	□ Piles		⊠ Wall (	(stem/bac	k/wing)	
	☑ Pier/bent/ext	ended pile:	⊠ P	ier cap	Shaft     Shaft	t	⊠ Colum	n/stem	Subm	erged pil	e/pile cap/footing	
Miscellaneous	Additional Elem  1. Cable-suppor  Tower  Strand shoes  2. Movable brid  Electric brak  Other:	ted bridge	<i>cial types</i> Main/sec  Cable ba	condary cable	☐ Cable	anchoraş enclosur	ge 🗌 And		☐ Dampir	ng system	1	
Monitoring Inte												
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expansion  Settleme  Wire bre  Erosion/s  Environn	nt akage scour		☐ Rotation/tol ☐ Misalignme ☐ Mechanical ☐ Looseness a ☐ Other: Cond	ent /electrical m and pounding	g	Connection	ction failur damage	ling/delamina e or deficienci osing/opening	ies		
Measurement M	letric	Defloction	/dianlas	ament	☐ Appalan	ation/wil-	ration	☐ Maister	ra/humidita 1-	val		
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	Es E	Deflectior Magnetic Acoustic v Wind spec	field/flux waves	ζ.	☐ Accelera ☐ Electrica ☐ Magneti ☐ Other:	al voltag	e/current	Chemic	re/humidity le cal compositio magnetic wav	n	y, gamma ray, etc)	





3. Cost		
Hardware	Sensor	
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
0.1 4 1		ngineer of McCarthy Construction, five months of their cost for intelliRock system was around \$3,500

4. Limitations	
Life expectancy	No official life expectancy.
Power	Battery: 3 months of logging battery life; 5 years of battery shelf life.
Environmental conditions	-18 to 85°C.
Data storage/transfer/ processing	LGR-01: temperature and maturity at Start, 4 hrs, 12 hrs, 1 day, 2 days, 3 days, 4 days, 5 days, 6 days, and 7 days TPL-01: temperature at start, every 2 hours on days 1 to 3, every 4 hours on days 4 to 6, every 12 hours on days 7 to 28.
Other: Temperatur	re accuracy of ±1°C.

Power source	Battery.
Accessibility	Direct access needed for data collection.
Technical expertise	Minimal training.

Upon agreement.

## 7. On-Going or Completed Bridge Related Projects and References

• I-40 Webbers Falls Bridge, Oklahoma.

#### References:

- "Method of Testing the Strength of Portland Cement Concrete Using the Maturity Method," Iowa Department of Transportation, October 29, 2002.
- Other case studies and references are available on company website (Since the introduction of intelliRock in 2002, 26 Departments of Transportation and projects in 31 states have used the intelliRock system on projects).

- The intelliRock concrete maturity and temperature profiling system was introduced in May 2002. Since its introduction, 26 Departments of Transportation and projects (where early concrete strength or temperature profiling are critical) in 31 states have used the intelliRock system.
- Logger data is downloaded to the reader; the data stored in the reader is then downloaded to a PC. From the PC, data files can be generated and exported to Excel or other spreadsheet or word-processing software.
- Maturity technique: ASTM C 1074 (Nurse-Saul method).
- Intellirock system is rugged and can operate continuously with no permanently affixed external devices.





1. General Inform	1. General Information										
Description of Technology	Fiber Bragg technical co		BG) Sensing technol	ogy; system inc	ludes inte	rrogation instru	ıment, vari	ous sensor hea	ads, instal	lation guide, and	
Manufacturer and	Fiberpro	*7	D : 205.6	142 17		www.fiberpre		E +02 42	260.004	0	
Contact information Features	Sensor type	ong, Yuso	ng-gu, Daejeon, 305-3 FBG sensors, Strain	gages, tempera	ture gages	Tel: +82-42-3 s, acceleromete				0	
	Data acquisi processing, archiving		FBERPRO's FBG in wavelength analysis modules; the laser n sensor heads; system	for FBG senso nodule is based	r systems; on a pater	; it has a modul nted wavelength	ar structure 1 swept fib	e main-frame, er laser; comp	a laser m	odule, and sensor	
	Communica	tions	Direct wire connects			y adding option	iai module	J.			
	'Smart' attri	butes	sensors simultaneou	Autonomous flaw detecting sytem; compatible with various sensor heads; capable of measuring more than 100 sensors simultaneously.							
	Other		Measurement results are proessed, displayed and stored in users's PC installed with drive software; high measurement speed enables real-time analysis.								
2. Applicability											
Bridge Type  ☐ Slab ☐ Rigid Frame			irder/Deck uspension		⊠ Truss ⊠ Cable-	staved		⊠ Arch ⊠ Vert			
⊠ Swing			ascule		Other:						
Bridge Compone		<b>—</b>			<b>5</b> 7 a.		N -		. 5	7	
		☐ Plank☐ Other:	_	ed laminated	_	ie-laminated	⊠ Pres	tressed lamina	ated 2	Stressed timber	
		Reinfo		tressed/post-ten		11 14	<b>M</b> .c	. 1 . 10	· ·		
		Grid Other:	⊠ Orth	otropic	⊠ Bu	ckle plate	⊠ Con	rugated steel f	looring		
	FRP:  Primary Element										
		-	n: Girder floor	r beam/diaphrag	gm system	n ⊠ Tee b	eam	⊠ Box g	girder	☑ Channel beam	
	Secondary Eleme Connector and Bracing: Diaphragm Cover plate Stiffener Other:		⊠ Riveted/b ⊠ Cross	olted		⊠ Welded ⊠ Lateral		⊠ Pin & ha ⊠ Sway	nger	⊠ Splice	
	Bearing  Fixed Expansion: Other:	⊠ Slidin	g plate 🛛 Roller	⊠ Roc	ker 🗵	Pin and link	⊠ Ela	stomeric	⊠ Pot	□ Restraining	
Substructure	Abutment:		□ Footing     □ Other:	⊠ Bridge	e seat	⊠ Piles		⊠ Wall (s	tem/back/	/wing)	
	Pier/bent/exte	nded pile:	☐ Pier cap ☐ Other:	⊠ Shaft		⊠ Column/	stem	⊠ Submer	rged pile/p	pile cap/footing	
	Additional Eleme  1. Cable-supporte	d bridge	ial types of bridge (Co Main/secondary cable Cable bands Motors and power	Cable a	nchorage	bridge, etc)   ☐ Anch  ☐ Other  Description of the		☐ Other:	g system		
Monitoring Inter  ☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expansion  Settlement  Wire break  Erosion/sc  Environment	tage our	☐ Misalignn☐ Mechanic		lfunction	☐ Connecti ☐ Impact d	on failure amage	ng/delamination deficiencies			
Measurement Me		Deflection	/displacement		ion/wibret	ion -	1 Moietura	/humidity leve	 _l		
□ Strain     □ Temperature     □ Radar waves     □ Thermal waves		Magnetic : Acoustic v			voltage/c	urrent	Chemica	l composition		gamma ray, etc)	





3. Cost		
Hardware	Sensor	\$100~\$1,000 per unit depending on sensor specification and capacity.
	Data acquisition system	Approximately \$35,000; subjected to vary depending on user's requirement.
	Communication system	
	Data archiving system	
	Other	
Software	Included.	
Labor	Installation	
	Use	\$3,000/year including maintenance.
Other:	•	•

4. Limitations	
Life expectancy	15 years plus.
Power	110/220V AC 50-60 Hz.
Environmental conditions	0 to 40°C for instrument (without air conditioning). -40°C to 80°C for sensor.
Data storage/transfer/ processing	Measurement speed up to 200 Hz for each sensor. USB, serial interface with PC.
Other:	

Power source	AC.	
Accessibility	Direct access needed for sensor installation and data acquisition (optional remote data acquisition and control).	
Technical expertise	Minimal training. No special expertise needed. User friendly system (manual provides step by step procedures).	
Other: Drive soft	tware: Window application or Labview. or (recommended): FC/PC, FC/APC.	

Upon agreement.

## 7. On-Going or Completed Bridge Related Projects and References

Load carrying capacity tests on several bridges by Korea Infrastructure Safety & Technology Corporation (KISTEC). Safety monitoring systems of bridges based on IT technology by Smart Infra-Structure Technology Center (SISTEC). Many field tests and monitoring projects have been completed and are on-going actively.

#### References:

- Kang, H.K., Kang, D.H., Hong, C.S., and Kim, C.G. "Simultaneous Monitoring of Strain and Temperature During and After Cure of Unsymmetric Composite Laminate Using Fiber Optic Sensors," Smart Materials and Structures, Institute of Physics Publishing Ltd, pp. 29-35, 2003.
- Kang, H.K., Kang, D.H., Bang, H.J., Hong, C.S., and Kim, C.G. "Cure Monitoring of Composite Laminates using Fiber Optic Sensors," Smart Material and Structuers, Institute of Physics Publishing Ltd, pp. 279-287, 2002.
- Kang, H.K., Park, J.S., Kang, D.H., Kim, C.U., Hong, C.S., and Kim, C.G. "Strain Monitoring of a Filament Wound Composite Tank using Fiber Bragg Grating Sensors," Smart Materials and Structures, Institute of Physics Publishing Ltd, pp. 848-853, 2002.
- Yun, S.H., Richardson, D.J., Kim, B.Y. "Interrogation of Fiber Grating Sensor Arrays with a Wavelength-Swept Fiber Laser," Optics Society of America, Vol. 23, No. 11, pp. 843-845, 1998.

- Founded in 1995, FIBERPRO (operating under ISO9001 system) is a developer and manufacturer of fiber optics solutions for telecommunications, and fiber optic sensor interrogation systems; the company provides standard products and also adapts most products to meet the customer's requirement.
- FIBERPRO USA (for US contact): 3003 N. 1st Street, Suite 134, San Jose, CA 95134 (Tel: 408-519-5735 Fax: 408-519-5736).
- All FIBERPRO's products are managed via Service Files that maintain detailed records and descriptions of products from the date of purchase.
- FIBERPRO interrogator system is capable of multi-purposes; system can be used for strain and temperature profile measurement for almost every type of bridge; also by using specially designed sensor head, acceleration and incline can be measured.





1. General Infor	mation										
Description of Technology	Corrosi	on Monitoring	System.								
Manufacturer and		echnology			www.for						
Contact informat			Frondby, Denmark.			4326-7000 or (713) 975					
Features	Sensor	type	ERE20: reference ele	ectrode suitable f	for monitoring of co	orrosion risk and control	ling the effect of cath	odic			
	Data ac	quisition,		protection; for new and existing concrete structures. CorroWatch multiprobe: suitable in new concrete structure.  CorroLog (8-channel mini data logger): developed for collecting and monitoring low-potential-values; time							
	process			interval can be specified either in seconds or minutes; user-friendly Window-based software program available for							
	archivir		managing interval ar			,					
	Commu	nications	Direct connection. R	Direct connection. Remote monitoring system is being developed.							
	'Smart'	attributes									
	Other		GalvaPulse equipme	nt: used for meas	surement of corrosi	on rate from the concrete	e surface.				
2. Applicability											
Bridge Type											
⊠ Slab			Girder/Deck	_	Truss		Arch				
Rigid Frame			uspension	$\boxtimes$	Cable-stayed		Vertical lift				
⊠ Swing		∐ I	Bascule		Other:						
Bridge Compon											
Deck	☐ Timber:	Plank	☐ Naile	d laminated	☐ Glue-laminate	d Prestressed la	minated	ed timber			
	M.C	Other:			1						
	Concrete:	Reinfo     □ Other:	rced 🔀 Prest	ressed/post-tension	onea						
	Steel:	☐ Grid	Ortho	otropic	☐ Buckle plate	☐ Corrugated st	eel flooring				
		Other:				<b>—</b> • • • • • • • • • • • • • • • • • • •	9				
	FRP:										
Superstructure	Primary Elen		_		_	_	_				
		m/girder syste	m: 🛛 Girder floor	beam/diaphragm	n system 🔲 T	ee beam 🛛 B	ox girder 🔲 C	hannel beam			
	⊠ Slab										
	Truss me										
		nent									
	Secondary El	lomont									
		r and fastener:	☐ Riveted/bo	olted	☐ Welded	☐ Pin &	t hanger	nlice			
	Bracing:	i and rastener.	Cross	rica	Lateral	Sway	i manger 5	Shee			
	Diaphragi	m									
	Cover pla										
	Stiffener										
	Other:										
	Bearing										
	Fixed	☐ G1: 1:	1.4	□ n 1	□ n: 11:	1		ln . : :			
	Expansion Other:	n: Slidir	g plate	☐ Rocke	er  Pin and li	nk 🔲 Elastomeric	☐ Pot ☐	Restraining			
	Other:										
Substructure	Abutment	:		☐ Bridge s	eat 🛛 Piles	⊠ Wa	ll (stem/back/wing)				
			Other:								
	☑ Pier/bent/	extended pile:		Shaft	⊠ Colu	mn/stem	omerged pile/pile cap/	footing			
Miscellaneous	Additional F	lamant fan ana	☐ Other: cial types of bridge (Ca	ible supported A	Acuabla buidas ata	1					
Miscenaneous	1. Cable-sup		nai typės of briagė (Ca	иле-ѕиррогіей, м	tovable briage, elc	,					
	☐ Tower		Main/secondary cable	☐ Cable anc	horage $\square$ A	nchor rod	ping system				
	Strand sh		Cable bands	Cable enc		Other:	ping system				
	2. Movable b										
	☐ Electric b	rakes 🔲	Motors and power	☐ Operating	machinery and equ	uipment	r:				
	Other:										
Monitoring Inte	rest										
☐ Crack/fracture	e 🔲 Expan	sion/contracti	on Rotation/to	orsion		r/spalling/scaling/delami					
Section loss	☐ Settle	ment	☐ Misalignm		☐ Con	nection failure or deficie					
☐ Deformation		oreakage		ıl/electrical malfı		ct damage					
Debonding	_	n/scour		and pounding	∐ Exce	ssive joint closing/open	ng				
⊠ Corrosion		onmental	Other:								
Measurement M	<u>letric</u>	□ p.a .:	./4:1	□ A = 1 ··	/:14:-	Mainta A 111	11				
☐ Strain			n/displacement	☐ Acceleratio ☐ Electrical v		<ul><li>✓ Moisture/humidity</li><li>✓ Chemical composi</li></ul>					
☐ Radar waves		☐ Magnetic ☐ Acoustic		Magnetic w		☐ Electromagnetic w		rav. etc)			
Thermal waves	-s	☐ Wind spe		Other:	4,00	Electromagnetic w	aros (zr ray, gamma	,)			





3. Cost		
Hardware	Sensor	ERE20: \$119~\$151 per unit. (€1.00-\$1.21)
		CorroWatch: \$532~\$653 per unit.
	Data acquisition system	CorroLog (8-channel): \$575 per unit. Newer version available upon request.
	Communication system	
	Data archiving system	
	Other	Price depends on volumn of order.
Software	\$8,470 (price including sof	ftware and licensing with 1-day of training).
Labor	Installation	
	Use	
Other:	1	

4. Limitations	
Life expectancy	No official life expectancy.
Power	CorroLog: 3.6V AA size Lithium battery (approximate battery life of 1.25 years).
Environmental conditions	-40°C to 75°C.
Data storage/transfer/ processing Other:	

Power source	Battery.
Accessibility	Direct access needed for sensor installation and data acquisition (remote monitoring system is under development).
Technical	Basic electronics skills. Minimal training for system.
expertise	

Normally 2 to 3 weeks (upon agreement for lager quantity).

# 7. On-Going or Completed Bridge Related Projects and References

Skovdiget Bridge, Copenhagen.

## References:

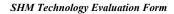
- Ramboll Denmark. "Integrated Monitoring Systems for Durability Assessment of Concrete Structure" Smart Structures Project Report, Contract No. BRPR-CT98-0751, September 2002.
- Klinghoffer, O., Goltermann, P., and Bassler, R. "Smart Structures: Embeddable Sensors for Use in the Integrated Monitoring Systems of Concrete Structures," 1st International Conference on Bridge Maintenance, Safety and Mangement, IABMAS 2002, Barcelona, Spain, July 14-17, 2002.

- For about 60 years, FORCE Technology has served as a technological partner in development, consultancy, and service for industry in Denmark and abroad; in recent years, FORCE has completed projects in about 60 countries all over the world.
- The company offers various services including concrete inspection, wind engineering analysis, sensor and measuring systems, other types of inspection and testing.
- Other services for evaluating corrosion activity in RC structures include: electro-chemical methods for assessment of the corrosion condition of reinforcing steel including Half-Cell potential measurements and Galvanostatic measurement; permanent monitoring of reinforcement; corrosion by means of embedded sensors; evaluation of condition and potential durability of concrete structures and preparation of suitable strategies for maintenance and repair; laboratory analysis of concrete pore water, measurement of chloride distribution and threshold chloride concentration for initiation of corrosion.





Description of   Teler optic system glechnology.   Technology.   Telenhology.   Technology.   Tech	1. General Inform	mation										
Sensor type   Post-Tipe T   The project sensor to provide displacement measurements; it can be precise   Post-Tipe T   The project sensor to deputing on the papilication involved. The sensors are available as bare filter or medical in filter reinferced tage.		Fiber opt	ic sensing te	chnology.								
Sensor type		P			SV2 Canada			55 0494				
Data acquisition, processing and processing summaries equentially scan up to eight IT sensors to provide displacement measurements, it can be readed on a PC driving and the R\$232 port to automatically collect and store the data; the instrument is equipped with 8 horpit channels in a 17 methods on a PC driving this R\$232 port to automatically collect and store the data; the instrument is equipped with 8 horpit channels in a 17 methods on a PC driving this R\$232 port to automatically collect and store the data; the instrument is equipped with 8 horpit channels in a 17 methods on the PC driving this R\$232 port to automatically collect and store the data; the instrument is equipped with 8 horpit channels in a 17 methods of the PC driving this R\$232 port to automatically collect and store the data; the instrument is equipped with 8 horpit channels in a 17 method of the PC driving this R\$232 port to automatically collect and store the data; the instrument is equipped with 8 horpit channels in a 17 method of the PC driving this R\$232 port to automatically collect and store the data; the instrument is equipped with 8 horpit channels and operated over any type of network connection.  2. Applicability  2. Applicability  2. Applicability  2. Applicability  3. Sand of Girder Deck				FOX-TEK FT fiber	optic sensors: dependir				are fiber or			
and he made to a PC from upts the R8232 port to automatically collect and store the data; the instrument is equipped with 8 for machement in a Primate manufacture of the R8232 port to automatically collect and store the data; the instrument is equipped with 8 for machement in a Primate production.    Communications				FTI-3000 sensor scanner: sequentially scan up to eight FT sensors to provide displacement measurements; it can								
Communications   Direct wire connection. Internet. Modern				can be made to a PC through the RS232 port to automatically collect and store the data; the instrument is equipped								
Superstructure   Promory Element   Other   Superstructure   Promory Element   Other   Other   State   Other   Other	Communications											
Other				Direct wire connecti	ricet wite conficction. Internet, Prodein.							
Can be remotely controlled and operated over any type of network connection.			tiributes	***	nov. W				2200			
Substructure   Subs		Other						are package), the F	11-3300			
Support   Supp	2. Applicability											
Suspension	Bridge Type											
Sinding Component	⊠ Slab											
Deck   Concrete:   Reinforced   Other:   Other	Swing						⊠ Vei	tical int				
Concrete:   Reinforced   Other:   Steel:   Grid   Orthotropic   Buckle plate   Corrugated steel flooring												
Connector and fastener:   Spring   Street   St	Deck	☐ Timber:	Other:		_	lue-laminated	Prestressed lamin	nated Stresse	ed timber			
Superstructure    Primary Element		Concrete:	_		ressed/post-tensioned							
Superstructure    Firmary Element		⊠ Steel:	_		otropic 🔀 E	uckle plate	☐ Corrugated steel	flooring				
Multi-beam/girder system:												
Slab   Truss member   Arch element   Other:	Superstructure			em: 🏻 🖂 Girder floor	· beam/diaphragm syste	m 🕅 Tee l	heam 🕅 Box	girder 🖂 Ck	nannel beam			
Arch element		⊠ Slab		<u> </u>	ouns unipinagin syste			<b>5.1.461 2.</b> 61.	Tallion o carri			
Other:   Secondary Element   Secondary Eleme												
Connector and fastener:     Riveted/bolted     Welded     Pin & hanger   Splice		Other:										
Diaphragm   Cover plate   Stiffener   Other:				⊠ Riveted/bo	olted	⊠ Welded	⊠ Pin & h	anger 🛛 Sp	olice			
Stiffener   Other:							Sway					
Gother:												
Bearing   Fixed   Expansion:   Sliding plate   Roller   Rocker   Pin and link   Elastomeric   Pot   Restraining   Other:		Stiffener										
Substructure   Adultional Element for special types of bridge (Cable-supported, Movable bridge   Cable anchorage   Cable bands   Cable bands   Cable enclosures   Cable trical malfunction   Cable crical malfunction   Cacle frostoring   Carocrosion   Environmental   Corossion   Environmental   Corossion   Environmental   Cother:   Cable supported   Cable composition   Cable compositi	-	Bearing										
Substructure  Substructure  Substructure    Abutment:		Fixed	⊠ ci:a:,	ng plata 🏻 🕅 Pallar	⊠ Poolsor	Din and link	⊠ Electomoria	⊠ Pot ⊠	Dastraining			
Substructure		Other:		ig plate	⊠ Rockei	M Fill and link	Elastomeric		Restraining			
Other:	Substructure			☐ Footing	⊠ Bridge seat	⊠ Piles	⊠ Wall (	stem/back/wing)				
Miscellaneous  Additional Element for special types of bridge (Cable-supported, Movable bridge, etc)  1. Cable-supported bridge		Diar/hant/a	utandad mila	Other:			/stam	argad mila/mila aan/:	facting			
1. Cable-supported bridge				Other:			/stem Subme	erged pile/pile cap/i	looting			
Tower	Miscellaneous			cial types of bridge (Ca	able-supported, Movab	le bridge, etc)						
2. Movable bridge				Main/secondary cable			hor rod 🛛 Dampin	g system				
Monitoring Interest		_	_	Cable bands	☐ Cable enclosure	s 🗌 Othe	er:					
Monitoring Interest			_	Motors and power	Operating mach	inery and equipa	ment Other:					
⊠ Crack/fracture       Expansion/contraction       Rotation/torsion       Wear/spalling/scaling/delamination         □ Section loss       Settlement       Misalignment       Connection failure or deficiencies         □ Deformation       Wire breakage       Mechanical/electrical malfunction       Impact damage         □ Debonding       Erosion/scour       Looseness and pounding       Excessive joint closing/opening         □ Corrosion       Environmental       Other:         Measurement Metric       Strain       Deflection/displacement       Acceleration/vibration       Moisture/humidity level         □ Temperature       Magnetic field/flux       Electrical voltage/current       Chemical composition												
Section loss       Settlement       Misalignment       Connection failure or deficiencies         Deformation       Wire breakage       Mechanical/electrical malfunction       Impact damage         Debonding       Erosion/scour       Looseness and pounding       Excessive joint closing/opening         Corrosion       Environmental       Other:            Measurement Metric       Strain       Deflection/displacement       Acceleration/vibration       Moisture/humidity level         Temperature       Magnetic field/flux       Electrical voltage/current       Chemical composition			ion/contracti	on	orsion	☐ Wear/sp	oalling/scaling/delaminat	tion				
Debonding	=	_				☐ Connect	tion failure or deficienci	es				
☐ Corrosion     ☐ Environmental     ☐ Other:       Measurement Metric     ☐ Strain     ☐ Deflection/displacement     ☐ Acceleration/vibration     ☐ Moisture/humidity level       ☐ Temperature     ☐ Magnetic field/flux     ☐ Electrical voltage/current     ☐ Chemical composition												
Strain          □ Deflection/displacement         □ Temperature           □ Acceleration/vibration         □ Blectrical voltage/current         □ Chemical composition           □ Chemical composition         □ Chemical co	Corrosion	☐ Enviror		=		_ <del>_</del>						
Temperature Magnetic field/flux Electrical voltage/current Chemical composition			✓ Defloation	n/dienlacement	Acceleration/wibs	ation [	Moietura/humidita: 1a	val				
	Temperature	[	☐ Magnetic	field/flux	☐ Electrical voltage	/current	Chemical composition	n				
Thermal waves Wind speed/direction Other:	☐ Radar waves ☐ Thermal wave	[ S	_		☐ Magnetic waves ☐ Other:		☐ Electromagnetic wave	es (X-ray, gamma ra	ay, etc)			







3. Cost							
Hardware	Sensor	\$400~\$1000 per unit. Price depends on volume of order.					
	Data acquisition system	Priced based on specification.					
	Communication system						
	Data archiving system						
	Other						
Software	Included with the system.						
Labor	Installation	_					
Labor	Installation						
	Use						

Other: Fox-Tek does not want to release their product price.

4. Limitations	
Life expectancy	10 to 20 years.
Power	110/220V AC.
Environmental conditions	4°C to 38°C (without air-conditioning).
Data storage/transfer/ processing	Computer interface: RS232 serial.
storage/transfer/ processing	Computer interface: RS232 serial.  t range: ±20 mm or ±4,000 microstrain.

5. Implementati	on Needs
Power source	AC.
Accessibility	Direct access needed for sensor installation and data acquisition (optional remote monitoring and control).
Technical expertise	Engineering background. Moderate training.
	quirements: Pentium II-300 or higher (Pentium III-700 recommended); 64MB Ram (128MB recommended); 50MB free disk space (plus as required for data storage); Windows 2000; 1024x768 minimum monitor resolution.

### 6. Availability

2 to 5 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

Leslie Street Bridge, Canada.

Duncan Bridge, Canada.

- The company is currently developing a new high-powered laser light source and optical switches which integrate or multiplex signals from up to 16 different optical sensor cables.
- With the FTI-3300, small changes in the properties of the structure can be continuously monitored using FT sensors.
  For optimum accuracy, the FTI-3300 should be located in a office environment; with the use of a suitable enclosure, the instrument can function in other conditions.





1. General Infor	mation												
Description of Technology	Sign	al cond	itioning, pro	cessing and pa	attern reco	ognition tecl	nnologie	es for data acquisi	ition, data	conversion a	ınd data 1	translation.	
Manufacturer and Contact informat			Devices, Inc. treet, Haverl	nill, Massachu	setts 018	30		www.freqdev Tel: (978) 37		(800) 252-70	074 Fa	nx: (978) 521-	1839
Features	Sens	sor type								,		,	
	proc	a acquisi essing, a iving	and	Distribution data logger system. Model 5016 signal conditioning system (simultaneous access over 64 channel with each channel providing differential input, buffered output, with fixed gain of up to +60 dB). CPC132FF: a single width B-sized (6U) form factor Compact PCI filter/gain board, Simultaneous access to 32 channels with amplification and filtering.							2FF: a		
	Con	nmunica		From wired to			tion (up	on request).					
	'Sm	art' attri	butes										
	Othe	er						slot chassis with onterface to meet the					uments
2. Applicability													
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing				der/Deck spension scule			⊠ Trus ⊠ Cabl □ Othe	e-stayed		⊠ Ar ⊠ Ve	ch ertical lif	t	
Bridge Compon Deck	ent ☑ Timbe	ar.	N Plank	$\nabla$	Nailad I	aminated	M	Glue-laminated	Drac	tressed lami	nated		timber
Deck	⊠ Concr		Other: Reinforc			sed/post-ten		nuc-iammateu	Z Tres	dessed fami	mateu	Z Suesseu	
			Other:		Orthotro			Suckle plate	⊠ Cor	rugated steel	l flooring	<u> </u>	
	⊠ FRP:		Other:										
Superstructure	Primary I	Element											
		member element		: ⊠ Girde	r floor be	eam/diaphrag	gm syste	em 🛚 Tee b	oeam	⊠ Box	girder	⊠ Char	nnel beam
	Secondar Conne Bracir Diaph Cover Stiffer Other:	ector and ng: ragm plate ner	nt I fastener:	⊠ Rive ⊠ Cros	eted/bolte ss	ed		⊠ Welded ⊠ Lateral		⊠ Pin & h ⊠ Sway	nanger	⊠ Splic	:e
	Bearing  Fixed  Expan  Other:	ision:	Sliding	plate 🛛 Ro	oller	⊠ Roc	ker	☑ Pin and link	⊠ Ela	stomeric	⊠ Pe	ot 🛚 Ro	estraining
Substructure	Other:  Abutn	nent:		☐ Other:		⊠ Bridge	e seat	⊠ Piles		⊠ Wall	(stem/ba	ck/wing)	
	☑ Pier/b	ent/exte	nded pile:	☐ Other:		Shaft     Shaft		Column/	'stem	Subm	erged pi	le/pile cap/foo	oting
Miscellaneous	Additional 1. Cable-s  ☐ Tower ☐ Strand 2. Movab ☐ Electr  Other:	supporte r l shoes le bridge	ed bridge  M Ca	ain/secondary able bands otors and pow	cable		nchorag nclosure	e 🛛 Anch	r:	☐ Other:	ng systen	n	
Monitoring Inte													
☐ Crack/fractur ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	☐ Se ☐ W: ☐ Er	pansion ttlement ire break osion/sc wironme	kage our	☐ Misa ☐ Med	seness an		lfunctio	☐ Wear/spa ☐ Connecti n ☐ Impact d ☐ Excessiv	ion failure lamage	or deficienc	ies		
Measurement M  ⊠ Strain	<u>letric</u>	$\square$	Deflection/d	isplacement		Accelerat	ion/wibr	ration	Moietura	/humidity le	vel		
	es		Magnetic fie Acoustic wa Wind speed	eld/flux ves		Electrical Magnetic Other:	voltage		Chemica	l compositio	n	y, gamma ray	, etc)





Hardware	Sensor	
	Data acquisition system	Model 5016: priced based on specification such as power supply, filter/amplifier card, open frame chassis, etc. CPCI32FF: \$3,770 each. 90IP Chassis: \$1,100 each. 90IPB (external battery operated): \$1,900 each. Program Amplifier: \$1,700 each.
	Communication system	
	Data archiving system	
	Other	Rack mount shelf for 90IP/90IPB: \$300. Fixed frequency 4-pole filter: \$80-90 each.
Software		
Labor	Installation	
	Use	

4. Limitations		
Life expectancy	No official life expectancy.	
Power	Model 5016: 110/240V AC. 90IP: 115/230V AC. 90IPB: 12V DC.	
Environmental	0°C to 50°C for Model 5016.	
conditions	0°C to 40°C for 90IP and 90IPB.	
Data		
storage/transfer/		
processing		
Other:		

5. Implementation Needs	
Power source	AD/DC.
Accessibility	Direct access or remote data acquisition and monitoring.
Technical expertise	Basic electronic skills. Minimal training.
Other:	

2 to 4 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

Confederation Bridge, Canada.

- Since 1968, Frequency Devices has provided analog, digital and integrated analog/digital-signal-processing (DSP) solutions for various applications.
- The company offers solutions and custom designs for application specific signal conditioning, processing or manipulation requirements.
- Their products include various complex hardware and software, analog and digital fixed frequency and programmable low-pass, high-pass, band-pass and bandreject (notch) electronic filters along with differential input amplifiers and oscillators.
- Also available is single and multi-channel signal processing platforms and instruments that perform FFT, signal analysis and signal correlation.
- Their system architectures include VME, VXI, compactPCI and PCI form factors as well as IEEE-488, RS-232, Ethernet and USB I/O's with MatLab, Labview and LabWindowsCVI compatible GUI interfaces.





1. General Inform	nation									
Description of Technology	Movement r	nonitoring	system (MMS) and R	emote monitorin	ig system	(RMS) using	GPS and l	aser technolo	gies.	
Manufacturer and	GEODEV S		- 241 (020 Manua C	:414		www.geode		E +41 01	(10.1021	
Contact information Features	Sensor type	e, P.O. Bo	x 341, 6928 Manno, S Laser distance meter			161: +41 91	610 1920	Fax: +41 91	610 1921	
	Data acquisi		RMS system integra							
	processing, a archiving	and	wireless communication, a database system and the Internet. A measurment station can manage multiple sensors (GPS receivers or laser distance meter).							
	Communica	tions	Various communication options: cellular modem, radio modem, satellite communication or by a direct cable connection (RS-485, fiber optics, etc.).							
	'Smart' attri	butes	Real time, continuous monitoring system with alarm triggering function for over-limit event.							
	Other		MMS is an automonous and automatic GPS-based monitoring system consisting of a number of small mobile measuring stations installed on the object to be monitored, plus one or more mobile reference stations installed at fixed, possibly surveyed locations around the object; used in 3D deformation or displacement monitoring.							
2 Applicability										
2. Applicability Bridge Type										
Slab  ☐ Rigid Frame ☐ Swing		$\boxtimes$ S	irder/Deck uspension ascule		Truss Cable-s	stayed		⊠ Arc ⊠ Ver	ch rtical lift	
Bridge Compone	nt									
Deck	☐ Timber:	Plank Other:	⊠ Naile	ed laminated	⊠ Glu	e-laminated	⊠ Pre	stressed lamir	nated	Stressed timber
		Reinfo Other:	rced Prest	ressed/post-tensi	oned					
_	⊠ Steel:	Grid Other:	⊠ Ortho	otropic	⊠ Buc	kle plate	⊠ Cor	rugated steel	flooring	
	⊠ FRP:	other.								
Superstructure	Primary Element  Multi-beam/gi  Slab  Truss member  Arch element  Other:	-	m: 🛚 🖾 Girder floor	beam/diaphragr	n system	⊠ Tee	beam	⊠ Box	girder	☐ Channel beam
	Secondary Eleme. Connector and Bracing: Diaphragm Cover plate Stiffener Other:		☐ Riveted/bo	olted		☐ Welded ☐ Lateral		☐ Pin & ha	anger	☐ Splice
	Bearing  Fixed  Expansion:  Other:	⊠ Slidin	g plate 🛛 Roller	⊠ Rock	er 🛚	Pin and link	⊠ Ela	astomeric	⊠ Pot	□ Restraining
Substructure	Other:  Abutment:		∑ Footing	⊠ Bridge :	seat	□ Piles		⊠ Wall (	stem/back/	wing)
_	☐ Pier/bent/exter	nded nile:	Other:	— Shaft		— ⊠ Column	/stem	_ `		pile cap/footing
M. 11		•	Other:		11		, stelli		Jigea piie/j	one cup/rooting
Miscellaneous	Additional Element.  Cable-supporte Tower Strand shoes Movable bridge Electric brake: Other:	d bridge	ial types of bridge (Co Main/secondary cable Cable bands Motors and power	⊠ Cable and ⊠ Cable end	chorage closures	bridge, etc)  Anci Othe	er:	☐ Dampin	g system	
Monitoring Inter	est									
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	⊠ Expansion     ⊠ Settlement     □ Wire break     □ Erosion/sc     □ Environme	age our	Misalignn     Mechanica     Mechani		unction	☐ Connect	tion failure damage	ing/delaminat or deficiencion sing/opening		
Measurement Me		Deflection	/displacement	☐ Acceleration	n/vihrati	on F	7 Moieture	e/humidity lev	/el	
Temperature Radar waves Thermal waves		Magnetic Acoustic v	field/flux	☐ Electrical v ☐ Magnetic v ☐ Other:	oltage/cu	ırrent	Chemica	ıl compositioi	n	gamma ray, etc)





3. Cost							
Hardware	Sensor	Laser distance meter: \$2,768 (with protection box; short distance, up to ca 20m), \$4,042 (with protection box and precise targeting screw; long distances, up to ca 600m). Reflector: \$47. Viewfinder: \$278. GPS antenna (with 5m cable): \$551. Additional cable for GPS antenna: \$252 (15m), \$314 (25m), \$376 (35m).					
	Data acquisition system	RMS-GPS measurement station with GPS antenna): \$7,985. RMS single laser measurement station: \$6,145. RMS-GPS ccontrol center (including control unit with rack, and RMS and GPS softwares): \$16,811.					
	Communication system	Radio modem: \$1,473 (free frequencies, <1km), \$2,647 (380-470MHz, max distance ca 20km with LOS). GSM modem (including GSM antenna): \$1,073. External GSM antenna: \$313. RS-485 communication module: \$326. RS-232 communication module: \$99.					
	Data archiving system	Data backup for control unit: \$2,037.					
	Other	Solar power supply kit: \$2,019. DC direct power supply: \$322. Backup battery for DC direct power supply: \$95.					
Software	RMS control center multi r	RMS laser control center software (including RMSs control center base software and laser plugin): \$1,331.  RMS control center multi network extension: \$1,774.  Real-time internet data publication module: \$3,815.					
Labor	Installation						
	Use						

Other: Isolated box for extreme conditions weather: \$1,263. Keyboard and touch pad for control unit rack mounted: \$745. LCD 15" display: \$1,241. Solar module mounting kit: \$698 (pole mounting), \$623 (wall mounting). GPS antenna mounting pole: \$295 (horizontal), \$333 (vertical). RMS box mounting: \$16 (wall mounting), \$123 (pole mounting).

4. Limitations	
Life expectancy	No official life expectancy.
Power	110/220V AC or 6 to 30V DC.
Environmental conditions	-30 to 70°C with 5 to 95% relative huminity.
Data storage/transfer/ processing	SDB database.
	ingle measurement: 1.5mm. Distance: 0.3m to 1km. Laser: visible, 635 nm.

5. Implementati	on Needs
Power source	AC/DC adapter or solar panel and a battery for situation where no connection to the power grid is available.
Accessibility	Direct access for sensor installation. Remote data acquisition and processing.
Technical expertise	Training on the use of equipment and software. On-site technical support is available. GEODEV also offers consulting services for structural and environmental monitoring, Geographic Information Systems and data acquisition systems, as well as services related to data management, analysis and visualisation over the Internet.
	ce up to 150m, a target plate may be required. For long distance, a prism is necessary.  se exceeds 20-30m, the laser must be mounted on a special support for an accurate targeting.

#### 6. Availability

Approximately 3 months.

### 7. On-Going or Completed Bridge Related Projects and References

Some bridge related application notes can be found on websites of GEODEV and SMARTEC.

#### References;

- Frapolli, M., and Manetti, L. "Integrating GPS and Traditional Measuring Instruments for Large Structure Monitoring," Structural Health Monitoring ISIS 2002 Workshop, Winnipeg, Manitoba, Canada, 2002.
- Manetti, L., and Knecht, A. "GPS-based System for autonomous and permanent monitoring of large structures," First International Conference on Bridge Maintenance, Safety and Management, Barcelona, Spain, 2002.
- Knecht, A., and Manetti, L. "Using GPS in structural health monitoring," Proceedings of the SPIE's 8th Annual International Symposium on Smart Structures and Materials, Newport Beach, CA, 2001.
- Other references available on company website.

- GEODEV is specialized in developing, manufacturing and selling equipment and services for environmental and structural monitoring, remote data acquisition and dissemination utilizing remote sensing systems, space geodesy techniques (GPS), wireless data transmission, Internet and Geographic Information Systems (GIS).
- · GEODEV also develops and manufactures customizable data acquisition instruments and monitoring systems to offer to its customer's needs.





1. General Infor	mation	n											
Description of			instrume	nts and data acquisit	ion system for a	geotechnic	al and structural	monitoring applications.					
Technology		O I II .	T . 1										
Manufacturer and Contact informat		GeoIndicator  4th floor-22 F		m Gate, SW1E 6LB	London IIK		www.geoindi Tel: +44 77 6		486 1830				
Features	1011	Sensor type	DUCKIIIgiia	Vibrating wire (VV	V) strain gage, a	accelerom		eter, piezometer, joint mete					
				and others.  ADK-10 (milti-function data logger): it is a microcomputer, clock, multimeter, calibrator, scanner, frequency									
		Data acquisit											
		processing, a archiving	nd					and measurement function ned; scan intervals are pro					
		Communicat	ions										
					ocal and remote comunication by RS232 COM port, MD-9 direct connection, GSM or phone modem.								
		'Smart' attrib	outes				parameter when a	a preset threshold value is	exceeded; control actions				
	-	Other		can be activated on			- +0 102 analog (	ar differential channels Tr	ransient and EMI protection				
		Other		are provided using					ansient and Eivir protection				
					-F - G 1								
2. Applicability													
Bridge Type			<u> </u>					<u> </u>					
<ul><li>✓ Slab</li><li>✓ Rigid Frame</li></ul>				irder/Deck aspension					-1 1:Δ				
				ascule		Other	•	₩ V Ci uca	ai iiii				
Bridge Compon	ent		<u> </u>	456416		<u> </u>	•						
Deck		imber:	✓ Plank	⊠ Nai	led laminated	⊠ Gl	lue-laminated	□ Prestressed laminate	ed Stressed timber				
			Other:					-					
	⊠C	_	Reinfor	ced Pre	stressed/post-te	nsioned							
	⊠ St		Other: Grid	⊠ Ort	hotropic	⊠ Rı	ıckle plate	Corrugated steel floo	orina				
		_	Other:	M Oit	попоріс	□ D(	ickie piate	☐ Collugated steel from	oring				
	⊠ F	RP:											
Superstructure		ary Element					57.5	575					
		Iulti-beam/gii	rder syster	n: 🔯 Girder floo	or beam/diaphra	agm syster	n 🛚 Tee b	eam 🛮 Box gire	der				
		iab russ member											
		rch element											
	0												
		ndary Elemen onnector and		⊠ Divated/	L - 14 a d		⊠ Waldad	☑ Din & hong	Mcnling				
		onnector and racing:	fastener.		boitea		<ul><li>✓ Welded</li><li>✓ Lateral</li></ul>	⊠ Pin & hang ⊠ Sway	er 🛛 Splice				
		iaphragm		Z C1000			Lateran	Z3 5					
	$\boxtimes$ C	over plate											
		tiffener											
	☐ O Beart												
	⊠ Fi												
	□ E:	xpansion:	⊠ Sliding	g plate 🔲 Roller	⊠ Ro	cker [	Pin and link						
		ther:											
Substructure	Other	r: butment:			⊠ Bridg	re ceat	⊠ Piles	▼ Wall (ster	n/back/wing)				
Substructure		outificit.		Other:	⊠ Diiu§	ge seat	⊠ Tiles	Ø wan (ster	n/oack/wing)				
	⊠ Pi	ier/bent/exter	ded pile:	□ Pier cap	⊠ Shaft	:	⊠ Column/s	stem Submerge	ed pile/pile cap/footing				
				Other:									
Miscellaneous		tional Elemen ble-supported		ial types of bridge (C	Cable-supported	d, Movable	e bridge, etc)						
	T. Ca			Main/secondary cabl	le 🔲 Cable a	anchorage	☐ Anch	or rod	vstem				
		trand shoes		Cable bands		enclosures			, 500111				
		ovable bridge											
		lectric brakes		Motors and power	☐ Operat	ing machi	nery and equipm	nent Other:					
N	Other	<i>r</i> :											
Monitoring Inte		Expansion/	contractio	n 🛛 Rotation	/torsion		□ Wear/sna	alling/scaling/delamination					
Section loss		Settlement	contractio	Misalign  ☐ Misalign				on failure or deficiencies					
□ Deformation		Wire break	age	☐ Mechani	cal/electrical m		Impact d	amage					
Debonding		Erosion/sco			ss and pounding	3		e joint closing/opening					
Corrosion		Environme	ntai	☑ Otner: Se	eismic activity.								
Measurement M  ✓ Strain	<u>letric</u>	Мι	Deflection	/displacement	Accelera	ation/wibra	tion	Moisture/humidity level					
☐ Strain ☐ Temperature			Magnetic f			il voltage/							
Radar waves		$\Box$ $A$	Acoustic w	aves	Magneti			Electromagnetic waves (	X-ray, gamma ray, etc)				
☐ Thermal wave	es		Wind spee	d/direction	Other:								





Hardware	Sensor	VW strain gauges: \$133 per unit (€1.00 = \$1.21).	
		VW piezometers: \$424 per unit. Jointmeters: \$436 per unit.	
		Thermometers: \$85 per unit. Tilt sensors: \$690 per unit.	
	Data acquisition system	ADK-10 cabinet (128 KRAM): \$6,050.	
		VW excitation module: \$182 each.	
		Three-Multiplexer boards (16/32 channels): \$3,449 (\$1,150 each).	
		Three-Multiplexer surge arrestor kits: \$546 (\$182 each).	
	Communication system		
	Data archiving system		
	Other		
Software	Mulilogger ADK-10 softw	vare (Window version): \$1,573.	
Labor	Installation		
	Use		
	Osc		

Life expectancy	No official life expectancy.
Power	9.6 to 16V DC. AC voltage must be centered around CR10X ground. Any 12V battey can be connected as a primary power source.
Environmental conditions	ADK-10: -25 to 50°C.
Data storage/transfer/ processing	Depends on specification.

Power source	AC/DC.	
Accessibility	Direct access needed for system installation and data collection.  Remote central data acquisition and processing system is optional upon request.	
Technical expertise	Engineering background. Minimal training for the use of software.	

3 to 4 weeks.

24 months warranty.

# 7. On-Going or Completed Bridge Related Projects and References

Milano-Napoli high speed Motorway, Italy.

Adana Buyuksehir Belediyesi Light Railway, Turkey.

#### Reference:

• Thomson, P., Marulanda, J., Galindez, N., Caicedo, J.M., Dyke, S.J., and Orozco, A. "Implementation of a Modal Identification Methodology on the Pereira-Dos Quebradas Cable-Stayed Bridge," 16<sup>th</sup> ASCE Engineering Mechanics Conference, University of Washington, Seattle, Washington, July 16-18, 2003.

- GeoIndicator is one of the international sales coordinators of SISGEO (www.sisgeo.it); SISGEO was founded in 1993 and designs and manufactures measuring
  instruments and related data acquisition systems for geotechnical and structural applications.
- Up to 256 ADK-10 data loggers can be interconnected using a single coaxial cable and the MD interface, to allow all data loggers to be accessed by a central computer.
- ADK-10 is built around the Campbell Scientific CR10 measurement and control module.





1. General Inform	mation											
Description of Technology	Structu	ıral	monitoring	system with	vibrating v	vire sensor te	chnologi	es.				
Manufacturer and Contact information		_		n, NH 0376	6			www.geok Tel: (603)		Fax: (603) 44	18-3216	
Features	Sensor				Strain sensors, jointmeter, crackmeter, tiltmeter, etc.							
	Data ac process archivi		Single or multi-channel data logger: housed in a rugged, weather-resistant Nema4x aluminum enclosure; easy to use for all types of vibrating wire sensors; channels can be expaned with multiplexers. Software allows easy programming of scan intervals, selection of sensor types, setting of alarms, etc.									
		Communications Data is retrieved by telephone modem, via Internet/Ethernet, solid state storage module, radios, or satellite transmission.								s, or satellite		
	'Smart	' att	ributes	Real-time,	continuou	s monitoring	with alar	m triggering ca	pability.			
	Other			Windows setting ala		tiLogger softv	vare allo	ws easy program	mming of s	can intervals, s	selection o	f sensor types,
2. Applicability												
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing			$\boxtimes$ S	irder/Deck uspension ascule			⊠ Trus ⊠ Cabl □ Othe	e-stayed		⊠ Arc ⊠ Ver	ch rtical lift	
Bridge Compone	<u>ent</u>											
Deck	Timber:		☐ Plank☐ Other:		_	d laminated		lue-laminated	⊠ Pr	estressed lamir	nated	Stressed timber
	Concrete	:	□ Reinfo     □ Other:	rced		essed/post-te						
	Steel:		Grid Other:		Ortho	tropic	⊠ B	uckle plate	⊠ Co	orrugated steel	flooring	
Superstructure	Primary Ele  Multi-be  Slab  Truss me  Arch ele  Other:	am/ emb men	girder syste er t	m: 🏻 G	irder floor	beam/diaphra	igm syste	em 🛚 Tee	e beam	⊠ Box	girder	☑ Channel beam
	Secondary E  Connecte Bracing: Diaphrag Cover pl Stiffener Other:	or ai gm ate			Riveted/bo Cross	lted		⊠ Welded ⊠ Lateral		⊠ Pin & ha ⊠ Sway	anger	⊠ Splice
	Bearing  Fixed Expansion Other:	n:	⊠ Slidin	g plate 🛭 🗵	Roller	⊠ Ro	cker	☑ Pin and linl	α ⊠ E	lastomeric	⊠ Pot	
Substructure	Abutmer	nt:		⊠ Footi		⊠ Bridg	ge seat	⊠ Piles		⊠ Wall (	stem/back	/wing)
	⊠ Pier/bent	/ext	ended pile:	☐ Pier	cap	Shaft		⊠ Colum	n/stem	⊠ Subme	erged pile/	pile cap/footing
Miscellaneous	Additional E  1. Cable-sup Tower Strand sl 2. Movable Electric Other:	por noes brid	ted bridge		<i>bridge (Ca</i> dary cable	Cable a	anchorage enclosure			☐ Dampin	g system	
Monitoring Inter	est											
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		bre on/s	akage scour					☐ Conne n ☐ Impact	ction failur damage	aling/delaminate or deficiencie osing/opening		
Measurement Me  Strain  Temperature  Radar waves  Thermal wave			Magnetic Acoustic v		nt		ıl voltage		Chemic	re/humidity lev cal composition magnetic wave	n	gamma ray, etc)





3. Cost		
Hardware	Sensor	Strain gage sensor: Model 3900 (\$350.00 each + \$1.03/ft. cable); Model 4000 (\$125.00 each + \$0.51/ft. cable); Model 4200 (\$115.00 each + \$0.51/ft. cable); Model 4911 (\$290.00 each + \$0.62/ft. cable).  Jointmeter: Model 4400 \$485.00 each + \$0.62/ft cable.  Tiltmeter: Model 6700-1-H Horizontal Tilt Sensor assembly (\$340.00 each + \$1.03/ft. cable) or 6700-1-V Vertical Tilt Sensor assembly (\$390.00 each + \$1.03/ft. cable); 6700-2-1H 1m Horizontal Beam (\$120.00 each); 6700-2-1V 1m Vertical Beam (\$150.00 each); 6700-2-2H 2m Horizontal Beam (\$130.00 each); 6700-2-2V 2m Vertical Beam (\$160.00 each).
	Data acquisition system	8001 LC-1 (\$710.00 each + \$35.00 per 10-pin connector, attached to VW gage cable; 8001-2 Included at no charge with LC-1). 8020 (Base price = \$5,000.00); 8020-2 (\$895.00). 8032 (Model 8032-26-1 16x4-channel multiplexer = \$950.00 each, Model 8032-32-1 32x2-ch = \$1,000 each).
	Communication system	
	Data archiving system	
	Other	For surge protection, add \$200.00 to 8032-16-1 price, \$400.00 to 8032-32-1 price.
Software		s to the DB package): MultiLogger software price is \$895.00, plus \$495.00 for MultiLogger DB Interbase Server al \$895.00/per datalogger for MultiLogger DB software/licensing.
Labor	Installation	
	Use	
Other: 6700-3	Installation tools: \$35.00	

Other: 6700-3 Installation tools: \$35.00. RB-200 Readout Box: \$955.00.

4. Limitations	
Life expectancy	No official life expectancy.
Power	8020 Micro-10 data logger (12V battery, 7.0 Amp Ahr Gel Cell), Spead sectrum wireless field station (12V DC).
Environmental conditions	8020 Micro-10 data logger :-23°C to 50°C; Spread spectrum wireless field station: 0 to 70°C;
conditions	8032 Mltiplexer: -20°C to 80°C; (all without air conditioning).
Data	Depends on products.
storage/transfer/ processing	
Other:	

5. Implementati	on Needs
Power source	Battery, AC/DC, solar panal.
Accessibility	Direct access needed for sensor installation. Remote data acquisition and control.
Technical expertise	Minimal training on how to use the system.
Other: System re	quirements: 486 running at 25 MHz (minimum) Pentium/Pentium Pro/Pentium II or higher running at 166 MHz or better.

#### 6. Availability

1 to 3 weeks depending on products (may take longer for custom design products).

# 7. On-Going or Completed Bridge Related Projects and References

New Kao Ping Bridge, Taiwan.

Marbella Relief Road Viaduct, Spain.

Many other projects in many countries.

Some cases studies are available on company website.

- Geokon has been awarded ISO 9001:2000 registration from both ANSI/RAB, USA and UKAS of Great Britain.
- The company provides complete installation training services; engineers and technicians alvailable to assist at project sites worldwide.
- Certain instruments are available for rental.
- The company also offers a comprehensive design service and custom instrumentation for special applications.





1. General Inform	ation									
Description of Technology	Field monito	oring data	acquisition and cor	ntrol system for p	hysical me	easurements.				
Manufacturer and Contact information	Geomation, 14828 W 6t		1-B, Golden, Colo	rado 80401		www.geoma Tel: (720) 74		Fax: (720) 74	6-1100	
Features	Sensor type									
	Data acquist processing, archiving	and	OutDAQ 3300 Remote Terminal Unit (RTU) with SCADA host software: capable of a local display, current measurements, configuring software options, and performing diagnostic operations.  System 2380 Measurement & Control Units (MCU) with GEONET software: provides a comprehensive system for field data acquisition and control.							
	Communica	tions	MCUs can be linked by radio, wireline, microwave and public communication networks.							
	'Smart' attri	butes		Real time, continuous monitoring with autonomous alarm triggering option upon request.						
	Other		Wireline digital la RS-485 multi-dro							RS-232 signals to pectively.
2. Applicability										
Bridge Type  Slab  Rigid Frame  Swing		$\overline{\boxtimes}$ s	irder/Deck uspension ascule		☐ Truss☐ Cable☐ Other	-stayed		⊠ Arci ⊠ Ver	h tical lift	
Bridge Componen		N 101 1		7 11	<b>5</b> 7 c		N 5			Maria
	_	<ul><li>☑ Plank</li><li>☑ Other:</li><li>☑ Reinfo</li></ul>	_	ailed laminated		ue-laminated	⊠ Pres	stressed lamin	ated	Stressed timber
		Other:	-	restressed/post-te		11 1	<b>M</b> .c		ol :	
		⊠ Grid □ Other:		rthotropic	⊠ Bı	ickle plate	⊠ Cor	rugated steel t	flooring	
	☑ FRP: Primary Element									
	Multi-beam/g     Slab     Truss member     Arch element     Other:	irder syste r	m: 🛛 Girder fl	oor beam/diaphr	agm syster	m ⊠ Tee l	beam	⊠ Box ş	girder	☑ Channel beam
	Secondary Eleme Connector and Bracing: Diaphragm Cover plate Stiffener Other:		⊠ Riveted ⊠ Cross	d/bolted		⊠ Welded ⊠ Lateral		⊠ Pin & ha ⊠ Sway	nger	⊠ Splice
[] []	Bearing  ☐ Fixed  ☐ Expansion: ☐ Other:	⊠ Slidin	g plate 🛮 🖾 Rolle	er 🛚 Ro	ocker [	☑ Pin and link	⊠ Ela	astomeric	⊠ Pot	
	Other: Abutment:		Footing	⊠ Brid	ge seat	⊠ Piles		⊠ Wall (s	stem/bacl	k/wing)
	Pier/bent/exte	nded pile:	Other: Pier cap Other:	⊠ Shaf	İ.	⊠ Column	/stem	Subme	rged pile	/pile cap/footing
1 [] 2 []	Additional Eleme  Cable-supporte  Tower  Strand shoes  Movable bridg  Electric brake	ed bridge	Main/secondary ca Cable bands  Motors and power	ble	anchorage enclosures		r:	☐ Other:	g system	
Monitoring Intere										
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	☐ Expansion ☐ Settlement ☐ Wire breal ☐ Erosion/sc ☐ Environment	kage cour	☐ Misalig ☐ Mecha	on/torsion gnment nical/electrical m ness and poundin		☐ Connect ☐ Impact of	ion failure lamage	ng/delaminati or deficiencie sing/opening		
Measurement Met Strain Temperature Radar waves Thermal waves		Magnetic Acoustic v		☐ Accelera ☐ Electrica ☐ Magneti ☐ Other:	al voltage/	current	☐ Chemica	humidity lev l composition agnetic wave	1	gamma ray, etc)





3. Cost						
Hardware	Sensor					
	Data acquisition system	MCU 2380 (2 I/O module capacity: \$2,500, 8 I/O module capacity: \$3,900).				
		OutPAK RTU, solar powered, 2.4GHz host link: \$4,650~\$5,622 (with radio I/O Xbus extension).				
	Communication system	WDL: \$400. FOL: \$850. RML: \$750-1350. Telephone Network Modem: \$375. Radio link kit (external to				
		MCU): \$650. Omnidirectiional antenna: \$650. Satellite Modem-to-Radio repeater: \$5,875 (900MHz)~\$5,950				
		(2.4GHz). Satellite communication modem kit: \$1,900.				
	Data archiving system	FlashDisk mass storage PC card (64MB, 1,200,000 measureents): \$400.				
	Other	Multiplexer: \$450 (analog sinal) - 500 (resistance ratio). Multi-stage transient arrestor: \$75 (2 wires)~\$450 (20				
		wires). Serial line converter RS-232/RS 485: \$125. Serial line isolator/driver pair with cables: \$650.				
Software GEONET suite software (on CD): \$0. Published documentation set (GEONET suite): \$125. GEONET developer's kit soft						
	documentation: \$995. RTU	configurator (included with RTU). GENESIS/DataWorX OPC Log, Trend, Alarm, Graphics & Report software: \$				
	3,225 (75 Tag), \$4,275 (15	0 Tag), \$5,825 (300 Tag), and \$9,075 (1,500 Tag).				
Labor	Installation	Applications engineering support, installation supervision, customer site training: \$120/hr.				
	Use	Maintenance service: upon request.				

Other: Excitation power supplies: \$150. External rechargeable battery kit: \$50. Cahrer input transformer: \$50. External battery charger: \$175. Isolated 24V power supply: \$85-150. Solar panel with mounting kit: \$275 (10-Watt)-\$500 (20-Watt). MicroSolar power pack: \$500. Back panel mount enclosure: \$750~\$900. Cross-connect termination enclosure: \$950~\$1,350. RTU field enclosure: \$550~\$900. Field encloure: \$675 (for Cable-extended I/O)-\$905 (for Radio-extended I/O) Cable: \$1.90/m (RS-485 wireline, PVC jacket)-\$2.60/m (I/O Xbus, CPE jacket).

T : C	AT 66 : 110	
Life expectancy	No official life expectancy.	
Power	MCU: Absolute Min./Max. Supply Voltage of 10.5-16V DC; Min./Max. Charge Input of 17-35V DC.	
	RTU: Input power of 7-30V DC.	
Environmental	Operating Temperature: -40 to 70°C.	
conditions	Relative Humidity: 8 to 95% non-condensing.	
Data	Signaling interface: RS232, Anync, 300 bps to 115.2 kbps.	
storage/transfer/	Modbus RTU and Modbus ASCII.	
processing		

5. Implementati	on Needs
Power source	Battery, AC/DC, solar panel.
Accessibility	Remote monitoring data acquisition system.
Technical expertise	Basic or advanced factory training (3-day course): \$1,200.
Other:	

#### 6. Availability

2 to 8 weeks.

### 7. On-Going or Completed Bridge Related Projects and References

Bridge related projects not found.

#### References

- Bahr, J.C. "Development of Graphical User Interfaces for Analysis of Field Data," Field Measurements in Geomechanics Symposium, Singapore, 1999.
- Klebba, J.M. "Automated Data Acquisition Systems For Dam Performance Monitoring," International Conference on Dam Safety and Monitoring in Hubei, China, 1999.

- Geomation was founded in 1982 and has developed technologies and devices for obtaining physical measurements from the field.
- System 2300 was designed specifically to overcome the barriers inherent in collecting data automatically from instrument clusters deployed within and around dam structures.
- OutDAQ uses industry standard communication protocols.
- Geomation's system architecture is optimized for very low power consumption with battery operation and wireless communication options; the system has relatively low bandwidth, resulting from the distributed multi-node architecture, the remote communication options, and the low power design. These aspects may limit its application for recording dynamic data.
- Geomation offers a fee-based, comprehensive on-site services including: applications engineering support, installation supervision services, programming and start-up services, other services related to customer requested troubleshooting and possible field repair of equipment.





1. General Inform	matior	1								
Description of Technology		Automated	tiltmeter m	onitoring of bridge a	and bridge com	ponents.				
Manufacturer and Contact informati	on		ner Street,	Santa Cruz, CA 95			www.geome Tel: (831) 46		1) 462-4418	
Features		Sensor type		Electrolytic tiltmeters, elinometer, inclinometer.						
Data acquisition, processing, and archiving				Data acquisition system or digital tiltmeter can record relative movements of bridge components and can compare such movements to predetermined thresholds and/or provide associcated displacement data.  Several data acquisition methods are available and can be setup for the specific requirements of users.						
		Communica	itions	Direct wire connection (PC direct connection). Other options include telephone lines, cellular, Internet/Ethernet, radio, etc.						
		'Smart' attr	ibutes	Continuous recording of relative movement of bridge and associated displacement data; automatic alarming system through telephone notification, warning lights, etc. when exceeding predetermined thresholds.						
		Other		Digital tiltmeters h	ave self logging	g capability	and can be use	ed to control externa	al devices.	
2 Applicability										
2. Applicability Bridge Type										
Slab  ☐ Rigid Frame ☐ Swing			⊠ Sı	irder/Deck uspension ascule		☐ Truss☐ Cable ☐ Other:			Arch Vertical lift	:
Bridge Compone										
Deck		imber:	☐ Plank☐ Other:	_	led laminated		ue-laminated	Prestressed 1	aminated	Stressed timber
-		oncrete:	Reinfor		stressed/post-te		11 1	Ma	. 10	
  -	⊠ St		⊠ Grid ☐ Other:	⊠ Ort.	hotropic	⊠ Bu	ckle plate	Corrugated s	steel flooring	
Superstructure	⊠ M ⊠ Sl ⊠ Tı	ary Element fulti-beam/g lab russ membe rch element	irder systei r	n: 🛚 🖾 Girder floo	or beam/diaphra	agm systen	n 🛚 Tee l	peam 🔯	Box girder	☐ Channel beam
	Secon	ndary Eleme onnector and racing: iaphragm over plate tiffener		☐ Riveted/ ☑ Cross	bolted		□ Welded ☑ Lateral	∏ Pin ⊠ Swa	& hanger	☐ Splice
	Beari	ixed xpansion: ther:	⊠ Slidinį	g plate 🛛 Roller	⊠ Ro	ocker 🛭	Pin and link	⊠ Elastomeric	e 🛭 Po	ot Restraining
Substructure		butment:			⊠ Bridg	ge seat	⊠ Piles	⊠W	all (stem/bac	ck/wing)
<u> </u>	⊠ Pi	ier/bent/exte	nded pile:	☐ Pier cap ☐ Other:	⊠ Shaf	ţ	⊠ Column	/stem Su	ıbmerged pil	e/pile cap/footing
Miscellaneous	1. Cal  ☐ To  ☐ St  2. Mo	ble-supporte ower trand shoes ovable bridg lectric brake	ed bridge	ial types of bridge (C Main/secondary cabl Cable bands Motors and power	e Cable Cable	anchorage enclosures	bridge, etc) Anch Othe	r:	nping systen	1
Monitoring Inter	est									
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		Expansion Settlemen Wire brea Erosion/so Environm	t kage cour		ment cal/electrical m ss and pounding		☐ Connect ☐ Impact of	alling/scaling/delan ion failure or defici- lamage /e joint closing/oper	encies	
Measurement M  Strain	etric			/displacement	☐ Accelera			Moisture/humidit		
☐ Temperature ☐ Radar waves ☐ Thermal wave	s		Magnetic f Acoustic w Wind spee		☐ Electrica ☐ Magneti ☐ Other:	al voltage/o c waves		Chemical composed Electromagnetic v		y, gamma ray, etc)





3. Cost		
Hardware	Sensor	Approximately \$800 per unit.
	Data acquisition system	\$5,000~\$8,000
	Communication system	
	Data archiving system	\$1,200.
	Other	
Software	\$400.	
Labor	Installation	\$1,200~\$10,000.
	Use	Approximately <\$1,000/year.

Other: Costs are highly variable depending on the type and number of sensors, their relative distances from the data acquisition system and the communication option selected.

4. Limitations	
Life expectancy	20 years plus.
Power	110/220V AC. 12V DC.
Environmental conditions	-40°C to 85°C.
Data storage/transfer/ processing	Depends on specification.
Other:	,

5. Implementati	on Needs
Power source	AC/DC.
Accessibility	Required for instrument mounting; cables lead to DAS from each instrument.
Technical	Basic elecronics and computer skills, knowledge of bridge engineering and dynamics; minimal training required for sensor installation and
expertise	data control and mamagement.
Other:	·

### 6. Availability

Readily available. Need several weeks for a custom system.

# 7. On-Going or Completed Bridge Related Projects and References

Automated tiltmeter monitoring of Laurel Street Bridge response to compaction grouting, Santa Cruz, CA Load testing on Parrotts Ferry Bridge, Vallecito, CA

#### References

- Schuyler, J.N., and Gularte, F. "Automated Tiltmeter Monitoring of Bridge Response to Compaction Grouting," Applied Geomechanics Inc.
- Some other references and case studies are available on company website.

- Founded in 1982, Applied Geomechanics Inc. provides combined systems includint tiltmeters and other sensors (strain gages, joint meters, load cells, etc.) as required by customer.
- Applied GeoMechanics' system provides the record of all angular movements with respect to gravity, eliminates the need for locating a stable benchmark or
  other datum; movement or rotations of a structure induced by settlement or loading are directly converted to displacements, moduli, moments, and shears using
  standard engineering formulae.
- Newly available data acquisition device is 'ADVisor'; a wireless handheld data logging device capable of collecting data from an array of tiltmeters in projects where continuous data logging is not necessary or is too expensive. The ADVisor automatically collects readings at the touch of a stylus and then stores them in an organized database along with instrument locations, ID numbers and project notes.





1. General Infor	mation								
Description of Technology	Seismic, structu	ural and dynamic monitoring	and measuring devices	and technologies.					
Manufacturer and		11 0152 CL vil	1 1	www.geosig.co		0			
Contact informati Features	Sensor type	Acclerometers. Velo			21 50 Fax: +41 1 810 23 50 ed, compact cast aluminum ca				
			Central recording system (PC based central recording system): multi-channel recorder containing several recorder						
	Data acquisition processing, and archiving	module cards; it can recorder module car	be extended to a large ds; provides on-line su	C based central recording system): multi-channel recorder containing several recorder anded to a large number of channels by adding further 12/16/18/24 bit triggered ides on-line surveillance, common trigger, common sampling and time car real-time display of the dynamic channels and static data.					
	Communication	ns Direct wire connect	ion. Communicate with	RS-422. Optional	GPS, telephone and radio mod	dem interface.			
	'Smart' attribut	1 global, 5 individua	On-line surveillence, diagnostics, self-checking and reporting system with automatic alarm triggering (alram relay: 1 global, 5 individuals).						
	Other	Central recording sy	ystem is expandable up	to 120 dynamic and	d 500 static channels.				
2. Applicability									
Bridge Type									
Slab  Swing  Swing		<ul><li>☐ Girder/Deck</li><li>☐ Suspension</li><li>☐ Bascule</li></ul>	⊠ Trus ⊠ Cab □ Oth	le-stayed	<ul><li>Arch</li><li>✓ Vertical lift</li></ul>				
Bridge Compon		DI 1 MAY 11	11		M. 11 1	Maria			
Deck		Other:	ed laminated 🔲 (	Glue-laminated	☐ Prestressed laminated	Stressed timber			
		Other:		) 11 1 ·	M.C				
		Grid 🔀 Orth Other:	otropic 🔀 i	Buckle plate	☐ Corrugated steel flooring				
Superstructure	FRP:  Primary Element								
		er system: 🛛 Girder floo	r beam/diaphragm syst	em 🛚 Tee bea	am ⊠ Box girder				
	Secondary Element Connector and fa: Bracing: Diaphragm Cover plate Stiffener Other:	stener: Riveted/b	olted	☐ Welded ☐ Lateral	☐ Pin & hanger ☑ Sway	☐ Splice			
	Other:	Sliding plate Roller	☐ Rocker	☐ Pin and link	☐ Elastomeric ☐ Po	ot Restraining			
Substructure	Other:  Abutment:		□ Bridge seat	Piles	Wall (stem/back)	ck/wing)			
	☐ Pier/bent/extende		Shaft     Shaft	⊠ Column/sto	em Submerged pil	e/pile cap/footing			
Miscellaneous	Additional Element for 1. Cable-supported b  ☐ Tower ☐ Strand shoes 2. Movable bridge ☐ Electric brakes  Other:	☐ Other:  for special types of bridge (C)  bridge ☐ Main/secondary cable ☐ Cable bands ☐ Motors and power	Cable anchorag	e	_ 1 5 7	1			
Monitoring Inte									
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expansion/col Settlement Wire breakage Erosion/scour Environmenta	☐ Misalignr e ☐ Mechanic ☐ Loosenes		☐ Connection ☐ Impact dar	ling/scaling/delamination n failure or deficiencies nage joint closing/opening				
Measurement M ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	☐ Def ☐ Ma ☐ Acc	flection/displacement gnetic field/flux oustic waves nd speed/direction		e/current	Moisture/humidity level Chemical composition Electromagnetic waves (X-ray	, gamma ray, etc)			





Hardware	Sensor	Triaxial accelerometer: \$1,660 (Model AC-23), \$2,800 (Model AC-63) per unit.
		Triaxial seismometer: \$2,465 (Model VE-53) per unit.
		Triaxial velocity sensor: \$1,575 (Model VE-23) per unit.
	Data acquisition system	Strong Motion Recorder: \$2,500-\$4,325 depending on type of on-board memory cards being included.
		Central Recorder, SMS seismic monitoring system and SAS seismic alarm system are priced based on number of
		channel and channel capacity.
		Alarm Interface card (Model GXR-ALC): \$385.
	Communication system	Spread spectrum radio station (Model TEL-SSCS): \$6,375 for central station (need one per network), \$5,950 for
		outside station (need one per instrument).
		Coaxial cable (Model TEL-SSR-CAB1) for spread-spectrum radio: \$300; need one per radio station, including
		the central station.
		GPS receiver (Model GXR-GPS): \$725; need one per independent accelerograph.
	Data archiving system	
	Other	Soar power equipment (Model SOLE): specification and price depends on power requirements and sloar
		radiation; \$2,720 for a typical system with 2.4 AH battery.
Software	GeoDAS software: \$85 fo	r GeoDAS-COM Communications software, \$510 for GeoDAS-DAP data analysis package.
Labor	Installation	
	Use	

Life expectancy	No official life expectancy.
Power	115/230V AC; 12V DC; One internal battery with 12V DC
Environmental conditions	Sensors: -40 to 70°C. Monitoring system: -20 to 60°C.
Data storage/transfer/ processing	20 to 1,000 Hz sample rate. Large storage available.

5. Implementati	on Needs
Power source	AC/DC, solar pannel.
Accessibility	Direct access for sensor installation. Monitoring and data acquisition can be performed remotely.
Technical expertise	Engineering background. Training for the system available.
Other: Window 9	5/98/2000, NT or newer version.

Approximately 12 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

Oresund Cable Stayed Bridge, Denmark and Sweden, 2000.

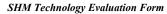
Several case studies and referrences are available on company website.

- GeoSIG was founded in 1979 and has developed and manufactured various types of geophysical instrumentation.
- The system is rugged with industrial packaging standard; galvanic isolation and serge protected.
- GPS synchronized recording system available.
- Real-time display of dynamic channels.
- Large capacity data storage option.
- SAS Seismic Alarm system allows monitoring the sensors continuously; automatically detects seismic events, generates associated alarms and records the event as evidence of the alarm.
- Spread Spectrum Radio Central/Outside Station includes or feasures: receiver and transmitter module; for maximum of 12 outside station channels at 100 samples per second; onmidirectional antenna (9 or 18 dB), excluding mask; lightning protection; battery and battery charger; housing.





1. General Information									
Description of Technology	Seismic, structural and dynamic monitoring and measuring technologies.								
Manufacturer and					www.geospace				
Contact informati	Sensor typ		ston, Texas 77040	nometers GS_1 (1.0 Hr	Tel: (713) 939-	7093 Fax: (713) 937-8012	nitor (consisting of three		
Teatures	Sensor typ		GS-1's in tri-axial cor	Low Frequency Seismometers. GS-1 (1.0 Hz seismometer, vertical or horizontal). SeisMonitor (consisting of three GS-1's in tri-axial configuration in sigle container). HS-1 (2.0 Hz, mini seismometer, vertical or horizontal).					
		Data acquisition, GeoW		GeoWatch: tri-axial GS1 sensor package with self contained (24 bit) data logger. It uses Li/ion rechargeable battery pack and 2GB flash card storage.					
	archiving Communi	cations	Direct wire connection.						
	'Smart' at	4:14							
	Smart at	undutes							
	Other		GS-1 detects small displacement motion (0.25 in.) in frequency bandwidth of 1-150 Hz. The seismometer outputs an anlog voltage (velocity) corresponding directly to the case motion. It is passive device that can drive long lengths of sensor wire without amplification.						
2 Applicability									
2. Applicability									
Bridge Type  ☐ Slab ☐ Rigid Frame ☐ Swing		⊠s	Girder/Deck uspension Bascule	⊠ Truss ⊠ Cable □ Other	-stayed	⊠ Arch ⊠ Vertical li:	ft		
Bridge Compone	ent								
Deck	Timber:	☐ Plank☐ Other:		_	ue-laminated	□ Prestressed laminated			
	Concrete:	□ Reinfo     □ Other:	rced Prestr	essed/post-tensioned					
	⊠ Steel:	☐ Grid☐ Other:	Ortho	tropic 🛛 Bu	ickle plate	☐ Corrugated steel flooring	g		
	FRP: Primary Elemen								
Superstructure	Multi-beam.     Slab     Truss memb     Arch elemen     Other:	/girder syste per nt	m: Girder floor	beam/diaphragm syster	n ⊠ Tee bea	ım ⊠ Box girder	⊠ Channel beam		
		Connector and fastener:   Riveted/bolted   Welded   Pin & hanger   Splice     Bracing:   Cross   Lateral   Sway     Diaphragm   Cover plate   Stiffener					☐ Splice		
	Bearing Fixed Expansion: Other:	☐ Slidin	g plate 🔲 Roller	☐ Rocker [	☐ Pin and link	☐ Elastomeric ☐ F	Pot Restraining		
Substructure	Other:  Abutment:		Footing	☐ Bridge seat	Piles	₩all (stem/ba	ack/wing)		
	☐ Pier/bent/ex	tended pile:	Other:	⊠ Shaft	⊠ Column/ste	em Submerged p	ile/pile cap/footing		
Miscellaneous	Additional Elem  1. Cable-suppor  Tower  Strand shoes  2. Movable brid  Electric bral  Other:	rted bridge  s	Other: cial types of bridge (Cas Main/secondary cable Cable bands Motors and power	Cable anchorage Cable enclosures	☐ Anchor	_ 1 3 7	m		
Monitoring Inte									
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	E Expansion  Settlement  Wire bree  Erosion  Environ	ent eakage scour	Misalignme	ent l/electrical malfunction and pounding	☐ Connection ☐ Impact dan	ing/scaling/delamination n failure or deficiencies nage joint closing/opening			
Measurement M				j					
Strain Temperature Radar waves Thermal wave	n								







3. Cost		
Hardware	Sensor	GS-1: \$995 per unit.
		SeisMonitor: \$3,390 per unit.
		HS-1: \$295 per unit.
		MiniSeisMonitor: \$1,790 per unit.
	Data acquisition system	GeoWatch: priced by requirements.
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other: Calibration	coil: \$50 each. Weather resis	stant cover (for outdoor deployment): \$60 each. Mating connector to SeisMonitor with 3 meter pigtail: \$100 each.

4. Limitations	
Life expectancy	No official life expectancy.
Power	
Environmental conditions	-40 to 100°C.
Data storage/transfer/	

Other: GS-1 has natural frequencies from 1.0 to 2.0 Hz., with sensitivities from 3.0 to 15V/in./sec. HS-1 has natural frequencies from 4.5 to 28 Hz., with sensitivities from 460 to 1,150 mV/in./sec.

Power source	Rechargeable battery.
Accessibility	Direct access needed for sensor installation and data acquisition.
Technical expertise	Basic skills of electronics and knowledge of dynamics.

# 6. Availability

Approximately 5 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

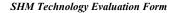
Bridge related project information not available.

- Established as Hall Sears in 1957, Geo Space has developed and manufactured digital grade, small size geophone, seismometers.
- HS-1 is an integral component and can be used for the monitoring and analysis of machinery vibration.





1. General Infor	mation							
Description of Technology	Ground Pen	etrating Ra	dar (GPR) for bridge d	eck monitoring: Bridge	Scan and StructureS	Scan.		
Manufacturer and Contact informati			rstems, Inc. (GSSI) 7, North Salem, New I	Hampshire 03073	www.geophysical Tel: (603) 893-11			
Features	Sensor type		,,		, ( )			
	Data acquisi processing, archiving	and	BridgeScan: GPR sensing and data acquisition system for bridge deck inspection and analysis; tools for investigation of the condition of aging bridge decks as well as new construction or repair work; system inc SIR-3000 data acquisition system (digital Subsurface Interface Radar System), survey cart with encoder, 1 ground coupled antenna, RADAN software with the Bridge Assessment Module and system accessories.				k; system includes a th encoder, 1.5 GHz	
	'Smart' attributes							
	Other	louics	Using the same hards	vare (SIR-3000 and 1.5	GHz antenna), one	can perform "StructureScan"	measurements to	
	Other		locate rebar).	vaic (511x-5000 and 1.5	G112 antenna), one	can perform StructureScan	measurements to	
2. Applicability								
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing		⊠ St	irder/Deck ispension iscule	⊠ Truss ⊠ Cable □ Other:		⊠ Arch ⊠ Vertical lift		
Bridge Compone Deck	ent Timber:	Plank	☐ Nailed	I laminated	ue-laminated	Prestressed laminated [	Stressed timber	
-		Other:		essed/post-tensioned				
-	☐ Steel:	Other:	☐ Orthot		ckle plate	Corrugated steel flooring		
-	— ☐ FRP:	Other:		· –				
Superstructure	Primary Element  Multi-beam/g  Slab  Truss member  Arch element  Other:  Secondary Eleme  Connector and Bracing:  Diaphragm  Cover plate  Stiffener  Other:	irder systen	n: Sirder floor b		n ⊠ Tee beam  □ Welded □ Lateral	Box girder  ☐ Pin & hanger ☐ Sway	☑ Channel beam ☐ Splice	
	Bearing     Fixed     Expansion:     Other:	Sliding	plate Roller	☐ Rocker ☐	Pin and link	☐ Elastomeric ☐ Pot	Restraining	
Substructure	Abutment:		☐ Footing☐ Other:	☐ Bridge seat	Piles	■ Wall (stem/back	z/wing)	
	☐ Pier/bent/exte	nded pile:	☐ Other:	Shaft     Shaft	⊠ Column/stem	Submerged pile/	/pile cap/footing	
Miscellaneous	Additional Eleme  1. Cable-supporte  ☐ Tower ☐ Strand shoes 2. Movable bridg ☐ Electric brake  Other:	ed bridge		Cable anchorage Cable enclosures Operating machin	□ Anchor ro □ Other: nery and equipment	od Damping system		
Monitoring Intel  Crack/fracture Section loss Deformation Debonding Corrosion  Measurement M Strain	EXPANSION Settlement Wire breal Erosion/sc Environme	t kage cour ental Deflection/	Misalignme   Mechanical   Looseness a   Other:	ent /electrical malfunction and pounding  Acceleration/vibrat	Connection for Impact damage Excessive joint Mo	oint closing/opening		
☐ Temperature ☐ Radar waves ☐ Thermal wave		Magnetic f Acoustic w Wind speed	aves	☐ Electrical voltage/o☐ Magnetic waves☐ Other:		nemical composition ectromagnetic waves (X-ray,	gamma ray, etc)	







3. Cost		
Hardware	Sensor	StructureScan: priced based on different needs.
	Data acquisition system	BridgeScan: \$24,900 with a 3 day training class included.
	Communication system	
	Data archiving system	
	Other	
Software	Included.	
Labor	Installation	
	Use	
Other:	•	·

Life expectancy	No official life expectancy.	
Power	Charging power requirements: 15V DC, 4 amps. Battery: 10.8V DC, internal with 3 to 6 hr life.	
Environmental conditions	-10 to 40°C.	
Data storage/transfer/ processing	512 Mb Flash memory card. CF memory up to 1 GB. 32-bit Intel SrongArm RISC procesor @ 206 MHz. Scan rate example: 300 scans/sec at 256 samples/scan, 150 scans/sec at 512 samples/scan.	

5. Implementati	5. Implementation Needs					
Power source	Battery, DC.					
Accessibility						
Technical expertise	Minimal training on how to operate the system. Significant expertise needed to interpret test results.					
Other:						

45 days.

### 7. On-Going or Completed Bridge Related Projects and References

Rt-378 Bridge over D&H Railroad and Rt-66 Bridge over Kinderhook Creek, New York.

Central Artery-Tunnel Project ("The Big Dig"), Boston, Massachusetts.

State of New Hampshire: 9 bridge decks.

State of Virginia: 22 multi-lane deck structures on I-95 though Richmond.

State of Wisconsin: over 20 bridge decks. State of Missouri: over 12 concrete decks.

#### Reference

• Romero, F.A., Roberts, G.E., and Roberts, R.L. "Evaluation of GPR Bridge Deck Survey Results Used for Delineation of Removal/Maintenance Quantity Boundaries on Asphalt-Overaid, Reinforced Concrete Deck," Geophysical Survey Systems, Inc.

- BridgeScan can identify rebar location and depth, obtain overlay thickness, determine concrete cover depth, and define area of delamination.
- For StructutreScan, user would need to purchase the Model 615 hand cart and additional software (3D Quickdraw, interactive 3D) to obtain full StructureScan capability; or, one could purchase a StructureScan system and buy extra components to perform bridge scanning; it depends on how the system will be used the most.





1. General Infor	mation								
Description of Technology	Strain gage	s, force, to	que, pressure trai	nsducers, load	l cells and me	asurement and me	onitoring equipment.		
Manufacturer and Contact informati			sstechnik (HBM) Iborough, MA 01			www.hbm.co Tel: (734) 94	om 14-4938 or (800) 578-4	4260 Fax:	(508) 485-7480
Features Sensor type			Strain gages, force transducers, displacement and acceleration transducers.						
	Data acquis processing, archiving	and	to 128 input cha sampling simul- transducers; sig	nnels; multip taneously (lar nal condition	uisition system (19 in. rack): 24 bit A/D per channel (no time skew between channel); up ultiple channels can be linked and synchronized together to form hundreds of channels all (largest ever tried was 4,012 channels); compatible with most commercially available tioning modules come in various amplifiers.  Remote and/or wireless communication system optional.				
	'Smart' attr	ibutes	Software can be setup for real-time, continuous monitoring system with alarm triggering when exceeding						exceeding
	Other		predetermined to CatMan softwar		user to setup,	configure, calibra	ite, display/plot/analyz	ze/collect dat	a; it is a self-
			contained, stand	d alone data a	equisition pac	kage that can be	further developed and	enhanced by	users.
2. Applicability									
Bridge Type  ☐ Slab ☐ Rigid Frame ☐ Swing		$\boxtimes$ s	irder/Deck uspension ascule		⊠ Tru ⊠ Cab □ Oth	le-stayed	⊠ A ⊠ V	rch fertical lift	
Bridge Compone								_	
Deck	☐ Timber:	☐ Plank☐ Other:		Nailed lamina		Glue-laminated	Prestressed lam	ninated 🗵	Stressed timber
	Concrete:	Reinfo		Prestressed/po					
	⊠ Steel:	☐ Grid☐ Other:		Orthotropic		Buckle plate	Corrugated stee	el flooring	
Superstructure	FRP:								
	Multi-beam/g     Slab     Truss membe     Arch element     Other:      Secondary Eleme     Connector an     Bracing:     Diaphragm     Cover plate	er ent		floor beam/di	apnragm syst	em ⊠ Tee l  ⊠ Welded ⊠ Lateral	⊠ Pin & ⊠ Sway	x girder	<ul><li>☑ Channel beam</li><li>☑ Splice</li></ul>
	Stiffener     Other:  Bearing     Fixed     Expansion:     Other:  Other:	⊠ Slidin	g plate 🛛 Rol	ler [	⊠ Rocker	☑ Pin and link		⊠ Pot	
Substructure	Abutment:		☐ Footing☐ Other:		Bridge seat	⊠ Piles	⊠ Wall	(stem/back/	wing)
	Pier/bent/exte	ended pile:	☐ Pier cap☐ Other:		Shaft	Column/	stem Subr	merged pile/p	oile cap/footing
Miscellaneous	Additional Elemn  1. Cable-support  Tower  Strand shoes  2. Movable bridg  Electric brake  Other:	ed bridge	ial types of bridg  Main/secondary of  Cable bands  Motors and powe	cable 🛚 C	able anchoraş able enclosur	ge 🛛 Ancl	r: 	ing system	
Monitoring Inte  ☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expansion Settlemen Wire brea Erosion/se Environm	t kage cour	Misal     Mech     Me	anical/electri		☐ Connect on ☐ Impact of	alling/scaling/delamin ion failure or deficiend lamage /e joint closing/openin	cies	
Measurement M  ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave		Magnetic : Acoustic v		⊠ Ele	celeration/vib ectrical voltag gnetic waves ner:	e/current	Moisture/humidity l Chemical compositi Electromagnetic wa	on	gamma ray, etc)





3. Cost				
Hardware	Sensor	Price depends on sensor capacity and function. Strain gages: \$56~\$353 per unit. Strain transducers: \$424~\$1,332 per unit. Compressive force transducers: \$450~\$13,157 per unit. Compressive/tentile force transducers: \$227~\$4,516 per unit. Displacement transducers/sensors: \$236~\$605 per unit. Acceleration transducers: \$1,003 per unit.		
	Data acquisition system	Price of MGC+ is based on configuration (chassis, communication processor, amplifier cards, etc).  A typical 128-channel quarter bridge strain gage system costs a total of \$56,784 = one 16 slot housing unit (\$1,876) + one display and control panel (\$1,310) + one communication processor (\$2,702) + sixteen 8-channel amplifier card (\$1,647 each) + five connection board with D socket (\$1,534 each).		
	Communication system			
	Data archiving system			
<u> </u>	Other	Digital PC measurement electronics: \$3,316.		
Software	CatMan Express (easy data acquisition): \$1,162 with \$289 for update.  CatMan Professional (for measurement, visualization and documentation): \$2,944 with \$466 for update and \$2,213 for upgrade.  CatMan Enterprise (for multichannel systems): \$7,080 with \$2,950 for additional license; \$1,770 for additional license for MGC+.			
Labor	Installation			
	Use			
Other: USB ada	ptor: \$176.	•		

4. Limitations	
Life expectancy	No official life expectancy.
Power	10.5 to 26V DC. 115/230V AC.
Environmental conditions	-10 to 70°C.
Data storage/transfer/ processing	Multi-channel signal conditioning modules can sample at 2,400/4,800/9,600 samples per second per channel, while signal channel can sample at 19,200 samples per second per channel; internal sample clock runs at 76.8 kHz; each channel can have four signal level limits monitored at 38.4 kHz.
Other:	

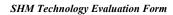
5. Implementati	on Needs
Power source	AC/DC.
Accessibility	Direct access needed for sensor installation. Data can be collected from remote site.
Technical expertise	Moderate training on how to use the system.
Other: Software	for computers with Microsoft Windows 98SE/ME/NT4/2000/XP.

Upon agreement (depending on complexity of the system).

# 7. On-Going or Completed Bridge Related Projects and References

Information not available.

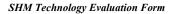
- HBM has nearly 50 years of experience in manufacturing and supplying strain gages and measurement devices for various applications.
- In addition to analog signals, MGC+ can acquire and process digital data; Canbus data, Profibus data, GPS data, and an intelligent programmable I/O module.
- MGC+ has been used in various locations including laboratories, factory floors, and, with 12/24V operating voltage option, in vehicles for mobile data acquisition.
- · A flash memory card or PCMCIA hard drive can be inserted into the system for stand alone operation and storage of data.
- Other features of the MGC+ include the selectable sampling time bases: to reduce the amount of data storage, each MGC+ rack can have up to three time bases allowing the user to sample, for example, thermocouples at a slower rate than an accelerometer or pressure transducer; each time base can have an alternative time base, which is triggered by an event.







1. General Infor	mation										
Description of Technology	Weldable and bonda	able strain gages for field	measurements.								
Manufacturer and Contact informati	/			www.hitecpro		56					
Features	Sensor type				strainless steel shim, prewired						
	Data acquisition, processing, and archiving	precanorated for the	•								
	Communications										
	'Smart' attributes										
	Other	Also available is poly	ymide bondable gage (	where welding is	not suggested or permitted).						
2. Applicability											
Bridge Type  ⊠ Slab  ⊠ Rigid Frame ⊠ Swing			⊠ Truss ⊠ Cabl □ Othe	e-stayed	⊠ Arch ⊠ Vertical l	ift					
Bridge Compone	ent ent										
Deck	Timber: Plan		d laminated G	lue-laminated	Prestressed laminated	Stressed timber					
	Concrete: Rein Othe		ressed/post-tensioned								
	Steel:		otropic 🛛 B	uckle plate	Corrugated steel flooring	ng					
	FRP:										
Superstructure	Primary Element	stem: Sirder floor	beam/diaphragm syste	m ⊠ Tee b	eam ⊠ Box girder	Channel beam					
	Secondary Element  Connector and fastene Bracing: Diaphragm Cover plate Stiffener Other:	er: 🔀 Riveted/bo	olted	⊠ Welded ⊠ Lateral	⊠ Pin & hanger ⊠ Sway	⊠ Splice					
	Other:	ling plate 🔲 Roller	⊠ Rocker	☑ Pin and link	⊠ Elastomeric ⊠	Pot Restraining					
Substructure	Other:  Abutment:	☐ Footing	☐ Bridge seat	Piles	☐ Wall (stem/b	back/wing)					
	☐ Pier/bent/extended pil	Other:		Column/s	<u> </u>	pile/pile cap/footing					
		Other:	_	_	otemoutmergear	yne, prie eap, rooting					
Miscellaneous	<ul><li>✓ Strand shoes</li><li>2. Movable bridge</li></ul>			Anch S Other	r:	em					
Monitoring Inte	rest										
☐ Crack/fracture☐ Section loss☐ Deformation☐ Debonding☐ Corrosion☐	Expansion/contrac Settlement Wire breakage Erosion/scour Environmental	☐ Misalignm ☐ Mechanica		Connecti	alling/scaling/delamination ion failure or deficiencies amage re joint closing/opening						
Measurement M	<u>etric</u>										
	☐ Deflecti ☐ Magneti ☐ Acoustic	on/displacement ic field/flux c waves	☐ Acceleration/vibra ☐ Electrical voltage ☐ Magnetic waves ☐ Other:	current _	Moisture/humidity level Chemical composition Electromagnetic waves (X-1	ray, gamma ray, etc)					







3. Cost		
Hardware	Sensor	HBWF35-125-X-10GP (full bridge gage with 10 ft general purpose cable): \$164.17. HBW35-125-6-3VR (weldable gage with 3 ft vinyl ribbon lead): \$59.06~\$75.97. HBWS35-125-6-10GP-NT (weldable shear gage with 10 ft general purpose cable): \$92.75.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations	
Life expectancy	No official life expectancy.
Power	Standard: ±9 to 15V DC. Optional: +5 to 15V DC.
Environmental conditions	Up to 80°C
Data storage/transfer/ processing	

Power source	DC.
Accessibility	Direct access needed for sensor installation.
Technical expertise	Basic skills of sensor installation.

2 to 4 weeks for standard products. 25% discount for educational purposes available.

# 7. On-Going or Completed Bridge Related Projects and References

Detailed information not available; some case studies available on company website.

- All gages from HPI can be built to custom specifications using various configurations and materials.
- Units available to conform to a flat surface or any radius.





1.0 11.0														
1. General Infor														
Description of Technology		Optical ser	nsing	g monitorin	g systee	em utilizing	Fiber Bragg	Grating tec	chnology.					
Manufacturer and Contact informat				er Optic Sy Ave., Sunn					www.ifos.c		Fax: (408) 32	28-8614		
Features		Sensor typ			FBG sensors: Strain, temperature, accelerometer, pressure, inclinometer, seismometer displacement sensors.									
	Data acquisition, processing, and archiving				I*Sense 11000, 12000, 14000, 18000 or 160000 interrogation system provides simultaneous data display and storage for each of its channel wavelengths with high measurement bandwidth. All units epuipped with data acquisition software and hardware run with any computer with a MS Windows operating system.									
		Communic	atio		Direct connection (fiber) or wireless backhaul transmission/communication.									
	٠	Smart' att	ribu	tes R	Real-time, automated continuous monitoring.									
	(	Other Up to 16-channel system available. I*Sense is designed to monitor a number of sensors ranging from a few to as many as up to a thousand.												
2. Applicability														
Bridge Type				⊠ Gird ⊠ Susp ⊠ Basc	ension			☐ Truss☐ Cable☐ Other:			⊠ Arc ⊠ Ve	ch rtical lift	i	
Bridge Compon	<u>ent</u>													
Deck	⊠ Tiı	mber:		Plank Other:		Nailed	d laminated	⊠ Gl	ue-laminated	⊠ Pr	restressed lamin	nated	Stressed timber     ■	
	⊠ Co	oncrete:	$\boxtimes$	Reinforce Other:	i	⊠ Prestro	essed/post-te	ensioned						
	⊠ Ste	eel:	$\boxtimes$	Grid Other:		Orthot	tropic	⊠ Bu	ckle plate	⊠ C	orrugated steel	flooring	5	
	⊠ FR	P:		Other.										
Superstructure	⊠ Mu ⊠ Sla ⊠ Tru	ab uss memb ch elemen	gird er	er system:	⊠ (	Girder floor l	beam/diaphra	agm systen	n 🛚 Teo	e beam	⊠ Box	girder	☐ Channel bean	
	⊠ Co ⊠ Bra ⊠ Dia ⊠ Co	aphragm over plate ffener		nstener:		Riveted/bol	lted		⊠ Welded ⊠ Lateral		⊠ Pin & h ⊠ Sway	anger	⊠ Splice	
	Bearin Fix Ex	ng ked pansion: her:	×	] Sliding p	ate [	⊠ Roller	⊠ Ro	ocker 🛭	Pin and lin	k 🛛 E	Elastomeric	⊠ Po	ot 🛛 Restraining	
Substructure		outment:			⊠ Foo	C	⊠ Bridg	ge seat	⊠ Piles		⊠ Wall (	stem/ba	ck/wing)	
	⊠ Pie	er/bent/ext	ende	ed pile:	Pier	cap	Shaft     Shaft	t	⊠ Colum	ın/stem	Subme	erged pil	le/pile cap/footing	
Miscellaneous	1. Cab  ☑ To  ☑ Str  2. Mo	ole-suppor ower rand shoes vable brid ectric brak	ted l	oridge Ma Cal	types of	f <i>bridge (Cal</i> ndary cable ls	Cable	anchorage enclosures			☑ Dampin	g systen	n	
		•												
Monitoring Inte  ☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		Expansion Settlement Wire bread Erosion/s	nt akag scou	ge r					☐ Conne ☑ Impac	ction failur t damage	aling/delaminate or deficienci	es		
Measurement M  Strain  Temperature  Radar waves  Thermal wave			Ma Ac	flection/diagnetic fiel coustic wav	d/flux es			al voltage/o		Chemi	are/humidity lev cal composition omagnetic wave	n	y, gamma ray, etc)	





3. Cost		
Hardware	Sensor	\$200~\$1,500 per unit
	Data acquisition system	\$10,000~\$35,000
	Communication system	Included
	Data archiving system	Included
	Other	
Software	\$6,000	
Labor	Installation	
	Use	
Other:	•	•

4. Limitations	
Life expectancy	25 years plus.
Power	85 to 240V AC.
Environmental conditions	-40°C to 125°C.
Data storage/transfer/ processing	Off-the-shelf computer technology used.
Other: Measurand dB @100 Hz for 1	Dynamic Range: 74 dB @ 5 KHz or 90 dB @ 100 Hz for 4-channel; 68 dB @ 5 KHz or 85 dB @ 100 Hz for 8-channel; 62 dB @ 5 KHz or 79 6-channel system.

Power source AC.	
4 3 32 0 1 1	
Accessibility System can be setup f	r remote data acquisition and control (remote monitoring system up to 100 km).
Technical Basic electronics and expertise	omputer skills, knowledge of fiber optic technology and dynamics.

Up to 8 channel/system are available and can be shipped immediately. 16 channel systems will be available in mid-2004.

# 7. On-Going or Completed Bridge Related Projects and References

Several trial projects in some States and Japan in progress. IFOS does not want to reveal names until complete.

Currently discussing with a Chinese company to place sensing system on their bridges to measure vertical deformation from a horizontal sensing fiber layout.

### References:

- Chau, K., Moslehi, B., Song, G., Sethi, V. "Experimental Demonstration of Fiber Bragg Grating Strain Sensors for Structutral Vibration Control," University of Houston, Houston, Texas, July 2004.
- "Reaping the Evanescent Field," The Missle Defense Agency, Winter 2002.
- "Combining Sense and Intelligence for Smarter Structures," SpinOff, National Aeronautics and Space Administration, 40<sup>th</sup> Anniversary Technology Utilization Program, pp. 80-81, October 2002.

- IFOS started commercial deployments in mid 2003.
- The company designs, develops and manufactures optical sensing systems, photonic modules, fiber optic sensors, wavelength monitoring subsystems; the company offers FBG sensors and Fabry Perot (FP), software, integration, technical support and consulting.
- Other features of IFOS's products include: high sensor sampling speed, intelligent data management to monitor, detect, and assist in decision making; immune to electromagnetic interference; can be multiplexed; low fiber loss with transmission over several kilometers possible; can be used in chemically or electrically explosive environments; automatic calibration; customizable end-user displays.





1. General Infor	matio	n											
Description of Technology		Integrated of	lata	measur	ement, acqu	uisition, co	ntrol and man	agement	system; 60+ cl	nannel syste	ems.		
Manufacturer and		IMC Dataworks, LLC 4230 East Towne Blve			#285 Ms	ndison WI	53704		www.imcd	ataworks.co	om Fax: (608) 244	1-2284	
Features	ion	Sensor type							101. (000)	231 0123	1 ux. (000) 244	1 2204	
	-	Data acquis processing, archiving			BusDAQ-CANSAS (centralized logging and analysis system). CRONOS-PL (modular measurement system with extensive real-time functionality). IMC system software (automation of any real-time analysis and system response functions as well as display, storage and documentation of results).								
	•	Communic	atio	ons	Direct wire connection or other communication protocols (modem, cell phone, telephone, Fax, PDA, Ethernet, GSM, etc.)								
	=	'Smart' attr	ibu	ites	Network-wide Client/Server operation; Real-time and automation applications; Intelligent storage management; Extensive triggering options; On-board Real-time data analysis.								
	-	Other SPARTAN: compact multi-channel measuring system specially designed to optimize potential-isolate measurement of voltage and temperature. BR-4 or DCB-8 bridge amplifier also commonly used.											
4													
2. Applicability													
Bridge Type  ⊠ Slab  ⊠ Rigid Frame ⊠ Swing				⊠ Sı	irder/Deck aspension ascule			□ Truss     □ Cable     □ Other	e-stayed		☐ Arch		
Bridge Compon						M							7 ~
Deck		Γimber:		Plank Other:			d laminated		lue-laminated	⊠ Pre	estressed lamina	ated 🗠	Stressed timber
	<b>(</b>	Concrete:		Reinfor Other:	ced	⊠ Presti	ressed/post-te	nsioned					
		Steel:		Grid Other:				☐ Buckle plate		⊠ Co	rrugated steel f	looring	
	⊠ I												
Superstructure		Truss membe Arch element Other:	gird er t	er syster	n: 🛛 G	irder floor	beam/diaphra	gm syste	m 🛚 Tee	e beam	⊠ Box g	girder	☐ Channel beam
		ondary Elemo Connector and Bracing: Diaphragm Cover plate Stiffener Other:		astener:		Riveted/bo Cross	olted		⊠ Welded ⊠ Lateral		⊠ Pin & har ⊠ Sway	nger	⊠ Splice
	⊠ I	Fixed Expansion: Other:	$\boxtimes$	\ Sliding	g plate	Roller	⊠ Ro	cker [	⊠ Pin and lin	k 🛚 E	lastomeric	⊠ Pot	⊠ Restraining
Substructure		Abutment:			⊠ Foot	_	⊠ Bridg	e seat	☐ Piles		⊠ Wall (st	tem/back/	wing)
	⊠ I	Pier/bent/exte	end	ed pile:	⊠ Pier  ☐ Othe	cap	⊠ Shaft		⊠ Colum	n/stem	Submer	ged pile/p	oile cap/footing
Miscellaneous	1. C	able-support Fower Strand shoes Iovable brids Electric brake	ed l	bridge		<i>bridge (Ca</i> dary cable	ble-supported  ☐ Cable a ☐ Cable d	nchorage enclosures	⊠ An		☑ Damping ☐ Other:	system	
Monitoring Inte													
Crack/fracture Section loss Deformation Debonding Corrosion	e [	Expansion Settlemen Wire brea Erosion/s Environm	ıt ıkag cou	ge r					Conne	ction failure t damage	ling/delamination or deficiencies osing/opening		
Measurement M Strain Temperature Radar waves Thermal wave			Ma Ac	agnetic f coustic w	displacement ield/flux aves d/direction	ent	Accelera Electrica Magnetic Other:	l voltage/		Chemic	re/humidity leveral composition magnetic waves		gamma ray, etc)





3. Cost		
Hardware	Sensor	
	Data acquisition system	BusDAQ-CANSAS: \$5,190.
		CRONOS-PL3: \$8,420.
		CRONOS-PL8: \$14,164.
		CRONOS-PL16: \$15,025.
	Communication system	
	Data archiving system	
	Other	Other systems with more complex configuration available.
Software	Offline analysis software (	FAMOS): \$1,890~ (per licence); all on-line and configuration software is included.
Labor	Installation	
	Use	

Other: 12-channel system B: \$26,000 including CRONOS-PL3 (\$8,420), online processor (\$2225), online classification kit (\$2,400) and three 4-channel BR-4 modules (\$4,215 each) plus accessories.

32-channel system: \$27,000 including CRONOS-PL8 (\$14,164), four standard bridge inputs, DCB-8 (\$2068), online processor (\$2,225) and classification kit (\$2,400) plus accessories.

4. Limitations	
Life expectancy	No official life expectancy.
Power	CRONOS PL: 10 to 36V DC, 110/230V AC. CANSAS-Bus 9 to 32V DC.
Environmental conditions	CRONOS PL: 5°C to 40°C, no condensation, 5-95% relative humidity; -20°C to 60°C optional. CANSAS-Bus: -30°C to 65°C, up to 100% air humidity.
Data storage/transfer/ processing	Depends on type of products.

5. Implementation	on Needs
Power source	AC/DC, solar panel.
Accessibility	Remote data acquisition system.
Technical	Basic electronic and computer skills, knowledge of bridge engineering and dynamics. Moderate training required for system installation and
expertise	data control and management.
Other: Microsoft	Windows 9x/ME, NT/2000, XP or newer version.

#### 6. Availability

6 to 8 weeks depending on complexity of system.

# 7. On-Going or Completed Bridge Related Projects and References

Taipei ShinSheng Bridge, Taiwan.

Nan-Foun-Au Bridge, Taiwan.

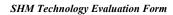
Ilan Suao Bridge, Taiwan.

Bridge monitoring projects in Spain, Germany and many other countries.

# References:

- Wang, C.Y., Chen, C.H., Wang, H.L., and Wu, C.Y. "Development of Bridge Health Monitoring Systems in Taiwan," Center for Bridge Engineering Research, National Central University, Chungli, Taiwan.
- "Structural Engineering Projects: a Sampling from IMC," Presentation-Asian and Euroean Projects 2003, IMC Dataworks, LLC.

- Founded in 1988, IMC DataWorks offers system configuration, application development, and hardware calibration and repair services.
- All systems can be joined together into extended "virtual" systems, which can be synchronized in absolute time; the channel count is practically unlimited (e.g., Two 12-channel systems can work independently at two different test sites, then later be combined to operate as one 24-channel system for a "special" test).
- Analysis of data includes 3-D and X-Y plotting and statistical analysis tools; Programming capabilities include programmable input filtering and Digital Signal
  Processing, Visual Basic, COM Controls, and Macro-Programming for analysis and automated report generation. Flexible file formats allow users to open
  and save ASCII, binary, Excel, and many other popular formats.
- Additional features of IMC's products include: all channels can be classified simultaneously; on-line display and storage of time signal and classified data; classification can be controlled by external events (e.g., digital inputs).







1. General Inform	nation								
Description of Technology	Acoustic in	struments	for evaluation of cond	crete and masonry str	ructures.				
Manufacturer and Contact information	1		nts, LLC. , NY 14852-3871		www.impac Tel: (6070 7		67*2		
Features	Sensor type		Piezo-electric trans	ducer.		, ,			
	Data acquist processing, archiving		An anallog to digital converter data acquisition system, two channel 14 Bit system, unique to Impact-Echo's hardware and Impact-E software.						
	Communica	ations	Direct wire connec	tion.					
	'Smart' attr	ributes	Capable of determi	ning thickness of cor	ncrete and locating	and characterizing defects and	flaws.		
	Other		Impact-E software guides and controls the monitoring and displays its results in graphical and numerical form.						
2. Applicability									
Bridge Type   Slab  Rigid Frame  Swing		$\boxtimes$ S	rirder/Deck uspension ascule		russ Cable-stayed Other:	⊠ Arch ⊠ Vertical l	ift		
Bridge Compone			_	_	_	_	_		
Deck	Timber:	☐ Plank☐ Other:	_	_	Glue-laminated	☐ Prestressed laminated	Stressed timber		
	Concrete:	Reinfo Other:		stressed/post-tension					
	Steel:	Grid Other:	∐ Ortl	hotropic	Buckle plate	Corrugated steel flooring	ng		
Superstructure	Primary Element  Multi-beam/g  Slab  Truss membe  Arch element  Other:  Secondary Element	girder syste		or beam/diaphragm s					
	Connector an Bracing: Diaphragm Cover plate Stiffener Other:	d fastener:	☐ Riveted/l☐ Cross	polited	☐ Welded ☐ Lateral	☐ Pin & hanger ☐ Sway	☐ Splice		
_	Bearing Fixed Expansion: Other: Other:	Slidin	g plate	Rocker	☐ Pin and link	☐ Elastomeric ☐	Pot Restraining		
Substructure	Abutment:			☐ Bridge sea	t Piles	☐ Wall (stem/b)	pack/wing)		
	Pier/bent/exte	ended pile:	☐ Pier cap☐ Other:	Shaft	⊠ Columr	n/stem Submerged	pile/pile cap/footing		
Miscellaneous	Additional Elema  1. Cable-support  ☐ Tower  ☐ Strand shoes  2. Movable bridg  ☐ Electric brake  Other:	ed bridge	ial types of bridge (C Main/secondary cabl Cable bands Motors and power	e Cable ancho	rage	_	em		
Monitoring Inter	est								
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		t kage cour	☐ Misalign ☐ Mechani ☐ Loosenes		☐ Connection ☐ Impact ☐ Excessi	ve joint closing/opening			
Measurement Mo	etric					<b>-</b>			
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal waves	□ □ ⊠ s	Magnetic Acoustic v		☐ Acceleration/v ☐ Electrical volt ☐ Magnetic wav ☐ Other:	age/current	☐ Moisture/humidity level ☐ Chemical composition ☐ Electromagnetic waves (X-I	ray, gamma ray, etc)		





3. Cost		
Hardware	Sensor	
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	\$10,500 for total system except computer.
Software	Included.	
Labor	Installation	
	Use	Minimal cost for maintenance and operation.
Other:		

4. Limitations	
Life expectancy	No official life expectancy (unlimited if used with care).
Power	110/220V AC, or 12V DC
Environmental conditions	Operatable in most environments (not under water).
Data storage/transfer/ processing	
Other:	

Power source	Battery, AC/DC.	
Accessibility	Direct access needed for data measurement.	
Technical expertise	Minimal training on equipment with basic computer skills required.	

Readily available.

### 7. On-Going or Completed Bridge Related Projects and References

Crack Monitoring in Deck of Reinforced Concrete Railway Bridge, Denmark

Measuring Thickness of Concrete Pavement in New Highway Test Section, Arizona

Locating Voids in Grouted Tendon Ducts of a Post-Tensioned Highway Bridge, Northeastern USA.

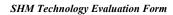
Monitoring of Delaminations in Concrete Bridge Deck with Asphalt Overlay, New York State, USA.

Used on numerous bridge monitoring projects over 10 years by many engineering companies, universities, governmental agencies in many countries.

#### Reference:

- Sansalone, M.J., and Streett, W.B. "Impact-Echo: Nondestructive Evaluation of Concrete and Masonry". Bullbrier Press (1997) 339pp.
- Several case studies and references are available on company website.

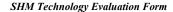
- Impact-Echo Instruments, LLC was founded in 1997; the impact-echo test instruments are based on research carried out at the U.S. National Institute of Standards and Technology (NIST) and Cornell University by Professor M. Sansalone, the principal inventor of the method; the first portable, computer-controlled, impact-echo field instrument was developed at Cornell University in the early 1990's.
- Features of the Impact-Echo system includes: measurement is not adversely affected by the presence of steel reinforcing bars; a single transducer is used for routine testing; two transducers separated by a fixed distance are used for independent measurements of wave speed.
- Applications include:
- 1. Measure thickness of concrete slabs according to ASTM Standard C 1383-98a, including pavements, retaining walls, tunnel walls, etc.;
- 2. Determine location, depth and extent of cracks, voids, delaminations, honeycombing and debonding in plain and reinforced structures, including plates (slabs, walls, decks, pavements), layered plates (including asphalt on concrete), columns and beams (round, square, rectangular), and hollow cylinders (pipes, tunnels, mineshaft liners, tanks).
- 3. Locate voids in subgrade beneath slabs and pavements;
- 4. Measure depth of surface-opening cracks;
- 5. Locate voids in the grouting in tendon ducts in post-tensioned structures;
- 6. Locate cracks, voids and other defects in masonry structures where brick or block units are bonded together by mortan.







1. General Infor	mation								
Description of Technology	Ground Penetrating R	Radar (GPR) and Infrared thermogr	aphy (IR) monitoring system.						
Manufacturer and Contact informati	,	Arlington, MA 02476	www.infrasense Tel: (781)-648-						
Features	Sensor type	Air-coupled or ground-coupled		nterpretation, infrared thermography and video					
	Data acquisition,	camera.  Laptop computer with a Window	Laptop computer with a Windows-based GRP data analysis software, DECAR. Infrasense Analytical						
	processing, and archiving	IR Viewing Station for data monitoring.							
	Communications								
	'Smart' attributes	Simultaneous recordings of infra	ared and visual observations						
	Other	Anomalies are recorded into the	computer database for analysi	s. The digitized data is adapted for CAD output.					
2. Applicability									
Bridge Type   Slab  Rigid Frame  Swing	□:	Girder/Deck Suspension Bascule	☐ Truss ☐ Cable-stayed ☐ Other:	☐ Arch ☐ Vertical lift					
Bridge Compone									
Deck	☐ Timber: ☐ Plank ☐ Other:	<u>—</u>	d Glue-laminated	☐ Prestressed laminated ☐ Stressed timber					
	☐ Concrete: ☐ Reinfo		tensioned						
	Steel: Grid Other	Orthotropic	☐ Buckle plate	Corrugated steel flooring					
	FRP:	•							
Superstructure	Primary Element  ☐ Multi-beam/girder syste ☐ Slab ☐ Truss member ☐ Arch element ☐ Other:	em: Girder floor beam/diapl	hragm system	am Box girder Channel beam					
	Secondary Element Connector and fastener Bracing: Diaphragm Cover plate Stiffener Other:	Riveted/bolted Cross	☐ Welded ☐ Lateral	☐ Pin & hanger ☐ Splice ☐ Sway					
	Bearing     Fixed     Expansion:    Slidin     Other:	ng plate	Rocker	☐ Elastomeric ☐ Pot ☐ Restraining					
Substructure	Abutment:	☐ Footing ☐ Bri ☐ Other:	idge seat Piles	☐ Wall (stem/back/wing)					
	☐ Pier/bent/extended pile	: Pier cap Sha	aft Column/ste	em Submerged pile/pile cap/footing					
Miscellaneous	1. Cable-supported bridge  Tower Strand shoes 2. Movable bridge	Cable bands Cabl	e anchorage Anchor e enclosures Other:						
Monitoring Inte	rest								
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		ion Rotation/torsion Misalignment Mechanical/electrical Looseness and pound Other: freeze-thaw eff	malfunction	ing/scaling/delamination n failure or deficiencies nage joint closing/opening					
Measurement M									
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	☐ Magnetic ☐ Acoustic	e field/flux	ical voltage/current	Moisture/humidity level Chemical composition Electromagnetic waves (X-ray, gamma ray, etc)					







3. Cost		
Hardware	Sensor	\$50,000/unit
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software	\$15,000.	
Labor	Installation	Vehicle-based.
	Use	
Other:		

4. Limitations	
Life expectancy	
Power	
Environmental conditions	
Data storage/transfer/ processing	
Other:	

Power source			
Accessibility			
Technical			
Technical expertise			

Upon agreement.

### 7. On-Going or Completed Bridge Related Projects and References

Tappan Zee Bridge, NY

Grand Island Bridge, NY

Rouge River Bridge, MI

Tongass Avenue and Water Street Viaducts in Ketchikan, Alaska.

A statewide bridge deck GPR survery by the Arizona Department of Transportation.

Numerous projects in over 42 United States, in Canada, and countries in Europe, the Middle East, and Asia.

### References:

- Maser, K.R., Roberts, R., Kutrubes, D., and Holland, T.J. "Technology for Quality Assurance of New Pavement Thickness," ASNT Conference, NDE/NDT for Highways and Bridges, Cincinnati, OH, September 2002.
- Briggs, R.C., Scullion, T., and Maser, K.R. "Use of Radar Technology for Pavement Layer Evaluation," Proceedings of the 7th International Conference on Asphalt Pavements, pp. 245-260, 1998.
- Fippinger, F., Maser, K.R., Kristiansen, J., and Schellenberger, W. "Evaluation of Pavement Thickness using Ground Penetrating Radar," Proceedings of the International Symposium of Nondestructive Testing in Civil Engineering, Berlin Germany, 26-28 Sept., 1995.
- Several references are available on company website.

- Incorporated in 1987, INFRASENSE specializes in GPR bridge deck and pavement surveys as well as the design, development, and implementation of numerous non-destructive (NDE) evaluations and measurement programs and surveys for civil engineering.
- Some features and application of GPR monitoring system include: computation for depth of reinforcement; evaluation of deterioration quantities; measurement of overlay thickness; quality control of reinforcing bar placement.





1. General Infor	mation											
Description of Technology	(	Continuous and transient vibrations and overpressure monitoring technology.										
Manufacturer and Contact informat		nstantel 309 Legget D	r., Ottaw	a, Ontario, Car	nada, K21	K 3A3		www.instar Tel: (613) 5		Fax:(613) 592	2-4296	
Features		Sensor type				phones), Acce	erometer	s, Microphon				
		Data acquisit		Blastmate: rugged, self-contained package with storage compartment for sensors and accessories; rechargeable gel battery with 30-day capacity; 4-8 channels data acquisition. Minimate: small, portable, rugged package and easy								
		archiving	iiu	setup. Instant	el Blastw	vare Software:	vibration	event manag	gement, repo	orting and adv		a analysis software;
	(	Communicati	ions	Direct wire c	onnection						s, Pagers,	PDA's, Internet,
	٠	Satellite and short haul modems.  'Smart' attributes  Real-time, continuous vibration and overpressure monitoring; system can be designed or setup to automatically collect data, sent wirelessly to a central location for processing and alert engineers in case of emergency.										
	(	Other  Collect data, sent wirelessly to a central location for processing and alert engineers in case of emergency.  System is capable of monitoring for extended periods of time, remotely monitoring with automatic storing of data to a PC, triggering external alarms, and programming sample rate to increase the frequency response.						matic storing of data				
				to a PC, trigg	ering ext	ernal alarms, a	ind progr	amming sam	ole rate to 11	icrease the fre	equency re	sponse.
2. Applicability												
Bridge Type			⊠s	Girder/Deck uspension ascule			Truss Cable- Other:	stayed		⊠ Arc ⊠ Ver	ch rtical lift	
Bridge Compon	ent			ascure			_ other.					
Deck		mber:	Plank Other:		Nailed	laminated	Glu	ie-laminated	☐ Pre	stressed lamir	nated [	Stressed timber
	☐ Co	oncrete:	Reinfo	rced	Prestre	essed/post-tens	ioned					
	Ste		Grid		Orthot	ropic	Buc	ckle plate	☐ Co	rrugated steel	flooring	
	☐ FR											
Superstructure	☐ Mu ☐ Sla ☐ Tru	uss member ch element	der syste	m: 🗌 Gird	er floor b	oeam/diaphrag	m system	☐ Tee	beam	☐ Box	girder	☐ Channel beam
	Second	dary Elemen onnector and acing: aphragm over plate iffener her:		□ Riv	veted/bol oss	ted	-	☐ Welded ☐ Lateral		☐ Pin & ha	anger	☐ Splice
	Bearing Fix	ng xed pansion: [ her:	Slidin	g plate 🔲 R	Roller	☐ Rock	er [	] Pin and link	: □El	astomeric	☐ Pot	Restraining
Substructure	Other.	outment:		Footing		Bridge	seat	☐ Piles		☐ Wall (	stem/back	/wing)
	☐ Pie	er/bent/exten	ded pile:	Other:	)	Shaft		Colum	n/stem	Subme	erged pile/	pile cap/footing
Miscellaneous	1. Cab ☐ To ☐ Str 2. Mo	ble-supported ower rand shoes vable bridge ectric brakes	I bridge	Other: ial types of bri Main/secondar Cable bands  Motors and pov	y cable	Cable an	chorage closures			☐ Dampin	g system	
Monitoring Inte												-
☐ Crack/fracture☐ Section loss☐ Deformation☐ Debonding☐ Corrosion☐	e	Expansion/o Settlement Wire breaka Erosion/sco Environmen	age our	☐ Mi ☐ Me ☐ Lo	oseness a			☐ Connect ☐ Impact ☐ Excess	ction failure damage ive joint clo	ing/delaminat or deficiencie osing/opening		
Measurement N	<u> </u>					- 3,				. 8		
Strain Temperature Radar waves Thermal wave		□ N □ A	Magnetic v	/displacement field/flux vaves			voltage/c	urrent	☐ Chemic	e/humidity lev al composition nagnetic wave	1	gamma ray, etc)





3. Cost		
Hardware	Sensor	Accelerometers (requires acclerometer adaptor and accelerometer cable): \$559 (500g), \$629 (50g) Triaxial geophone with 2m (6 ft) cable: \$695. Linear microhone assembly with 2m (6 ft) cable: \$495. Uniaxial geophone with 5m (15 ft) cable: \$299 (vertical), \$389 (horizontal). Borehole triaxial geophone with 30m (100 ft) cable: \$879.
	Data acquisition system	Minimate system (standard triaxial geophone, linear microphone assembly, RS-232 cable, Blastware Compliance software, AC power adaptor, manual, and carrying case): \$2,895.  Minimate Plus system (base unit, standard triaxial geophone, linear microphone assembly, RS-232 cable, Blastware Compliance software, AC power adaptor, manual, and carrying case): \$5,295.  Blastmate II system (standard triaxial geophone, linear microphone assembly, RS-232 cable, plotter, Blastware Compliance software, AC power adaptor, manual, 1 set of 3 pens, and 3 rolls of paper): \$5,495.  Blastmate III system (base unit, standard triaxial geophone, linear microphone assembly, RS-232 cable, Blastware Compliance software, AC power adaptor, manual, and 3 rolls of paper): \$6,995.
	Communication system	
	Data archiving system	
	Other	Triaxial accelerometer mounting block (for use with 50g and 500g acclerometers): \$369.  Accelerometer adaptor cable (for use with 50g and 500g acclerometers; 3m, 10 ft): \$ 149.  Extra 1200 event capacity upgrade (for Blastmate III or Minimate Plus): \$1,495.  Extra 4 channels (to make the system a total of 8 channels): \$1,798.
Software		odule software (event management and reporting software, complete with manual): \$99.  ule software (event management, reporting, and advanced analysis software complete with manual): \$699.
Labor	Installation	
	Use	

Other: Extension cable line driver: \$379 (30 m; 100 ft), \$429 (75 m; 250 ft). 12V battery/power supply cable: \$99. Primary/secondary trigger cable: \$89. Remote alarm controller: \$699. Remote alarm/RS-232 splitter cable: \$149. DS-20 wire break trigger package: \$79. Universal breakout box: \$459. Universal mounting block kit: \$89. USB serial adaptor cable: \$89. 110V or 220V AC adaptor: \$29.

4. Limitations	
Life expectancy	No official life expectancy.
Power	Rechargeable 6V sealed gel cell battery (for 30 days continuous monitoring). 110/220V AC.
Environmental conditions	-10 to 50°C.
Data storage/transfer/ processing	Blastmate: vibration monitoring range of up to 254 mm/s; frequency range from 2 to 250 Hz; 40 event storage capacity (optional 300 event storage capacity); histogram recording interval at 5 sec, 15 sec, 1 min or 5 min.  Minimate: vibration monitoring range of up to 127 mm/s (254 mm for Minimate Plus); air overpressure monitoring range from 100 to 142 dB; frequency range from 2 to 250 Hz.
Other: PC interfac	e: RS-232.

5. Implementati	on Needs
Power source	Battery, AC, solar panel.
Accessibility	Remote data acquisition and control.
Technical	Minimal training. Technical support available on-line or by phone.
expertise	
Other: Microsoft	Windows 98, 2000 or XP operating system required.

6. Availability		
2 to 7 weeks.		

# 7. On-Going or Completed Bridge Related Projects and References

Sungai Prai Cable Stay Bridge Penang, Malaysia. Several case studies available on company website.

- Instantel was founded in 1982 and their technologies are certified to the ISO 9001 Quality Standard.
- Instantel's products and technologies are mostly used for monitoring blast and pile driving effects during construction/demolition.





1. General Inform	nation								
Description of Technology		Fpre- and post-tensioning steel netism (RM) Method.	fractures and the de	gree of damage in b	oridge decks and other concrete s	structures using the			
Manufacturer and	Institute of Civil	il Engineering, Technische Un		www.tu-berlin					
Contact information Features	on Sekr, TIB 1-B4, Sensor type		v-Meyer-Allee25, Berlin, Germany Tel: 314 72101 Fax: 314-72110  Manetic sensors (probes): sensors cover a range from 1μT to 300μT (or more) to measure the residual field of						
		magnetized tendons a	magnetized tendons at the concrete surface.						
	Data acquisition processing, and archiving	does not limit the mea	A 12-bit resolution; 7.5 kB/s of maximum data acquisition rate (sensor-array with 512 sensors). Data acquisition does not limit the measuring speed. Data processing consists of a routine that locates the magnetic poles of the tendon sections and relates them to find position.						
	Communications		clates them to ma p	osition.					
	'Smart' attribute	es							
	Other	More sensors or a hig	ther resolution along	the measuring path	are possible if desired.				
		<u> </u>							
2. Applicability									
Bridge Type  Slab  Rigid Frame Swing		<ul><li>☒ Girder/Deck</li><li>☒ Suspension</li><li>☒ Bascule</li></ul>	⊠ Tru ⊠ Cal □ Oth	ole-stayed	<ul><li>☑ Arch</li><li>☑ Vertical lift</li></ul>				
Bridge Compone			_			_			
Deck		Other:	_	Glue-laminated	Prestressed laminated	Stressed timber			
		Other:	essed/post-tensioned						
		Grid Orthot Other:	tropic	Buckle plate	Corrugated steel flooring				
Superstructure	☐ FRP:  Primary Element  Multi-beam/girder  Slab  Truss member  Arch element  Other:	er system:   Girder floor l	beam/diaphragm sys	tem 🔲 Tee be	eam 🛭 Box girder	⊠ Channel beam			
	Secondary Element Connector and fast Bracing: Diaphragm Cover plate Stiffener Other:	stener: Riveted/bol	lted	☐ Welded ☐ Lateral	☐ Pin & hanger ☐ Sway	☐ Splice			
	Bearing  Fixed Expansion: Other:  Guident Control Control  Bearing  Fixed  Control  Control  Fixed   Sliding plate	☐ Rocker	☐ Pin and link	☐ Elastomeric ☐ Pot	Restraining				
Substructure	Abutment:	☐ Footing ☐ Other:	☐ Bridge seat	Piles	☐ Wall (stem/back	x/wing)			
	☐ Pier/bent/extended		Shaft	Column/s	tem Submerged pile	/pile cap/footing			
Miscellaneous	Additional Element fo  1. Cable-supported br  Tower  Strand shoes  2. Movable bridge  Electric brakes  Other:	or special types of bridge (Cal	Cable anchora	ge	_ 1 5 3				
Monitoring Inter	est								
Crack/fracture Section loss Deformation Debonding Corrosion		☐ Misalignme  e ☐ Mechanical  Looseness a		☐ Connection ☐ Impact da	lling/scaling/delamination on failure or deficiencies mage pjoint closing/opening				
Measurement Mo				. –					
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal waves		flection/displacement gnetic field/flux oustic waves nd speed/direction	☐ Acceleration/vib☐ Electrical voltag☐ Magnetic waves☐ Other:	e/current	Moisture/humidity level Chemical composition Electromagnetic waves (X-ray,	gamma ray, etc)			



### SHM Technology Evaluation Form



Sensor	
Data acquisition system	
Communication system	
Data archiving system	
Other	
Installation	
mstanation	
Use	
	Data acquisition system Communication system Data archiving system Other  Installation

4 * * *	
4. Limitations	
Life expectancy	
Power	
Environmental	
conditions	
Data	
storage/transfer/	
processing	
Other:	

5. Implementation	on Needs
Power source	
Accessibility	
Technical expertise Other:	
expertise	
Other:	

### 6. Availability

The method has been applied on full size bonded and unbonded pre- and post-tensioned bridge and building structures. Further development is currently underway to improve the feasibility.

# 7. On-Going or Completed Bridge Related Projects and References

### Reference:

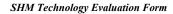
- Scheel, H., and Hillemeier, B. "Location of Prestressing Steel Fractures in Concrete," The Journal of Materials in Civil Engineering, Vol. 15, No. 3, June 2003.
- Scheel, H., and Hillemeier, B. "Fast Location of Prestressing Steel Fractures in Bridge Decks and Parking Lots," Non-Destructive Testing in Civil Engineering 2003, International Symposium (NDE-CE 2003), Berlin, Germany, September 16-19, 2003.

- In practice, the limitations of the RM-Method depend mainly on the density and regularity of mild reinforcement and on the minimum degree of damage that is to be detected.
- The RM-method is capable of penetrating a concrete cover of up to 30 cm.
- The testing of tendons can be performed from the vertical surface (with different setup that is used for bridge deck monitoring) or from the top surface of concrete structure.
- In Spring 2004, a vehicle to drive the measurement devices was being developed; upon completion of the sensor-array and the vehicle carrying the measurement devices, a field test was scheduled to optimize the measuring speed of the system and to develop methods for the physical and numerical suppression of interfering signals.





1. General Inform	ation								
Description of Technology	SmartCET intelligent	corrosion monitoring fo	or reinforced concrete st	ructure; online, real	-time monitoring of corrosion	rate and pitting.			
Manufacturer and Contact information	InterCorr Internationa		on Tayas 77014	www.intercorr.co					
Features	Sensor type	ston, Suite 300, Houston, Texas 77014 Tel: (281) 444-2282 Fax: (281) 444-0246 Standard electrode probes.							
Data acquisition, processing, and archiving		SmartCET <sup>™</sup> is an IS-certified field corrosion monitoring unit; it is installed directly adjacent to a corrosion probe. Three-pair cabling is used to connect the SmartCET <sup>™</sup> system to the probe; two SmartCET <sup>™</sup> units can be linked on a single communications loop; the system can support up to a total of 16 SmartCET <sup>™</sup> units. The FieldCET software is used for data acquisition and trending purposes.							
	Communications	1-16 channel modem system. Device is addressable and able to communicate using a variety of serial protocols (proprietary RS485 and HART) up to a maximum hardwired distance of 1,200 meters (approx. 3,900 ft).							
	'Smart' attributes	Online, real-time monitoring of corrosion rate and pitting. Capable of monitoring localized (pitting) corrosion along with general corrsion. Alarm system is available.							
	Other		System measures and anlyzes the elctrochemical response of the probe using high-resolution analog-to-digital and digital-to-analog converters under local micro-processor control.						
2 Applicability									
2. Applicability									
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing	$\boxtimes S$	Girder/Deck Suspension Bascule	⊠ Truss ⊠ Cable- □ Other:		⊠ Arch ⊠ Vertical lift				
Bridge Componen		_	_	_					
	☐ Timber: ☐ Plank ☐ Other:	_	_	ie-laminated	Prestressed laminated	Stressed timber			
			essed/post-tensioned						
	☐ Steel: ☐ Grid ☐ Other:	Ortho	tropic Bu	ckle plate	Corrugated steel flooring				
	☐ FRP: Primary Element								
	<ul> <li>Multi-beam/girder syste</li> <li>Slab</li> <li>Truss member</li> <li>Arch element</li> <li>Other:</li> </ul>	em: 🛛 Girder floor	beam/diaphragm system	n ⊠ Tee beam	n ⊠ Box girder	☐ Channel beam			
	Secondary Element Connector and fastener: Bracing: Diaphragm Cover plate Stiffener Other:	☐ Riveted/bo☐ Cross		□ Welded □ Lateral	☐ Pin & hanger ☐ Sway	☐ Splice			
	Bearing ☐ Fixed ☐ Expansion: ☐ Slidir ☐ Other:	g plate	☐ Rocker ☐	] Pin and link	☐ Elastomeric ☐ Pot	Restraining			
	Other:  Abutment:		☐ Bridge seat	⊠ Piles		/wing)			
	□ Pier/bent/extended pile:	Other:	Shaft     Shaft	☐ Column/stem					
Miscellaneous 2	Additional Element for spe 1. Cable-supported bridge ☐ Tower ☐ ☐ Strand shoes ☐ 2. Movable bridge	Other:	ble-supported, Movable Cable anchorage Cable enclosures		od Damping system				
<del></del>	Other:	14101015 and power	Operating machin	iory and equipment	☐ Ould.				
Monitoring Interes Crack/fracture Section loss Deformation Debonding Corrosion	Expansion/contracti Settlement Wire breakage Erosion/scour Environmental	☐ Misalignme ☐ Mechanica		☐ Connection f ☐ Impact dama	g/scaling/delamination failure or deficiencies ge int closing/opening				
Measurement Met  ☐ Strain  ☐ Temperature ☐ Radar waves ☐ Thermal waves	☐ Deflection☐ Magnetic☐ Acoustic☐		☐ Acceleration/vibrat ☑ Electrical voltage/c ☐ Magnetic waves ☐ Other:	urrent 🖾 Ch	oisture/humidity level nemical composition ectromagnetic waves (X-ray,	gamma ray, etc)			







3. Cost							
Hardware	Sensor	Variable depending on type of sensors: approximately \$500 per unit.					
	Data acquisition system	SmartCET device: \$4,500 per unit.					
	Communication system						
	Data archiving system						
	Other						
Software	FieldCET software: \$4,50	0.					
Labor	Installation						
	Use						
Other:	- 1						

4. Limitations	
Life expectancy	No official life expectancy.
Power	18 to 36V DC, 110/220V AC.
Environmental conditions	-45°C to 85°C
Data storage/transfer/ processing	
Other:	

Power source	AC/DC, solar panel.
Accessibility	Direct access needed for sensor installation. Remote monitoring and control.
Technical expertise	Minimal training. Basic electronic skills.

Readily available.

# 7. On-Going or Completed Bridge Related Projects and References

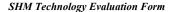
Has not been used on bridge structures.

- For over 20 years, Intercorr has served many clients in 32 countries; the company specialties in corrosion monitoring instrumentation, testing and consulting services, developing predictive software and corrosion research.
- Units offer multi-technique monitoring capabilities and can be programmed on-site to operate in several modes for combined electrochemical monitoring, galvanic current monitoring and hydrogen permeation monitoring.
- The instrument connects locally to the corrosion probe (typically within 15ft) and acquires and pre-processes data over an automated 430-second measurement cycle. A data packet of 13 values is delivered to the host computer at the end of each cycle where material-specific constants are used to calculate output values such as general corrosion rate, Pitting Factor, anodic and cathodic Tafel slopes and the Stern-Geary constant, also skewness and kurtosis of current and potential noise signals.





1. General Infor	matio	n									
Description of Technology		Micro-Minia	ture Wire	eless Instrun	nentation Sy	stem (Micro	WIS); ME	MS technologie	es for wirele	ss structural heal	th monitoring.
Manufacturer and		Invocon, Inc		-it- 520 C-	TV 7	7205		www.invocor		(201) 200 17	117
Contact informat Features		Sensor type	South, S	Strain gag	te 530, Conroe, TX 77385 Tel: (281) 292-9903 Fax: (281) 298-1717  Strain gages, pressure sensors, humidity sensors, accelerometers, or any other sensor with an active resistive						
	Data acquisition, processing, and archiving  Communications			element.  Wireless data acquisition system for structural monitoring and evaluation (SMES) or wireless Ethernet-based data acquisition system. MITE WIS: capable of transmitting real-time data from up to four channels. MicroSAFE system: processes strain data with the ASTM Rainflow Cycle Counting Algorithm at the remote sensor location.  RF radio, cell phone, Ethernet, Internet, etc.							
		'Smart' attri	butes		Real-time, wireless, continuous monitoring with optional alarm triggering system.						
		Other		A combin	A combination of MicroWIS-XG and CellWIS provides near-static strain measurements remotely to the user on						
				his/her computer.							
2. Applicability											
Bridge Type   Slab  Rigid Frame  Swing			$\boxtimes$ $\mathfrak{S}$	Girder/Deck Juspension Bascule			⊠ Truss ⊠ Cable □ Other	-stayed		⊠ Arch ⊠ Vertical	lift
Bridge Compon Deck		imber:	⊠ Plank		M Naile	d laminated	Ma	ue-laminated	Drosts	ressed laminated	
Deck			Other:					ue-iaiiinated	∐ Piesu	ressed familiated	Suessed tilliber
			☐ Reinfo ☐ Other:	rced		essed/post-te					
	⊠ S	-	⊠ Grid □ Other:		Ortho	tropic	⊠ Bı	ickle plate	⊠ Corru	igated steel floor	ring
G	⊠ F										
Superstructure	⊠ M ⊠ S ⊠ T ⊠ A	ary Element fulti-beam/gi lab russ member rch element other:		m: 🛛 (	Girder floor	beam/diaphra	gm syster	n 🛚 Tee b	eam	⊠ Box girde	er 🛚 🖾 Channel beam
	⊠ C ⊠ B ⊠ D ⊠ C	ndary Element onnector and racing: viaphragm over plate tiffener other:			Riveted/bo	lted		⊠ Welded ⊠ Lateral		⊠ Pin & hanger ⊠ Sway	r ⊠ Splice
		ixed xpansion: other:	⊠ Slidir	g plate	⊠ Roller	⊠ Ro	cker [	☑ Pin and link	⊠ Elas	tomeric 🔀	Pot Restraining
Substructure		butment:		⊠ Foot		⊠ Bridg	e seat	⊠ Piles		☑ Wall (stem/	/back/wing)
	□ P	ier/bent/exter	nded pile	⊠ Pier  ☐ Othe	cap	Shaft     Shaft		⊠ Column/	stem	Submerged	pile/pile cap/footing
Miscellaneous	1. Ca ⊠ T ⊠ S 2. Mo	ble-supporte ower trand shoes ovable bridge lectric brakes	d bridge □ ⊠		<i>bridge (Cau</i> dary cable s	ble-supported  ☐ Cable a ☐ Cable 6	inchorage enclosures	☐ Anch	r:	☑ Damping sys	stem
Monitoring Inte Crack/fracture Section loss Deformation Debonding	e [	Expansion Settlement Wire break Erosion/sc	age					☐ Connecti	ion failure o amage	g/delamination r deficiencies ng/opening	
Corrosion		Environme			Other: Stre		· 				
Measurement M  Strain  Temperature  Radar waves  Thermal wave			Magnetic Acoustic	n/displacem field/flux waves ed/direction			l voltage/	current	Chemical	numidity level composition gnetic waves (X-	-ray, gamma ray, etc)







3. Cost	La	0.500 0.000(1 1/ .: 1 5 1 ) 1 5 6 6
Hardware	Sensor	\$500~\$2,000/channel (not including transducer) depending on type of product.
	Data acquisition system	Variable depending on number of channel. Some are included in sensor system.
	Communication system	\$2,500~ (wireless receiver that attaches to a PC with a graphical user interface software.
	Data archiving system	
	Other	1 year warranty for hardware.
Software	Included.	
Labor	Installation	Only the time to install the wireless sensors. No need to run wires.
	Use	
	Use	

4. Limitations	
Life expectancy	No official life expectancy.
Power	Battery powered, 2.8 to 4.0V input range.  Standard external batteries for continuous 24-hr acquisition for over 45 days (MicroSAFE). Various size of batteries are available.
Environmental conditions	Typically -35°C to 85°C. According to Invocon, their products can operate in most terrestrial environments and temperatures.
Data storage/transfer/ processing Other:	

5. Implementation Needs	
Power source	Battery.
Accessibility	Remote data acquisition and control.
Technical expertise	Minimal training. Basic electronic skills. Knowledge of bridge engineering and dynamics.  Application engineers are available for common technical issues by phone.
Other:	

Generally 4 to 6 weeks. For customized design or complicated systems, 10 to 12 weeks.

Some devices and pieces of equipment are available for rental.

### 7. On-Going or Completed Bridge Related Projects and References

Box girder overpass in Huston, Texas (testing during construction and monitoring performed).

Some case studies and references are available on company website.

- Founded in 1986, Invocon is a R&D company, developing new technologies, systems, and ideas for new applications, with different parameters; has produced high technology design and prototype fabrication for major corporations, professional R&D management companies, and government entities.
- Invocon's sensors can be modified to interface with most any type of transducer: strain, pressure, acceleration, temperature, etc.
- Invocon's monitoring system is capable of providing information that indicates the current state of the test element or structure, and trend data that indicates the likely future state of the test element or structure.
- The company offers custom designed products to meet specific applications (based on required bandwidth, power consumption, available networking, acceptable latency, required synchronization, operating environment, etc.).





1. General Inform	nation								
Description of Technology	Ethernet-	pased portab	le high-speed wav	eform data acquis	sition syst	em for pile mon	itoring.		
Manufacturer and Contact information			Cleveland, OH 44	146		www.iotech Tel: (440) 4		x: (440) 439-4093	
Features	Sensor ty	pe	Does not provide sensors. The system is normally used with accelerormeter; also suitable with voltage sensors, strain gages, thermocouples, and other signal types.						
Data acquisition, processing, and		WaveBook/516 72 channels. Wa	WaveBook/516 digitizer (multi-channel waveform acquisition and analysis): 8 built-in channels expandable up to 72 channels. WaveView software: easy setup, time-domain waveform viewing, and real-time storage of acquired data to disk. eZ-PostView software: visually scroll through multiple waveforms on PC screen.						
	Commun	cations	Direct wire con		ic. visuaii	y scion through	mumple wave	TOTHIS OIL FC SCIE	en.
	'Smart' a	tributes							
	Other			For application beyond 72 channels, up to four WaveBooks can be combined within one measurement system, for a total capacity of 288 channels.					
2. Applicability									
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing		$\boxtimes S$	Girder/Deck Suspension Bascule		⊠ Trus ⊠ Cabl □ Othe	e-stayed		<ul><li>☑ Arch</li><li>☑ Vertical lif</li></ul>	t
Bridge Compone									
Deck	Timber:	☐ Plank ☐ Other:	_	Nailed laminated		ilue-laminated	☐ Prestre	essed laminated	☐ Stressed timber
	Concrete:	Reinfo		Prestressed/post-t					
	☐ Steel:	Grid Other:	Ш (	Orthotropic	E	Buckle plate	☐ Corrug	gated steel flooring	9
Superstructure	Primary Eleme Multi-beam Slab Truss meml Arch eleme Other: Secondary Elem	/girder systemer  per  nt  nent		floor beam/diaphi	ragm syste	em 🔲 Tee	beam	☐ Box girder	☐ Channel beam
	Connector a Bracing: Diaphragm Cover plate Stiffener Other:		☐ Riveta☐ Cross	ed/bolted		☐ Welded ☐ Lateral		] Pin & hanger ] Sway	☐ Splice
-	Bearing     Fixed     Expansion:     Other:  Other:	☐ Slidir	g plate	ler	ocker	☐ Pin and link	☐ Elasto	omeric P	ot Restraining
Substructure	Abutment:		☐ Footing ☐ Other:	☐ Brid	lge seat	⊠ Piles		☐ Wall (stem/ba	ck/wing)
	Pier/bent/ex	tended pile:		Shat	ft	Column	n/stem	Submerged pi	le/pile cap/footing
Miscellaneous	Additional Eler  1. Cable-suppo  Tower  Strand shoe  2. Movable bri Electric bra  Other:	rted bridge  s  lge	cial types of bridge Main/secondary c Cable bands Motors and power	e (Cable-supporte able	anchorag enclosure	e □ Anc	er:	Damping syster	n
Monitoring Inter	est								
Crack/fracture Section loss Deformation Debonding Corrosion		eakage scour	☐ Misal ☐ Mech ☐ Loose	ion/torsion ignment anical/electrical r eness and poundir : piling length.		☐ Connect	palling/scaling/ tion failure or damage we joint closing	deficiencies	
Measurement Me	etric_	_		_			_		
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal waves	[ [ [ s	Magnetic Acoustic			ration/vibr cal voltage cic waves	/current	Moisture/hu Chemical co	omposition	y, gamma ray, etc)





3. Cost				
Hardware	Sensor			
	Data acquisition system	WaveBook/516E Premium: \$6,000.		
		Price varies based on specification and capability.		
	Communication system			
	Data archiving system			
	Other	DBK30A Rechargeable battery/excitation module: \$649.		
Software	Included.			
Labor	Installation			
	Use			
Other:	•	-1		

Life expectancy	No official life expectancy.
Power	Power consumption: 1.8A max @ 1.5V DC. Input power range: 10 to 30V DC.
Environmental conditions	Operating temperature: 0 to 50°C. Humidity: 0 to 95% RH, non condensing.
Data storage/transfer/ processing	Notebook PC.

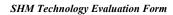
5. Implementation Needs					
Battery, DC.					
Direct access needed for data acquisition.					
Minimal training. Basic electronic skills.					
_					

Agreement by order.

# 7. On-Going or Completed Bridge Related Projects and References

Information not available.

- Founded in 1985, IOtech, Inc. designs and manufactures PC-based data acquisition and measurement instrumentation.
- The system can be used as a nondestructive solution to determine the support-piling length; the user places a data acquisition system adjacent to the support piling and attaches two ICP-style accelerometers on the structure at a fixed distance from one another. Using a radio-controlled mechanical mallet, the user taps the support piling to create wave-front vibrations. The data acquisition equipment then tracks the travel and reflection of the wave fronts via the two attached accelerometers.







1. General Infor	mation							
Description of Technology	Smart Aggregate: wi	Smart Aggregate: wireless embedded sensor flatform (WESP) technology for corrosion monitoring.						
Manufacturer and Contact informati		Johns Hopkins University Applied Physics Laboratory (APL) 11100 Johns Hopkins Road, Laurel, Maryland 20723-6099  www.jhuapl.edu Tel: (240) 228-8309, John Bacon or (240)-228-5000						
Features	Sensor type	Smart Aggregate (wi	Smart Aggregate (wireless embeddable sensor, roughly the size of a quarter): can be embedded during concrete placement.					
Data acquisition, processing, and archiving		The data reader, which	The data reader, which can be mounted on car or truck, powers the Smart Aggregates as it passes over them and stores the sensor data into a PC.					
	Communications							
	'Smart' attributes							
	Other		Each sensor contains wireless power receiver and data transmission coils and is designed using ceramic hybrid integrated circuit technology to withstand mechanical stresses and the high pH environment of concrete.					
	<u> </u>							
2. Applicability								
Bridge Type  ⊠ Slab  ⊠ Rigid Frame ⊠ Swing	$\overline{\boxtimes}$	Girder/Deck Suspension Bascule		uss ble-stayed her:	<ul><li>☑ Arch</li><li>☑ Vertical</li></ul>	l lift		
Bridge Compone								
Deck	Timber: Plank	r:	_	Glue-laminated	Prestressed laminated	d Stressed timber		
	☐ Concrete: ☐ Reint	r:	ressed/post-tensioned					
	Steel: Grid Other	Orthor:	tropic	Buckle plate	Corrugated steel floo	ring		
Superstructure	Primary Element  Multi-beam/girder sys  Slab  Truss member  Arch element  Other:	tem: 🛛 Girder floor	beam/diaphragm sys	stem 🛚 🖾 Tee b	peam ⊠ Box gird	er 🗵 Channel beam		
	Secondary Element Connector and fastene Bracing: Diaphragm Cover plate Stiffener Other:	r: Riveted/bo	lted	☐ Welded ☐ Lateral	☐ Pin & hange ☐ Sway	er ⊠ Splice		
	Other:	ing plate	☐ Rocker	☐ Pin and link	☐ Elastomeric ☐	Pot Restraining		
Substructure	Other:  Abutment:	Footing Other:	☐ Bridge seat	⊠ Piles	⊠ Wall (stem	n/back/wing)		
	☐ Pier/bent/extended pile		Shaft     Shaft	⊠ Column/	stem Submerged	d pile/pile cap/footing		
Miscellaneous	Strand shoes 2. Movable bridge	ecial types of bridge (Ca	Cable anchora	nge 🗌 Anch	r:	stem		
Monitoring Inte	rest							
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expansion/contract Settlement Wire breakage Erosion/scour Environmental	☐ Misalignm ☐ Mechanica		ion Connect	alling/scaling/delamination ion failure or deficiencies lamage re joint closing/opening			
Measurement M								
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	☐ Magnetic	on/displacement c field/flux c waves	☐ Acceleration/vi ☐ Electrical voltage ☐ Magnetic wave	ge/current	Moisture/humidity level Chemical composition Electromagnetic waves (X	Z-ray, gamma ray, etc)		



#### SHM Technology Evaluation Form



3. Cost		
Hardware	Sensor	Expected to cost less than \$20 per sensor.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations	
Life expectancy	Designed to last for 50 years
Power	
Environmental conditions	
Data storage/transfer/ processing	
Other:	

5. Implementati	ntation Needs	
Power source	е	
Accessibility		
Technical expertise Other:		
Other:		

### 6. Availability

APL is in the process of licensing the technology to companies for their manufacture, and it is expected to have this technology licensed and available to the general market in mid 2005.

# 7. On-Going or Completed Bridge Related Projects and References

Researchers have installed several prototype Smart Aggregates in a bridge deck in Montgomery County, Maryland, and are gathering performance data.

#### References:

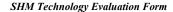
- Cain, R.P., Carkhuff, B.G., Drinivasan, R., Grossman, K.R., and Weiskopf, F. "Packaging for a Sensor Platform Embedded in Concrete," Proceedings of Material Research Society Symposium, Vol. 682E, San Francisco, Californi, April 17-20, 2001.
- "Embedded Miniature Sensors Detect Chloride in Bridge Decks, Civil Engineering," June 2003 pp. 42-43.

- Prototype Smart Aggregates have been manufactured and are undergoing reliability measurements.
- Two types of different versions of Smart Aggregates are being developed: sensors (i) measuring the concentration of chloride ions and (ii) measuring the actual corrosion rate using a sacrificial sensor; the new device under development uses the alternating current impedance technique to determine the corrosion rate of a metal sample within the sensor.





1. General Infor	mation								
Description of Technology	Fatigue D	etecting Sen	sor (FDS): for dete	ecting oncoming f	atigue cra	acks; can be used	for remaining life	evaluation of	f steel structures.
Manufacturer and Contact informati			stries (KHI), Inc. ( e, Suite 3901, New		10022		p/index_e.html 9-4950 Fax: (21)	2) 759-6421	
Features	Sensor typ			o metal foils or l	eaves): le	ngh of fatigue cra			uctural fatigue damage
Data acquisition, processing, and									
	archiving Communi	cations							
	'Smart' at	tributes							
	Other		The upper leaf is	a sensing foil ma	nde of nic	kel and the lower	leaf is a base foil i	made of 36%	Ni-Fe invar alloy. The
							x 7 x 0.07 to 34 x 2		
2. Applicability									
Bridge Type									
		$\boxtimes$ S	Girder/Deck uspension Bascule		□ Trus     □ Cabl     □ Othe	e-stayed		Arch Vertical lift	
Bridge Compone	ent								
Deck	Timber:	☐ Plank ☐ Other:	_	ailed laminated	_	lue-laminated	Prestressed l	aminated	Stressed timber
	Concrete:	☐ Reinfo ☐ Other:		restressed/post-te					
	⊠ Steel:	☐ Grid ☐ Other:	<b>⊠</b> 0	orthotropic	⊠ B	Buckle plate	☐ Corrugated s	teel flooring	
Superstructure	FRP:  Primary Element  Multi-beam  Slab  Truss memb  Arch element	/girder syste er	m: 🛚 🖾 Girder fl	loor beam/diaphra	agm syste	em Tee be	eam 🔲	Box girder	☐ Channel beam
	□ Other:      Secondary Elen     □ Connector a     □ Bracing:     □ Diaphragm     □ Cover plate     □ Stiffener     □ Other:		☐ Rivete ☑ Cross	d/bolted		⊠ Welded ⊠ Lateral	□ Pin ⊠ Swa	& hanger	Splice
	Bearing  ☐ Fixed ☐ Expansion: ☐ Other:  Other:	⊠ Slidin	g plate 🛮 🔀 Rolle	er 🛛 Ro	ocker	☑ Pin and link		e 🛛 Po	ot Restraining
Substructure	Abutment:		☐ Footing ☐ Other:	☐ Bridg	ge seat	Piles	□W	all (stem/bac	ek/wing)
	☐ Pier/bent/ex	tended pile:	Pier cap  Other:	Shaf	t	Column/s	stem St	ibmerged pil	e/pile cap/footing
Miscellaneous	Additional Elen  1. Cable-suppor	rted bridge  S  Ige	Main/secondary ca Cable bands	ble	anchorage enclosure	e 🛮 Ancho	:	nping system	1
Monitoring Inte	rest								
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		nt akage scour	☐ Misali ☐ Mecha	on/torsion gnment nical/electrical m ness and pounding		☐ Connection ☐ Impact da	Illing/scaling/delan on failure or defici amage e joint closing/oper	encies	
Measurement M	<u>etric</u>	_							
Strain Temperature Radar waves Thermal wave		Magnetic Acoustic		☐ Magneti	al voltage c waves	/current		sition	y, gamma ray, etc)







3. Cost		
Hardware	Sensor	
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations	
Life expectancy	
Power	
Environmental conditions	
Data storage/transfer/ processing	
Other: Minimum o	detectable stress range for seel application is $\Delta \sigma = 20$ MPa, which measures $\Delta \epsilon = 95 \times 10^{-6}$ .

5. Implementation	on Needs
Power source	
Accessibility	
Technical expertise Other:	
Other:	

Upon agreement.

## 7. On-Going or Completed Bridge Related Projects and References

References:

- Muragishi, O., Nihei, K., and Kobayashi, T. 2003: "Remaining Life Evaluation by Fatigue Detecting Sensor," The first International Conference on Structural Health Monitoring and Intelligent Infrastructure, Tokyo, Japan, 2003.
- •Kawaguchi, Y., Olgaki, K., Kobayashi, T., Kawajiri, K., and Imashioya, M. 2003: "Comparison of Remaining Life Evaluations by Fatigue Detecting Sensor and Stress Frequency Method, 58th Annual Meeting, Japan Soc. C.E.

- For over 100 years, KHI has manufactured and provided various sensors for various applications.
- FDS is very small and can be applied to local stress concentrated locations; it can sense the geometrically concentrated stress in the vicinity of welding beads or other weld locations; responds even to compressive cyclic stresses.
- FDS is easy to attached with commercial adhesive; requires no costly measuring instrument nor wiring.
- According to KHI, the current fatigue damage evaluation technology can diagnose the remaining life of a structure; FDS can be used on both new and existing bridges.
- In 2002, more than 700 pieces of FDSs were used and tested for various structures.
- In a highway bridge, the remaining life evaluation by FDS was verified by comparison with the stress frequency method (Kawaguchi et al. 2003).





1. General Infor	mation										
Description of		Real-time, o	n-line con	inuous monitoring	of structural inte	egrity.					
Technology  Manufacturer and	4 K	Cinemetrics	Inc				www.kinem	atrice com			
Contact informat				adena, CA 91107			Tel: (626) 79	95-2220 F	Fax: (626) 795-0		
Features	S	Sensor type		Accelerometers, displacement transducers, strain gages, anemometers and others (temperature, etc.).							
	p	Data acquisi processing, rchiving		Mt. Whitney (a for data output). PC						sition wit	h real time digital
		Communica	tions	Two fiber optic c						n. Variou	s other
	٤,	Smart' attri	butes		uous monitoring	with autor	nomous alarm s	system; exce	edance of pre-es		l levels will result
	C	Other		in autonomous audible and/or visual alarms requiring response from the structure managers.  Remote control and display of system functions through direct feedback. Visual display of subject structure including sensor icons. GPS system optional.							
				including sensor	icons. GPS syste	m optiona	l.				
2. Applicability											
Bridge Type											
<ul><li>✓ Slab</li><li>✓ Rigid Frame</li></ul>				irder/Deck aspension		□ Truss     □ Cable				ıl li <del>ft</del>	
Swing				ascule		Other			✓ vertica	11 1111	
Bridge Compon	ent										
Deck	⊠ Tir		☐ Plank☐ Other:	⊠N	ailed laminated	⊠ Gl	lue-laminated	⊠ Pres	tressed laminate	d 🔲	Stressed timber
	⊠ Co	ncrete:	Reinfor	ced Pr	restressed/post-te	ensioned					
	⊠ Ste	eel:	Grid Other:	<b>⊠</b> 0	rthotropic	⊠ Bı	ickle plate	⊠ Corr	ugated steel floo	oring	
	⊠ FR		☐ Other.								
Superstructure	⊠ Mι ⊠ Sla	<i>ry Element</i> alti-beam/gi ab	irder systei	n: 🛛 Girder fl	oor beam/diaphr	agm systei	m 🛮 Tee	beam	⊠ Box gird	ler	Channel beam
	_	uss member ch element her:	ſ								
	⊠ Co ⊠ Bra	dary Eleme nnector and acing: aphragm		⊠ Riveted ⊠ Cross	d/bolted		⊠ Welded ⊠ Lateral		⊠ Pin & hange ⊠ Sway	er	⊠ Splice
	⊠ Co ⊠ Sti □ Otl	ver plate ffener her:									
	Bearin Fix										
		pansion: her:	⊠ Sliding	g plate     Rolle	er 🛚 Ro	ocker [	Pin and link	⊠ Ela:	stomeric	⊠ Pot	■ Restraining
Substructure		outment:			⊠ Brid	ge seat	□ Piles		Wall (sten	n/back/w	ing)
	⊠ Pie	er/bent/exte	nded pile:	☐ Pier cap ☐ Other:	Shaf	t	⊠ Column	/stem	Submerge	d pile/pil	e cap/footing
Miscellaneous				ial types of bridge	(Cable-supporte	d, Movable	e bridge, etc)				
	⊠ To	le-supporte wer and shoes	Ĭ	Main/secondary ca Cable bands		anchorage enclosures			□ Damping sy	stem	
	2. Mov	vable bridge ectric brake	е —	Motors and power	_		nery and equip		Other:		
	Other:			1			, , , ,				
Monitoring Inte  ☐ Crack/fracture		Expansion	/contractio	n 🛛 Rotatio	on/torsion		⊠ Wear/sr	palling/scali	ng/delamination		
☐ Section loss	$\boxtimes$	Settlement	į	Misalig	gnment		□ Connect     □	tion failure	or deficiencies		
<ul><li>☑ Deformation</li><li>☑ Debonding</li></ul>	님	Wire break Erosion/sc	_		nical/electrical mass and poundin				ing/opening		
☐ Corrosion		Environme			Seismic activity.		NA EVOCESSI.	ve joint clos	mg/opening		
Measurement M	<u>letric</u>										
Strain				displacement	Acceler				humidity level		
☐ Radar waves			Magnetic f Acoustic w		⊠ Electric				composition agnetic waves ()	K-ray, gai	mma rav. etc)
☐ Thermal wave	es			d/direction	Other:		_		5 2 2 (1	-,, 5	·· ··J,/





3. Cost							
Hardware	Sensor	Strain gages: \$1,000 per unit. Displacement transducers: \$1,000 per unit. Anemometers: \$1,000 per unit. Accelerometer: \$1,200 per unit (uniaxial); \$3,300 per unit (triaxial). Many other sensors available.					
	Data acquisition system	Mt. Whitney: \$25,000					
	Communication system						
	Data archiving system						
	Other						
Software	OASIS: ±\$25,000.						
Labor	Installation						
	Use						

Other: All prices are subjected to vary depending on specification, capability, and other requirements; additional costs are added for advanced technology (e.g., GPS system, wireless communication system, solar-powered system, etc.).

4. Limitations	
Life expectancy	No official life expectancy.
Power	12V DC. 110/220V AC. Batteries: two batteries Model LCL12V38P (Panasonic).
Environmental conditions	-20°C to 70°C, 0 to100% relative humidity.
Data storage/transfer/ processing	Depends on type of system used.
Other:	

5. Implementati	on Needs
Power source	Battery, AD/DC, solar panel.
Accessibility	Direct access needed for sensor installation. Remote data acquisition, control and management.
Technical expertise	Engineering background. Moderate training on how to use the system. Engineers are available for assistance.
Other:	

#### 6. Availability

2 to 5 weeks for standard products (longer time for custom design).

Services and consulting: upon agreement.

# 7. On-Going or Completed Bridge Related Projects and References

RAMA IX Bridge, Bangkok, 2000.

Namphe Bridge, Korea, 1996.

Campestre Bridge, Mexico City

Halkis Bridge, Greece, 1994.

Golden Gate Bridge, Okland Bay Bridge, Vincent Thomas Bridge, California.

Marga-Marga Bridge, Chile.

Many other bridge monitoring projects in many countries.

#### References

- Nigbor, R.L., Diehl, J.G. "Two Year's Experience Using OASIS Real-time Remote Condition Monitoring System on Two Large Bridges," Structural Health Monitoring, Current Status and Perspectives, Stanford University, Palo Alto, California, pp. 555-563, 1997.
- Some case studies and references are available on company website.

- Founded in 1969, Kinemetrics has developed, manufactured and provided instruments and services for various applications including bridge monitoring.
- Kinemetrics offers a complete monitoring and consulting service; offers environmental (Aspen) and seismic monitoring (Sierra) system; the company has specialties in seismic monitoring.
- System monitoring software is capable of: visual display of subject structure including sensor icons; real-time, dual-level alerting of damage states including location; sensor icon, click-on waveform display and statistics from any channel; remote command/control of acquisition system; expandable to multiple bridges/systems using networking methodologies.
- In general, the company designs and builds a monitoring system based on client's specifications and requirements.





1. General Infor	mation										
Description of Technology	Vibration	test system	and data	acquisition sys	tem, and oth	ere meas	urement instrume	nts.			
Manufacturer and Contact informat		and Measur earch Way, 1		LC. Middleton, Wis	sconsin 5356	52	www.lds-grov Tel: (608) 82		Fax: (608) 8	21-6691	
Features	Sensor typ										
	Data acquired processing archiving		Liberty: rugged, low-power modular data acquisition system with sample rates up to 100 kS/s per channel enclosure accommodates from 4 to 64 channels internally and 8-slot mainframe houses up to 128 channel General purpose and Bridge/DC voltage modules (see Note for detail). Perception Standard Software: PC for control, monitoring data transfer, analysis and export.						to 128 channels.		
	Communi	cations	Liberty	Liberty mainframe communicates with Windows computers via 100Mb/s Ethernet.  Optional wireless communication available upon request.							
	'Smart' at	tributes									
	Other										
2. Applicability											
Bridge Type  Slab Rigid Frame Swing		$\boxtimes$ S	Girder/De Guspensic Bascule			⊠ Trus ⊠ Cab □ Oth	le-stayed		⊠ Ar ⊠ Ve	ch ertical lif	t
Bridge Compon Deck	ent  Timber:	□ Plank		M Nailed	l laminated	<u> </u>	Glue-laminated	<b>□</b> D <sub>**</sub>	estressed lami	natad	Stressed timber
Deck	☐ Concrete:	Other:			essed/post-te		Jue-iammated		estressed famil	mated	⊠ Suessed umber
	Steel:	Other:		☑ Orthot	_		Buckle plate	⊠ Co	orrugated steel	l flooring	<u> </u>
		Other:									
Superstructure	FRP:  Primary Eleme	nt									
		per nt	em: 🗵	Girder floor b	beam/diaphra	ıgm syst	em 🛚 Tee b	eam	⊠ Box	girder	⊠ Channel bean
	Secondary Elen Connector a Bracing: Diaphragm Cover plate Stiffener Other:	nd fastener:		⊠ Riveted/bol ⊠ Cross	lted		⊠ Welded ⊠ Lateral		⊠ Pin & h ⊠ Sway	nanger	⊠ Splice
	Bearing  ☐ Fixed ☐ Expansion: ☐ Other:	⊠ Slidin	ig plate	⊠ Roller	⊠ Ro	cker	☑ Pin and link	⊠ E	lastomeric	⊠ P	ot 🛚 Restraining
Substructure	Other:  Abutment:			ooting	⊠ Bridg	ge seat	⊠ Piles		⊠ Wall	(stem/ba	ck/wing)
	☐ Pier/bent/ex	tended pile:	⊠ P	Other: ier cap Other:	Shaft     Shaft		⊠ Column/s	stem	⊠ Subm	erged pi	le/pile cap/footing
Miscellaneous	Additional Elemanto 1. Cable-suppor 1. Cable-suppor 1. Tower 1. Strand shoe 2. Movable brid 1. Electric brain tother:	rted bridge  S s dge	cial types  Main/sec  Cable ba	of bridge (Cab condary cable	⊠ Cable a	anchorag enclosur	ge 🛛 Anch	:	☑ Dampii	ng syster	n
Monitoring Inte				_			_				
☐ Crack/fractur ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	e	ent eakage scour	on	☐ Rotation/tot ☐ Misalignme ☐ Mechanical ☐ Looseness a ☐ Other:	ent l/electrical m		Connecti	on failur amage	ling/delamina e or deficienc osing/opening	ies	
Measurement M  ⊠ Strain		Deflection	ı/dienlaa	ement	Accelera	tion/wib	ration $ abla$	1 Moietu	re/humidity le	wel	
		Magnetic Acoustic	field/flux waves	K	☐ Magnetic	ıl voltag		Chemic	al composition	n	y, gamma ray, etc)





3. Cost							
Hardware	Sensor						
	Data acquisition system	Liberty 4-slot Mainframe: \$8,500.					
		General purpose voltage modules: \$4,250 (8-channel), \$7,500 (16-channel).					
		Bridge/DC voltage modules: \$6,000 (DB37 connector), \$6,500 (62-pin D connector).					
	Communication system	RJ water-resistance Ethernet connector kit: \$175.					
	Data archiving system						
	Other	General purpose voltage modules: \$4,250 (8-channel), \$7,500 (16-channel).					
		Bridge/DC voltage modules: \$6,000 (DB37 connector), \$6,500 (62-pin D connector).					
Software	Perception Standard Software: \$2,000.						
	Perception Standard License: \$1,400.						
	Perception Advancd Softw	vare Support: \$450 (for 1 year), \$1,800 (for 5 years).					
Labor	Installation						
	Use						

Other: Liberty Options and Modules: Industrial grade compact flash (\$190 for 128MB and \$1,290 for 1GB), AC/DC converter (\$195), Battery module (\$1,500), Hardsided carrying case: \$895.

4. Limitations	
Life expectancy	No official life expectancy.
Power	9 to 34V DC (42V optional) or 90 to 265V AC via adapter. 66W-hour Lithium Ion internal battery.
Environmental conditions	-20 to 65°C.
Data storage/transfer/ processing	Memory: 512 MB RAM, 2 compact flash slots, R cards are available currently to 2GB each. Sample rates: 1 to 500 S/s.
Other:	

Power source	Battery, AC/DC.
Accessibility	Remote data acquisition and control system.
Technical expertise	Engineering background. LDS offers training courses.

#### 6. Availability

4 to 6 weeks.

## 7. On-Going or Completed Bridge Related Projects and References

Information not available.

- LDS is a member of the SPX Corporation, a \$5.2 billion global provider of technical products and systems, industrial products, services and service solutions; SPX has operations in 19 countries with the worldwide headquarters located in the United States at Charlotte, North Carolina.
- A single Liberty mainframe can record 128 channels at 5 kS/s each for over 30 minutes to a single Compact Flash Card.
- General purpose Voltage Modules: each module contains a 100kS/s, 16-bit digitizer on each channel with 100mV-40V full-scale ranges, 6-pole Butterworth 20kHz anti-alias filter, and selectable Bessel or steep-slop FIR digital filter. Available in an 8 or 16 channel configuration.
- Bridge/DC Voltage Modules: each module contains a 16-bit digitizer on each channel with 2mV-10V full-scale ranges, 6-pole Butterworth 20kHz anti-alias filter, and a selectable Bessel or Butterworth FIR digital filter. Integrated excitation is 0 to 10V bipolar, 30mA.





1. General Infor	mation							
Description of Technology	millimeter-level accu	racy.	em (RTK-GPS); displac		nonitoring system for long sp	oan bridges with 3D		
Manufacturer and				www.leica-geosyst				
Contact informati Features	on Kanalstrasse 21, 8152 Sensor type	2 Glattbrugg, Switzerland	d	Tel: +41 1809 331	1 or (770) 447-6361 (US)	Fax: +41 1810 7937		
	Data acquisition, processing, and archiving	MC500: 12- or 24-channel dual-frequency GPS receiver utilizing RTK techniques to provide ten independent position solutions per second with latency of 50 milliseconds to an accuracy of one centimeter. It is packaged in a rugged aluminum housing with shock mount isolators and heavy-duty lemo connectors. Leica's GPS Network software (GPS SPIDER) provides the user with monitoring control.						
	Communications	Server to GPS receive	er: direct serial (RS-232) options (e.g., GPS rec	2) or dial-up modem (	landline or wireless).			
	'Smart' attributes							
	Other				ended or remotely controlled ed on the reference stations).	operation.		
2. Applicability								
Bridge Type								
Slab     Rigid Frame     Swing		Girder/Deck Suspension Bascule	<ul><li>☐ Truss</li><li>☐ Cable</li><li>☐ Other</li></ul>		<ul><li>☑ Arch</li><li>☑ Vertical lift</li></ul>			
Bridge Compon						<b>.</b>		
Deck	☐ Timber: ☐ Plank ☐ Other			ue-laminated	Prestressed laminated	Stressed timber		
	Steel: ☐ Grid ☐ Other:	rover receivers normall  Orthor	essed/post-tensioned y located at expected n tropic \bigset Bu	naximum displacemet ockle plate	e.g., edges of deck sections Corrugated steel flooring	at midspan or tower.		
Superstructure	□ FRP:  Primary Element							
				Tee beam  Welded Lateral	☐ Box girder ☐ Pin & hanger ☐ Sway	☐ Channel beam ☐ Splice		
	☐ Stiffener           ☐ Other:           Bearing           ☐ Fixed           ☐ Expansion:         ☐ Slidin           ☐ Other:	ng plate	□ Rocker [	] Pin and link [	☐ Elastomeric ☐ Pot	Restraining		
Substructure	Other:	Footing	☐ Bridge seat	☐ Piles	☐ Wall (stem/back/	(wing)		
Substructure	Pier/bent/extended pile	Other:	☐ Shaft	Column/stem	Submerged pile/			
Miscellaneous	Additional Element for spee  1. Cable-supported bridge  ☐ Tower ☐ Strand shoes  2. Movable bridge ☐ Electric brakes  Other:	Other:  cial types of bridge (Cal  Main/secondary cable Cable bands  Motors and power	☐ Cable anchorage☐ Cable enclosures☐	☐ Anchor roc	☐ Damping system☐ Other:			
Monitoring Inte								
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expansion/contracti  Settlement  Wire breakage  Erosion/scour  Environmental	Misalignme     Misalignme	ent l/electrical malfunction	☐ Connection fai				
Measurement M ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	☐ Deflectio☐ Magnetic☐ Acoustic	n/displacement field/flux waves ed/direction	Acceleration/vibra Electrical voltage/o Magnetic waves Other:	current	sture/humidity level mical composition etromagnetic waves (X-ray, §	gamma ray, etc)		





3. Cost	
Hardware	Sensor
	Data acquisition system
	Communication system
	Data archiving system
	Other
Software	
Labor	Installation
	Use
Other:	

4. Limitations	
* 10	
Life expectancy	No official life expectancy.
Power	
10,001	
Environmental	
conditions	
Data	
storage/transfer/	
processing	
Other:	

5. Implementation Needs					
Power source					
Accessibility	Direct access for installation. Monitoring performed remotely (no access needed for data acquisition).				
Technical expertise	Moderate training.				
	system and database for GPS SPIDER software: Windows 2000, XP or greater, Microsoft SQL/MSDE server 2000 database.				

Minimum hardware requirement for GPS SPIDER software: Pentium II or higher; 500MHz, 128MB RAM; 4GB hard disk; CD-ROM or DVD drive.

Upon agreement.

# 7. On-Going or Completed Bridge Related Projects and References

- · Akashi Kaikyo Bridge, Japan.
- Yang-Pu Bridge, China.
- Tsing Ma Bridge, Kap Shui Bridge, Ting Kau Bridge, Hong Kong.
- Several application cases available on company website.

- Meng, X., Roberts, G., Dodson, A., Andreotti, M., Cosser, E., and Meo, M. (2004): "Development of a Prototype Remote Structural Health Monitoring System," 1st FIG International Symposium on Engineering Surveys for Construction Works and Structural Engineering, Nottingham, UK, June 28-July 1, 2004.
- Robers, G., Meng, X., Meo, M, Dodson, A., Cosser, E., Iuliano, E., and Morris, A. (2003): "A Remote Bridge Health Monitoring System Using Computational Simulation and GPS Sensor Data," Proceedings of 11<sup>th</sup> Symposium on Deformation Measurements, Santorini, Greece, 2003.

- · Leica Group, based in Heerbrugg, Switzerland, was formed in 1990; the company has manufactured and supplied their products to various industries in more than 120 countries around the world.
- MC500 is based on Leica's ClearTrak technology providing high quality signal reception, satellite tracking, jamming resistance and multipath integration. Data storage is a factory sealed PCMCIA smart card (8, 16, or 96MB).
- The open Leica Binary 2 data format provides complete control over the system. The ASCII Open World Interface (OWI) is provided for quick and easy configuration.
- GPS SPIDER is a new, advanced software solution, with full Internet connectivity, for controlling and operating GPS reference stations and networks. Running on Microsoft® WindowsTM platforms, GPS SPIDER can control single reference stations providing GPS services for local areas as well as networks of stations supplying GPS data, RTK and DGPS services over entire regions, states or countries. GPS SPIDER controls Leica System 1200 and System 500 reference station GPS receivers. Computers are not needed at remote sites if suitable communication links connect the receivers to the GPS SPIDER server. Once started, a GPS SPIDER reference station network with GPS1200 and GPS500 receivers runs continuously and automatically supplying the full range of GPS data, RTK and DGPS services that are needed for monitoring, surveying, engineering, construction, geodesy, GIS, etc. A unique feature of GPS SPIDER is its intuitive, graphical user interface (GPS SPIDER client) that can be installed at remote locations (e.g., on notebook PC's) as well as on the GPS SPIDER server.
- MC500 is packaged in a rugged aluminum housing with shock mount isolators and heavy-duty lemo connectors.





1. General Information											
Description of Technology	Fiber optic	Fiber optic sensing monitoring system.									
Manufacturer and Contact information	Light Struc		71 Oslo, Norway			www.lightstri	uctures.biz 9 7133 Fax: +47 2237 1	1328			
Features	Sensor typ			SS1T, SS3T fiber optic strain sensors: sensors are individually temperature compensated.							
	Data acqui processing archiving	, and	FBG Analyzer (1-7 channels, Maximum of 32 FBGs per channel): features a high sensor capacity at relatively high sampling rates, determines the Bragg wavelength of each grating with high precision, designed to be used with a PC and comes with driver and data-acquisition software.  Direct wire connection. Remote communication via e.g., modem, Internet, etc. available.								
			-								
	'Smart' att	ributes	Real time, continuous monitoring system.								
	Other			Sensors are surface mountable with epoxy adhesive, and are normally covered with a glass fiber reinforced polymer laminate for mechanical protection.							
2. Applicability											
Bridge Type  ⊠ Slab  ⊠ Rigid Frame ⊠ Swing		$\overline{\boxtimes}$ s	hirder/Deck uspension ascule		Truss Cable- Other:		⊠ Arch ⊠ Vertic	eal lift			
Bridge Compone Deck	<u>nt</u> ⊠ Timber:	□ Plank	⊠ Nail	ed laminated	⊠ Glı	ıe-laminated	□ Prestressed laminat	ted Stressed timber			
- Deck	Concrete:	Other:		tressed/post-tens	_		Z i restressed familiae				
_	Steel:	Other:	_	notropic		ckle plate	☐ Corrugated steel flo	ooring			
	□ FRP:	Other:				exic plate	Corrugated steel ric	, or mg			
·	Primary Elemen  Multi-beam/ Slab Truss memb Arch elemen Other:	girder syste er t	m: 🛛 Girder floo	r beam/diaphragi	n system	n ⊠ Tee b	eam ⊠ Box gi	rder 🛛 Channel beam			
	Secondary Elem Connector at Bracing: Diaphragm Cover plate Stiffener Other:		☐ Riveted/b	oolted		□ Welded ☑ Lateral	⊠ Pin & han; ⊠ Sway	ger			
	Bearing  Fixed Expansion: Other:	⊠ Slidin	g plate 🛛 Roller	⊠ Rock	er 🗵	Pin and link		☑ Pot ☑ Restraining			
Substructure	Other: Abutment:		□ Footing     □ Other:	⊠ Bridge	seat	⊠ Piles	⊠ Wall (ste	em/back/wing)			
	Pier/bent/ext	ended pile:	☐ Other:	Shaft     Shaft		☑ Column/s	stem Submerg	ged pile/pile cap/footing			
	Additional Elem  1. Cable-suppor  ☐ Tower  ☐ Strand shoes  2. Movable brid  ☐ Electric brak  Other:	ted bridge	Main/secondary cable Cable bands  Motors and power	e Cable and Cable end	chorage closures	bridge, etc) Anch Other	_ 1 <i>5</i>	system			
Monitoring Inter	est										
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expansio	nt akage scour	☐ Misaligni ☐ Mechanic		function	☐ Connecti ☐ Impact da	alling/scaling/delaminatio on failure or deficiencies amage e joint closing/opening				
Measurement Me  Strain  □ Temperature  □ Radar waves □ Thermal waves		Magnetic Acoustic v		☐ Acceleration ☐ Electrical of Magnetic of Other:	voltage/c	urrent	Moisture/humidity level Chemical composition Electromagnetic waves				





3. Cost							
Hardware	Sensor	SS1T FBG sensor: \$1,136 per unit.					
		SS3T FBG sensor: \$1,564 per unit.					
	Data acquisition system	FBG Anayzer: \$23,860 per unit.					
	Communication system						
	Data archiving system						
	Other	Industrial PC with data processing software: \$4,950.					
Software	Acquisition software included with the system.						
	Data processing software:	\$1300/license.					
Labor	Installation						
	Use						
Other: 19" cab	le termination shelf: \$700. Fiber	optic cable: \$3 per meter.					

4. Limitations	
Life expectancy	No official life expectancy.
Power	FBG Analyzer: 220-230V AC. 110V AC optional.
Environmental conditions	SS1T and SS3T sensors: -25°C to 70°C. FBG Analyzer: 5°C to 55°C without air-conditioning.
Data storage/transfer/ processing	Any Notebook or desktop PC with Pentium processor.
Other:	

5. Implementatio	on Needs
Power source	AC.
Accessibility	Direct access needed for sensor installation and data acquisition (remote data acquisition optional).
Technical	Basic electronic skills and knowledge of dynamics.
expertise	Technicians are available for assistance.
Other:	
	Technicians are available for assistance.

8 to 10 weeks.

Warranty valid for 12 months from system acceptance test (system start-up), covering work and components needed for repair.

# 7. On-Going or Completed Bridge Related Projects and References

Information not available.

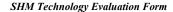
#### 8 Notes

- Light Structures AS is a recently organized company; develops, manufactures, and supplies fiber optic strain monitoring systems.
- The company offers assistance with sensor system layout and multiplexing design, as well as installation and start-up.
- Features of SS1T, SS3T fiber optic strain sensor include: 2-100 m typical lead length, longer lengths available upon request; sensor packaged for uniaxial strain and temperature; the sensor package has two pigtails and can be addressed in transmission or reflection; also available in rosette configuration for multiaxial plane strain; immunity toward electromagnetic interference; does not contribute to the total surrounding electromagnetic field.





1. General Inform	ation								
Description of Technology		l): Bi-directional deep for d beams, jacks or spherio			t locations; improved safety at	the job site since			
Manufacturer and	LOADTEST, Inc.			www.loadtest.com					
Contact information Features	n 2631 NW 41st Street, Sensor type	Building D, Gainesville,		Tel: (800) 368-		x: (352)-378-3934			
reatures	J 1	O-Cell. O-cells® range in load capacities from 150 kips (0.7MN) to 6,000 kips (27 MN). Displacement transcuders, safety gauges, and other sensors can be used for specific purpose.  Controller and data logger. Site monitor and PC. Data processing and display by automatic data acquisition and							
	Data acquisition, processing, and archiving	controller and data logger. Site monitor and PC. Data processing and display by automatic data acquisition and real time plotting.							
	Communications	Direct wire connect and wireless communication (e.g. telephone, cellphone, pagers, etc.).							
	'Smart' attributes	Simultaneous and automatic separation of both end bearing and side shear resistance.							
	Other	By using multiple O-cells® on one plane, the test capacity can be increased to more than 50,000 kips (220 MN). Additionally, multiple O-cells® on different planes can isolate distinct elements within a shaft or pile.							
2. Applicability									
Bridge Type									
Slab  ☐ Rigid Frame ☐ Swing	$\boxtimes$ S	Girder/Deck uspension Bascule	⊠ Truss ⊠ Cable- ⊠ Other:						
Bridge Componen		_	_		_	_			
Deck [	☐ Timber: ☐ Plank ☐ Other:	_		ie-laminated	☐ Prestressed laminated	Stressed timber			
	Concrete: Reinfo	_	essed/post-tensioned						
	☐ Steel: ☐ Grid ☐ Other:	Orthoti	ropic Bu	ckle plate	Corrugated steel flooring				
	FRP:								
	<i>Primary Element</i>	m: Girder floor b	eam/diaphragm system	n ☐ Tee bea	nm 🔲 Box girder	☐ Channel beam			
]	□ Slab								
	☐ Truss member ☐ Arch element								
Ī	Other:								
	Secondary Element	□ D:4-4/b-14	ا د.،	□ xv-14-4	□ n: ℓ- l	□ c-1:			
	☐ Connector and fastener: ☐ Bracing:	☐ Riveted/bolt ☐ Cross		☐ Welded ☐ Lateral	☐ Pin & hanger ☐ Sway	☐ Splice			
]	Diaphragm				,				
	☐ Cover plate ☐ Stiffener								
	Other:								
	Bearing □ Fixed								
	☐ Fixed ☐ Expansion: ☐ Slidin	g plate	Rocker	Pin and link	☐ Elastomeric ☐ Por	t Restraining			
]_	Other:								
	Other:  Abutment:	☐ Footing	☐ Bridge seat	⊠ Piles	☐ Wall (stem/bac	k/wing)			
	☐ Pier/bent/extended pile:	Other: Slurry Wa	Shaft	Column/ste	em Submerged pile	e/pile cap/footing			
Miscellaneous 2	Additional Element for spec	Other: Bored pile		hridge, etc)					
1	1. Cable-supported bridge		_	_	_				
		Main/secondary cable Cable bands	☐ Cable anchorage☐ Cable enclosures	☐ Anchor☐ Other:	rod Damping system				
	2. Movable bridge	Cable ballus	Cable eliciosules	☐ Other.					
]_		Motors and power	Operating machin	ery and equipmen	nt Other:				
Monitoring Intere									
Crack/fracture	Expansion/contraction	on Rotation/tor	sion		ing/scaling/delamination				
Section loss	Settlement	Misalignmen			n failure or deficiencies				
☐ Deformation ☐ Debonding	☐ Wire breakage ☐ Erosion/scour	_	electrical malfunction and pounding	☐ Impact dan	nage joint closing/opening				
Corrosion	☐ Environmental		tructure element capaci		, <del>-</del> <del>-</del>				
Measurement Met		/1° 1	<b>-</b>	. –					
<ul><li>✓ Strain</li><li>✓ Temperature</li></ul>			<ul><li>☐ Acceleration/vibrat</li><li>☐ Electrical voltage/c</li></ul>		Moisture/humidity level Chemical composition				
☐ Radar waves	☐ Acoustic v	vaves	☐ Magnetic waves	□ I	Electromagnetic waves (X-ray	, gamma ray, etc)			
Thermal waves	☐ Wind spee	ed/direction	Other: External loa			- /			







3. Cost	
Hardware	Sensor
	Data acquisition system
	Communication system
	Data archiving system
	Other
Software	
Labor	Installation
	Use
Other: Cost is dete	rmined based on the scale and requirement of each project.

4. Limitations	
Life expectancy	
Power	
Environmental conditions	
Data storage/transfer/ processing	
Other:	

5. Implementati	ntation Needs	
Power source	е	
Accessibility		
Technical expertise Other:		
Other:		

Upon agreement.

## 7. On-Going or Completed Bridge Related Projects and References

Hana highway Bridge and Uaoa Stream Bridge, Hawaii.

3rd Crossing Bridge, Abu Dhabi

Crescent Bridges, The Palm, Dubai

Sutong Bridge and Hangzhou Bridge, Shanghai, China.

Po River Bridge, Italy.

Cooper River Bridge, Charleston, SC.

Benicia Bridge, CA

Many other projects in many countries.

#### References:

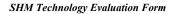
- Osterberg, J. "Geotechnical Engineers, Wake Up: The Soil Exploration Process Needs Drastic Change," the ADSC GeoSupport 2004 Conference: Innovation and Cooperation in the Geo-Industry, Orlando, Florida, January 29-31, 2004.
- Waxse, J.A., Osterberg, J., and Qudus, Q. "Drilled Shaft Value Engineering Delivers Success To Wahoo, Nebraska Bridge," the ADSC GeoSupport 2004 Conference: Innovation and Cooperation in the Geo-Industry, Orlando, Florida, January 29-31, 2004.
- Numerous references are available on company website.

- Founded in 1991, LOADTEST specializes in bi-directional deep foundation load testing using the award-winning Osterberg Cell.
- LOADTEST provides the design of testing program and complete technical assistance: preparation of specifications, O-cell™ selection and placement details, instrumentation and data acquisition, field installation, load testing, and report preparation.
- Test capacity ranges from 150 kips (0.7 MN) to greater than 50,000 kips (220 MN) under suitable conditions.
- The company has tested foundation elements over 9 ft (2.7m) diameter and 350 ft (107m) deep.
- Drilled shafts/piles have been constructed and tested with the pile head over 150 ft (46m) below ground level.
- A static test can be adapted to virtually any engineer's specification, including cyclic loading, special intervals of constant loading and time effects such as creep and setup behaviour.





1. General Information													
Description of Technology		Fiber optic	sen	sor tech	nologies.								
Manufacturer and		Luna Innov				*** ***				Junainnovations.com			
Contact informati Features	ion	Sensor type		e St. BI		acksburg, VA 24060 Tel: (540) 552-5128 Fax: (540) 951-0760 Extrinsic Fabry-Perot Interferometer (EFPI) fiber optic sensor (strain sensor, temperature sensor).							
	ŀ	Data acquis	itio	n,	Fiberpro 2.0 (user friendly interface, sensor integrity checking, small, desktop footprint). Fiberscan 2000 (multi-								
		processing, archiving	and	d	platform sensors, self-referencing, stand-alone, desktop unit).								
		Communica			Direct wire connection or other communication system upon request (e.g.,Internet, LAN network, etc.).								
		'Smart' attr	ibut	tes	Real-time, continuous monitoring system with remote operation.								
		Other			MUX8 Channel expansion unit (multiplexer): allows operation up to eight fiber optic sensors with Fiberscan 2000 or FiberPro 2.0. Electric and optical interface cables included.								
2. Applicability													
Bridge Type													
				⊠ Sı	irder/Deck ispension ascule			⊠ Truss ⊠ Cable-stayed □ Other:			<ul><li>☑ Arch</li><li>☑ Verti</li></ul>		
Bridge Compone	ent												
Deck		Γimber:		Plank Other:		⊠ Naile	d laminated	⊠ Gl	ue-laminated	⊠ Pro	estressed lamina	ted 🗵	Stressed timber
	<b>(</b>	Concrete:		Reinfor Other:	ced	□ Prestr     □ Prestr	ressed/post-ter	nsioned					
		Steel:	=	Grid Other:		Ortho	tropic	⊠ Bu	ckle plate	⊠ Co	orrugated steel fl	ooring	
		FRP:											
Superstructure		nary Element Multi-beam/g Slab Truss membe Arch element Other:	irde r	er syster	n: 🛛 C	Girder floor	beam/diaphra	gm systen	n 🛚 Tee	e beam	⊠ Box gi	irder	☐ Channel beam
		ondary Eleme Connector and Bracing: Diaphragm Cover plate Stiffener Other:		astener:		Riveted/bo Cross	lted		⊠ Welded ⊠ Lateral		⊠ Pin & han ⊠ Sway	ger	⊠ Splice
		Fixed Expansion: Other:	$\boxtimes$	] Sliding	g plate	Roller	⊠ Ro	cker 🛭	Pin and link	x ⊠E	lastomeric	⊠ Pot	■ Restraining
Substructure	Oth	Abutment:			⊠ Foot		⊠ Bridg	e seat	⊠ Piles		⊠ Wall (st	em/back/	wing)
	⊠ I	Pier/bent/exte	ende	ed pile:	⊠ Pier  ☐ Othe	cap	Shaft     Shaft		⊠ Colum	n/stem	⊠ Submerg	ged pile/p	oile cap/footing
Miscellaneous	1. C	Additional Element for special types of bridge (Cable-supported, Movable bridge, etc)  Cable-supported bridge  Tower  Main/secondary cable  Cable anchorage  Anchor rod  Damping system  Cable bands  Cable enclosures  Other:											
Monitoring Inte						_			_				
Crack/fracture Section loss Deformation Debonding Corrosion		Expansior Settlemen Wire brea Erosion/so Environm	t kag coui	ge r					Conne	ction failure damage	ling/delamination e or deficiencies osing/opening		
Measurement M	letric		_				<b>5</b> 7 ·						
	es_		Ma Ac	ignetic f oustic w	displaceme field/flux raves d/direction	ent		l voltage/o		Chemic	re/humidity leve cal composition magnetic waves		gamma ray, etc)







Hardware	Sensor	Fiber optic temperature sensors (embeddable or surface mountable): ~\$400 per unit.					
Taidwaic	Schsol	Fiber optic strain sensors (embeddable or surface mountable): ~\$300 per unit.					
	Data acquisition system	FiberPro USB 2.0: \$11,300 per unit.					
		Fiberscan 2000: \$9,800 per unit.					
	Communication system						
	Data archiving system						
	Other	MUX8: \$9,995 per unit.					
Software	Included with the system.						
Labor	Installation						
	Use						

4. Limitations	
Life expectancy	No official life expectancy.
Power	100/240V AC, 50/60 Hz.
Environmental conditions	0 to 40°C without air-conditioning.
Data storage/transfer/ processing	
Other:	

5. Implementati	on Needs
Power source	AC.
Accessibility	Direct access needed for sensor installation and data acquisition (remote monitoring optional).
Technical expertise	Basic electronic skills and knowledge of dynamics.
Other:	

Sensors: 2 weeks.

Fiberscan 2000, FiberPro 2.0, MUX8: 3 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

Information not available.

- Originally founded as Fiber & Sensor Technologies in 1990 (changes its name to Luna Innovations in 1998), the company has developed and manufactures various sensing and advanced material-based products.
- Luna Innovation offers consulting services to address difficult NDE/NDT or to develop unique quality assurance procedures. Customized design also available.





1. General Infor	mation											
Description of Technology	F	Fiber optic	sensor tech	nology.								
Manufacturer and Contact informati		xSix Phot	,	ırent, Quebe	c Canada	H4T 1N1		www.lxsix.		Fax: (514) 5	99-5729	
Features		Sensor type		Fiber Brag	g Grating (	(FBG) sensors		nte to EMI/RFI;	self calib	orating; no need	d for refere	ence sensor; low
	Т	Data acquis	sition.			development.	)/0, I DC	J schsors are cr	ther embe	Eddable of Surfa	acc mount	autc.
	p	processing, archiving										
	(	Communic	ations									
	٠	Smart' attı	ributes									
	(	Other						htweight and ru		vice small enou	gh to be at	tached to composite
				structures	and to prov	ide rear time (	ina ansti	nouted monitor	mg.			
2. Applicability												
Bridge Type  Slab Rigid Frame Swing			$\overline{\boxtimes}$ s	irder/Deck uspension ascule			⊠ Trus ⊠ Cabl □ Othe	e-stayed		⊠ Ar ⊠ Ve	rch ertical lift	
Bridge Compone	ent			ascuic			Otilic	4.				
Deck	<u>Cπ</u> Tiπ	mber:	☐ Plank☐ Other:		⊠ Naileo	d laminated	⊠ G	lue-laminated	⊠ P	restressed lami	inated	Stressed timber
	⊠ Co	ncrete:	Reinfo	rced	⊠ Prestr	essed/post-ten	sioned					
	⊠ Ste		Grid Other:		Ortho	tropic	⊠B	Buckle plate		Corrugated stee	l flooring	
	⊠ FR											
Superstructure		<i>ry Elemen</i> ılti-beam/s	<i>t</i> girder syste	m: 🕅 G	irder floor	beam/diaphrag	m syste	em 🕅 Tee	beam	⊠ Box	girder	Channel beam
	⊠ Sla	ıb					, ~ , ~				- 6	
		uss membe										
	Otl	her:										
		dary Elem			D:4 4/l	14 - 4		M W-11-1		⊠ n: e. 1		⊠ c-1:
	⊠ Co		d fastener:		Riveted/bo Cross	ited		Welded     Lateral		⊠ Pin & l ⊠ Sway	ianger	⊠ Splice
	⊠ Dia	aphragm		_								
	⊠ Co ⊠ Sti	ver plate										
	Otl											
	Bearin											
	⊠ Fix ⊠ Ex	rea pansion:	⊠ Slidin	g plate	Roller	⊠ Roc	ker	Pin and link		Elastomeric	⊠ Pot	⊠ Restraining
	Otl	her:										<b>–</b>
Substructure	Other:	utment:		⊠ Footi	ng	⊠ Bridge	e seat	□ Piles		⊠ Wall	(stem/bacl	k/wing)
	⊠ Pie	er/hent/ext	ended pile:	Other		Shaft     Shaft		⊠ Colum	n/stem	⊠ Subm	erged nile	/pile cap/footing
			•	Othe	r:			_	iii steiii	Z Suon	iergeu prie	pric cup/rooting
Miscellaneous		onal Elemo		ial types of	bridge (Cai	ble-supported,	Movab	le bridge, etc)				
	I. Cab			Main/second	lary cable	☐ Cable aı	nchorage	e 🛛 And	chor rod	□ Dampin	ng system	
	⊠ Str	and shoes	$\boxtimes$	Cable bands		Cable e			er:		<i>U</i> ,	
		vable bridg ectric brak		Motors and	nower	⊠ Oneratii	ıo mach	inery and equip	ment	Other:		
	Other:			viotors una	50 W C1	<b>—</b> Орегии	ig maci	mery and equip	mem	outer:		
Monitoring Inte												
☐ Crack/fracture	╸⊣	Expansion Settlemen	n/contractio		Rotation/to Misalignm					caling/delamina are or deficienc		
☐ Deformation		Wire brea				l/electrical ma	lfunctio			ire of deficienc	105	
Debonding		Erosion/s				and pounding		☐ Excess	ive joint of	closing/opening	g	
Corrosion  Magazzament M	[otr:::	Environn	ientai		Other:							
Measurement M	<u>ietric</u>		Deflection	/displaceme	nt	☐ Accelerat	ion/vibr	ation	☐ Moist	ure/humidity le	evel	
▼ Temperature			Magnetic	field/flux		☐ Electrical	voltage		Chem	ical composition	on	
Radar waves	20	片	Acoustic v			Magnetic	waves		∐ Electr	omagnetic way	es (X-ray,	gamma ray, etc)



## SHM Technology Evaluation Form



3. Cost		
Hardware	Sensor	FBG sensors (ready to use): typically around \$180 per unit.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	Sensors are priced based on capabilities and specifications.
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations	
Life expectancy	No official life expectancy.
Power	
Environmental conditions	Maximum temperature range: -40 to 80°C.
Data storage/transfer/ processing	
	elength tolerance: ±0.2 nm ng sensors: 20 mm ± 5 mm osi.

5. Implementati	ion Needs
Power source	
Accessibility	
Technical expertise Other:	
Other:	

### 6. Availability

Approximately 5 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

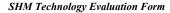
Information not available.

- LxSix is a privetely held company of new photonic processes and manufacturing technologies for optical components; the company has developed an advanced highly automated technology platform based on intellectual property licensed from Communications Research Centre Canada (CRC).
- The company offers custom designed products (fully customizable attenuation bandwidth; spliceless multi-sensor arrays, customized array configuration, etc.).





1. General Information												
Description of Technology	Optica	al Se	nsor Interro	gators and A	nalyzers.							
Manufacturer and Contact informati			tics Inc. ary Place N	E, Atlanta, G	A 30345			www.micro		m Fax: (404) 32	25-4082	
Features	Senso					Micron Optic'	s interrog					ble optic sensors).
pro		Data acquisition, processing, and archiving		Optical information from the sensors is gathered and processed by the Micron Optics instruments. Data is transferred to a central system for further processing and analysis.								
	Comn	nunic	ations	Direct wire connection or other communication systems (e.g., Ethernet/Internet/LAN network, etc.).								
	'Smar	t' att	ributes									
	Other			Provides fa	st, accurat	te, simultaneo	ous tracki	ng of hundreds	of sensors	on multiple op	otical fiber	rs.
2. Applicability												
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing			$\boxtimes$ S	rirder/Deck uspension ascule			⊠ Trus ⊠ Cabl □ Othe	e-stayed		⊠ Arc ⊠ Ver	ch rtical lift	
Bridge Compone					_							
Deck	⊠ Timber:		☐ Other:			d laminated		lue-laminated	⊠ Pr	estressed lamir	nated	X Stressed timber
_	Concret	e:	Reinfo	rced		essed/post-te						
-	Steel:		Grid Other:		Ortho	tropic	<b>⊠</b> B	uckle plate	<u>⊠</u> Co	orrugated steel	flooring	
Superstructure	Primary El  Multi-b  Slab  Truss m  Arch ele  Other:	eam/	girder syste er t	m: 🏻 Gi	rder floor	beam/diaphra	igm syste	m 🛚 Tee	e beam	⊠ Box	girder	⊠ Channel beam
	Secondary  Connec  Bracing  Diaphra  Cover p  Stiffene	tor ar :: igm late			Riveted/bo Cross	lted		⊠ Welded ⊠ Lateral		⊠ Pin & ha ⊠ Sway	anger	⊠ Splice
	Bearing  ☐ Fixed ☐ Expansi ☐ Other:  Other:	ion:	⊠ Slidin	g plate 🛛	Roller	⊠ Ro	cker	☑ Pin and link	K ⊠ E	lastomeric	⊠ Pot	□ Restraining
Substructure	Abutme	nt:		☐ Other		⊠ Bridg	ge seat	⊠ Piles		⊠ Wall (	stem/back	z/wing)
<u> </u>	⊠ Pier/ber	nt/ext	ended pile:	☐ Pier o		⊠ Shaft		⊠ Colum	n/stem	⊠ Subme	erged pile/	pile cap/footing
Miscellaneous	Additional  1. Cable-su	ppor shoes brid	ted bridge		oridge (Ca ary cable	⊠ Cable a	anchorage enclosure			☐ Other:	g system	
Monitoring Inter	est											
Crack/fracture Section loss Deformation Debonding Corrosion	Settl Wire	lement breadion/s	n/contraction nt akage scour nental	1    1    1				☐ Connect	ction failur damage	lling/delaminate or deficienciens	es	
Measurement M  ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave			Magnetic Acoustic v		nt	Accelera Electrica Magnetic Other:	ıl voltage		Chemic	re/humidity lev cal composition magnetic wave	n	gamma ray, etc)







Hardware	Sensor	\$10~\$1,000 per unit.						
	Data acquisition system	\$9,800 to \$39,000 depending on specifications and requirements.						
	Communication system							
	Data archiving system	<\$1,000 (standard PC)						
	Other							
Software	Included.							
Labor	Installation	Typically a significant expenditure for the sensor application and fiber routing.						
	Use	No calibration or PM required for instrumentation						

4. Limitations	
Life expectancy	10 to 25 years.
Power	5, 12, and 24V DC, or 100/240V AC depending on system.
Environmental conditions	-20°C to 50°C with instrumentation in controlled enclosure.
Data storage/transfer/ processing	Standard PC, Ethernet, LabVIEW, Visual Basic, etc.
Other:	•

Power source	AC/DC.
Accessibility	Direct or remote data acquisition and control.
Technical expertise	Training on system setup; installation is the greatest challenge.

Typically 2-4 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

East 12<sup>th</sup> Street Bridge over I-235, Des Moines, Iowa.

Micron Optics' products are used by many companies, agencies, institutes, and universities throughout the world in variuos applications. Some include; Harbin Institute of Technology, China; System Planning and Analysis, USA; NTT-AT, Japan; GHT, Italy; SMARTEC, Switzerland.

- For over 14 years, Micron Optics has continued to provide tunable optical technologies with best-in-class optical resolution, accuracy, transmission profile, and dynamic range.
- Features of Micron Optics interrogator include; instrument can simultaneously monitor up to 512 sensors; repeatability of 0.2 PM, stability of 2 PM; standard Ethernet port provides easy data access and TCP/IP remote control; built-in, single-board computer with color display and complete front panel controls; rack mountable.





1. General Inform	nation										
Description of Technology		ed wireless s	ensor networks (G-LI	NK, V-LINK,	SG-LINK)	) based on MEI	MS technologie	es.			
Manufacturer and Contact information			Jnit 4, Williston, VT (			www.micros Tel: (800) 44	49-3878 Fax	: (800) 863-4093			
Features	Sensor ty	pe	Wireless strain gages, accelerometers and temperature sensors.								
	Data acq processir archiving	g, and	V-Link ™ Analog I network Wireless previously logged d	Base Station (clata to be trans	lata acquis nitted to th	ition system an ne host PC for o	nd transceiver): data storage/dis	triggers data log splay/analysis.	ging, or requests		
	Commun	ications	be provided upon re	equest. RF com	municatio	n can be trigge	red from up to	200 ft (60 m).	phone interfaces may		
	'Smart' a	ttributes	shunt calibration ca	pabilities.		lurations, wirel	less strain gages	s offset balancing	g, wireles strain gages		
	Other		G-Link: triaxial acc SG-Link: wireless s								
2. Applicability											
Bridge Type											
Slab  Sligid Frame  Swing		$\overline{\boxtimes}$ S	Girder/Deck Juspension Bascule		☐ Truss☐ Cable☐ Other:				t		
Bridge Compone		<b>№</b> 1	N N 1	11 1	N CI	1 : / 1	Mp.	11 : 4 1	<b>⊠</b> α 1.: 1		
Deck	☐ Timber: ☐ Concrete:	☐ Plank☐ Other:☐ Reinfo		ed laminated tressed/post-te	_	ue-laminated	✓ Prestres	ssed laminated			
		Other:		-							
	⊠ Steel:	☐ Grid☐ Other:	⊠ Orth	otropic	⊠ Bu	ckle plate	⊠ Corruga	ated steel flooring	9		
Superstructure	Primary Elema  Multi-bean  Slab  Truss mem  Arch elema  Other:	n/girder syste ber	m: 🛛 Girder floo	r beam/diaphra	agm systen	n 🛚 Tee	beam	⊠ Box girder	☑ Channel beam		
	Secondary Ele Connector Bracing: Diaphragm Cover plate Stiffener Other:	and fastener:	☐ Riveted/b ⊠ Cross	oolted		□ Welded ☑ Lateral		] Pin & hanger ] Sway	☐ Splice		
	Bearing  ☐ Fixed ☐ Expansion: ☐ Other:	⊠ Slidin	g plate   Roller	⊠ Ro	cker 🛭	☑ Pin and link	⊠ Elastoi	meric 🔀 P	ot Restraining		
Substructure	Other:  Abutment:		□ Footing     □ Other:	⊠ Bridg	ge seat	☐ Piles	[	■ Wall (stem/ba	ck/wing)		
	Pier/bent/e	ktended pile:		⊠ Shaft		⊠ Column	/stem [	Submerged pi	le/pile cap/footing		
Miscellaneous	Additional Ele  1. Cable-suppo  ☐ Tower  ☐ Strand shoot  2. Movable brite ☐ Electric brate  Other:	orted bridge  cs  dge	cial types of bridge (C Main/secondary cable Cable bands Motors and power	e	anchorage enclosures	☐ Ancl	er: 	Damping syster  Other:	n		
Monitoring Inter	·est										
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expans Settlem Wire bi Erosior Enviror	eakage /scour	☐ Misalignı ☐ Mechanic			Connect	palling/scaling/o tion failure or d damage ve joint closing	deficiencies			
Measurement Me  Strain  Temperature  Radar waves  Thermal wave		☐ Magnetic☐ Acoustic v			ıl voltage/o	current	Moisture/hun Chemical co Electromagn	omposition	y, gamma ray, etc)		





3. Cost		
Hardware	Sensor	Approximately \$695 per unit.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	\$2,395 per a typical project; includes two V-LINK wireless strain sensing nodes, one Base Station, and software for PC based data acquisition.
Software	Included.	
Labor	Installation	Variable, 2 hours typical.
	Use	

her: Added cost of \$295 per wireless node to harden for outdoor use with NEMA 4X enclosures.

4. Limitations	
Life expectancy	5 to 10 years.
Power	Primary batteries. 3.6 Volt lithium ion AA size internal battery recommended.
Environmental conditions	-40°C to 85°C.
Data storage/transfer/ processing	Standard Window based PC.
Other:	

5. Implementati	on Needs
Power source	Battery.
Accessibility	Romote data acquisition and control.
Technical expertise	None required for installation.
	quirements for Base Station: Windows 95/98/2000/XP or newer version for wireless link data acquisition software; 10 Mbytes of available hard available serial port (RS232) or USB port.

1 to 3 weeks (shipped right away if available in stock).

# 7. On-Going or Completed Bridge Related Projects and References

Monitoring of seven highway bridges, Vermont. Ben Franklin Bridge, Philadelphia, Pennsylvania.

#### References:

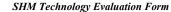
- Galbreath, J.H., Townsend, C.P., Mundell, S.W., Hamel, M.J., Esser, B., Huston, D., Arms, S.W. "Civil Structure Strain Monitoring with Power-Efficient, High-Speed Wireless Sensor Networks," International Workshop for Structural Health Monitoring, Stanford, California, September 2003.
- Arms, S.W. "A Vision for Future Wireless Sensing Systems," Presentation, MicroStrain, Inc.
- Numerous technical papers and references are available on company website.

- Founded in 1987, MicroStrain develops and produces wireless, microminiature displacement, orientation, and force sensors.
- Wireless strain sensing node can operate with up to four distinct strain gauges.
- V-LINK has three analog voltage inputs and an on-board temperature sensor.
- Also available is Microminiature Differential Variable Reluctance Transducer (DVRT) or 'half bridge LVDT': it is among the world's smallest linear displacement sensor; can be used for critical linear displacement measurements; rugged and sensitive; capable of submersion in aqueous environments.





1. General Infor	mation					
Description of Technology	SHM system utilizing	a "continuous acoustic	emission sensor" and	an embeddable lo	ocal Acoustic Emission Proce	essor (AEP).
Manufacturer and Contact informat				dor.ncat.edu Tel: (336) 334	1-7995 Fax: (336) 334-708	36
Features	Sensor type	Piezoelectric sensors		eizoelectric (PZT	) sensor nodes connected in	series or parallel;
	Data acquisition,	Acoustic Emission Pr	n, referred to as the co	ntinuous sensor a	rray (CSA). o a digital sensor bus, locally	nrocess the analog and
	processing, and	digital signals, and co	onnect to a data comm	unications bus sys	stem. The basic components	
	archiving		n is formed by this CS			
	Communications	RF transceiver, mode	m, cell phone, pager,	wireless hub.		
	'Smart' attributes					
	Other	The combination of t	he continuous sensor a	nd the embeddab	le AEP can potentially enabl	e inexpensive monitoring
					plexity, and weight of the red	
2 Applicability						
2. Applicability Bridge Type						
Slab		Girder/Deck		3		
Rigid Frame		Suspension	Cabl		∇ertical I	lift
Swing		Bascule	Othe	r:		
Bridge Compon Deck	☐ Timber: ☐ Plank		d laminated	lue-laminated	□ Prestressed laminated	
	Other		essed/post-tensioned			
	Other  Steel: Grid		•	uckle plate	☐ Corrugated steel floori	ma
	Other		tropic 🖾 E	uckie piate	Corrugated steer floori	iig
Superstructure	☐ FRP:  Primary Element					
Superstructure	☐ Multi-beam/girder syst	em: Girder floor	beam/diaphragm syste	m	eam 🔲 Box girder	Channel beam
	⊠ Slab		1 0 1			_
	☐ Truss member ☐ Arch element					
	Other:					
	Secondary Element					
	☐ Connector and fastener☐ Bracing:	: Riveted/bo	lted	☐ Welded ☐ Lateral	☐ Pin & hanger☐ Sway	☐ Splice
	☐ Diaphragm	L Closs		Laterar	□ Sway	
	Cover plate					
	☐ Stiffener ☐ Other:					
	Bearing					
	Fixed	1.		□ D: 11:1		n.
	Expansion: Slidi	ng plate	Rocker	Pin and link	☐ Elastomeric ☐	Pot Restraining
0.1.4.4	Other:		При	□ p:1		
Substructure	Abutment:	☐ Footing ☐ Other:	☐ Bridge seat	☐ Piles	☐ Wall (stem/l	back/wing)
	☐ Pier/bent/extended pile	Pier cap Other:	Shaft	Column/s	stem Submerged	pile/pile cap/footing
Miscellaneous	Additional Element for spe		ble-supported, Movab	le bridge, etc)		
	Cable-supported bridge	M: / 1 11			1	
		Main/secondary cable Cable bands	☐ Cable anchorage			em
	2. Movable bridge	Cable bands	cubic enclosure	3 Guier	•	
	Electric brakes  Other:	Motors and power	Operating mach	inery and equipm	ent Other:	
M						
Monitoring Inte		on Rotation/to	rsion	☐ Wear/spa	lling/scaling/delamination	
Section loss	Settlement	Misalignm			on failure or deficiencies	
☐ Deformation	Wire breakage		l/electrical malfunctio			
☐ Debonding ☐ Corrosion	☐ Erosion/scour ☐ Environmental	Other:	and pounding	L Excessive	e joint closing/opening	
Measurement M						
☐ Strain	☐ Deflection	n/displacement	Acceleration/vibr		Moisture/humidity level	
☐ Temperature	= =	field/flux	☐ Electrical voltage	/current	Chemical composition	
☐ Radar waves	Acoustic		☐ Magnetic waves	Ш	Electromagnetic waves (X-	ray, gamma ray, etc)







3. Cost	
Hardware	Sensor
	Data acquisition system
	Communication system
	Data archiving system
	Other
Software	
Labor	Installation
	Use
Other:	

4 * * *	
4. Limitations	
Life expectancy	
Power	
Environmental	
conditions	
Data	
storage/transfer/	
processing	
Other:	

5. Implementation	on Needs
Power source	
Accessibility	
Technical expertise Other:	
expertise	
Other:	

Two patent applications have been filed, and the University is pursuing commercial licensing opportunities through its Office of Technology Transfer and Commercialization.

## 7. On-Going or Completed Bridge Related Projects and References

## Reference:

- Sundaresan, M.J., Kemerling, J., Schulz, M., Nkrumah, F., and Grandhi, G. "Evaluation of a scalable structural health monitoring system based on AET," 2nd European Workshop on Structural Health Monitoring, Munich, Germany, July 7-9, 2004.
- "NC A&T and Triad Semiconductor to Collaborate on Structural Health Monitoring," Triad Semiconductor, Inc. (www.triadsemi.com).

- The university's invention employs the use of commercially available smart sensors in a unique sensor configuration and signal processing algorithm that may provide materials monitoring performance needed to detect and remotely address any compromise in structural integrity.
- Monitoring system requires a matrix of detectors located throughout the structure; a complete monitoring system consists of multiple CSA-Sensor Bus Interface Module pairs connected to a sensor bus and related controller.
- Triad Semiconductor, Inc. (336-721-9450; www.triadsemi.com) provides "Mixed-signal" integrated circuit (IC) technology that is ideal for realizing the AEP required to process CSA.





1. General Inform	nation										
Description of		data acqu	isition system (	various s	ensors and e	lectronics	, instruments s	upplier).			
Technology		_					,				
Manufacturer and	0 0						www.omeg	a.com			
Contact information			mford, Connecticut 06907 Tel: (800) 848-4286 or (203) 359-1660 Fax: (203) 359-7700  Linear displacement potentiometer. Thermocouple/temperature sensor. Other sensors available (e.g., strain gage,								
Features Sensor type			load cell, etc.	.).							( 0 / 0 /
	Data acquis										log and/or digital odules. PCMCIA data
	processing, archiving	and									channels vs. time).
	Communica	itions					nk with other v				
	'Smart' attr	ibutes	Real-time, co	ontinuous	monitoring	with optic	onal alarm trigg	gering syste	m.		
						_					
	Other										vare provides a real-
			available.	g dispiay	of data cone	cted on a	serially conne	cted PC scr	een. Other va	rious dai	a acquisition systems
			avanaoic.								
2. Applicability											
Bridge Type											
⊠ Slab			irder/Deck			Truss			⊠ Arc		
Rigid Frame			uspension			Cable			⊠ Ver	tical lift	
Swing		∐ E	ascule			Other					
Bridge Compone Deck		⊠ Plank		Z N1_:1_ J	laminated	M CI	ue-laminated	M p	stressed lamir	4 4	Stressed timber
Беск		Other:	_				ue-raminated	⊠ Pre	stressed famil	iated	✓ Stressed timber
	Concrete:	Reinfo     □ Other:	rced 2	✓ Prestre	essed/post-ter	isioned					
	Steel:	☐ Grid☐ Other:		☑ Orthot	ropic	⊠ Bı	ickle plate	⊠ Coı	rugated steel	flooring	
	⊠ FRP:										
Superstructure	Primary Element		-					_			
	Multi-beam/g	irder syste	m: 🔀 Gird	er floor b	eam/diaphra	gm syster	n 🛚 Tee	beam	⊠ Box	girder	Channel beam
		r									
	Arch element										
	Other:										
	Secondary Eleme		₩ p.:	. 10 1	. 1		N 11 1		<b>⊠</b> n: 0.1		<b>∇</b> 7 α 1′
	<ul><li></li></ul>	a rastener:	⊠ Ki	veted/bol	tea		<ul><li>✓ Welded</li><li>✓ Lateral</li></ul>		⊠ Pin & ha ⊠ Sway	anger	Splice
	☐ Diaphragm			055			Laterar		⊠ Sway		
	Cover plate										
	Stiffener     Stiffen										
L	Other:										
	Bearing										
	Expansion:	⊠ Slidin	g plate 🖂 F	Roller	⊠ Roo	eker [	☑ Pin and link	E E	astomeric	⊠ Po	t Restraining
	Other:	Z Girain	5 p.u.te 🔼 1				<u> </u>				z z reguummg
	Other:		_								
Substructure	Abutment:		☐ Footing☐ Other:	;	⊠ Bridg	e seat	□ Piles		⊠ Wall (	stem/bac	k/wing)
	☑ Pier/bent/exte	nded nile:	☐ Other.	`	Shaft     Shaft		⊠ Columi	n/stem	☐ Subme	erged nile	e/pile cap/footing
	I lon bond cate	aca piic.	Other:	•	LA DIMIT		Ly Column	500111	_ Биопк	50a pin	- p oup rooting
Miscellaneous	Additional Eleme		ial types of bri	dge (Cab	le-supported	, Movable	e bridge, etc)				
	1. Cable-supporte				<b>-</b>		<b>.</b>		<b>—</b> .		
	Tower		Main/secondar	y cable	☐ Cable a☐ Cable e		_	chor rod	□ Dampin	g system	l.
	<ul><li>✓ Strand shoes</li><li>2. Movable bridg</li></ul>		Cable bands		ĭ Cable e	nciosures	Oth	er:			
	Electric brake		Motors and po	wer	⊠ Operati	ng machi	nery and equip	ment	Other:		
	Other:				<u> </u>	<u> </u>	- J				
Monitoring Inter	est										
☐ Crack/fracture		/contractio	on 🔲 Ro	tation/tor	sion		☐ Wear/s	palling/scal	ing/delaminat	ion	
Section loss	Settlemen			salignme					or deficiencie	es	
☐ Deformation	Wire break				electrical ma				ain a/an anin a		
☐ Debonding ☐ Corrosion	☐ Erosion/sc			oseness a her:	and pounding		Excess	ive joint clo	sing/opening		
Measurement Me											
Strain		Deflection	/displacement		Accelera	tion/vibra	tion	Moisture	e/humidity lev	vel	
Temperature		Magnetic	field/flux		Electrical	l voltage/	current	Chemica	al composition	1	
Radar waves		Acoustic v	vaves		■ Magnetic	waves		☐ Electron	nagnetic wave	es (X-ray	, gamma ray, etc)
☐ Thermal wave	s $\square$	Wind spee	d/direction		Other: Co	onductivit	ty.				





3. Cost		
Hardware	Sensor	Thermocouple/temperature sensors: \$20~\$40 per unit.
		Linear displacement potentiometer: \$260~\$415 per unit.
	Data acquisition system	OM-320: \$2,480. OM-420: \$2,980. OMB-DAQ-56: \$1,200.
	Communication system	
	Data archiving system	
	Other	I/O modules: \$140~\$380.
Software	Included.	
Labor	Installation	
	T T	
	Use	

Other: Accessories:OM-320-MM-14.4: \$220 (14.4 Kbaud modem). OM-320-MC-50: \$120 (512K PCMCIA memory card). OM-320-MC-200: \$260 (2 MB PCMCIA memory card). OM-320-MC-400: \$360 (4 MB PCMCIA memory card). OM-320-PD-2: \$280 (PCMCIA drive connects to IBM PC serial port or USB port for reading data from PCMCIA SRAM cards, Includes software drivers). OM-320-TSA-1: \$120 (Terminal strip adapter). OM-320-FTG-1: \$14 (Liquid-tight fittings). OM-320-DCXF-115/12: \$14 (115 Vac power adapter). OM-320-DCXF-230/12: \$25 (115/230 Vac power adapter). OM-320-CAR-4: \$16 (RS-232C cable). OM-320-RJDB-25H: \$28 (RJ-11 to DB25 adapter). OM-320-RJDB-9H: \$28 (RJ-11 to DB9 adapter).

4. Limitations	
Life expectancy	No official life expectancy.
Power	Power consumption: 9V DC, 7mA between readings, 50mA during readings.  External power: 9 to 16V DC, 10 to 12V AC from andy semi-regulated external source.
Environmental conditions	-10 to 60°C, 90% relative humidity, non-condensing.
Data storage/transfer/ processing	Data storage: 30,000 samples internal, up to 330,000 samples with optional PCMCIA removable memory card. Data memory backup: lithium cell, 1 year @ 25°C.
Other:	

5. Implementati	on Needs
Power source	Battery, AC/DC.
Accessibility	Direct access or remote wireless data acquisition.
Technical expertise	Basic electronics and computer skills. Omega provides technical supports. Handbook available.
Other:	

#### 6. Availability

Shipped in 3 to 5 days for stock products, 1 to 4 weeks otherwise.

# 7. On-Going or Completed Bridge Related Projects and References

No information available.

## 8. Notes

• Since 1962, OMEGA has offered more than 100,000 state-of-the-art products for measurement and control of temperature, humidity, pressure, strain, force, flow, level, pH and conductivity; OMEGA also provides a complete line of data acquisition and custom engineered products.





1. General Inform	nation							
Description of Technology	Various se	nsors and ir	nstruments for measure	ement, control and	data acquisition.			
Manufacturer and Contact informati			Broughty Ferry, Dund	ee, DD5 1EW, Sco		niinstruments.co.uk (0)8700 43 40 40 Fax	: +44 (0)8	700 43 40 45
Features Sensor type		Displacement, accelerometer, humidity and temperature sensors, load cells, etc.						
	Data acqui processing archiving		channel, event based order). DataWeb 40	d rather than time b 00 logger (Etherner	ased, up to 40,000 network without	w real-time data). EV 4 events can be logged ar the need for PC interfactor displays, network up to	nd downloa e, real-time	ded in chronological and historical data
	Communic	ations	Direct wire connects	ion or other commu	inication options (	e.g., radio, modem, telep	hone line,	Internet, etc.).
	'Smart' attributes		Real-time, continuous monitoring with alarming capacity depending on products used and the system configuration.  Also available is a radio data logging system (capable of up to 250 channels with 2-3 kilometers): the					
	Other					up to 250 channels with s to a central base station		
2 Applicability								
2. Applicability Bridge Type								
<ul><li>Slab</li><li>⊠ Rigid Frame</li><li>⊠ Swing</li></ul>		$\boxtimes$ S	Girder/Deck Suspension Bascule	$\boxtimes$	Гruss Cable-stayed Other:	⊠ A ⊠ V	Arch /ertical lift	
Bridge Compone								
Deck	☐ Timber:	☐ Plank☐ Other:	_		☑ Glue-laminated	Prestressed lar	ninated	Stressed timber
	Concrete:	Reinfo		tressed/post-tension	ned			
	⊠ Steel:	☐ Grid☐ Other:	⊠ Orth	otropic	☑ Buckle plate	☐ Corrugated ste	el flooring	
	FRP:							
Superstructure	Primary Elemen  Multi-beam/  Slab  Truss membe  Arch elemen  Other:	girder syste er	em: 🛛 Girder floor	r beam/diaphragm s	system 🛚 Te	e beam 🔲 Bo	ox girder	☐ Channel beam
	Secondary Elem Connector at Bracing: Diaphragm Cover plate Stiffener Other:		⊠ Riveted/b ⊠ Cross	olted	⊠ Welded ⊠ Lateral	⊠ Pin & ⊠ Sway	hanger	⊠ Splice
	Other:	⊠ Slidin	g plate 🛛 Roller	⊠ Rocker	☑ Pin and lin	k 🛚 🖾 Elastomeric	⊠ Po	ot 🛛 Restraining
Substructure	Other:  Abutment:		Footing	☐ Bridge sea	at Piles	⊠ Wal	l (stem/bac	ck/wing)
	☐ Pier/bent/ext	ended pile:		Shaft     Shaft	⊠ Colun	nn/stem Sub	merged pil	e/pile cap/footing
Miscellaneous	Additional Elem 1. Cable-suppor  ☐ Tower ☐ Strand shoes 2. Movable brid ☐ Electric brak Other:	ted bridge	Other:  cial types of bridge (Communication)  Main/secondary cable  Cable bands  Motors and power	E ⊠ Cable ancho	orage 🛛 Ar	her:	ing system	1
Monitoring Inter			_		_			
Crack/fracture Section loss Deformation Debonding Corrosion	Expansio Settlemen Wire brea Erosion/s Environn	nt nkage cour	☐ Misalignr ☐ Mechanic		Conne	spalling/scaling/delamin ection failure or deficien it damage sive joint closing/openin	cies	
Measurement M		Dofloati	n/dianlacoment	M A acalamati	vibration	Maistura/humidit	laval	
⊠ Strain     □ Temperature     □ Radar waves     □ Thermal wave		Magnetic Acoustic	n/displacement field/flux waves ed/direction		tage/current	Moisture/humidity     Chemical composit     Electromagnetic wa	ion	y, gamma ray, etc)





Hardware	Sensor	\$255~\$2,175 per unit (£1.00=\$1.82) depending on type of sensor.
	Data acquisition system	Remote data logging system: \$1,629.
		EV4000 digital event logger: \$536-\$865.
		DataWeb 4000 logger: \$2,175.
		Radio data logging system: \$1420 (base unit) plus \$319-\$592 per unit (remote transmitter).
	Communication system	Some may be included in the data acquisition system.
	Data archiving system	
	Other	
Software	OmniView: \$355.	
Labor	Installation	
	Use	

4. Limitations	
Life expectancy	No official life expectancy.
Power	Remote data logging system: 5 to 32V DC, 24 A/H alkaline 6V or 12V gel cell (60 days continuous standby or 2 years at 1 hour standby). DataWeb 4000 logger: 12V DC @ 6W max.  Radio data logging system: 12V DC @ 500mA (external), 6 x AA ni Mh bettery (internal) with 8 hours backup.
Environmental conditions	Remote data logging system: -40°C to 60°C operating temperature, 0 to 90% relative humidity.  DataWeb 4000 logger: -5°C to 45°C (23 to 113°F) operating temperature, 0 to 90% relative humidity.  Radio data logging system: -10 to 55°C operating temperature, 0 to 90% relative humidity (non-condensing).
Data storage/transfer/ processing	
Other:	

Power source	Battery, AC/DC, solar panel.
Accessibility	Direct access needed for sensor installation. Remote data acquisition optional.
Technical expertise	Basic electronic and computer skills. Minimal training.

1 to 6 weeks depending on type of products.

# 7. On-Going or Completed Bridge Related Projects and References

Many bridges in many countries; detailed information not available.

#### 8. Notes

• Omni Instrument offers products and services from a single component to a complete system for most measurement, control, and data acquisition requirements.





1. General Infor	mation						
Description of Technology	Fiber Optics Di	istributed Sensing Te	echniques.				
Manufacturer and			1		www.omnisen		(772) 4(2,0504
Contact informati Features	Sensor type	ausanne, Switzerland	.1		Tel: (847) 828	-6808 (Chicago office) Fa	x: (//3) 403-9384
	Data acquisition processing, and archiving	l interaction	measurement principl	e (Stimulate	ed Brillouin Scatt	aser-based monitoring systering); distributed measur ints) in just one shot by m	ement of strain and
	Communication	ns The databas	se is accessible from r	emote comp	outers through a l	LAN network. Other optio	ns are possible.
	'Smart' attribut		self compensation of a				
	Other		pable of strain sensitinge up to 25 Km.	vity of 20µ	(0.002%); tempe	erature sensitivity of 1°C; 1	nigh spatial resolution;
2. Applicability							
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing				☐ Truss ☐ Cable- ☐ Other:		⊠ Arch ⊠ Vertica	l lift
Bridge Compon				<b></b>		<b>17</b>	. 57.
Deck		Other:	Nailed laminated  Nailed laminated	_	ue-laminated	Prestressed laminated	d Stressed timber
		Other:	Prestressed/post-t		-1-11-4-	M.C.	
		Other:	☑ Orthotropic	<u>⊠</u> Bu	ckle plate	Corrugated steel floo	oring
Superstructure	FRP: Primary Element						
			der floor beam/diaph	agm systen	n 🛚 Tee be	eam ⊠ Box gird	ler ⊠ Channel beam
	□ Connector and fa     □ Bracing:     □ Diaphragm     □ Cover plate     □ Stiffener     □ Other:	stener: $ ot\!$	iveted/bolted Pross		⊠ Welded ⊠ Lateral	⊠ Pin & hange ⊠ Sway	er ⊠ Splice
	Other:	Sliding plate	Roller 🛚 🖾 R	ocker 🛭	Pin and link	☑ Elastomeric	☐ Pot ☐ Restraining
Substructure	Other:  Abutment:	⊠ Footin		ge seat	⊠ Piles	⊠ Wall (sten	n/back/wing)
	☑ Pier/bent/extende		ap 🛚 Sha	ît	⊠ Column/s	tem Submerge	d pile/pile cap/footing
Miscellaneous	Additional Element f  1. Cable-supported b  ☐ Tower  ☐ Strand shoes  2. Movable bridge  ☐ Electric brakes  Other:		ridge (Cable-supporte ary cable \( \square \) Cable \( \square \) Cable	anchorage enclosures		_	stem
Monitoring Inte	rest						
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Settlement Wire breakag Erosion/scour Environmenta	re	otation/torsion disalignment dechanical/electrical rooseness and pounding ther:		☐ Connection☐ Impact da	ling/scaling/delamination on failure or deficiencies mage joint closing/opening	
Measurement M  ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	☐ Dei ☐ Ma ☐ Acc	flection/displacemen agnetic field/flux oustic waves nd speed/direction	☐ Electric	ration/vibrat ral voltage/c ic waves	eurrent $\square$	Moisture/humidity level Chemical composition Electromagnetic waves (X	(-ray, gamma ray, etc)





3. Cost		
Hardware	Sensor	
	Data acquisition system	\$100,000~\$140,000 per unit.
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		·

4. Limitations	
Life expectancy	No official life expectancy.
Power	115/235V AC. Power requirements of <400W.
Environmental conditions	-270°C to 500°C.
Data storage/transfer/ processing	Internal hard disc (5GB or more). 32MB flash memory stick (USB).

5. Implementation	on Needs
Power source	AC.
Accessibility	Direct access needed but the instrument can be configured for long term automatic unattended measurements. The measurements are recorded automatically and stored in a database and can easily be retrieved for further analysis.
Technical	Moderate training on how to use the system.
expertise Other:	

3 weeks to 3 months (upon agreement).

# 7. On-Going or Completed Bridge Related Projects and References

Some application notes and project information are available on websites of Omnisens and SMARTEC.

- Omnisens was founded in 1999 as a spin-off company of the Nanophotonics and Metrology Laboratory (NAM) of the Swiss Federal Institute of Technology in Lausanne (EPFL).
- DiTest can also be purchased from SMARTEC (www.smartec.ch).
  DiTeSt system is compatible with standard database and can be integrated with measurements from other sensors (e.g., SOFO, ADAM from SMARTEC).





1. General Inform	mation								
Description of Technology		ger / Control	lers technology.						
Manufacturer and Contact informati		nputer Corp	oration Bourne, Massach	usettes 02532		www.onseto	comp.com 64-4377 or (508)	759-9500 Fa	ax: (508) 759-9100
Features	Sensor typ				direction ser		ure sensors, and		
	Data acqu processing archiving		EEPROM men	nory, suitable fo	or low-power	, portable applic		ld, battery-opera	cluding 2MB flash ated data loggers: interface).
	Communi	cations				em or telephone			
	'Smart' at	tributes							
	Other						r for site-specific U12 data logger;		U12 4 external readout, and plotting).
	•		-						
2. Applicability									
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing		$\boxtimes S$	Girder/Deck Juspension Bascule		⊠ Trus ⊠ Cab □ Othe	le-stayed			t
Bridge Compone									
Deck	☐ Timber:	☐ Plank☐ Other:		Nailed laminate		Glue-laminated	⊠ Prestress	ed laminated	Stressed timber
	Concrete:	☐ Reinfo		Prestressed/pos					
_	Steel:	☐ Other:		Orthotropic	⊠ E	Buckle plate	☐ Corrugate	ed steel flooring	3
Superstructure	Primary Element  Multi-beam. Slab Truss memb Arch element Other:	girder syste er nt	m: 🛚 Girder	floor beam/dia	phragm systo	em 🛚 Tee	beam	⊠ Box girder	☑ Channel beam
	Secondary Elen  Connector a Bracing: Diaphragm Cover plate Stiffener Other:		⊠ Rive ⊠ Cross	ted/bolted s		⊠ Welded ⊠ Lateral		Pin & hanger Sway	⊠ Splice
	Bearing  ☐ Fixed ☐ Expansion: ☐ Other:  Other:	⊠ Slidin	g plate 🔲 Ro	ller 🔀	Rocker	☑ Pin and link	⊠ Elastom	neric 🛛 Po	ot Restraining
Substructure	Abutment:		☐ Footing☐ Other:	⊠ B	Bridge seat	⊠ Piles	×	Wall (stem/ba	ck/wing)
	☑ Pier/bent/ex	tended pile:		⊠ S	haft	⊠ Column	/stem	Submerged pil	le/pile cap/footing
Miscellaneous	Additional Elen  1. Cable-suppor  Tower  Strand shoe  2. Movable brid  Electric bral  Other:	ted bridge  S  Ige	Main/secondary of Cable bands  Motors and power	cable 🛭 Ca	ble anchorag ble enclosure	e 🛛 Anc	er:	Damping systen Other:	n
Monitoring Inter	est								
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		nt akage scour	☐ Misa ☐ Mecl	tion/torsion lignment nanical/electrica eness and poun r:		Connec	oalling/scaling/detion failure or de damage ve joint closing/o	ficiencies	
Measurement M	<u>etric</u>	-					_		
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	□ □ s	Magnetic Acoustic		⊠ Elec	eleration/vibi trical voltage netic waves er:	c/current	Moisture/hum     Chemical com     Electromagne	nposition	y, gamma ray, etc)





3. Cost		
Hardware	Sensor	6ft Beaded Thermocouple with connector: \$13-15 each. 12-in. Stainless-steel probe Thermocouple: \$30-35 each. Wind speed/direction sensor: \$395-465. Wind speed sensor: \$169-199. Soil moiture smart sensor (3m cable): \$128-150.
	Data acquisition system	TFX-11: \$295 each. TFX-11-v2: \$275 each. HOBO U12 Thermocouple logger: \$101-119. U12 temperature logger: \$212-249. U12 4-channel logger: \$169-199. HOBO Micro Station data logger:\$169-199.
	Communication system	Radio modem: \$506-595. Remote modem with remote manager software: \$442-520. Radio base station with remote site manager software: \$293-345. Yagi antenna kit: \$234-275.
	Data archiving system	
	Other	5"x3" Prototype I/O interface board: \$65 each. PC serial interface cable: \$9-20. ABS case for TFX-11: \$35.
Software	GreenLine softwares: \$50 HOBOware Software for I	(for Windows) - 59 (for BoxCar 4.x owners). Mac: \$50-59.
Labor	Installation	
	Use	

Other: TFX development kit (PR-11v2, Cable-PC-3.5, Cable-TFX-11, Man-TFX-11, case, batteries & TFbasic): \$195. Manual for TF-11/11v2 (hardcopy): \$50. Additional connectors: \$35. 100 ft Thermocouple wire: \$47-55. Micro Station adaptor cable: \$38-45. Micro station adaptor cable: communication cable: \$17-20 (for 2m) to \$34-40 (for 17m).

4. Limitations	
Life expectancy	20 years plus.
Power	TFX-11/11-2v: 5.5-18V DC.
	U12 external channel data logger: input range of 0 to 2.5V DC and output power of 2.5V at 4mA.
	Radio modem: 6 alkaline D cells (included); input jack for user supplied 9v DC power source (400 mA).
Environmental	Operating temperature range: 0 to 70°C (for TFX-11), -40 to 85°C (for TFX-11-2v), -20 to 70°C (U12 external channel data logger)20 to
conditions	50°C (Radio modem).
	Relative humidity: up to 95 %, non condensing.
Data	TFX-11/11-2v: Maximum sampling rate of 3200 Hz 12 bit/6400 Hz 8 bit; TFBASIC ASSEMBLY program language.
storage/transfer/	
processing	
Other: TFX-11/11	-2vDigital lines of 16 I/O, plus 8 input only.

U12 external channel data logger: 43,000 measurements memory capacity.

Power source	Battery, DC.	
Accessibility	Direct access or remote data acquisition and control.	
Technical expertise	Minimal training. Technical support available on website or through phone.	

1 to 5 weeks.

## 7. On-Going or Completed Bridge Related Projects and References

Bridge 1-704 overr Christiana Creek (carrying southbound I-95), Newark, Delaware.

· Howell, D.A., and Shenton, H.W., III. "An In-Service Bridge Monitoring System," Proceedings of the 1st International Conference on Structural Health Monitoring and Intelligent Infrastructure, Tokyo, Japan, November 13-15, 2003.

- Since 1981, Onset has been making low power, miniature data logger-controller engines which are used by OEMs and end-users for embedded applications.
   Onset products are used by more than 25,000 customers in a broad range of environmental research other applications.





Description of Technology   Manufacturer and Control (Control (C	1. General Inform	nation								
Sensor type		OSMOS s	stem (a lon	g-term monitoring of	global structur	al changes	through an int	egration of compo	nents into or o	onto the structure)
EX-Large (similar to extensoneter but for longer measurement). X-Trigger (for monitoring join monitoring and salve processing, and archiving a state of the monitoring muster unit (performs data measurement). The patented 'dashboard' displays all the required information concerning the state of the monitoring and alarmy monitor. The entire system can be expended online. Optical cable, phone, fax, e-mail, fake, http. SMTP, FTP, TCPIP, PPP, SMS, SMMP.    "Smart" attributes		on 218 East N	orth Bend V	Way, North Bend, WA			Tel: (425) 88	88-5425 Fax: (42	5) 888-2725	
Processing, and archiving state of the monitored structure on the compared monitor. The entities system can be configured online.	Features			EX-Large (similar to	extensometer	but for lor	nger measurem	ent). X-Trigger (fo	r monitoring	joint movements).
Communications		processing		unit (performs data r	neasurement).	The patent	ted 'dashboard'	displays all the red	quired inform	ation concerning the
Specified means when exceeding predetermined thresholds.			ations	Optical cable, phone	, fax, e-mail, to	elnet, http,	SMTP, FTP,	TCP/IP, PPP, SMS	, SNMP.	ed oninie.
Other		'Smart' att	ributes					rms can be generat	ed via e-mail,	fax, or any other user
Side		Other		Database server esta	blishes a mode	m connect	ion with meas			
Side	2 Applicability									
Salab   Sal										
Deck	<ul><li>✓ Slab</li><li>✓ Rigid Frame</li></ul>		$\overline{\boxtimes}$ s	uspension		☐ Cable-	-			
Other:   Cornecte:   Reinforced   Orthor:   Steel:   Grid   Orthortorpic   Orthortorpi										
Cate   Other:   Steel:   Gird   Orthotropic   Buckle plate   Corrugated steel flooring	Deck		Other:	_			ie-laminated	Prestressed	laminated	Stressed timber
Superstructure    Superstructure	_	_	Other:				11 1 .	Mc	. 10	
Superstructure    Primary Element   Multi-beam/girder system:   Girder floor beam/diaphragm system   Tee beam   Box girder   Channel beam   C	-			⊠ Ortho	otropic	⊠ Buc	ckle plate	⊠ Corrugated	steel flooring	
Multi-beam/girder system:   Girder floor beam/diaphragm system   Tee beam   Box girder   Channel beam   Slab   Slab   Slab   Truss member   Arch element   Other:   Secondary: Element   Connector and fastener:   Riveted/bolted   Medanity   Subjected   Medanity   Medani	Superstructure		t							
Truss member   Arch element   Other:   Secondary Element   Ochoe:   Secondary Element   Ochoe:   Secondary Element   Ochoe:   Secondary Element   Ochoe:	- op	Multi-beam/		m: 🛮 Girder floor	beam/diaphra	gm system	⊠ Tee l	oeam 🛛	Box girder	Channel beam
Secondary Element		<ul><li>☑ Truss memb</li><li>☑ Arch elemer</li></ul>								
Cover plate   Stiffener   Other:   Bearing   Fixed   Expansion:   Sliding plate   Roller   Rocker   Pin and link   Elastomeric   Pot   Restraining   Other:   Other:   Other:   Wall (stem/back/wing)   Other:   Substructure   Pier cap   Other:   Substructure   Pier cap   Shaft   Column/stem   Submerged pile/pile cap/footing   Other:   Other:   Submerged pile/pile cap/footing   Other:   Strand shoes   Cable bands   Cable anchorage   Anchor rod   Damping system   Strand shoes   Cable bands   Cable enclosures   Other:   O	-	Secondary Elem Connector a			olted					⊠ Splice
Bearing   Fixed   Expansion:   Sliding plate   Roller   Rocker   Pin and link   Elastomeric   Pot   Restraining   Other:   Othe		<ul><li></li></ul>								
Expansion: Sliding plate   Roller   Rocker   Pin and link   Elastomeric   Pot   Restraining		Bearing								
Substructure  Abutment:  Spoting Other:  Spier/bent/extended pile:  Pier cap Other:  Other:  Additional Element for special types of bridge (Cable-supported, Movable bridge, etc)  Cable-supported bridge  Tower  Main/secondary cable Strand shoes Cable bands Cable enclosures  Cable e	_	Expansion: Other:	⊠ Slidin	g plate 🛛 Roller	⊠ Roo	ker 🗵	Pin and link		c 🛛 Po	t Restraining
Miscellaneous	Substructure				⊠ Bridg	e seat	⊠ Piles	⊠v	Vall (stem/bac	ck/wing)
1. Cable-supported bridge	Ī	Pier/bent/ex	ended pile:	Pier cap	Shaft		⊠ Column	stem S	ubmerged pil	e/pile cap/footing
Tower	Miscellaneous			ial types of bridge (Ca	ıble-supported	, Movable	bridge, etc)			
2. Movable bridge		☑ Tower							mping system	1
Monitoring Interest		2. Movable brid	ge				_		ner:	
☑ Crack/fracture       ☑ Expansion/contraction       ☑ Rotation/torsion       ☑ Wear/spalling/scaling/delamination         ☑ Section loss       ☑ Settlement       ☑ Misalignment       ☑ Connection failure or deficiencies         ☑ Deformation       ☑ Wire breakage       ☑ Mechanical/electrical malfunction       ☑ Impact damage         ☑ Debonding       ☑ Erosion/scour       ☑ Looseness and pounding       ☑ Excessive joint closing/opening		Other:								
	<ul><li>☑ Crack/fracture</li><li>☑ Section loss</li><li>☑ Deformation</li></ul>	<ul><li></li></ul>	nt akage	Misalignm     Mechanica     Mechani	nent al/electrical ma		<ul><li></li></ul>	ion failure or defic lamage	iencies	
Corrosion Environmental Other:	Corrosion	Environr     Environr		Other:						
Measurement Metric			Defloation	/displacement	M A agalama	tion/wibroti	ion K	7 Moistura/humidi	ty level	
☐ Temperature ☐ Magnetic field/flux ☐ Electrical voltage/current ☐ Chemical composition	Temperature		Magnetic	field/flux	☐ Electrica	l voltage/ci	urrent	Chemical compo	sition	
□ Radar waves       □ Acoustic waves       □ Magnetic waves       □ Electromagnetic waves (X-ray, gamma ray, etc)         □ Thermal waves       □ Wind speed/direction       □ Other:	=	s 🔽			= -	waves		Electromagnetic	waves (X-ray	, gamma ray, etc)





3. Cost		
Hardware	Sensor	
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations	
Life expectancy	20 years plus.
Power	Master: 12V DC or 100 to 260V AC, 30w power consumption. Slave: 24V DV, 1.6A.
Environmental conditions	Sensors: -20°C to 60°C. OSMOS Monitoring station: -20°C to 50°C without air conditioning.
Data storage/transfer/ processing	Depends on specification.
Other:	

Power source	AC/DC, solar panel.
Accessibility	Direct access needed for sensor installation. Remote data acquisition and control.
Technical	Minimal training, Basic electronic skills.
expertise	

4 to 6 weeks for standard products. (upon agreement for custom design products).

# 7. On-Going or Completed Bridge Related Projects and References

Reuss Bridge, Switzerland.

Skovdiget Bridge, Denmark.

Viaduct of Millau Cable-stayed Bridge, Rondeau Pedestrian Bridge, France.

Takanosu Bridge, Honmoku Bridge, Yurakucho Bridge, Japan.

Kohlbrand Bridge, Herrenbrucke Bridge, Wittenberg Bridge, Mulden Bridge, Hohenzollern Bridge, Germany.

Manhattan Bridge, 3<sup>rd</sup> Avenue Bridge, New York.

Leominster Bridge, Massachussetts.

Numerous projects in many countries.

#### References:

- Braunstein, J., Ruchala, J., and Hodac, B. "Smart Structures: Fiber-Optic Deformation and Displacement Monitoring," 1st International Conference on Bridge Maintenance, Safety and Management, IABMAS 2002, Barcelona, Spain, July 14-17, 2002.
- · Several case studies and references are available on company website.

- SubTerra, Inc. (www.subterra.us) is an US affiliate for the OSMOS monitoring system.
- Connecting the sensors via standard optical cables permits measurement signals to be transmitted over long distances without the need for conversion or intermediate amplification.
- A specially developed signal processing OSMOS monitoring station is used for measuring, evaluating and displaying signals from sensors. The slave registers measurement values from the sensors, while the master processes and displays signals and performs communications with peripheral devices.
- Up to four OSMOS fiber-optic sensors, four temperature sensors and four analog signal transducers can be connected to a slave.
- Up to five slaves can be connected to a master via a bus (RS 485).
- Up to four masters can be networked together, allowing a measurement and evaluation of up to 20 slaves with a total of 80 fiber-optic sensors, 80 temperature sensors, and 80 additional sensors for metrics such as pressure, humidity, wind and inclination.





1. General Infor									
Description of Technology	OSMOS Weigh	-In-Motion System (WIM	S) for Bridges.						
Manufacturer and Contact informati		Bend Way, North Bend, V	VA 98045	Tel: (425) 888-	roup.com (www.subterra.us) 5425 Fax: (425) 888-2725				
Features	Data acquisition processing, and	Optical extensom constructed of Ine measurement).  1, Computerized Mo	Optical extensometer and fiber optic strains (up to 95% measurement accuracy at highway speeds); sensors are constructed of Inert materials (brace, steel, and silicone). Syncronized CCTV (match vehicle to real-time weight measurement).  Computerized Monitoring and collection stations (OSMOS monitoring station can be set up as a real-time capture and conversion for WIMS). The patented 'dashboard' displays all the required information concerning the state of						
	archiving Communication	the monitored stru	the monitored structure on the computer monitor. The entire system can be configured online.  An Internet-enabled PC to monitor real-time load data; easy-to-read, color-coded load information is displayed						
	'Smart' attribute	es Automatic alerts;	graphically with the OSMOS Dashboard application.  Automatic alerts; proactive notification that overload has occurred (e.g., green is within tolerance, yellow is approaching overload, red exceeds previously determined thresholds).						
	Other	Rugged sensors (1	nade of inert materials) car	n be permanetly at	tached to the exterior of the bri	dge without damage;			
		sensors are unarre	ected by EMI and are safe i	n nammable envii	ionnents.				
2. Applicability									
Bridge Type  ⊠ Slab  ⊠ Rigid Frame ⊠ Swing		<ul><li>☒ Girder/Deck</li><li>☒ Suspension</li><li>☒ Bascule</li></ul>	⊠ Truss ⊠ Cable □ Other	-stayed	⊠ Arch ⊠ Vertical lift				
Bridge Compone		Plank 🛛 Na	niled laminated	ue-laminated	□ Prestressed laminated □	Stressed timber			
Beek		Other:	estressed/post-tensioned		Z Trestressed familiated	Sucsect timber			
	⊠ Steel: ⊠ 0	<del></del>	☐ Orthotropic ☐ Buck		☐ Corrugated steel flooring				
	☐ ☐ C	Other:							
Superstructure	Primary Element	stener: Riveted		□ Welded	☐ Pin & hanger	☐ Channel beam			
	☐ Bracing: ☐ Diaphragm ☐ Cover plate ☐ Stiffener ☐ Other:  Bearing	Cross		☐ Lateral	□ Sway				
	☐ Fixed	Sliding plate	r Rocker [	Pin and link	☐ Elastomeric ☐ Pot	■ Restraining			
Substructure	Abutment:	☐ Footing ☐ Other:	☐ Bridge seat	Piles	☐ Wall (stem/back	(/wing)			
	☐ Pier/bent/extended		Shaft	Column/ste	em Submerged pile/	pile cap/footing			
Miscellaneous	Additional Element fc  1. Cable-supported by Tower Strand shoes  2. Movable bridge Electric brakes  Other:		Cable-supported, Movable  Cable anchorage Cable enclosures  Operating machin	Anchor Other:					
Monitoring Inte	Expansion/cor Settlement Wire breakage Erosion/scour Environmenta	☐ Misalig ☐ Mechar ☐ Loosen		☐ Connection☐ Impact dan☐ Excessive	ing/scaling/delamination n failure or deficiencies nage joint closing/opening				
Measurement M  ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	⊠ Def □ Mag □ Aco	election/displacement gnetic field/flux bustic waves and speed/direction	☐ Acceleration/vibra ☐ Electrical voltage/e ☐ Magnetic waves ☐ Other: Load.	current 🔲 (	Moisture/humidity level Chemical composition Electromagnetic waves (X-ray,	gamma ray, etc)			





3. Cost		
Hardware	Sensor	
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations	
Life expectancy	20 years plus.
Power	Master: 12V DC or 100 to 260V AC, 30w power consumption. Slave: 24V DV, 1.6A.
Environmental conditions	Sensors: -20°C to 60°C. OSMOS Monitoring station: -20°C to 50°C without air conditioning.
Data storage/transfer/ processing	Depends on specification.
Other:	

5. Implementati	on Needs
Power source	AC/DC, solar panel.
Accessibility	Remote monitoring and control.
Technical	Minimal training. Easy view data.
expertise	
Other: PC with a	Pentium 166 MHz or higher processor, 64 MB RAM; Microsoft Windows 95 or newer operating system; Internet Explorer 5.0 or later; Internet
access.	

4 to 6 weeks for standard products. (upon agreement for custom design products).

## 7. On-Going or Completed Bridge Related Projects and References

Reuss Bridge, Switzerland.

Skovdiget Bridge, Denmark.

Viaduct of Millau Cable-stayed Bridge, Rondeau Pedestrian Bridge, France.

Takanosu Bridge, Honmoku Bridge, Yurakucho Bridge, Japan.

Kohlbrand Bridge, Herrenbrucke Bridge, Wittenberg Bridge, Mulden Bridge, Hohenzollern Bridge, Germany.

Manhattan Bridge, 3<sup>rd</sup> Avenue Bridge, New York.

Leominster Bridge, Massachussetts. Numerous projects in many countries.

#### References

- Braunstein, J., Ruchala, J., and Hodac, B. "Smart Structures: Fiber-Optic Deformation and Displacement Monitoring," 1<sup>st</sup> International Conference on Bridge Maintenance, Safety and Management, IABMAS 2002, Barcelona, Spain, July 14-17, 2002.
- Several case studies and references are available on company website.

- SubTerra, Inc. (www.subterra.us) is an US affiliate for the OSMOS monitoring system.
- OSMOS WIMS can record a moving load as it passes over a bridge automatically without the need to stop or slow down. No modification is necessary to the bridge structures, and the sensors can be installed without interrupting traffic.
- A CCTV camera connected to the monitoring station captures the images of each overweight vehicle. An on-site monitoring station synchronizes the sensors and video information and uploads it to an offsite server for real-time data processing.
- The system can perform alert processes such as sending an email, dial a pager, or actuate other alarm mechanisms and systems automatically.





1. General Infor	matic	n								
Description of Technology		Acoustic En	nission (AE	() monitoring system	,					
Manufacturer and Contact informati		195 Clarksv	ille Road, I	poration (PACNDT) Princeton Jct, NJ 085	50		www.pacndt Tel: (609) 71	16-4000 Fax: (60	09) 716-0706	
Features		Sensor type		Sensor selection bas	sed on needs (S	train sens	or, displacemen	it trasducers, accel	erometers, AE	E sensor, EM sensors).
	ŀ	Data acquisi processing, archiving		Local area monitor (LAM) for remote controlled condition monitoring. Several data processing softwares. A-scan (shows magnitude of defect). C-scan (shows location of defect). PAC 60 channel data acquisiton system. Remote PC computer. Fiber optic link for data transfer.						
		Communica	tions	Direct wire connect				ell/telephone line, l	RF, modem, II	nternet, etc.).
		'Smart' attri	butes	pager/web/cell). Ab	me, continuous processing and autonomous alarm system for emergency situdation. (auto dial to web/cell). Ability to monitor entire structure or selected area.					
		Other		AE sensor hears cra data acquisition and					oming from. A	Alarm setting in the
2. Applicability										
Bridge Type										
			⊠ St	rder/Deck spension scule		☐ Truss☐ Cable☐ Other:			☑ Arch ☑ Vertical lift	
Bridge Compone		2. 1			11 1					
Deck		Timber:	☐ Plank ☐ Other:	_	ed laminated		ue-laminated	Prestressed	laminated	Stressed timber
			Reinford		tressed/post-ter		11. 1.	Ma	1.0	
			⊠ Grid ☐ Other:	⊠ Orth	iotropic	⊠ Bu	ickle plate		steel flooring	
Superstructure	⊠ I Prin	ARP: nary Element								
Superstructure	$\boxtimes$ 1	Multi-beam/gi		n: 🛮 Girder floo	r beam/diaphra	gm systen	n 🛚 Tee b	beam 🛛	Box girder	Channel beam
		Slab Truss member Arch element								
		Other: ondary Eleme								
	⊠ I	Connector and Bracing:	d fastener:	<ul><li>☑ Riveted/b</li><li>☑ Cross</li></ul>	oolted		⊠ Welded ⊠ Lateral	⊠ Pir ⊠ Sw	n & hanger vay	⊠ Splice
	$\boxtimes$	Diaphragm Cover plate								
		Stiffener Other:								
		ixed	<b>5</b>		<b>-</b>		<b>7</b>			
		Expansion: Other:		plate Roller	⊠ Ro	cker [2	Pin and link	⊠ Elastomer	ic 🛚 Po	t Restraining
Substructure	Othe	Abutment:			⊠ Bridg	e seat	⊠ Piles	⊠ V	Wall (stem/bac	ck/wing)
	⊠ I	Pier/bent/exte	nded pile:	☐ Pier cap☐ Other:	Shaft		Column/	/stem 🛛 S	Submerged pil	e/pile cap/footing
Miscellaneous				al types of bridge (C	'able-supportea	, Movable	bridge, etc)			
		able-supporte Fower		Main/secondary cable	e 🛛 Cable a	nchorage		nor rod 🛛 Da	amping system	1
	$\boxtimes$ S	Strand shoes lovable bridge	$\boxtimes$	Cable bands	☐ Cable e				1 8-7	
-		Electric brake		Motors and power	Operati	ng machii	nery and equipm	ment Ot	her:	
Monitoring Inte										
☐ Crack/fracture		Expansion Settlement		n				alling/scaling/dela ion failure or defic		
☐ Deformation		✓ Wire break			nent al/electrical ma	lfunction			lencies	
☐ Debonding ☐ Corrosion	] ]	Erosion/sc Environme			s and pounding			ve joint closing/ope	ening	
Measurement M	etric									
☐ Strain ☐ Temperature			Deflection/ Magnetic f	displacement	☐ Accelera	tion/vibra l voltage/o		Moisture/humid Chemical compo		
Radar waves		$\overline{\boxtimes}$	Acoustic w	aves	Magnetic			Electromagnetic		, gamma ray, etc)
☐ Thermal wave	es		Wind speed	d/direction	Other:					





3. Cost		
Hardware	Sensor	AE sensors are approximately \$400 per unit.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	

Other: Big variable depending on the size of project; a complete monitoring system (56 channels) for the Ben Franklin Bridge was \$200,000.

4. Limitations	
Life expectancy	Depends on type of project (one time testing or long-term monitoring).  For long-term monitoring, system can be designed to ruggedized.
Power	Depends on monitoring system.
Environmental conditions	The system can be set up to incorporate any available power sources.
Data storage/transfer/ processing	Depending on monitoring purpose.
Other:	

5. Implementati	on Needs
Power source	Battery, AC/DC, solar panel.
Accessibility	Direct access or remote monitoring and control.
Technical expertise	Minimal to moderate trainings depending on monitoring purpose and size of project.
Other:	

#### 6. Availability

Standard sensors readily available. Custom design available for various monitoring purposes (upon request). Simple hand-held testing and AE field testing system also available.

## 7. On-Going or Completed Bridge Related Projects and References

Woodrow Wilson Bridge, Washington DC.

Brooklyn Bridge, Manhattan Bridges, Queensborough Bridge, Williamsburg Bridge, New York City.

Dunbar Bridge, West Virginia.

Bryte Bend Bridge, Sacramento, California.

I-10 Mississippi Riber Bridge, Louisiana.

I-205 Willemette River Bridge, West Lynn Bridge, Oregon.

Texas Intercoastal Canal Bridge, Martin Luther King Memorial Bridge, Texas Intercoastal Canal Bridge, Martin Luther King Memorial Bridge, Texas. Numerous other projects in many countries.

#### References

- Clemena, G.G., Lozev, M.G., Duke, J.C., Sison, M.F. "Acoustic Emission Monitoring of Steel Bridge Members," Final Report: VTRC 97-R13, Virginia Transportation Research Council, Charlottesville, Virginia, 1997.
- Finlayson, R.D., Friesel, M., Carlos, M., Cole, P., and Lenain, J.C. "Health Monitoring of Aerospace Structures with Acoustic Emission and Acousto-Ultrasonics," NDT in the Aerospace Industry, Insight, Vol. 43, No. 3, March 2001.
- Chotard, T.J., Smith, A., Rotureau, D., Fargeot, D., and Gault, C. "Acoustic Emission Characterisation of Calcium Aluminate Cement Hydration at an Early Age," Journal of the European Ceramic Society, April 2002.

- Founded in 1978, PACNDT has continuing AE experience in sensor research, (from wideband to high fidelity, low cost resonant and band limited) and acoustic emission test data interpretation experience in various applications where a material is undergoing a state of change or experiencing crack initiation or propagation.
- PACNDT offers and provides products and services including: global monitoring for critical structures; local monitoring for areas identified as problematic; confirmation of success of repairs; periodic local testing for specific stressed areas; vibration monitoring for identification of modal changes, and other client's specific needs.
- The company also offers other monitoring technologies including Electromagnetic (EM), Ultrasonic, Radiography, Vibration monitoring, etc.





1. General Inform	. General Information								
Description of Technology	Manufactur	er of accel	erometers and vibration	on sensors.					
Manufacturer and Contact information		,		2		www.pcb.co	om 84-0001 or (888) 684-00	)12 E	(716) 694 0097
Features	Sensor type			vibration sens		4: seismic, mi	niature, ceramic shear ac	ccelerome	cter. 393B31: seismic,
Data acquisition,							G: capacitive accelerome quisition system that acc		og voltage innut (both
	processing, archiving		positive and negativ				quiomon of otom that acc	opio unui	og romge mpur (com
	Communica	itions							
	'Smart' attr	ibutes							
	Other								
2. Applicability									
Bridge Type									
		$\overline{\boxtimes}$ s	rirder/Deck uspension ascule		☐ Truss☐ Cable-☐ Other:		⊠ Ard ⊠ Ver	ch rtical lift	
Bridge Compone	nt		ascuic		Oulci.				
Deck	☐ Timber:	☐ Plank	⊠ Naile	ed laminated	⊠ Glı	ue-laminated	☑ Prestressed lamin	nated	Stressed timber
	Concrete:	Reinfo Other:	rced Presi	tressed/post-te	nsioned				
	⊠ Steel:	Grid Other:	Orth	otropic	⊠ Bu	ckle plate	Corrugated steel	flooring	
	⊠ FRP:								
Superstructure	Primary Element  ☐ Multi-beam/g ☐ Slab ☐ Truss membe ☐ Arch element ☐ Other:	irder syste r	m: Sirder floor	r beam/diaphra	igm system	n ⊠ Tee	beam 🛮 Box	girder	☐ Channel beam
	Secondary Eleme Connector an Bracing: Diaphragm Cover plate Stiffener Other:		☐ Riveted/b☐ Cross	olted		□ Welded □ Lateral	☐ Pin & h ☐ Sway	anger	☐ Splice
	Bearing  Fixed Expansion: Other:	Slidin	g plate	☐ Ro	cker [	Pin and link	☐ Elastomeric	☐ Pot	t Restraining
Substructure	Other:  Abutment:			⊠ Bridg	re seat	Piles	⊠ Wall (	stem/bac¹	k/wing)
_	☑ Pier/bent/exte	nded nile:	Other:	⊠ Shaft		☐ Column		-	e/pile cap/footing
			Other:			_	Jacon Gatonia	ergea prie	price cup/rooting
Miscellaneous	Additional Eleme  1. Cable-support  Tower  Strand shoes  2. Movable bridg  Electric brake  Other:	ed bridge	ial types of bridge (Co Main/secondary cable Cable bands Motors and power	Cable a	anchorage enclosures	bridge, etc)  Ancl Othe	er:	ıg system	
Monitoring Inter	est								
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	☐ Expansion☐ Settlemen☐ Wire brea☐ Erosion/so☐ Environm	t kage cour	☐ Misalignr ☐ Mechanic			Connect	palling/scaling/delaminat tion failure or deficienci damage we joint closing/opening	es	
Measurement Measur			·			_	_		
Strain Temperature Radar waves		Magnetic Acoustic v			ıl voltage/c		☐ Moisture/humidity lev☐ Chemical composition☐ Electromagnetic wave	n	, gamma ray, etc)





3. Cost		
Hardware	Sensor	Model 393B04: \$545 per unit. Model 393B31: \$845 per unit. Model 3701G3FA3G: \$575 per unit.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

Life expectancy	No official life expectancy.
Power	Excitation voltage: 18 to 30V DC (Model 393B04), 24 to 28V DC (Model 393B31), 16 to 30V DC (Model 3701G3FA3G).
Environmental conditions	Model 393B04: -18 to 80°C. Model 393B31: -18 to 65°C. Model 3701G3FA3G: -40 to 85°C.
Data storage/transfer/ processing	

5. Implementati	on Needs
Power source	DC.
Accessibility	Direct access needed for sensor installation.
Technical expertise	Basic electronics skills.
Other:	

2 to 5 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

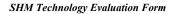
Fred Hartman Bridge, Texas (to measure cable stay vibration).

- PCB Piezotronics, Inc. was founded in 1967 and manufactures accelerometers, force sensors, load cells, microphones, pressure transducers, pressure transmitters, strain sensors, torque sensors, vibration sensors, signal conditioners, cables, and accessories.
- PCB's sensors and instrumentations are used for test, measurement, monitoring, and feedback control requirements in industrial, R&D, military, educational, commercial, and OEM applications.





1. General Infor	mation										
Description of Technology	Linear dis	placement s	ensors.								
Manufacturer and Contact informati			tchurch, Dorset. BI	H23 3TH. UK		www.pennya Tel: +44 (0)		Fax: +44 (0) 1	202 484846		
Features	Sensor typ		Linear displacem	ent sensors (SLS		130): a wide of c	hoice of mou	nting options are	available; self-aligning for harsh environment.		
	Data acqu processing archiving		3-,	<u> </u>	<u> </u>	<u> </u>	<u> </u>				
	Communi	cations									
	'Smart' at	tributes									
	Other		Sealing to IP66 and diameter of 32 mm		stant rod e	end bearings; Lig	ght weight; Co	ompact with a rug	gged design and body		
2. Applicability											
Bridge Type   Slab  Rigid Frame  Swing		$\boxtimes S$	Birder/Deck uspension Bascule		□ Truss     □ Cable     □ Other	e-stayed		⊠ Arch ⊠ Vertical li	ft		
Bridge Compone											
Deck	☐ Timber:	☐ Plank☐ Other:		ailed laminated		lue-laminated	□ Prestre	ssed laminated	☑ Stressed timber		
	Concrete:	Reinfo		estressed/post-te							
	Steel:	☐ Grid☐ Other:	<b>⊠</b> 0:	rthotropic	⊠ Bi	uckle plate	⊠ Corrug	ated steel floorin	g		
Superstructure	Primary Eleme  Multi-beam Slab Truss memb Arch eleme: Other: Secondary Elem Connector a	girder systemer og systemer og statement	m: ⊠ Girder fl	oor beam/diaphr	agm syste	m ⊠ Tee b		⊠ Box girder			
	☐ Bracing: ☐ Diaphragm ☐ Cover plate ☐ Stiffener ☐ Other:	na rastener.	⊠ Cross	a conted		☐ Weided		Sway	_ врисе		
	Bearing     Fixed     Expansion:     Other:	☐ Slidin	g plate	r 🔲 Ro	ocker [	Pin and link	☐ Elasto	omeric	Pot Restraining		
Substructure	Abutment:		☐ Footing ☐ Other:	Brid	ge seat	Piles		☐ Wall (stem/ba	ack/wing)		
	☐ Pier/bent/ex	tended pile:	Pier cap  Other:	☐ Shaf	Ì	Column/	/stem	☐ Submerged p	ile/pile cap/footing		
Miscellaneous	Additional Elem  1. Cable-suppo  Tower  Strand shoe  2. Movable brid  Electric brail  Other:	rted bridge	cial types of bridge  Main/secondary cal  Cable bands  Motors and power	ble Cable	anchorage enclosures	Anch	r: _	☐ Damping syste	m blocks (tapered wedges)		
Monitoring Inte  ☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		akage scour	☐ Misalig ☐ Mechai	n/torsion gnment nical/electrical n ess and poundin		Connect	alling/scaling/ ion failure or d lamage re joint closing	deficiencies			
Measurement M Strain Temperature Radar waves Thermal wave		Magnetic Acoustic			ation/vibra al voltage/ ic waves	current	Moisture/hu Chemical co	omposition	ay, gamma ray, etc)		







3. Cost		
Hardware	Sensor	SLS130 series: \$195 per unit for 25 mm stroke length and \$245 for 200 mm stroke length. SLS320 series: \$385 per unit for 250 mm stroke length and \$540 for 1,000 mm stroke length. Quantity discounts are available.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations	
Life expectancy	Dither life: 200 million operations (100x10 <sup>6</sup> cycles) at ±0.5mm, 60Hz.  Life at 250mm per second: Typically in excess of 100 million operations (50x10 <sup>6</sup> cycles) at 25mm stroke length.
Power	Applied voltage: maximum of 74V DC.
Environmental conditions	-30°C to 100°C.
Data storage/transfer/ processing	
Other:	

5. Implementati	on Needs
Power source	DC.
Accessibility	Direct access needed for sensor installation.
Technical expertise	Basic instrumentation skills.
Other:	

Up to 1100 mm stroke - all configurations can be supplied within five days. 1150 to 1600 mm stoke - all configurations can be supplied within ten days.

## 7. On-Going or Completed Bridge Related Projects and References

Tower Bridge (Bacule Bridge), London, UK.

- Founded in 1955, Penny & Giles has manufactured and supplied wire-wound potentiometric devices and other sensors for a wide range of industries.
- With a choice of mounting options and accessories, SLS320 is suited to heavier duty applications.
- SLS320 sensors provide feedback on the position of eight resting blocks that are used to adjust the bridge's two bascules. Each of the resting blocks is filled with two sensors-one on duty and one on standby-to indicate its position. LES Engineering (UK) specified the SLS320s with compact shafts, IP66 sealing and 10m cables.





1. General Inform	ation										
Description of Technology	SoundPrint	SoundPrint Acoustic monitoring system: SoundPrint uses an array of sensors to measure the response of a structure caused by the energy released when tensioned wires fail or other event of interest occur; tendon monitoring, corrosion, fatigue crack, bolt/rivet failure detection.									
Manufacturer and Contact informatio	Pure Techn	ologies, Ltd				www.sound Tel: (410)-3	print.com	)-309-7051			
Features	Sensor type		Broadband accelerometers, piezoelectronic sensors, and others.								
	Data acquis processing, archiving		Amplification and signal filtering equipment. PC with an A/D board and proprietary data acquisition and processing software. Filtering techniques are usd to reject acoustic events caused by ambient activities (e.g., traffic or construction).								
	Communica	itions	Data is automatically processing center, w				local Internet connecti	on to the Pu	ire Technologies data		
	'Smart' attr	ibutes	Autonomous alarm system with continuous, non-intrusive remote monitoring for detecting and locating failures and other defects in high-tensile steel wire, strand or cable components.								
	Other			e to filter ambi	ent noise	. Monitoring sy	stem is tailored for ea	ch applicati	on; SoundPrint is		
2 4	•										
2. Applicability Bridge Type											
Slab ☐ Rigid Frame ☐ Swing		$\boxtimes$ S	irder/Deck uspension ascule		⊠ Truss ⊠ Cable ⊠ Other	e-stayed	for fatigue crack dete	ertical lift			
Bridge Componen											
	Timber:	☐ Plank ☐ Other:	_	ed laminated		lue-laminated	☐ Prestressed lar	nınated	Stressed timber		
	Concrete:	Reinfor	_	ressed/post-ter							
	⊠ Steel:	⊠ Grid □ Other:	⊠ Ortho	otropic	⊠ B₁	uckle plate	☐ Corrugated ste	el flooring			
	☐ FRP: Primary Element										
	<ul><li>Multi-beam/g</li><li>Slab</li><li>Truss membe</li><li>Arch element</li></ul>	irder syste r	n: Girder floor	-		m 🛚 Tee	beam 🔀 Bo	ox girder	☑ Channel beam		
	Secondary Eleme Connector an Bracing: Diaphragm Cover plate Stiffener Other:		⊠ Riveted/bo □ Cross	olted		☐ Welded ☐ Lateral	☐ Pin & ☐ Sway		☐ Splice		
	Bearing  Fixed  Expansion:  Other:	☐ Slidin	g plate	□ Roo	cker [	☐ Pin and link	☐ Elastomeric	☐ Pot	t Restraining		
	Other: Abutment:		☐ Footing ☐ Other:	Bridg	e seat	Piles	□ Wal	l (stem/bac	k/wing)		
	Pier/bent/exte	nded pile:	☐ Pier cap ☐ Other: Ground	☐ Shaft		Column	/stem Sub	merged pile	e/pile cap/footing		
	Additional Eleme  1. Cable-supporte  Tower  Strand shoes  2. Movable bridg  Electric brake  Other:	ed bridge	ial types of bridge (Ca Main/secondary cable Cable bands	uble-supported Cable a Cable e	nchorage nclosures	e ☐ Anc	er: Suspender ropes (h				
Monitoring Intere	est										
☐ Crack/fracture☐ Section loss☐ Deformation☐ Debonding☐ Corrosion☐	☐ Expansion☐ Settlemen☐ Wire brea☐ Erosion/so☐ Environm	t kage cour	☐ Misalignm☐ Mechanica			⊠ Connec  Impact	palling/scaling/delamin tion failure or deficient damage ve joint closing/opening	cies			
Measurement Me Strain Temperature Radar waves Thermal waves		Magnetic t Acoustic v		Accelera Electrica Magnetic Other:	l voltage/	current [	Moisture/humidity Chemical composit	ion	, gamma ray, etc)		





3. Cost		
Hardware	Sensor	Piezoelectric sensors: \$100 per unit. Others: \$30~\$1,500 per unit depending on type of sensor.
	Data acquisition system	\$50,000~\$150,000
	Communication system	Variable.
	Data archiving system	Variable.
	Other	Data processing and archiving usually runs about 10% of the purchase and installation costs.
Software	Included.	
Labor	Installation	Variable. It can range from a few days to several months depending on size and complexity of the project.
	Use	Manpower needed to regulary review data for events of interests.
Other: Typical	lightening protection: \$30,000.	Galvanized steel conduit (for runing data cable): \$90,000 for several thousand feet.

T : C 4	
Life expectancy	System installed with rugged hardware, designed to last permanently with proper maintenance.
Power	Typically 110V AC.
	The company designs the systems to accept whatever power they can across.
Environmental	System can be designed to withstand any harsh environmental condition.
conditions	
Data	Depends on project needs and specifications.
storage/transfer/	
processing	

Power source	Battery, AC/DC, solar panel.						
Accessibility	Remote monitoring and control.  Access to the computer needed for maintenance.						
Technical	Moderate training. Basic electronics and computer skills.						
expertise	Engineers, technician, and maintenance crew available for assistance.						

Upon agreement.

## 7. On-Going or Completed Bridge Related Projects and References

Standard maintenance items will be included in the costs for data processing

Waldo Hancock Bridge, Verona, Maine. Commissioned: August 2003.

Stay-cable fatique testing performed by University of Texas at Austin and Texas DOT. Duration: March 2001-April 2003.

Quincy Bayview Bridge, Quincy, Illinois. Commissioned: June 2002.

Fred Hartman Bridge, Harris County, Texas. Commissioned: March 2002.

Bear Mountain Bridge, Fort Montgomery, New York. Commissioned: February 2001.

Bronx-Whitestone Bridge, New York City. Commissioned: November 2000.

Many other monitoring projects in many countries.

## References:

- Paulson, P., and Cullinton, D. "Evaluation of Continuous Acoustic Monitoring as a Means of Detecting Failures in Post-tensioned and Suspension Bridges," the XIII FIP Congress and Exhibition, Amsterdam, Netherlands, May 23-29, 1998.
- Several case studies and references are available on company website.

- Since its incorporation in 1993, SoundPrint® has provided infrastructure owners and managers with continuous, remote structural monitoring of infrastructure components and automatic surveillance of structures subject to damage.
- SoundPrint vibration monitoring system provides a continuous remote health monitoring solution for structures containing cables.
- SoundPrint high load damage surveillance system provides a documentary record of the event and facilitates positive identification of the vehicle.
- System operation status, data transfer, software upgrades, troubleshooting, and acquisition parameters can be altered from remote locations.
- Data can be accessed directly by clients using the secure client access website.
- Reports can be generated summarizing activity in a structure over a specified period.
- The SoundPrint acoustic monitoring system can be incorporated with other systems.
- · Also available is wireless monitoring system (with solar panel, battery, transmitter, receiver located at data acquisition system).





1. General Infor	<u>matio</u>	n											
Description of Technology		Temperature	e sensors	and thermo	couples for (	EM and var	ious app	lications.					
Manufacturer and Contact informati		RdF Corpora		3ox 490. Hı	udson, NH 03	3051		www.rdfe Tel: (800		or (603) 882-5	195 Fax	x: (603) 882-6925	
Features		Sensor type		Tempera sensor de	ture sensors esigned to pro	and thermocovide a surfa	ce tempe	Model 22810: erature. Model	a small, fle: 22391/2/3	xible, low-mass platinum surfa	ployimid ce RTD s	e insulated surface ensor sealed for	
	Data acquisition, processing, and archiving				condensing or wet environments. Model 22802: heavy duty industrial surface mountable sensor.								
		Communica	tions										
	_	'Smart' attri	butes										
		Other		Model 22	Model 22488/9: non-penetrating, low-cost wire-wound platinum surface RTD (mounted by bolt or strap).								
	I			I									
2. Applicability													
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing			$\overline{\boxtimes}$	Girder/Deck Suspension Bascule	ζ.		⊠ Trus ⊠ Cab □ Oth	le-stayed		⊠ Ar ⊠ Ve	ch ertical lift		
Bridge Compone													
Deck						l laminated		Glue-laminate	d 🛚 I	Prestressed lami	nated	☑ Stressed timber	
			Reinfo			essed/post-te							
			⊠ Grid ☐ Other:		⊠ Ortho	tropic		Buckle plate		Corrugated steel	flooring		
Superstructure	Duin	RP: nary Element											
Superstructure		//ulti-beam/gi	irder syst	em: 🔲	Girder floor	beam/diaphra	agm syst	em 🛚 T	ee beam	⊠ Box	girder	☑ Channel beam	
		ndary Element Connector and Bracing: Diaphragm Cover plate Stiffener Other:			Riveted/bo	lted		⊠ Welded ⊠ Lateral		⊠ Pin & h ⊠ Sway	nanger	⊠ Splice	
	⊠ E	ixed Expansion: Other:	⊠ Slidii	ng plate	⊠ Roller	⊠ Ro	ocker	⊠ Pin and li	nk 🛚	Elastomeric	⊠ Po	t ⊠ Restraining	
Substructure	Othe	Abutment:		⊠ Foo	nting	⊠ Bridg	ve seat	□ Piles		⊠ Wall o	(stem/bac	k/wing)	
Substructure		rier/bent/exte	ndad nila	☐ Oth	ier:	⊠ Shaf			mn/stem			/pile cap/footing	
		iei/beiii/exte	naca pne				ı	⊠ Colu	IIII/Steili		ergeu prie	plie cap/rooting	
Miscellaneous	1. Ca	able-supporte Tower Strand shoes Ovable bridge Electric brake	ed bridge		ndary cable	⊠ Cable ⊠ Cable	anchorag enclosur		anchor rod Other:	⊠ Dampir ☐ Other:	ng system		
Monitoring Inte													
Crack/fracture Section loss Deformation Debonding Corrosion	] ] ] ]	Expansion Settlement Wire break Erosion/sc Environme	kage our	on [				☐ Conr on ☐ Impa	nection failu oct damage	caling/delamina ure or deficienci closing/opening	ies		
Measurement M	<u>etric</u>		D. C	/1: 1	,					д	1		
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	es		Magnetic Acoustic	n/displacen field/flux waves ed/direction		☐ Accelera ☐ Electrica ☐ Magneti	al voltag		Chem	ure/humidity le nical compositio comagnetic wav	n	gamma ray, etc)	





3. Cost		
Hardware	Sensor	Model 22802-S-36: \$124.8 per unit.  Model 22810:\$72 (1-B-12), \$84 (1-C-36) per unit.  Model 22391-T01-B-12: \$67.2 per unit.  Model 22392: \$115.2 (T10-A-12), \$121.2 (T01-B-12), \$123.6 (T01-B-24) per unit.  Model 22393: \$96 (T01-B-12-0), \$98.4 (T10-B-18-0) per unit.  Model 22489-3-A-0: \$200 per unit.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:	•	

4. Limitations	
Life expectancy	No official life expectancy.
Power	
Environmental conditions	Model 22810 and 22391/2/3: -200 to 232°C.  Model 22802: -200 to 260°C for "S (standard)", 0 to 480°C for "H (high)".  Model 22488/9: -270 to 260°C.
Data storage/transfer/ processing	Depends on products.

5. Implementati	on Needs						
Power source							
Accessibility	Direct access needed for sensor installation.						
Technical expertise	Basic instrumentation skills.						
Other:							

1 to 2 weeks if available in stock. Otherwise, 5 to 7 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

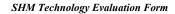
Bridge monitoring prodects by Connecticut DOT.

- RdF Corporation was founded in 1939 and is certified to AS9100 ISO 9001-2000.
  RdF Corporation designs, produces and develops various temperature sensors and thermocouples.





1. General Infor	mation						
Description of	Inclinom	eters (tilt mo	nitoring and slope meas	surement ) and other se	ensors.		
Technology  Manufacturer and	l Rieker In	c			www.riekerin	c com	
Contact informati		28, Folcroft	PA 19032		Tel: (610) 534		
Features	Sensor ty	pe	SB2i and SB2g inclin	): the SB2i and SB2g p	nation ranges: ±4	° to ±80°, Silicon RTV Filled, s nclination or acceleration meas	symmetrical or oblique urement in an
	Data acque processin archiving	g, and					
	Commun						
	'Smart' a	ttributes					
	Other			ements under 2 inches ller pier height (around		f near 250 to 300 ft.	
2. Applicability							
Bridge Type							
Slab  ☐ Rigid Frame ☐ Swing		$\overline{\boxtimes}$ S	Girder/Deck Suspension Bascule	⊠ Truss ⊠ Cabl □ Othe	e-stayed	⊠ Arch ⊠ Vertical lift	
Bridge Compone	ent     Timber:		⊠ Naila	d laminated 🛛 G	lue-laminated	□ Prestressed laminated     □	Stressed timber
Deck	Concrete:	Other:	_	ressed/post-tensioned	nue-rammateu	☑ Prestressed familiated	Stressed tilliber
		Other:	⊠ Ortho	ntronic X B	uckle plate	☐ Corrugated steel flooring	
		Other:	Z Ormo	жиорие 🖂 В	dekie plate	Corrugated steel flooring	
Superstructure	FRP:	ont					
	Multi-bean Slab Truss mem Arch eleme	ber ent	em: Girder floor	beam/diaphragm syste	m Tee bo	eam 🔲 Box girder	☐ Channel beam
	Secondary Ele Connector Bracing: Diaphragm Cover plate Stiffener Other:	and fastener:	☐ Riveted/bo☐ Cross	blted	☐ Welded ☐ Lateral	☐ Pin & hanger☐ Sway	Splice
	Bearing Fixed Expansion: Other:	☐ Slidin	g plate	Rocker	Pin and link	☐ Elastomeric ☐ Po	t Restraining
Substructure	Abutment:		Footing	☐ Bridge seat	Piles	☐ Wall (stem/bac	k/wing)
	Pier/bent/e	_	Other:	Shaft     Shaft	⊠ Column/s	stem Submerged pile	e/pile cap/footing
Miscellaneous	Additional Ele  1. Cable-suppo  Tower  Strand shoot  2. Movable bri Electric bra  Other:	orted bridge es  dge	cial types of bridge (Ca Main/secondary cable Cable bands Motors and power	Cable anchorage	e	: <u> </u>	
Monitoring Inte   Crack/fracture   Section loss   Deformation   Debonding   Corrosion   Measurement M	E Expans Settlem Wire br Erosion Enviror	eakage /scour imental			Connection Impact da	e joint closing/opening	
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	[ [	☐ Magnetic☐ Acoustic ·		☐ Acceleration/vibra ☐ Electrical voltage. ☐ Magnetic waves ☐ Other: Angles.	/current	Moisture/humidity level Chemical composition Electromagnetic waves (X-ray	, gamma ray, etc)







Hardware	Sensor	Inclinometer package: \$908 (4-20mA output) ~ \$968 (0-5V DC output) per unit.
1141477410	Sensor	Sensors are provided with one-year warranty.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
	Use	

4. Limitations	
Life expectancy	No official life expectancy.
Power	Single 10 to 30V DC Input. 4 to 20 mA Output.
Environmental conditions	-40°C to 85°C. IP65 Environmental Protection.
Data storage/transfer/ processing	Depends on products.
Other:	

Power source	DC.
Accessibility	Direct access needed for sensor installation.
Technical expertise	Basic instrument handling skills.

6 to 8 weeks.

## 7. On-Going or Completed Bridge Related Projects and References

Information not available.

- Since 1917, Rieker has manufactured and provided durable, weatherproof tilt measuring, and leveling instruments.
- The sensing package incorporates a modular design allowing users to select the measurement range and sensor for each axis that suits the individual application.
- Both symmetrical (±3g) and oblique (-15° to 70°) ranges are available for tilt and acceleration measurements.
- A complete sensor package is comprised of a measurement sensor; two internally regulated power supplies; separate signal conditioners for 4 to 20 mA current or 0 to 5V DC voltage output operation; separate active low pass filtering for high frequency noise suppression.
- The filter's upper frequency and time constant can be customized to suit a wide range of requirements.





1. General Infor	mati	on											
Description of Technology		Automated	, cu	ıstomize	d structu	ral health mor	nitoring syster	n.					
Manufacturer and Contact informat		Roctest Tel			nt-Lambe	ert, QC, Canad	a IAP 2P4		www.rocte		or (877) 762-837	18 Fax:	(450) 465-1938
Features	1011	Sensor type		iuc, ban	Strain	gage, temperatement, settlen	ture sensor, til		ermocouples.	, load cells,	fiber optic sense	or (FOS)	
		Data acquist processing, archiving			Manua	l or automatic	data acquistic FISO). Progra	on system. ammable lo	oggers. Multi				lows based data with data processing
		Communic	atio	ons	Flexibl	e data retrieva	l (direct wire	connection	n, telehpone	line, radio to	elemetry, coaxia	al cable, n	nodem or satellite).
		'Smart' attı	ribu	ıtes	Autom	ated monitoring	ng with alarm	capabilitie	es.				
		Other				can be surface als. Multiplexe					including steel, le.	concrete	and composite
2. Applicability													
Bridge Type													
<ul><li>✓ Slab</li><li>✓ Rigid Frame</li><li>✓ Swing</li></ul>				$\boxtimes$ S	irder/De uspensic ascule	eck on		<ul><li>☐ Truss</li><li>☐ Cable-</li><li>☐ Other:</li></ul>			⊠ Arch ⊠ Vert		
Bridge Compon													
Deck		Timber:		Plank Other:			d laminated	_	ıe-laminated	. 🛚 🖾 Pr	estressed lamina	ated D	Stressed timber
		Concrete:		Reinfo Other:	rced		essed/post-ter						
		Steel:		Grid Other:		○ Ortho	otropic	⊠ Bu	ckle plate	⊠ Co	orrugated steel f	looring	
_		FRP:											
Superstructure		mary Elemen. Multi-beam/g Slab Truss membe Arch element Other:	gird er	ler syste	m: 🗵	Girder floor	beam/diaphra	gm systen	n 🛚 🖾 Te	ee beam	⊠ Box g	girder	Channel beam
		Connactor and Bracing: Diaphragm Cover plate Stiffener Other:				⊠ Riveted/bo ⊠ Cross	lted		⊠ Welded ⊠ Lateral		⊠ Pin & ha ⊠ Sway	nger	⊠ Splice
		ring Fixed Expansion: Other:	Σ	☑ Slidin	g plate	⊠ Roller	⊠ Ro	cker 🛭	Pin and lin	ık 🛛 E	lastomeric	⊠ Pot	■ Restraining
Substructure		Abutment:				ooting other:	⊠ Bridg	e seat	⊠ Piles		⊠ Wall (s	tem/back/	wing)
		Pier/bent/exte	end	led pile:		ier cap	Shaft		⊠ Colun	nn/stem	Submer	ged pile/p	oile cap/footing
Miscellaneous	1. C \( \sum \) 2. N	able-support Fower Strand shoes Iovable brids Electric brake	ed ge	bridge	rial types  Main/sec  Cable ba	of bridge (Ca	⊠ Cable a ⊠ Cable e	nchorage enclosures	⊠ Ar	nchor rod her: ipment	☑ Damping	system	
Monitoring Inte		<i>C1</i> .											
Crack/fracture Crack/fracture Section loss Deformation Debonding Corrosion	e	⊠ Expansion     Settlemen     Wire brea     □ Erosion/s     □ Environm	nt ikaş cou	ge ır					⊠ Conne ⊠ Impac	ection failur t damage	aling/delamination or deficiencies osing/opening		
Measurement M  Strain  Temperature  Radar waves  Thermal wave			M A	agnetic coustic v	/displace field/flux vaves ed/directi	ζ.	☐ Accelera ☑ Electrica ☐ Magnetic ☑ Other: H	l voltage/c waves	urrent	Chemic	re/humidity leve cal composition magnetic waves		gamma ray, etc)





3. Cost		
Hardware	Sensor	Depends on the size of project (example: \$25,000 for 16 strain gage monitoring with DAS system and 3,200 ft cable).
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	Depends on site and condition (example: \$6,000 for 16 gage installation under normal conditions).
	Use	
Other:	<u> </u>	

4. Limitations	
Life expectancy	No official life expectancy.
Power	Model 796 (110/120V AC or 220/240V AC. Power output: 12V DC. Two internal 12V rechargable batteries provide backup power during AC power outages).  SENSLOG 1000X (9.6 to 16V and 12V batteries).
Environmental conditions	Typically -25°C to 50°C (wider range available), 0 to 100% relative humidity (non condensing).  System is protected from transients using spark gaps or transzorbs.
Data storage/transfer/ processing	128 Kbytes of memory standard (expandable to 2 Mbytes).
Other:	

Power source	Battery, AC/DC, solar panel.
Accessibility	Direct access or remote monitoring and control.
Technical expertise	Basic electronic and computer skills, knowledge of bridge engineering.  Minimal training required for system installation and data control/management.

Upon agreement.

## 7. On-Going or Completed Bridge Related Projects and References

Morristown Bridge, Vermont, 2002.

Patroon Island Bridge, New York, 2001.

Rollinsford Bridge, New Hampshire, 2000.

Joffre Bridge, St-Emilie Bridge, Wellington Bridge, Watton Bridge, Canada.

Many others in many countries.

## References:

- El-Salakawy, E., Kassem, C., and Benmokrane, B. "Filed Application of FRP Composite Bars as Reinforcement for Bridge Decks," 4th Structural Specialty Conference of the Canadian Society for Civil Engineering, Montreal, Quebec, Canada, June 5-8, 2002.
- Choquet, P., Juneau, F., and Bessette, J. "New Generation of Fabry-Perot Fiber Optic Sensors for Monitoring Structures," Proceedings of SPIE, 7<sup>th</sup> Annual International Symposium on Smart Structures and Materials, Newport Beach, California, March 5-9, 2000.

- Founded in 1967 and active in 75 countries, Roctest is specialized in the production of instrumentation (measuring/monitoring equipment and inductive sensors) used in large civil engineering projects.
- Roctest's system is fully programmable directly or remotely.
- Monitoring system is compatible to most common types of instruments and vibrating wire transducers.





Corrosion Monitoring System: monitoring corrosion risk of steel in concrete; monitoring the ingress of chlorides and carbonation, as well as time-to-corrosion.
Manufacturer and Contact information   SFR Sensortes GmbH   Liefenweg 15, D-52078 Aachen, Germany   Tel: +49-241-37253   Fax: +49-241-37253
Contact information   Liefenweg 15, D-52078 Aachen, Germany   Tel: +49-241-37252   Fax: +49-241-37253
Sensor type
Sensors (Anode-Ladder and Expansion ring) are included in Anode-Ladder system and Expansion ring system.
Drocessing, and archiving   Communications   LTM (corrosion analysis instrument for long-term monitoring; measures data from the sensors at the terminal-box, stores, and transfers data to a PC). Data processing software (Microsoft EXCEL can also be used)
archiving   Stores, and transfers data to a PC). Data processing software (Microsoft EXCEL can also be used)   Communications   Direct cable connection. Wireless communication can be designed upon request.
Communications   Direct cable connection. Wireless communication can be designed upon request.
'Smart' attributes
Superstructure   Arch   Grider   Grid
Transmission via GSM.   Stab
Sab
Slab
Slab   Slapension   Suspension   Cable-stayed   Vertical lift   Swing   Bascule   Other:
⊠ Rigid Frame ⊠ Suspension ⊠ Cable-stayed ☑ Vertical lift   Swing ∑ Bascule ☐ Other:      Deck   Timber:
Swing
Bridge Component  Deck   Timber:
Deck
Concrete:
Gother:   Grid   Grid   Grid   Buckle plate   Corrugated steel flooring   Grid   Gr
Girder floor beam/diaphragm system   Tee beam   Box girder   Channel beam   Slab   Truss member   Arch element   Other:    Secondary Element   Secondary Element   Secondary Element   Riveted/bolted   Welded   Pin & hanger   Splice
Superstructure    Primary Element   Multi-beam/girder system:   Girder floor beam/diaphragm system   Tee beam   Box girder   Channel beam   Slab   Truss member   Arch element   Other:
Multi-beam/girder system:
Slab   ☐ Truss member   Arch element   Other:   Secondary Element  ☐ Connector and fastener: ☐ Riveted/bolted ☐ Welded ☐ Pin & hanger ☐ Splice
☐ Truss member   ☐ Arch element   ☐ Other:     Secondary Element   ☐ Connector and fastener: ☐ Riveted/bolted ☐ Welded ☐ Pin & hanger ☐ Splice
☐ Other:  Secondary Element ☐ Connector and fastener: ☐ Riveted/bolted ☐ Welded ☐ Pin & hanger ☐ Splice
Secondary Element Connector and fastener: Riveted/bolted Welded Pin & hanger Splice
☐ Connector and fastener: ☐ Riveted/bolted ☐ Welded ☐ Pin & hanger ☐ Splice
☐ Bracing: ☐ Cross ☐ Lateral ☐ Sway
Diaphragm
☐ Cover plate ☐ Stiffener
Other:
Bearing
Fixed
Expansion: Sliding plate Roller Rocker Pin and link Elastomeric Pot Restraining Other:
Other:
Substructure Abutment:
☐ Pier/bent/extended pile: ☐ Pier cap ☐ Shaft ☐ Column/stem ☐ Submerged pile/pile cap/footing
Miscellaneous Additional Element for special types of bridge (Cable-supported, Movable bridge, etc)
1. Cable-supported bridge
Tower Main/secondary cable Cable anchorage Anchor rod Damping system
☐ Strand shoes ☐ Cable bands ☐ Cable enclosures ☐ Other:  2. Movable bridge
2. Movable bridge  ☐ Electric brakes ☐ Motors and power ☐ Operating machinery and equipment ☐ Other:
Other:
Monitoring Interest
☐ Crack/fracture ☐ Expansion/contraction ☐ Rotation/torsion ☐ Wear/spalling/scaling/delamination
☐ Section loss ☐ Settlement ☐ Connection failure or deficiencies
□ Deformation       □ Wire breakage       □ Mechanical/electrical malfunction       □ Impact damage         □ Debonding       □ Erosion/scour       □ Looseness and pounding       □ Excessive joint closing/opening
☐ Corrosion ☐ Environmental ☐ Other:
Measurement Metric
☐ Strain ☐ Deflection/displacement ☐ Acceleration/vibration ☐ Moisture/humidity level





3. Cost		
Hardware	Sensor	
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations	
Life expectancy	±100 years of designed and expected lifetime of the sensors and cables embedded in concrete.
Power	6 x 1.5V Batteries (Type AA).
Environmental conditions	Termperature measurement range: ±99°C with ± 2°C accuracy.
Data storage/transfer/ processing	PC with Microsoft EXCEL Software.
Other: Potential m	leasurement range: +999mV with ±2mV accuracy. Current measurement range: +999μA with ±10μA accuracy.

Resistance measurement range:  $0-100 \text{ k}\Omega$  with  $\pm 0.5 \text{ k}\Omega$  accuracy. 1000 complete measurements can be stored in the CANIN LTM and a maximum of 72 different sensor numbers can be assigned.

Power source	Battery.
Accessibility	Direct access needed for sensor installation and data acquisition (remote monitoring system is available upon request).
Technical	Basic instrumentation handling skills and knowledge of corrosion monitoring.
expertise	Minimal training (manual is available on website for free).

#### 6. Availability

Upon agreement.

## 7. On-Going or Completed Bridge Related Projects and References

DRK-Bridge, Croatia, 2003.

Testing of bridge caps with new type of cement, BAST, Germany, 1998.

Oresund-Link Bridge, Sweden and Denmark, 1998.

Great Belt-Link Bridge, Denmark, 1994.

Notsch Bridge, Austria, 1991.

#### References;

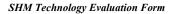
- Raupach, M.: "Determination of the Time-to-Corrosion of Concrete Structures," ICACS 2003, International Conference, Advances in Concrete and Structure, September 17-19, 2003, Xuzhou, China.
- Klinghoffer, O., Goltermann, P., and Bassler, R. "Smart Structures: Embeddable Sensors for Use in the Integrated Monitoring Systems of Concrete Structures," 1st International Conference on Bridge Maintenance, Safety and Mangement, IABMAS 2002, Barcelona, Spain, July 14-17, 2002.
- Raupach, M.: "Corrosion Behaviour of the Reinforcement under On-Site-Conditions," Granada: Minstry of Science and Technology, 2002. In: 15th International Corrosion Congress, Frontiers in Corrosion Science and Technology, Granada, September 22-27, 2002.
- Ramboll Denmark. "Integrated Monitoring Systems for Durability Assessment of Concrete Structure" Smart Structures Project Report, Contract No. BRPR-CT98-0751, September 2002.
- Other references are available on company website.

- S+R Sensortec GmbH provides design and service of their corrosion monitoring systems (oversea service available).
- The company offers services including: Development of concepts for maintenance and monitoring of concrete structures; Planning and detailed design of monitoring-systems, especially for corrosion; Installation of the Sensor-Systems; Training and supervision of installations on site; Measurements on site; Evaluation and interpretation of the data.





1. General Infor	mation								
Description of Technology		g Grating (F	BG) monitoring sensor	s and measuring	ng devices.				
Manufacturer and		sal Pte Ltd	#01-16 The Gemini, Si	ingapore 11761		www.sif-u.c		Fax: +(65) 6774 6	.040
Features Sensor type			#01-16 The Gemini, Singapore 117610 Tel: +(65) 6773 9366 Fax: +(65) 6774 6040  FBG sensors (immunte to EMI/RFI; self calibrating; no need for reference sensor; low insertion loss). Embedded concrete strain sensor. Temperature sensor.						
	Data acqui processing archiving		Data logger: system c FBG sensors can be in collected at one time)	an be set up for	r remote se (immediat	e readings of	f up to 2501	Hz), simultaneously	(all data points
	Communic		Direct wire connection	n, modem, Inte	rnet, or ot	her communi	ication prot	ocols upon request.	
	'Smart' att	ributes							
	Other		FBG sensors are about Single cable can income			e and 0.5 mn	n thick, and	l can undergo 4,000	micro strains.
2 4 11 1111									
2. Applicability Bridge Type									
			rder/Deck spension scule		Truss Cable-st Other:	ayed		⊠ Arch ⊠ Vertical l	ift
Bridge Compone	ent	□ Plank	⊠ Nailed	laminated	⊠ Glue	-laminated	⊠ Pre	stressed laminated	
Beek	⊠ Concrete:	Other:		essed/post-tensi					S our essed timber
	Steel:	Other:		ropic	⊠ Buck	tle plate	⊠ Cor	rugated steel floorii	ng
		Other:							
Superstructure	Primary Elemen  Multi-beam/ Slab Truss memb Arch elemen Other:	girder systen er	n: 🛚 🖾 Girder floor b	peam/diaphragr	n system	⊠ Tee	beam	⊠ Box girder	☑ Channel beam
	Secondary Elem Connector at Bracing: Diaphragm Cover plate Stiffener Other:		⊠ Riveted/bol ⊠ Cross	ted		Welded Lateral		⊠ Pin & hanger ⊠ Sway	⊠ Splice
	Bearing  ☐ Fixed ☐ Expansion: ☐ Other:  Other:	⊠ Sliding	plate 🛚 Roller	⊠ Rock	er 🛛	Pin and link	⊠ Ela	astomeric 🛚 🖂	Pot Restraining
Substructure	Abutment:			⊠ Bridge	seat	Piles		Wall (stem/b	pack/wing)
	☑ Pier/bent/ext	ended pile:	☐ Pier cap ☐ Other:	Shaft     Shaft		⊠ Column	/stem	☐ Submerged p	pile/pile cap/footing
Miscellaneous	Additional Elem  1. Cable-suppor  ☐ Tower  ☐ Strand shoes  2. Movable brid  ☐ Electric brak  Other:	ted bridge  N C ge	al types of bridge (Cab fain/secondary cable able bands	Die-supported, I  ☐ Cable and ☐ Cable end ☐ Operating	chorage closures	⊠ Ancl	er:	☐ Other:	em
Monitoring Inte  Crack/fracture Section loss Deformation Debonding Corrosion  Measurement M Strain	E Expansio  Settlement  Wire breach  Erosion/s  Environn	akage scour nental  Deflection/		ent /electrical malf and pounding mic response	on/vibratio	Connect	tion failure damage ve joint clo	ing/delamination or deficiencies sing/opening	
□ Temperature     □ Radar waves     □ Thermal wave	es $\square$	Magnetic fi Acoustic w Wind speed	aves	☐ Electrical v ☐ Magnetic v ☐ Other:				l composition nagnetic waves (X-r	ray, gamma ray, etc)







3. Cost							
Hardware	Sensor	FBG sensor: \$200 per unit.					
		Embedded concrete strain sensor: \$800 per unit.					
		Temperature sensor: \$150 per unit.					
	Data acquisition system	Data logger: \$15,000~\$40,000.					
	Communication system						
	Data archiving system						
	Other						
Software	\$1,000.						
Labor	Installation						
	Use						
Other:	•						

4. Limitations	
Life expectancy	Long term stability. Minimum of 20 years.
Power	110/220V AC.
Environmental conditions	-40°C to 250°C.
Data storage/transfer/ processing	Standard Windows-based PC.
Other:	

5. Implementation Needs					
Power source	Battery, AC/DC.				
Accessibility	Direct access needed for sensor installation. Direct or remote data acquisition.				
Technical expertise	Basic electronics and computer skills, knowledge of dynamics.				
Other:					

6 to 10 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

Information not available.

- SiF-Universal's products are based on the fiber bragg grating technology; the applications range from structural health monitoring for civil and geotechnical engineering to process monitoring for oil and gas production.
- The company offers custom designed products.
  1000 sensors can be linked to a single data acquisition unit where data interpretation can take place.





1. General Infor	mation								
Description of Technology	MEMS a	ccelerometers	s and acceleration data	acquisition sy	stem.				
Manufacturer and Contact informati		esign, Inc. (S Mall St., Iss	DI) aquah, WA 98027			www.silicond	lesigns.com 1-8329 Fax: (425) 391-04	146	
Features Sensor type  Data acquisition, processing, and archiving		Model 1210: for use in zero to medium frequency instrumentation applications. Model 2210: combines an integrated Model 1210L accelerometer with high drive, low impedance buffering.  G-LOGGERTM system (3.5" x 4.5" x 2.2" Water Tight, Die Cast Aluminum Case): self-contained, sealed from the weather; up to 3 weeks unattended operation on D-cell alkaline batteries; connects to PC serial port for programming & data reporting; logs acceleration, shock, vibration, velocity & temperature; programmable data							
	Commun	ications	capture (timed, continuous or event centered).						
	'Smart' a	ttributes							
	Other		Model 2220 Accelerometer Module: lower noise version of 2210 with tighter tolerances & wider temperature range capactive acclerometers.						
2. Applicability									
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing		$\overline{\boxtimes}$ s	eirder/Deck uspension ascule		☐ Truss☐ Cable-si☐ Other:	tayed	⊠ Arch ⊠ Vertical	lift	
Bridge Compone	ent     Timber:	□ Plank	⊠ Naile	ed laminated	⊠ Glue	-laminated	□ Prestressed laminated     □ Prestressed laminat	I ⊠ Stressed timber	
	Concrete:	Other:	rced Prest	ressed/post-ter	nsioned				
		Other:	⊠ Ortho	otropic	⊠ Bucl	cle plate	☐ Corrugated steel floor	ring	
-	⊠ FRP:	Other:							
Superstructure	Primary Eleme  Multi-bean  Slab  Truss mem  Arch eleme  Other:  Secondary Ele  Connector  Bracing:  Diaphragm  Cover plate  Stiffener  Other:	ber nt ment and fastener:	m: ⊠ Girder floor □ Riveted/be ⊠ Cross			⊠ Tee b ] Welded ] Lateral	eam ⊠ Box girde □ Pin & hange ⊠ Sway		
	Bearing Fixed Expansion: Other:	⊠ Slidin	g plate 🛛 Roller	⊠ Ro	cker 🛚	Pin and link	⊠ Elastomeric ⊠	] Pot ⊠ Restraining	
Substructure	Abutment:		∑ Footing     ☐ Other:	⊠ Bridg	e seat	☐ Piles	⊠ Wall (stem	/back/wing)	
	Pier/bent/e	tended pile:	☐ Pier cap☐ Other:	⊠ Shaft		⊠ Column/s	stem Submerged	l pile/pile cap/footing	
Miscellaneous	Additional Ele.  1. Cable-suppo Tower Strand show 2. Movable bri Electric bra  Other:	rted bridge ss  dge	cial types of bridge (Co Main/secondary cable Cable bands Motors and power	Cable a	anchorage enclosures	ridge, etc) Ancho Other ry and equipm	: <u> </u>	stem	
Monitoring Inte   Crack/fracture   Section loss   Deformation   Debonding   Corrosion   Measurement M	E Expans Settlem Wire br Erosion Enviror	eakage /scour	☐ Misalignm☐ Mechanica☐ Looseness		ţ	☐ Connection ☐ Impact date ☐ Excessive	ulling/scaling/delamination on failure or deficiencies amage e joint closing/opening		
Strain Temperature Radar waves Thermal wave	 ] [	☐ Magnetic : ☐ Acoustic v			l voltage/cu	rrent	Moisture/humidity level Chemical composition Electromagnetic waves (X	-ray, gamma ray, etc)	





3. Cost		
Hardware	Sensor	,
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
	030	

4. Limitations	
Life expectancy	No official life expectancy.
Power	Model 1210: 5 VDC, 7mA Power (typical). Model 2210 and 2220: 9 to 32V DC.
Environmental conditions	Model 1210 and 2220: -55 to 125°C. Model: 2210: -40 to 85°C.
Data storage/transfer/ processing	Depends on products and specifications.
Other: Model 222 resistance to 10.00	o: Digital 100 to 1000 kHz Clock Frequency; Analog ±4V Differential or 0.5 to 4.5V Single Ended; ± 1% operational linearity; overshock

5. Implementation Needs					
Battery, AC/DC.					
Direct access or remote monitoring.					
Minimal. Basic electronics skills.					

2 to 4 weeks for standard products.

## 7. On-Going or Completed Bridge Related Projects and References

Steel Truss Bridge at University of California, Irvine, California. Golden Gate Bridge, San Francisco, California.

#### References:

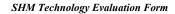
- Lynch, J., Law, K., Kiremidjian, A., Carryer, E., Kennedy, T., partridge, A., and Sundararajan, A. (2002): "Validation of a wireless modular monitoring system for structures," the SPIE 9th Annual International Symposiums on Smart Structures and Materials, San Diego, CA, March 17-21, 2002.
- High Performance Wireless Research and Education Network (HPWREN), http://hpwren.uscd.edu
- · Chung, H.C., Enomoto, M., Loh, K., and Shinozuka, M. "Real Time Visualization of Structural Response through Wireless Communication using MEMS Sensors," Proceedings of SPIE: Testing, Reliability, and Application of Micro- and Nano-Material Systems II, Vol. 5392, pp. 239-246, July 2004.

- Founded in 1983, Silicon Designs has provided products and services including analog and digital output accelerometers; stand-alone, instrumentation grade single and 3-axis accelerometer modules; self contained, battery operated, microprocessor based data loggers, thin film links and resistors, slapper detonators, micro-sensors, and contact fuse/impact sensors.
- The company is also capable of electronic, circuit, system, and product design; micro-machining and thin-film development; ASIC, hybrid, micro-sensor, and PC board design.
- G-LOGGERTM system was originally designed as a vibration monitor for NASA and the Space Shuttle Program.





1. General Infor	mation									
Description of Technology	Geotechnic	cal and struc	ctural monitoring s	ystem.						
Manufacturer and Contact informat	- I		Dr. Multiltaa WA	www.slopeindicator.com Dr.,Mukilteo, WA, 98275 Tel: (425) 493-6200 Fax: (425) 493-6250						
Features Sensor type		EL Beam sensor, EL tiltmeter (electrolytic tilt sensors, a precision bubble-level that is sensed electrically as a resistance bridge, capable of measurements of as small as 0.005mm). Other sensors also available (strain gages,								
			temperature sens	or, jointmeters,	etc).					
	Data acqui processing archiving		CR10X Automatic data acquisition system (a complete data acquisition system consisting of components, data retrieval components, and software components): capable of 16 to 32 changes							
	Communic	ations	Direct wire connection, telephone line, modem, Internet or satellite.							
	'Smart' att	ributes	Near real-time, continuous monitoring system with alarm triggering capability when preset limit is exceeded (user can be notified by an e-mail, phone or by pager).							
	Other			Multimon and GraphX software (collects all data from the data logger and post all the information on a web site).  Readings can be downloaded manually onto a PC or remotely by a phone line or digital modem.						
2. Applicability										
Bridge Type										
Slab  ☐ Rigid Frame ☐ Swing		$\overline{\boxtimes}$ S	Girder/Deck uspension Bascule		⊠ Trus ⊠ Cab □ Oth	le-stayed	<del></del>			
Bridge Compon	ont		bascule			CI.				
Deck	Timber:	☐ Plank☐ Other:	⊠ N	ailed laminated		Glue-laminated	Prestressed lan	minated	Stressed timber	
	Concrete:	Reinfo Other:	rced 🛛 P	restressed/post-	tensioned					
	⊠ Steel:	Grid Other:	<b>⊠</b> C	rthotropic	<b>⊠</b> 1	Buckle plate	Corrugated ste	eel flooring		
Superstructure	FRP:  Primary Elemen	t								
		girder syste er t	m: ⊠ Girder f	oor beam/diaph	ıragm syst	em 🛚 Tee b	oeam 🛚 🖾 B	ox girder	⊠ Channel beam	
	Secondary Elem Connector at Bracing: Diaphragm Cover plate Stiffener Other:		☐ Rivete ☐ Cross	d/bolted		☐ Welded ☐ Lateral	☐ Pin & ☐ Sway		☐ Splice	
	Bearing Fixed		g plate		Rocker	☐ Din and link	☐ Elastomeric	☐ Pot	☐ Restraining	
	Other:		g plate	л <u>Г</u> г	COCKEI		Liastomeric	P0t	☐ Kestraming	
Substructure	Abutment:		☐ Footing☐ Other:	⊠ Bri	dge seat	□ Piles	⊠ Wa	ll (stem/back	/wing)	
	☑ Pier/bent/ext	•	☐ Pier cap☐ Other:	☐ Sha		⊠ Column/	stem Sub	merged pile/	pile cap/footing	
Miscellaneous	Additional Elem  1. Cable-suppor  ☐ Tower ☐ Strand shoes 2. Movable brid ☐ Electric brak  Other:	ted bridge	cial types of bridge Main/secondary ca Cable bands Motors and power	ble Cabl	e anchorag e enclosur	ge 🗌 Anch	r:	oing system		
Monitoring Inte		,	<b>□</b> • • •	<i>i</i> . •			11: / 1: / 1:			
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	E Expansion  Settlement  Wire bread  Erosion/s  Environn	nt akage scour				Connection Impact d	alling/scaling/delami ion failure or deficier lamage re joint closing/openi	ncies		
Measurement M							<b>-</b>			
		Magnetic Acoustic v		_	eration/vib cal voltage etic waves	e/current	Moisture/humidity Chemical composit Electromagnetic wa	tion	gamma ray, etc)	







3. Cost								
Hardware	Sensor	EL sensor (w/ or w/o signal conditioning): \$400~\$480 per unit.						
	Data acquisition system	EL Data Recorder (hand held readout): \$1,500.						
		Automatic Data Logger (CR10X): \$3,000-\$6,000.						
	Communication system							
	Data archiving system							
	Other	Need to add aluminum beam price to sensor prices, which depend on its gauge length, 3 or 6 ft.						
Software	Free (available on their we	ebsite).						
Labor	Installation							
	Use							
Other: Price of	data logger depends on accesso	ries and quantity of sensors to be read.						

4. Limitations					
Life expectancy	10 years plus.				
Power	12V regulated power source.				
Environmental conditions	-20°C to 55°C.				
Data storage/transfer/ processing	Depends on products and specification.				
Other:					

5. Implementation Needs					
Power source	AC, solar pannel.				
Accessibility	Direct access or remote monitoring.				
Technical	Minimal. Traning and technicians are available for assistance.				
expertise					
Other:					

2 to 3 weeks from receipt of order.

## 7. On-Going or Completed Bridge Related Projects and References

Hoover Dam Bypass - Colorado River Bridge, Nevada.

High-Speed Railway Bridge, Taiwan

Church Street Bridge, Melbourne, Australia.

- Slope Indicator manufactures a wide range of geotechnical and structural sensors for monitoring tilt, displacement, pressure, and strain. The company also supplies data acquisition systems and software for real-time processing and graphical presentation of data.
- Slope Indicator offers a variety of instrumentation courses including a course on inclinometer data reduction and error correction.
- Slope Indicator can provide logging programs for those who need to implement the monitoring system quickly or who are uncomfortable with programming.





1. General Information																
Description of Technology		Structural	hea	lth moi	itorin	g system	based on	optical fibre	sensing to	echnolog	ies.					
Manufacturer and		Smart Fibr										bres.com				
Contact informati Features	ion	C3 Centen Sensor typ		l Ct, Ea		Smart fiber bragg grating (FBG) Sensors, SmartPatch, SmartTape, SmartCell, SmartRod, SmartWeld. SmartPipe.										
	•	Data acqui	siti	on.	FB	FBG interrogator (W3 and F3/2005, W4, and T4 range) provides deterministic data interrogation. Data processing									<u></u>	
processing, and archiving		wit	with a laptop PC. SmartSoft (LabView based) provides up-to-date information in a variety of formats and allows for simple on-line calibration, data display and logging of the FBGs.									,				
	•	Communic	cati	ons		Direct wire connection, modem, Internet or satellite.										
	'Smart' attributes			Rea	Real-time, continuous monitoring with optional alarm triggering system.											
		Other			Sys	System can be designed to meet various bridge monitoring requirements.										
2. Applicability																
Bridge Type																
Slab  ☐ Rigid Frame ☐ Swing				$\boxtimes$	Girdei Suspe Bascu				□ Truss     □ Cable     □ Other	e-stayed			⊠ A ⊠ V	arch Tertical lif	ì	
Bridge Compone	ent															
Deck		Timber:	Ē	Plank Other			_	d laminated		lue-lamir	nated	⊠ Pro	estressed lam	ninated	Stressed timber	
		Concrete:		Reinforced Other:			□ Prestressed/post-tension			sioned						
		Steel:		Grid Other	:		Ortho	tropic	⊠ Bı	uckle pla	ite	⊠ Co	orrugated stee	el flooring	9	
C	1	RP: nary Elemen	. 4													
Superstructure		/ulti-beam	gir er	der syst	em:	⊠ Gii	rder floor	beam/diaphr	agm syster	m 🏻	⊠ Tee b	eam	⊠ Bo	x girder	Channel beam	n
	Second Se	ondary Elem Connector and Bracing: Diaphragm Cover plate Stiffener Other:			-	⊠ R ⊠ C	Liveted/bo Cross	lted		⊠ Weld ⊠ Later			⊠ Pin & ⊠ Sway	hanger	⊠ Splice	
	Bea.  □ 1  □ 1	ring Fixed Expansion: Other:		⊠ Slidi	ng pla	te 🛚	Roller	⊠ Ro	ocker [	⊠ Pin an	nd link	⊠ E	lastomeric	⊠ P	ot 🛛 Restraining	g
Substructure	Oth	Abutment:				Footin		⊠ Brid	ge seat	⊠ P	Piles		⊠ Wall	l (stem/ba	ack/wing)	
	⊠ I	☐ Other:  ☐ Pier/bent/extended pile: ☐ Pier cap ☐ Shaft ☐ Column/stem ☐ Submerged pile/pile cap/footing						le/pile cap/footing								
Miscellaneous	1. C	able-suppor Tower Strand shoes Iovable brid Electric brak	ted ge	bridge	Main Cable		ridge (Can	ble-supporte	anchorage	: D	Ancho Other	:	☑ Damp		n	
Monitoring Inte																
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		Expansion  Settlement Wire bread Erosion/s Environn	nt aka	ige ur	on	□ N □ N □ L				□ C n ⊠ Iı	Connection of the connection o	on failur amage	ling/delamin e or deficiend osing/openin	cies		
Measurement M	etric		٦٢	oflast:	n/d:-	1000=	.+	M A 25-1:	ntion/v-:1	ntion .		1 Mai-4	ro/humidit 1	loval		
			M A	lagnetic coustic	field/ waves	5	ıı	☐ Magneti	al voltage/ c waves			] Chemic	re/humidity l al compositi magnetic wa	ion	y, gamma ray, etc)	
☐ Thermal wave	es		W	/ind spe	ed/dir	ection		Other: P	ressure.							





3. Cost							
Hardware	Sensor	FBG-unpackaged: \$109~\$195 per unit. SmartPatch: \$301~\$500 per unit. SmartTape: \$139~\$412 per unit. SmartRod: \$794~\$7,741 per unit. SmartCell: \$390~\$1,480 per unit. SmartPipe: \$188~\$553 per unit.					
	Data acquisition system	Interrogators. W4: \$10,395~\$13,640. F3: \$10,805~\$43,991. W3: \$11,970~\$43,991. T4: \$5,545~\$14,952.					
	Communication system						
	Data archiving system						
	Other	Variable depending on number of channel, capacity and volume of order.					
Software	Free version is included in	n interrogators. Others depend on application (how it is customised).					
Labor	Installation						
	Use						
Other: Volume	discounts and rentals are availa	able upon request.					

4. Limitations	
Life expectancy	25 years plus.
	Tests with carbon fibre coupons have shown that embedded fibre sensors show no signs of fatique or disbonding after one million cycles.
Power	W4 Range: 12V DC or 110/220V AC (electrical supply). 15W typical (power consumption).
	W3 Series: 24V DC or 110/220V AC (electrical supply). 75W typical and 150W max (power consumption).
	F3/2005: 110/220V AC.
Environmental	Sensors: -50°C to 85°C (typical), -100°C to 300°C (max).
conditions	Interrogator: 10°C to 40°C.
	Wider range available on request.
Data	
storage/transfer/	
processing	
Other:	

5. Implementati	on Needs
Power source	AC/DC.
Accessibility	Direct access or remote monitoring and control.
Technical expertise	Engineering background. Training for data management is available.
Other:	

4 to 6 weeks depending on volume of order.

## 7. On-Going or Completed Bridge Related Projects and References

Monitoring of composite bridge deck and concrete shear wall: University of California, Irvine, 2001.

Millennium Dome, London, 2000.

Many other projects in many countries.

- Since 1995, Smart Fibres has developed and provided structural health monitoring products and engineering services including FBG interrogation units developed in-house and, through a strategic alliance with Micron Optics Inc. (www.micronoptics.com); Smart Fibres offers and supports Micron Optics' complete product range on highly competitive terms.
- The company also offers engineering expertise to evaluate requirements and help specify configuration of monitoring system; provides help with the installation and commissioning, and training to manage and evaluate data.
- The company has also developed a range of packaged sensors for measuring strain, temperature and pressure in harsh environments and for embedment or surface mounting to all manner of substrates.
- Hundreds of FBG sensors can be recorded onto a single optical fibre and interrogated simultaneously with a single instrument.





1. General Infor	mation											
Description of	Adva	nced glo	bal healtl	n monitoring	system ba	sed on fiber of	optic sens	ing technologies	s (SOFO 1	nonitoring sys	tem): mea	suring deformations
Technology	over	long mea	asuremen				•	0 0	`			Č
Manufacturer and		RTEC							www.smartec.ch			
Contact informat			11, CH-69	5928 Manno, Switzerland Tel: +41 91 610 18 00 Fax: +41 91 610 18 01								
Features		or type		Fiber optic sensor (FOS): concrete setting sensor, deformation sensor, inclinometer, strain sensor, thermocouple.  SOFO sensor: capable of measuring deformations over long measurement bases.								
	Data acquisition, processing, and			Data acquisition (SOFO, Bee, ADAM, DiTeSt): can be programmed to automatically collect data.  Data management, analysis and publishing (SOFO SDB): automatic and scheduled measurements and real-time,								
	archi							ws within the sa			her comm	unication ontions
	'Smart' attributes			Direct wire connection, modem, telephone line, pager, radio, Internet, satellite, or other communication optio upon request.  Real-time, continuous and autonomous operation system capable of management of warning states in the form								
	Sma	rt' attrib	utes	pre-warning	and thres	holds. It trigg	gers alarm	based on user-o	defined ac	tion (sound, pl	honecall,	e-mail, etc.).
	Other	ſ		Sensors immune or insensitive to electromagnetic fields, humidity, vibrations and corrosion. No calibration required. Waterproof.								No calibration
	•		•	•	•							
2. Applicability												
Bridge Type			Mc	/D1-			✓ T			∇Z A1	L	
<ul><li>✓ Slab</li><li>✓ Rigid Frame</li></ul>				irder/Deck ispension			<ul><li>☑ Truss</li><li>☑ Cable</li></ul>			⊠ Arcl	n tical lift	
Swing				ispension iscule			Other			△ vei	licai iiit	
Bridge Compon	ont							•				
Deck	Timber	: <b>D</b>	Plank		Nailed	laminated	⊠ Gl	ue-laminated	⊠ Pre	stressed lamin	ated 2	Stressed timber
	⊠ Concre		Other:	cad	Dractra	essed/post-ter	sioned					
			Other:			1						
	Steel:		Grid Other:		Orthot	ropic	⊠ Bı	ickle plate	⊠ Co	rrugated steel i	flooring	
	⊠ FRP:											
Superstructure	Primary E			<b>⊠</b> α:		/1: 1		<b>M</b> = 1		N D		<b>⊠</b> 11
	⊠ Multi-b ⊠ Slab	eam/gir	der syster	n: 🗵 Gir	der floor b	eam/diaphra	gm systei	n 🛚 Tee b	beam	⊠ Box §	girder	Channel beam
	☐ Siab	nember										
	Arch el											
	Other:											
	Secondary			<b>⊠</b> n	10 1	. 1		N 11 1		<b>⊠</b> p: 0.1		<b>⊠</b> c 1:
	□ Connect     □ Bracing		fastener:	⊠ R ⊠ C	iveted/bol	ted		<ul><li>✓ Welded</li><li>✓ Lateral</li></ul>		⊠ Pin & ha ⊠ Sway	inger	Splice
	☐ Bracing				1088			Lateral		⊠ Sway		
	⊠ Cover											
	Stiffen     Stiffen											
	Other:											
	Bearing											
		ion: [	Sliding	nlate 🕅	Roller	⊠ Roo	ker [	☑ Pin and link	⊠ FI	astomeric	⊠ Pot	□ Restraining
	Other:	1011. <u>L</u>	Z Shume	, plate 🔼	Roner		J.K.C.I	7 I III dild IIIIk		astomeric	Z 10t	Z Restraining
	Other:											
Substructure	Abutm	ent:		☐ Footin☐ Other:	g	⊠ Bridg	e seat	⊠ Piles		⊠ Wall (s	stem/back	/wing)
	☑ Pier/be	nt/exten	ded pile:	☐ Pier ca	p	Shaft		⊠ Column/	stem	Subme	rged pile/	pile cap/footing
Miscellaneous	Additional	Elemen	t for spec		idge (Cal	ole-supported	, Movable	e bridge, etc)				
	1. Cable-sı			y <sub>I</sub> y		TI	,					
	∑ Tower			Main/seconda	ry cable	🛛 Cable a				□ Damping	g system	
	⊠ Strand		$\boxtimes$ (	Cable bands		🛮 Cable e	nclosures	☐ Other	r:			
	2. Movable	bridge brakes		Motors and po	war	□ Operati	na machi	nery and equipn	nant	☐ Other:		
	Other:	Diakes		riotors and po	JWC1	Ореган	ng macm	nery and equipm	iiciit	Outer.		
Monitoring Inte	rest											
			contractio		otation/to	rsion				ling/delaminati		
Section loss		lement			lisalignme			Connecti	ion failure	or deficiencie	s	
☐ Deformation		e breaka	_			/electrical ma			lamage	:/		
☐ Debonding ☐ Corrosion	_	sion/sco vironmer				and pounding nic activity,			e joint clo	osing/opening		
Measurement M						,						
Strain		⊠ D	eflection	displacement	t	☐ Accelera	tion/vibra	tion	Moistur	e/humidity lev	el	
		$\square$ N	lagnetic f	ield/flux		☐ Electrica	l voltage/	current	Chemic	al composition	l	
☐ Radar waves			coustic w			Magnetic			Electron	nagnetic wave	s (X-ray,	gamma ray, etc)
☐ Thermal wave	es	□W	/ind spee	d/direction		Other: Se	eismic wa	ves, solar irradia	ation.			





Hardware	Sensor	SOFO sensor: \$1,106~\$2,282 per unit (\$1.00 = CHF1.24). SOFO concrete setting sensor: \$1,434 per unit.						
		Inclinometer: \$4,340~\$4,565 per unit. Termocouples-temperature sensor: \$165 per unit.						
	Data acquisition system	SOFO V reading unit with DB software: \$65,844 (1 channel) ~ \$86,428 (12 channels).						
		SOFO Bee with SDB software: \$61,752 (12 chennels) ~ \$71,548 (24 channels).						
	Communication system	Variable.						
	Data archiving system	Variable.						
	Other	Junction box: \$583 (1 to 10 sensors) ~ \$1,091 (1 to 36 sensors). SOFO optical switch with 20 channels: \$32,054.						
Software	SOFO VIEW (graphic display and warning alert): \$357/month ~ \$2,852/license.							
	SOFO PRO (real-time analysis and data interpretation): \$388/month ~ \$3,100/license.							
	SOFO SPADS (curvature analysis): \$876/month ~ \$7,006/license.							
	SOFO SDB (including PRO, VIEW and SPADS): \$10,701/license.							
Labor	Installation	Variable.						
	Use	SOFO traning course: \$2,604. Support: \$174 (engineer) ~ \$217 (manager)/hour.						

4. Limitations	
Life expectancy	20 years plus (depends on products)
Power	SOFO reading unit: 230V 50Hz/110V 60Hz AC, 12V DC rechargeable batteries. SOFO dynamic reading unit: 115/235V AC.
Environmental conditions	Sensors: -40°C to 80°C; maximum of -65°C to 300°C for temperature sensor.  SOFO Reading units: -20°C to 60°C (operating), -30°C to 70°C (storage), 90% relative humidity (non-condensed).  Dynamic reading unit: 0 to 30°C.
Data storage/transfer/ processing	Data logger capacity: typical 20,000 measurements, minimal 8,000 measurements (4 Mb flash memory); up to 320,000 measurements with 64 Mb flash memory.

5. Implementation Needs						
Power source Battery, AC/DC, or solar panel (can last 8 days without sun light).						
Accessibility	Automatic and remote monitoring and control.					
Technical	Technical Moderate training for system installation and control. Training course is available.					
expertise						
Other: PC with a minimum of Pentium II processor, 128MB RAM, 50MB hard disk, 800x600 display. SOFO SDB requires Windows 95/98/2000/NT/XP or						

newer version; Microsoft EXCEL and ACCESS are recommended to export the data for further analysis and representation, but not required to run SOFO SDB

#### 6. Availability

2 to 6 weeks.

Some equipment available for rental.

## 7. On-Going or Completed Bridge Related Projects and References

Arsta Bridge, Sweden, 2003.

Soolshoi Moskvoretskiy Bridge, Russia, 2003.

Schladming Bridge, Austria, 2002.

Kameura Bridge, Japan, 2001.

Rio Puerco Bridge, New Mexico, 2000.

Colle Isarco Bridge, Italy, 1999.

Horsetail Fall Bridge, Oregon, 1998.

Many other bridge monitoring projects in many countries.

#### References:

- Lienhart, W., and Brunner, F.K. "Monitoring of Bridge Deformations Using Embedded Fiber Optical Sensors," Proceedings, 11<sup>th</sup> FIG Symposium on Deformation Measurements, Santorini, Greece, 2003.
- Vurpillot, S., Inaudi, D., and Ducret, J.M. "Bridge Monitoring by Fiber Optic Deformation Sensors: Design, Emplacement and Results," Smart Structures and Materials, Proceedings of SPIE, San Diego, CA, 1996.
- Numerous case studies and references are available on company website.

- Founded in 1996, SMARTEC SA is a developer, producer and distributor of measurement and structural health monitoring systems; the company's products range from sensors (fiber optic, GPS and conventional) and data acquisition systems to software for data management and analysis.
- SMARTEC offers support and training in the design, installation, use of monitoring systems, and the management and analysis of the resulting data.
- SOFO Monitoring System: measuring deformations over long measurement bases, with a micrometer resolution with long-term stability.
- SOFO Dynamic Monitoring System (8 channels): designed to perform dynamic measurements at high frequencies (DC to 1000 Hz) providing high resolution.
- DiTeSt System: a unique tool for the monitoring of distributed strain and/or temperature over several kilometers, allowing the measurement of thousands of locations at once by means of a single optical fiber end. The DiTeSt is a laser based measurement system using an optical interaction measurement principle with the sensing fiber: stimulated brillouin scattering.





1. General Inform	nation												
Description of		Dimension	nal deform	ation monitorin	g netwo	ork (3DeMoN	): a GPS-	-based technol	ogy system	used for permane	nt moni	toring of	
Technology			cale move	ments; flexible	and re-	configurable;	quick ins			dent; 3D displace	ement m	onitoring.	
Manufacturer and Contact information		MARTEC 'ia Pobiette	11, CH-6	928 Manno, Sw	itzerlan	nd		www.smar Tel: +41 91		Fax: +41 91 6	10 18 01		
Features		ensor type		Autonomous laser distance meters, GPS receivers.									
Data acquisition, processing, and archiving		The measurement and reference stations are physically identical. The data received from all the measurement and reference stations is processed simultaneously and the relative movement between the stations is stored in a database.											
		ommunica	tions	GSM modem	, radio r	nodem or ser	ial cable.						
	"§	Smart' attri	butes							ed by authorized	operator	rs and used to	
	О	ther		generate warnings (through e-mail, etc.) or further analyzed for more information.  The 3DeMoN system is fully compatible with other SMARTEC products; results are stored in a standard SDB database and can be integrated with measurements from other sensors (e.g., SOFO, ADAM, etc.).									
										(1.6.)	,		
2. Applicability													
Bridge Type  ⊠ Slab  ⊠ Rigid Frame ⊠ Swing			$\boxtimes$ S	rirder/Deck uspension ascule			☐ Truss☐ Cable	e-stayed		⊠ Arch ⊠ Vertica	al lift		
Bridge Compone			<b>7</b> N. 1		7		Ма					10. 1.: 1	
Deck	⊠ Tin		☐ Plank☐ Other:			d laminated		lue-laminated	⊠ Pre	estressed laminate	ed K	Stressed timber	
	⊠ Cor		Reinfo Other:			essed/post-te							
	⊠ Ste	el:	Grid Other:	Σ	Ortho	tropic	⊠ B	uckle plate	⊠ Co	rrugated steel floo	oring		
Superstructure	⊠ FRI	P: y Element											
	☐ Mu ☐ Slal ☐ Tru ☐ Arc ☐ Oth	lti-beam/gi b iss member ch element		m: Girde	er floor	beam/diaphra	gm syste	m Tee	e beam	☐ Box gird	der	☐ Channel beam	
	☐ Cor ☐ Bra ☐ Dia	nnector and acing: aphragm wer plate affener		☐ Riv ☐ Cro	reted/bo oss	lted		☐ Welded ☐ Lateral		☐ Pin & hang ☐ Sway	er	☐ Splice	
	Oth	ed pansion:	☐ Slidin	g plate 🔲 R	oller	☐ Ro	cker	☐ Pin and linl	K □ El	astomeric [	Pot	Restraining	
Substructure	Other:  ☑ Abı	utment:		Footing		⊠ Bridg	e seat	⊠ Piles		Wall (ster	m/back/v	wing)	
_	⊠ Pie	r/bent/exte	nded pile:	Other:		Shaft     Shaft		⊠ Colum	n/stem	Submerge	ed pile/p	ile cap/footing	
Miscellaneous	1. Cabl  ☐ Tov ☐ Stra 2. Mov	le-supporte wer and shoes able bridge ctric brake	d bridge	Other: ial types of brid Main/secondary Cable bands  Motors and pov	y cable	Cable a	anchorage enclosures	e □ An		☐ Damping sy	ystem		
Monitoring Inter												·	
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		Expansion Settlement Wire break Erosion/sc Environme	tage our	⊠ Mis □ Me	seness			☐ Conne	ction failure damage	ling/delamination e or deficiencies osing/opening	l		
Measurement M	<u>etric</u>	<del>, ,</del>	D 0:	/1: 1				· ·		a : 1: · ·			
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	s		Magnetic Acoustic v			☐ Accelera ☐ Electrica ☐ Magnetic ☐ Other:	l voltage/		☐ Chemic	e/humidity level al composition magnetic waves (	X-ray, g	amma ray, etc)	





Hardware	Sensor	SOFO sensor: \$1,106~\$2,282 per unit (\$1.00 = CHF1.24). SOFO concrete setting sensor: \$1,434 per unit.						
		Inclinometer: \$4,340~\$4,565 per unit. Termocouples-temperature sensor: \$165 per unit.						
	Data acquisition system	SOFO V reading unit with DB software: \$65,844 (1 channel) ~ \$86,428 (12 channels).						
		SOFO Bee with SDB software: \$61,752 (12 chennels) ~ \$71,548 (24 channels).						
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	Data archiving system	Variable.						
	Other	Junction box: \$583 (1 to 10 sensors) ~ \$1,091 (1 to 36 sensors). SOFO optical switch with 20 channels: \$32,054.						
Software	SOFO VIEW (graphic display and warning alert): \$357/month ~ \$2,852/license.							
	SOFO PRO (real-time analysis and data interpretation): \$388/month ~ \$3,100/license.							
	SOFO SPADS (curvature analysis): \$876/month ~ \$7,006/license.							
	SOFO SDB (including PRO, VIEW and SPADS): \$10,701/license.							
Labor	Installation	Variable.						
	Use	SOFO traning course: \$2,604. Support: \$174 (engineer) ~ \$217 (manager)/hour.						

Accessories: variable (e.g., connecting cable, standard active part, junction cable, power supply, upgrade memory, other updates, etc).

Life expectancy	20 years plus (depends on products)	
Power	110/220V AC.	
Environmental conditions	-30°C to 70°C.	
Data storage/transfer/ processing	Data storage: SDB database.	

5. Implementation Needs						
Power source	AC/DC, or solar panel (can last 8 days without sun light).					
Accessibility	Remote monitoring and control.					
Technical	Moderate training on system instalation and control. Training course is available.					
expertise						
Other:						

#### 6. Availability

2 to 6 weeks.

## 7. On-Going or Completed Bridge Related Projects and References

Arsta Bridge, Sweden, 2003.

Soolshoi Moskvoretskiy Bridge, Russia, 2003.

Schladming Bridge, Austria, 2002.

Kameura Bridge, Japan, 2001.

Rio Puerco Bridge, New Mexico, 2000.

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Horsetail Fall Bridge, Oregon, 1998.

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#### References:

- Lienhart, W., and Brunner, F.K. "Monitoring of Bridge Deformations Using Embedded Fiber Optical Sensors," Proceedings, 11<sup>th</sup> FIG Symposium on Deformation Measurements, Santorini, Greece, 2003.
- Vurpillot, S., Inaudi, D., and Ducret, J.M. "Bridge Monitoring by Fiber Optic Deformation Sensors: Design, Emplacement and Results," Smart Structures and Materials, Proceedings of SPIE, San Diego, CA, 1996.
- Numerous case studies and references are available on company website.

- Founded in 1996, SMARTEC SA is a developer, producer and distributor of measurement and structural health monitoring systems; the company's products range from sensors (fiber optic, GPS and conventional) and data acquisition systems to software for data management and analysis.
- SMARTEC offers support and training in the design, installation, use of monitoring systems, and the management and analysis of the resulting data.
- The 3DeMoN system is based on a network of GPS receivers installed on the object to be monitored and a base-station that oversees the operation of the whole system.
- Software allows the user to view and analyze all data with a single interface.





1. General Infor	mation										
Description of Technology		d Strain and	Temperature Monitor	ring System (M	uST) base	d on Fiber Bra	gg Grating (FBG) sens	sors tech	nologies.		
Manufacturer and Contact informat			28 Manno, Switzerlar	nd		www.smartec	c.ch 10 18 00 Fax: +41 9	01 610 18	R 01		
Features	Sensor type	;		nsors: possible t		up to 5 full-rai	nge sensors; embeddal				
	Data acquis processing, archiving	sition,	MuST FBG reading unit can carry out static and dynamic measurements; permanent instrumentation; High resolution and precision; water tight steel housing; modular design; automatic and remote control; compatible with all FBG sensors and SOFO softwares suite.								
Communications			Data is transmitted to the PC running the SOFO SDB software via a standard Ethernet connection. Remote connection is possible via modem or wireless LAN.								
	'Smart' attr	ributes	Real-time, continuous temperature and displacement monitoring with alarm triggering capability.								
	Other		Sensors immune or insensitive to electromagnetic fields, humidity, vibrations and corrosion. No calibration required. Waterproof.								
2 4											
2. Applicability Bridge Type											
Slab  ☐ Rigid Frame ☐ Swing			rder/Deck spension scule		☐ Truss ☐ Cable-s ☐ Other:	tayed	⊠ Aro ⊠ Ve	ch rtical lif	ı		
Bridge Compon		_	_								
Deck	☐ Timber:	☐ Other:		d laminated		e-laminated	☐ Prestressed lami	nated	Stressed timber		
	Concrete:	Reinford		ressed/post-tens							
	⊠ Steel:	☐ Other:	⊠ Ortho	otropic	⊠ Buc	kle plate	Corrugated steel	flooring	5		
Superstructure	FRP:  Primary Element										
		er Ent	∷ ⊠ Girder floor  ⊠ Riveted/bo ⊠ Cross			☑ Tee bo  ☑ Welded ☑ Lateral	eam ⊠ Box ⊠ Pin & h ⊠ Sway		☑ Channel beam ☑ Splice		
	☐ Cover plate ☐ Stiffener ☐ Other:  Bearing										
	☐ Fixed ☐ Expansion: ☐ Other:	Sliding	plate X Roller	⊠ Rock	er 🛚	Pin and link		⊠ Po	ot Restraining		
Substructure	Other:  Abutment:		☐ Footing☐ Other:	⊠ Bridge	seat	⊠ Piles	⊠ Wall (	(stem/ba	ck/wing)		
	Pier/bent/exte	ended pile:	☐ Other:	Shaft     Shaft		⊠ Column/s	stem 🛛 Subm	erged pi	le/pile cap/footing		
Miscellaneous	1. Cable-support Tower Strand shoes 2. Movable bridg Electric brake	ed bridge M M Co ge	al types of bridge (Ca fain/secondary cable able bands	Cable and	chorage closures	oridge, etc)  ⊠ Ancho □ Other  ery and equipm	:	ng systen	n		
Monitoring Inte											
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion		t kage cour	☐ Misalignm ☐ Mechanica		function	Connection	Illing/scaling/delamina on failure or deficienci amage e joint closing/opening	ies			
Measurement M  ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave		Deflection/o Magnetic fi Acoustic wa Wind speed	aves	Acceleration Electrical Magnetic of Other:	voltage/cu	rrent	Moisture/humidity le Chemical compositio Electromagnetic wav	n	y, gamma ray, etc)		





Hardware	Sensor	SOFO sensor: \$1,106~\$2,282 per unit (\$1.00 = CHF1.24). SOFO concrete setting sensor: \$1,434 per unit. Inclinometer: \$4,340~\$4,565 per unit. Termocouples-temperature sensor: \$165 per unit. SOFO V reading unit with DB software: \$65,844 (1 channel) ~ \$86,428 (12 channels). SOFO Bee with SDB software: \$61,752 (12 chennels) ~ \$71,548 (24 channels).						
	Data acquisition system							
	Communication system							
	Data archiving system							
	Other	Junction box: \$583 (1 to 10 sensors) ~ \$1,091 (1 to 36 sensors).						
Software	SOFO VIEW (graphic display and warning alert): \$357/month ~ \$2,852/license.							
	SOFO PRO (real-time analysis and data interpretation): \$388/month ~ \$3,100/license.							
	SOFO SPADS (curvature analysis): \$876/month ~ \$7,006/license.							
	SOFO SDB (including PRO, VIEW and SPADS): \$10,701/license.							
Labor	Installation	Variable.						
	Use	SOFO traning course: \$2,604. Support: \$174 (engineer) ~ \$217 (manager)/hour.						

4. Limitations	
Life expectancy	20 years plus (depends on products).
Power	MuST FBG reading unit: 230V 50Hz/110V 60Hz AC Auto detect, 24V DC.
Environmental conditions	Sensors: -40°C to 80°C, maximum of -65°C to 300°C for temperature sensor20°C to 60°C (operating), 90% relative humidity (non-condensed).
Data storage/transfer/	Measurement rate up to 512 FBGs on four fibers. A maximum scan rate up to 250 Hz over a 50 nm range.
processing	A maximum scan rate up to 250 Hz over a 50 mm range.
Other:	

5. Implementation Needs					
Power source	Battery, AC/DC, or solar panel (can last 8 days without sun light).				
Accessibility	Remote monitoring and control.				
Technical	Minimal training for system instalation and control. Training course is available.				
expertise					
Other: Minimum	of Pentium II. 128MB RAM, 50MB hard disk, 800x600 display.				

2 to 6 weeks.

Some equipment available for rental.

## 7. On-Going or Completed Bridge Related Projects and References

Arsta Bridge, Sweden, 2003.

Soolshoi Moskvoretskiy Bridge, Russia, 2003.

Schladming Bridge, Austria, 2002.

Kameura Bridge, Japan, 2001.

Rio Puerco Bridge, New Mexico, 2000.

Colle Isarco Bridge, Italy, 1999.

Horsetail Fall Bridge, Oregon, 1998.

Many other bridge monitoring projects in many countries.

#### References

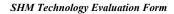
- Lienhart, W., and Brunner, F.K. "Monitoring of Bridge Deformations Using Embedded Fiber Optical Sensors," Proceedings, 11<sup>th</sup> FIG Symposium on Deformation Measurements, Santorini, Greece, 2003.
- Vurpillot, S., Inaudi, D., and Ducret, J.M. "Bridge Monitoring by Fiber Optic Deformation Sensors: Design, Emplacement and Results," Smart Structures and Materials, Proceedings of SPIE, San Diego, CA, 1996.
- Numerous case studies and references are available on company website.

- Founded in 1996, SMARTEC SA is a developer, producer and distributor of measurement and structural health monitoring systems; the company's products range from sensors (fiber optic, GPS and conventional) and data acquisition systems to software for data management and analysis.
- SMARTEC offers support and training in the design, installation, use of monitoring systems, and the management and analysis of the resulting data.
- The MuST reading unit allows to simultaneously measure up to 4 sensor strings with up to 128 sensors per string; through the use of an optional integrated optical switch, it is possible to monitor up to 16 sensors strings sequentially (4 by 4).
- The reading unit is available in a ruggedized casing or in rack-mounted versions.
- The system is compatible with SOFO SDB software including SOFO SDB Pro, View, SPADS and Realtime.
- $\bullet$  The MuST system is adapted for relatively small applications.





1. General Infor	1. General Information												
Description of Technology		Customized	str	ucture h	ealth moni	itoring syste	m.						
Manufacturer and Contact informat		Smart Struct 233 N. Garra			1 II 6186	6			www.smar Tel: (217)	t-structures.	.com Fax: (217) 893	2 2206	
Features	1011	Sensor type			Magnetoe	elastic (EM)			nd corrosion r	nonitoring)	. Wireless senso		, displacement,
Data acquisition, processing, and archiving				acceleration and temperature). Fiber optic displacement sensor (FODS).  A rack-mount UNIX-based PC, controlling multifunction data acquisition card and modem, and signal condition modules and anti-aliasing filters. Bridge monitoring system (BMS) software (web-based server application, password protected) capable of requency distribution, curvature, shear strain analysis, and traffic count.									
Communications			ns	Direct wi	re connection	on, telephone	line, LAN	, Internet, wir	eless netwo	ork, and other of	otions upo	on request.	
	-	'Smart' attributes			Continuous monitoring, real-time data access, alarm/warning system.								
	-	Other			FODS control unit: up to 7 modules, each controlling two large motion sensors. Internet server optional.							optional.	
2 4 1: 1:1:4	•												
2. Applicability Bridge Type													
Slab  ☐ Rigid Frame ☐ Swing					rder/Deck spension scule	:		☐ Truss☐ Cable☐ Other	-stayed		⊠ Arch ⊠ Vert		
Bridge Compon													7.0
Deck				Plank Other:			d laminated		ue-laminated	⊠ Pre	estressed lamina	ated 🗠	Stressed timber
	×			Reinford Other:	ed		essed/post-te						
				Grid Other:		Ortho	tropic	⊠ Bı	ickle plate	⊠ Co	rrugated steel f	looring	
		FRP:											
Superstructure		mary Element Multi-beam/gi Slab Truss member Arch element Other:	irde	er systen	n: 🛛 (	Girder floor	beam/diaphra	ıgm systei	m 🛚 Tee	e beam	⊠ Box g	girder	☑ Channel beam
		ondary Eleme Connector and Bracing: Diaphragm Cover plate Stiffener Other:		stener:		Riveted/bo Cross	lted		⊠ Welded ⊠ Lateral		⊠ Pin & har ⊠ Sway	nger	⊠ Splice
	⊠ı	Fixed Expansion: Other:		Sliding	plate [	⊠ Roller	⊠ Ro	cker [	☑ Pin and linl	k 🛚 E	lastomeric	⊠ Pot	■ Restraining
Substructure		Abutment:			⊠ Foot	_	⊠ Bridg	ge seat	⊠ Piles		⊠ Wall (s	tem/back/	wing)
	⊠ I	Pier/bent/exte	nde	ed pile:	⊠ Pier	cap	☐ Shaft		⊠ Colum	n/stem	Submer	ged pile/p	pile cap/footing
Miscellaneous	1. C	titional Eleme. table-supporte Tower Strand shoes Tovable bridge Electric brake	ed b	oridge M M C	al types of	f <i>bridge (Ca</i> ndary cable s	⊠ Cable a	anchorage enclosures	⊠ An		☑ Damping	system	
Monitoring Inte													
☐ Crack/fracture☐ Section loss☐ Deformation☐ Debonding☐ Corrosion☐	e [	<ul><li>X Expansion</li><li>✓ Settlement</li><li>✓ Wire break</li><li>X Erosion/sc</li><li>✓ Environment</li></ul>	: cag our	e T		Looseness	ent l/electrical m and pounding		⊠ Conne ⊠ Impact	ction failure t damage	ling/delamination or deficiencies osing/opening		
Measurement M  Strain  Temperature  Radar waves  Thermal wave			Ma Ac	gnetic fi oustic w				l voltage/		☐ Chemic	re/humidity lever al composition magnetic waves		gamma ray, etc)







3. Cost		
Hardware	Sensor	EM senosrs: \$140~\$2000 per unit.
		4-channel module for EM sensor: \$700~\$900 per unit.
	Data acquisition system	Reading unit for EM sensor: \$5000~\$6500.
	Communication system	
	Data archiving system	
	Other	Customized monitoring system is priced based on specification and monitoring requirements.
Software		
Labor	Installation	
	Use	
	030	
Other: Addition	nal cost for PC and other necessary	ary instruments.

4. Limitations	
Life expectancy	FOS: designed for 40-year lifetime.
Power	120V AC ±10% (power supply), 15W (power consumption) for FODS control unit.
Environmental conditions	-40°C to 70°C.
Data storage/transfer/ processing	Depends on products and specifications.
Other:	

Power source	Battery, AC/DC, solar panel.
Accessibility	Direct access needed for sensor installation. Direct access or remote monitoring.
Technical expertise	Minimal training. Basic electronic and computer skills.

Upon agreement.

## 7. On-Going or Completed Bridge Related Projects and References

Nanjing Bridge, China. Ashida Sawa Bridge, Japan. South Dakota Bridge. Jumagaya Dome, Japan.

- Smart Structures has developed and manufactured standard products and customized systems capable of monitoring all aspects of the structural health.
- The company offers custom made products including EM sensors and other monitoring devices for any size of cables/strands.
- · Sensors and devices for rebar corrossion monitoring and for threaded fastener clamp load monitoring are currently under development.





1. General Infor	matic	n											
Description of Technology		Portable, ru	gge	ed data a	equisition	and analysis	s system.						
Manufacturer and		Somat Ltd. 702 West K	filla	rnev Ur	bana IL 6	1801			www.soma Tel: (217)		Fax: (217) 328	R-6576	
Features	.011	Sensor type		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Somat's d			n be used					load cells, tiltmeter,
Data acquisition, processing, and archiving				eDAQ and SoMat2100 data acquisition system (compact, self-contained and rugged data acquisition and analysis system). On-site PC for data archiving and server. Software to enhance field testing and the data collection and visualization process.									
	Communications			ons	Direct wire connection, phone line, Internet, RF or other wireless options.								
	•	'Smart' attr	ibu	ites	Capable of unattended monitoring, simultaneous sampling, on-line data analysis, real-time computation, and							nputation, and	
	=	Other			customized alerting.  Data acquisition hardware can store the transducer data either as time histories, burst histories, rainflow, or time level.							, rainflow, or time at	
				L	10 ( 01.								
2. Applicability													
Bridge Type  ⊠ Slab  ⊠ Rigid Frame ⊠ Swing				⊠ Gi ⊠ Su ⊠ Ba	rder/Deck spension scule			☐ Truss☐ Cable☐ Other:			⊠ Arch ⊠ Vert		
Bridge Compon						_							_
Deck		Timber:		Plank Other:		⊠ Naile	d laminated	⊠ Gl	ue-laminated	⊠ Pre	estressed lamina	ated [	Stressed timber
	<b>(</b>	Concrete:	_	Reinford Other:	ced	⊠ Prestr	ressed/post-te	nsioned					
		Steel:		Grid Other:		Ortho	otropic	⊠ Bu	ckle plate	⊠ Co	rrugated steel f	looring	
		FRP:											
Superstructure		nary Element Multi-beam/g Slab Truss membe Arch element Other:	gird er	er systen	n: 🛛 C	Girder floor	beam/diaphra	gm systen	n 🛚 Teo	e beam	⊠ Box g	girder	Channel beam
		ondary Eleme Connector an Bracing: Diaphragm Cover plate Stiffener Other:		astener:		Riveted/bo Cross	lted		⊠ Welded ⊠ Lateral		⊠ Pin & har ⊠ Sway	nger	⊠ Splice
	⊠ I	Fixed Expansion: Other:	$\boxtimes$	Sliding	plate [	⊠ Roller	⊠ Ro	cker 🛭	Pin and lin	k 🛚 El	lastomeric	⊠ Pot	■ Restraining
Substructure		Abutment:			⊠ Foot	_	⊠ Bridg	e seat	⊠ Piles		⊠ Wall (s	tem/back/	wing)
	⊠ I	Pier/bent/exte	end	ed pile:	⊠ Pier  ☐ Othe	cap	Shaft		⊠ Colum	nn/stem	⊠ Submer	ged pile/j	oile cap/footing
Miscellaneous	1. C \( \sum \) 3 \( \sum \) 5 2. N	able-support Fower Strand shoes Iovable bridg Electric brake	ed l	bridge	al types of	bridge (Ca dary cable s	ble-supported  ☐ Cable a  ☐ Cable e  ☐ Operat	nchorage enclosures	⊠ An		☑ Damping		ngs, rack.
Monitoring Inte													
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	fracture												
Measurement M  Strain  Temperature  Radar waves  Thermal wave			Ma Ac	agnetic fi coustic w				l voltage/o		☐ Chemic	re/humidity leve al composition magnetic waves		gamma ray, etc)





3. Cost									
Hardware	Sensor								
	Data acquisition system	eDAQ system: \$10,000~\$14,000.							
		2100 system: \$11,300.							
	Communication system	Variable, some included.							
	Data archiving system	Variable, some included.							
	Other	System price depends on number of channel, sensors to be measured, power supply, etc.							
Software	Test control software (TCI	E) comes standard with the base unit.							
	InField: \$1,500 (additional \$750 for frequency option: FRF, Inverse FRF, etc).								
	Ralative Damage Compara	Ralative Damage Comparator: \$750							
Labor	Installation								
	Use								

Other: Example for typical 8-channel eDAQ system (\$13,540): CPU classic (\$4,495), Low level board, 350 ohm strain gages, 8-channels (\$6,295), 512MB Flash (\$350), AC power supply (\$150), InField software (\$1,500) and relative damage comparator (\$750).

Example for typical 8-channel 2100 system (\$11,310): Turbo processor (\$1,095), Power/communications module (\$1,090), Communications odule with clock, status (\$695), 4MB CMOS extended memory (\$695), 9x strain gage module (\$4,4550), compact flash module with 32MB flash card (\$995), 128MB flash card (\$95), AC adapter for 2025 (\$95), SoMat TCS for windows (\$595), InField software (\$1,500), and relative damage comparator (\$750).

4. Limitations	
Life expectancy	No official life expectancy.
Power	SoMat 2100: 11.5V to 18V DC. eDAQ: 12V to 18V DC.
Environmental conditions	SoMat 2100: -20°C to 70°C eDAQ: -20°C to 65°C
Data storage/transfer/ processing	Depends on products and specifications.
Other:	

5. Implementation	on Needs
Power source	AC/DC.
Accessibility	Direct access or remote monitoring.
Technical expertise	Minimal training. Electronics skills.
Other: Control PO	For modem, serial ports, and watchdog timer.

#### 6. Availability

6 to 8 weeks.

## 7. On-Going or Completed Bridge Related Projects and References

Michigan Street Rolling Bascule Bridge over Sturgeon Bay in Door County, Wisconsin.

#### References:

- Prine, D. "First Global Remote Bridge Monitoring System Insures Safe Operation of 65 Year Old Lift Bridge," Basic Industrial Research Laboratory, Northwestern University, Chicago, Illinois, (www.somat.com/applications/articles/bridge\_monitoring.htm).
- Laman, J.A. "Small, Self-Contained Field Computer Helps Researchers Collect Accurate Load Data from Highway Bridges," Department of Civil and Environmental Engineering, University of Michigan, Ann Arbor, Michigan, (www.somat.com/applications/articles/bridge\_loaddata.htm).

- Since 1982, SoMat has developed and supplied portable data acquisition systems and software for field and laboratory testing and analysis; clients include advanced research firms and Fortune 500 companies around the world.
- SoMat2100 is suitable for low power requirements whereas eDAQ would be better for larger channel count.
- Ananlysis software provides normal statistisal information and performs rainflow analysis.
- Relative damage comparator tool takes a time history, performs a rainflow analysis and compares to three different slopes of failure lines.
- 2100 system can go up to approximately 15 channels.
- eDAQ can go up to 64 channels.





1. General inion	mati				11	1: C	-		1 1 1 0	11 11 1 1 1	. 1 :1 1 1
Description of Technology			•	e sensor ac	tivated by r	adio frequenc	y waves f			chloride ingress int	to concrete bridge decks.
Manufacturer and		SRI Internation		www.sri.com nue, Menlo Park, CA 94025-3493							
Contact informat Features	Sensor type			Smart Pebble (1.5 in. diameter wireless devices with a weight of a typical piece of the rock aggregate) contains a							
1 catures		Sensor type		chloride s	sensor and u	itilizes a radio	-frequenc		(RFID) ch	ip that can be queri	ed remotely. The sensor
		Data acquisit processing, a		The senso	ors can be a	ctivated by a \$	1,000 baı	ndheld or vehic	le-mounted	l RF identification of	data logger that gathers radio energy and each
		archiving		radio que	ry identifies	s an individual		c sensors readin	ings, the rea	der emits a blast of	radio energy and each
		Communicati		Radio fre	quency.						
		'Smart' attrib	utes								
		Other						owered, thus profas much as 4 i		e need for any lifeti	ime-limiting batteries,
2. Applicability											
Bridge Type											
			$\overline{\boxtimes}$ s	irder/Deck uspension ascule			□ Truss     □ Cable     □ Other	-stayed		<ul><li>☑ Arch</li><li>☑ Vertical I</li></ul>	ift
Bridge Compon	ent			aseare				•			
Deck		_	Plank Other:		☐ Naile	d laminated	□Gl	ue-laminated	☐ Pre	stressed laminated	Stressed timber
		Concrete:	Reinfo	rced	⊠ Presti	ressed/post-ter	sioned				
		Steel:	Grid Other:		Ortho	otropic	☐ Bu	ickle plate	☐ Cor	rugated steel floori	ng
		FRP:									
Superstructure		<i>nary Element</i> Multi-beam/gir Slab	der syste	m: 🔲 (	Girder floor	beam/diaphra	gm syster	m Tee	beam	☐ Box girder	Channel beam
		Truss member									
	_	Arch element Other:									
		ondary Elemen Connector and			Riveted/bo	altad		☐ Welded		Din & hongor	□ Splice
		Bracing:	rastener.	_	Cross	ntea		Lateral		☐ Pin & hanger ☐ Sway	☐ Splice
		Diaphragm									
		Cover plate Stiffener									
	_	Other:									
		ring									
	_	Fixed Expansion:	Slidin	phlate Γ	Roller	□ Roo	ker [	Pin and link	□ El:	astomeric	Pot Restraining
		Other:		5 piace L	roner						Tot
Substructure		Abutment:		☐ Foo	_	☐ Bridg	e seat	Piles		☐ Wall (stem/t	pack/wing)
		Pier/bent/exten	ded pile:	☐ Pier	cap	☐ Shaft		Column	/stem	☐ Submerged ]	pile/pile cap/footing
Miscellaneous		itional Elemen				ble-supported	, Movable	e bridge, etc)			
		able-supported Fower		Main/aaaan	dom: ooblo	□ Cabla a	m ah amaa a	□ Anc	h o r rod	Dominio avat	200
	_	Strand shoes		Cable band	ndary cable s	☐ Cable a ☐ Cable e	nclosures			☐ Damping syst	CIII
		Iovable bridge		\	l	П Оti				□ O4h	
	Oth	Electric brakes er:	Ш.	Motors and	power	☐ Operati	ng macni	nery and equip	ment	Other:	
Monitoring Inte		_									
☐ Crack/fractur☐ Section loss		Expansion/o	contraction	n 📙	Rotation/to Misalignm					ing/delamination or deficiencies	
☐ Deformation		Wire breaka	age			ıl/electrical ma	lfunction			of deficiencies	
Debonding		Erosion/sco	ur			and pounding		Excessi	ve joint clo	sing/opening	
☐ Corrosion		Environme	ntal	Ш	Other:						
Measurement M	ietric		Deflection	/displacem	ent	☐ Accelera	tion/vibra	tion [	☐ Moisture	e/humidity level	
Temperature		□ N	Magnetic :	field/flux			l voltage/	current	Chemica	al composition	
☐ Radar waves ☐ Thermal wav	es	_	Acoustic v Vind spee	vaves d/direction		☐ Magnetic ☐ Other:	waves	L	Electron	nagnetic waves (X-	ray, gamma ray, etc)



## SHM Technology Evaluation Form



3. Cost		
Hardware	Sensor	Expected to cost less than \$100 per sensor.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations	
Life expectancy	
Power	
Environmental conditions	
Data	
storage/transfer/	
processing	
Other:	

5. Implementati	5. Implementation Needs		
Power source			
Accessibility			
Technical expertise Other:			
Other:			

# 7. On-Going or Completed Bridge Related Projects and References

Caltrans is formulating plans for a long-term evaluation of Smart Pebble prototypes in both the lab and in selected bridge decks.

## References:

6. Availability

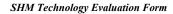
- Watters, D.G., Jayaweera, P., Bahr, A.J., Huestis, D.L., Priyantha, N., Meline R., Reis, R., Parks, D. "Smart Pebble: Wireless Sensors for Structural Health Monitoring of Bridge Decks," Smart Structures and Materials 2003: Smart Systems and Nondestructive Evaluation for Civil Infrastructures. Proceedings of the SPIE, Vol. 5057, pp. 20-28, 2003.
- Watters, D.G., Jayaweera, P., Bahr, A.J., and Huestis, D.L. "Design and Performance of Wireless Sensors for Structural Health Monitoring," SRI International.

- The sensor is designed to be inserted in the bridge deck either during the construction (or refurbishment) or in a back-filled core hole.
- SRI is working on adding temperature compensation circuitry and integrating all the components into a rugged 1-inch-diameter package. SRI's goal is to demonstrate the effectiveness of Smart Pebbles in real bridge decks.
- SRI is seeking an industrial partner for further development or technology licensing to mass-produce the Smart Pebbles devices.





1. General Infor	mation							
Description of Technology	SMART Rebar: a nev	SMART Rebar: a new built-in diagnostic technique to detect debond and yielding within steel-reinforced concrete structures.						
Manufacturer and Contact informati		earch Center (SSRC) al 2, 1-1-1 Umezono, Ts	ukuba Ibaraki Japa	unit.aist.go.jp n Tel: +81-29-8		1-3126		
Features	Sensor type	Piezoelectric sensors:	Piezoelectric sensors: a distributed array of piezoceramic sensors on the rebar sends and receives diagnostic signals; takes advantage of piezoelectic elements (converting electrical energy to and from mechanical energy).					
	Data acquisition, processing, and archiving	A portable computer (e.g., laptop) fully equipped with diagnostic hardware and software interfaces with the sensor network on the SMART rebars; this can be used during a routine inspection or following a disaster.						
	Communications							
	'Smart' attributes							
	Other	The hardware system	is a distributed netv	work of piezocerami	ic sensors built into rebars a	nd a portable computer.		
2. Applicability	•	•						
Bridge Type   Slab  Rigid Frame  Swing	$\overline{\boxtimes}$ :	Girder/Deck Suspension Bascule		uss ble-stayed her:	<ul><li>☑ Arch</li><li>☑ Vertical</li></ul>	lift		
Bridge Compone								
Deck	Timber: Plank		_	Glue-laminated	☐ Prestressed laminated	Stressed timber		
	Concrete: Reinfo	<del></del>	essed/post-tensioned					
	Steel: Grid Other	Ortho	tropic $\square$	Buckle plate	Corrugated steel floor	ring		
	☐ FRP:							
Superstructure	Primary Element	em: 🛛 Girder floor	beam/diaphragm sys	stem 🛚 Tee b	eam 🗵 Box girde	er 🛮 Channel beam		
	Secondary Element Connector and fastener Bracing:	: Riveted/bo	lted	☐ Welded	☐ Pin & hange ☐ Sway	r		
	☐ Diaphragm ☐ Cover plate ☐ Stiffener ☐ Other:							
	Bearing Fixed Expansion: Slidin	ng plate	Rocker	☐ Pin and link	☐ Elastomeric ☐	Pot Restraining		
	Other:							
Substructure	Abutment:	☐ Footing     ☐ Other:	☐ Bridge seat	⊠ Piles	⊠ Wall (stem			
	☑ Pier/bent/extended pile	: ⊠ Pier cap ☐ Other:	Shaft     Shaft	Column/s	stem Submerged	l pile/pile cap/footing		
Miscellaneous	Additional Element for spe 1. Cable-supported bridge	cial types of bridge (Ca	ble-supported, Move	ible bridge, etc)				
	⊠ Tower □	Main/secondary cable Cable bands	☐ Cable anchora☐ Cable enclosu			stem		
	E	Motors and power	Operating ma	chinery and equipm	ent Other:			
Monitoring Inte								
Crack/fracture	Expansion/contracti				alling/scaling/delamination on failure or deficiencies			
☐ Section loss ☐ Deformation	☐ Settlement ☐ Wire breakage		l/electrical malfunct	ion 🔲 Impact da	amage			
<ul><li>☑ Debonding</li><li>☐ Corrosion</li></ul>	☐ Erosion/scour ☐ Environmental	☐ Looseness ☐ Cother: Yiel	and pounding ding.	☐ Excessive	e joint closing/opening			
Measurement M	etric				<del></del>			
Strain	☐ Deflectio	n/displacement	Acceleration/vi		Moisture/humidity level			
☐ Temperature ☐ Radar waves	☐ Magnetic	field/flux	☐ Electrical volta		Chemical composition Electromagnetic waves (X	-ray gamma ray etc)		
Thermal waves			☐ Other:	_	Licenomagnetic waves (A	-ray, gamma ray, etc)		







3. Cost	
Hardware	Sensor
	Data acquisition system
	Communication system
	Data archiving system
	Other
Software	
Labor	Installation
	Use
Other:	

4. Limitations	
Life expectancy	
Power	
Environmental conditions	
Data storage/transfer/ processing	
Other:	

5. Implementation	5. Implementation Needs		
Power source			
Accessibility			
Technical expertise Other:			
Other:			

The design of the SMART rebar is currently undergoing extensive testing and development.

# 7. On-Going or Completed Bridge Related Projects and References

# References:

- Chan, H.L., and Chang., F.K. 2002: "Design of SMART Rebar for Detecting Disbond in Steel Reinforced Concrete," Structural Health Monitoring ISIS 2002 Workshop, Winnipeg, Manitoba, Canada.
- Wu, F., and Chang, F.K., "A Built-in Active Diagnostic System for Civil Infrastructure Systems," Proceedings of SPIE, Smart Materials and Structures: Smart Systems for Bridges, Structures and Highways, Vol. 4330, pp 27-35, March 2001.
- Wang, C., Wu, F., and Chang, F.K. "Structural Health Monitoring from Fiber-reinforced composites to steel-reinforced concrete," Journal of Smart Materials and Structures, Vol. 10, No. 3, pp 548-552, June 2001.

- Yielding and bond deterioration in reinforced concrete beams can be indicated by a delay in time-of-flight and an increase in amplitude of the diagnostic wave.
- The sensors and clips can be prefabricated separately before being mechanically attached to the steel rebar.





1. General Inform	1. General Information							
Description of Technology	Remotely monitori	Remotely monitoring the health of major structural inventory.						
Manufacturer and Contact information		tems (SMS) Inc. outheast, Vienna, VA 2218	0	www.strainmor Tel: (703) 938-				
Features	Sensor type				res. Strain sensors (embeddal	ble or mountable).		
	Data acquisition, processing, and archiving	SML025 on-site lapto the SMS contral data	SMJ010 data acquisition module (sensor interrogator, digitizes analog outputs of up to nine SMS sensors).  SML025 on-site laptop interface. SMM010 sensor intwork master unit (provides a communications link back to the SMS contral data collection facility.  Direct wire connection, landline and cellular modem, Internet, or satellite.					
	Communications	Direct wire connection	on, landline and cellular	modem, Internet,	or satellite.			
	'Smart' attributes							
	Other		r supply (a photovoltaid panels are used for lon		esigned to power a SMS remo	ote monitoring network.		
2. Applicability								
Bridge Type  ⊠ Slab  ⊠ Rigid Frame ⊠ Swing	<u> </u>	Girder/Deck Suspension Bascule	⊠ Truss ⊠ Cable- □ Other:		⊠ Arch ⊠ Vertical lift	t		
Bridge Compone Deck	<u>nt</u> ⊠ Timber: ⊠ Pla	nk 🕅 Naileo	l laminated 🛛 Glo	ıe-laminated	□ Prestressed laminated			
	Oth	er:	essed/post-tensioned					
_	Oth Steel: Grid		tropic 🔲 Bu	ckle plate	☐ Corrugated steel flooring			
_	Oth	er:						
	Primary Element  Multi-beam/girder sy Slab  Truss member  Arch element  Other:	vstem: ⊠ Girder floor	beam/diaphragm systen	n 🛚 🖾 Tee bea	ım ⊠ Box girder	☑ Channel beam		
	Secondary Element  Connector and faster Bracing: Diaphragm Cover plate Stiffener Other:	ner: ⊠ Riveted/bo ⊠ Cross		⊠ Welded ⊠ Lateral	⊠ Pin & hanger ⊠ Sway	⊠ Splice		
	Other:	ding plate ⊠ Roller	⊠ Rocker 🏻 🖸	Pin and link	⊠ Elastomeric ⊠ Po	ot Restraining		
Substructure	Other:  Abutment:	☐ Footing☐ Other:	☐ Bridge seat	⊠ Piles	⊠ Wall (stem/ba	ck/wing)		
	Pier/bent/extended p		Shaft     Shaft	Column/ste	em Submerged pil	le/pile cap/footing		
	<ol> <li>Cable-supported bridg</li> <li>Tower</li> <li>Strand shoes</li> <li>Movable bridge</li> </ol>	pecial types of bridge (Car	Cable anchorage Cable enclosures Operating machin	☐ Anchor☐ Other:		n		
Monitoring Inter	rest							
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion				☐ Connection ☐ Impact dan	ing/scaling/delamination n failure or deficiencies nage joint closing/opening			
Measurement Me  Strain  Temperature  Radar waves  Thermal waves	☐ Deflec☐ Magne☐ Acoust	tion/displacement tic field/flux cic waves speed/direction		urrent (	Moisture/humidity level Chemical composition Electromagnetic waves (X-ray	y, gamma ray, etc)		





3. Cost		
Hardware	Sensor	
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:	<u>,                                      </u>	

4. Limitations	
Life expectancy	No official life expectancy.
Power	12V DC (SML025). 12 to 20V DC (SMM010). 9 to 12V DC (SMJ010) Power output of SMSP010 (solar power supply): 14.2W at 12V DC continuous.
Environmental conditions	-40°C to 65°C (SMG sensors).
Data storage/transfer/ processing	
Other:	

5. Implementation Needs		
Power source	Battery, AC/DC, solar pannel.	
Accessibility	Direct access needed for sensor installation. Remote monitoring and control.	
Technical expertise	Minimal training. Basic electronics and computer skills.	
Other:		

Upon agreement.

## 7. On-Going or Completed Bridge Related Projects and References

I-85 ramp over I-85, Fulton County, GA.

I-95 over South Altamaha River, Glynn/McIntosh County, GA.

I-75 over CR397, Allatoona Lake, Bartow County, GA.

Court St. Bridge, Owego, NY.

#### References:

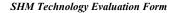
- Tominaga, M., Sumitro, S., Okamoto, T., Kato, Y., and Kurokawa, S. "Development of Monitoring Technology for Steel and Composite Structures," Keisoku Research Consultant, Co. (www.krcnet.co.jp/papers/pdf/International/Steel2001 sumitoro.pdf).
- Some case studies and references are available on company website.

- SMS provides custom-engineered products, systems and solutions that would lower the growing risks associated with aging infrastructure (buildings, bridges, dams, pipelines, stadiums, etc.); customers automatically receive objective, real-time information from their structures.
- Features of SMS's engineered systems include: measuring peak strain or displacement, and report only the significant information generated; providing wireless information transfer over the Internet to any location, on a real-time, as desired basis; system does not require continuous power supply.





1. General Infor	matio	n											
Description of		Load measurement and stress analysis (from simple, battery-powered static logging systems to fully automated structural health											
Technology		monitoring systems).						y powere	a state rogging	5 5 5 5 6 6 6 6 6	rung uutomute	. Strate	
Manufacturer and		Strainstall L								www.strainstall.com			
Contact informati	ion						031 8PD UK		Tel: +44(0)				
Features		Sensor type		(	Strain gage, accelerometer, displacement sensor, load cell, rotational potentiometer, temperature sensor, crackmeter, inclinometer, anemometer (wind speed sensor).								
		Data acquisition, processing, and archiving			PC based data acquisition system configured for unattended, selective dynamic data acquisition and analysis system with 32 data channel capacity (DART: dynamic analysis in real time - DART2 and DART X32).								
		Communications			Direct wire connection, modem, or Internet.								
		'Smart' attr	ibut		Real-time, continuous, remote monitoring system capable of sending data to a password-protected website for review in user-friendly graphical forms.								cted website for
	-	Other			System ca				C and then con	nected to th	ne master PC by	the com	munication
				1	network.								
2. Applicability													
Bridge Type													
				⊠ Gir ⊠ Sus ⊠ Bas	der/Deck pension cule			☐ Truss☐ Cable☐ Other	-stayed		<ul><li>☑ Arch</li><li>☑ Vertic</li></ul>	al lift	
Bridge Compon	ent												
Deck				Plank Other:		Nailed     Na	d laminated	⊠ Gl	ue-laminated	⊠ Pres	stressed laminate	ed 🗵	Stressed timber
	⊠ C			Reinforce Other:	ed	□ Prestr	essed/post-te	nsioned					
	⊠ S	teel:		Grid Other:		Ortho	tropic	⊠ Bı	ickle plate	⊠ Cor	rugated steel flo	oring	
	⊠ F												
Superstructure	⊠ M ⊠ S ⊠ T ⊠ A	ary Element fulti-beam/g lab russ member rch element other:	irde r	r system:	: ⊠ G	irder floor	beam/diaphra	igm syster	m 🛚 🛚 Tee	beam	⊠ Box gir	der	☐ Channel beam
				stener:		Riveted/bo Cross	lted		⊠ Welded ⊠ Lateral		⊠ Pin & hang ⊠ Sway	ger	⊠ Splice
		ixed xpansion: ther:		Sliding <sub>l</sub>	olate 🛭	Roller	☐ Ro	cker [	☐ Pin and link	□ Ela	astomeric	☐ Pot	Restraining
Substructure	Othe.	butment:			⊠ Foot	_	⊠ Bridg	ge seat	⊠ Piles		⊠ Wall (ste	m/back/	wing)
	⊠ P	ier/bent/exte	nde	d pile:	☐ Pier ☐ Othe	cap	⊠ Shaft		⊠ Columr	n/stem	∑ Submerge	ed pile/p	ile cap/footing
Miscellaneous	1. Ca ⊠ T □ S 2. Mo	ble-supporte ower trand shoes ovable bridg lectric brake	ed b	ridge M Ca	l types of	bridge (Can dary cable		anchorage enclosures	☐ Anc		☐ Damping s	ystem	
Monitoring Inte	rest												
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	e D C C D	Expansion Settlemen Wire bread Erosion/so Environme	t kage cour	e			ent l/electrical m and pounding		☐ Connec ☐ Impact	tion failure damage	ing/delamination or deficiencies sing/opening	1	
Measurement M	<u>letric</u>	$\square$	D-4	laatia/1	ianla a	nnt.	M A 25-1-	tion/wil-	tion	✓ Mai-±-	/humidita 1 1		
<ul><li>✓ Strain</li><li>✓ Temperature</li></ul>				lection/d gnetic fie	isplaceme	ent		ition/vibra il voltage/			humidity level composition		
Radar waves				oustic wa			☐ Magneti				nagnetic waves (	X-rav. 2	gamma rav. etc)
☐ Thermal wave	es	☑ Wind speed/direction ☑ Other: Load.											







3. Cost		
Hardware	Sensor	
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		

4. Limitations	
Life expectancy	No official life expectancy.
Power	18/30V DC or 110/240V AC
Environmental conditions	-20°C to 50°C, up to 95% relative humidity (non-condensing).
Data storage/transfer/ processing	
Other:	,

5. Implementati	5. Implementation Needs					
Power source	AC/DC.					
Accessibility	Direct access or remote monitoring.					
Technical expertise	Basic electronics and computer skills.					
Other:						

Upon agreement.

# 7. On-Going or Completed Bridge Related Projects and References

Forth Bridge, Scotland.

Penarth Road Bridge, UK.

Ynysforgan Viaduct, South Wales.

Hodson Footbridge, UK

Constantius Bridge, UK.

Jiangyin Yangtze River Highway Bridge, China.

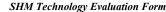
Many other bridge monitoring projects in may countries.

- Since the 1960's, Strainstall has developed numerous systems to monitor physical and performance parameters such as load, stress, temperature, acceleration, pressure and displacement.
- The company offers custom engineered systems for specific appliations.
- In normal mode, summary data is downloaded periodically to the management workstation computer. Extra data is acquired and reported if an alarm condition is exceeded on any data channel.





1. General Infor	mation										
Description of Technology			Monitoring (C'ed vacuum sour					f crack initiatio	n and/or propag	gation; consisting of an	
Manufacturer and	d Structural	Monitoring	Systems (SMS)	) Ltd	id How-inc	asrumg	www.smsyste	ems.com.au			
Contact informat			ve, Osborne Par						4) 234-4817 (U		
Features	Sensor typ		CVM sensors: polymers-based lightweight, inert, and passive and durable sensors; the most popular all-purpose polymer sensor is a Silicone combined with a pre-applied Silicone Pressure Sensitive Adhesive.								
	Data acquisition processing, and		PM4: a self contained testing system and data logger; user can carries the PM4 unit to each test point; the shole inspection and data acquisition process is hands free other than connecting and disconnecting the system interface								
archiving		, and	coupling. The	data is auto	matically	logged. C	Overall time is a	bout 4 to 5 mir	utes.	ng the system interface	
	Communic	ations	Direct wire co	Direct wire connection.							
	'Smart' att	ributes									
	Other						ssed surfaces; n	neasures the ph	ysical crack; op	perates on peened,	
			painted and o	therwise trea	ated surfac	es.					
2. Applicability											
Bridge Type			V: 1 /D 1		<b>.</b>	71 m			N . 1		
			Girder/Deck uspension			☑ Truss ☑ Cable-	staved			ft	
Swing		⊠ E	Sascule		Ĺ	Other:			Z verticui iii		
Bridge Compon											
Deck	☐ Timber:	<ul><li>☑ Plank</li><li>☑ Other:</li></ul>	Σ	Nailed lan	ninated	⊠ Glı	ue-laminated	□ Prestress	sed laminated	Stressed timber     ■	
	Concrete:	Reinfo Other:	rced	Prestresse	d/post-tens	ioned					
	☑ Steel:	Grid Other:	Σ	Orthotrop	ic	⊠ Bu	ckle plate	☐ Corrugat	ted steel flooring	g	
	⊠ FRP:										
Superstructure	Primary Elemen.	girder syste er	m: 🛛 Girdo	er floor bear	n/diaphrag	m system	n 🛚 🖾 Tee b	eam	⊠ Box girder	⊠ Channel beam	
	Other:  Secondary Elem Connector at Bracing: Diaphragm Cover plate Stiffener		⊠ Riv ⊠ Cro	reted/bolted			⊠ Welded ⊠ Lateral		Pin & hanger Sway	⊠ Splice	
	☐ Other:  Bearing ☐ Fixed ☐ Expansion: ☐ Other:  Other:	⊠ Slidin	g plate 🛛 R	oller	⊠ Rocl	ker 🗵	Pin and link	⊠ Elaston	neric 🛛 P	Pot ⊠ Restraining	
Substructure	Abutment:		☐ Footing☐ Other:		⊠ Bridge	seat	□ Piles	Σ	Wall (stem/ba	ack/wing)	
	Pier/bent/ext	ended pile:	☐ Other:		Shaft     Shaft		⊠ Column/s	stem	Submerged pi	ile/pile cap/footing	
Miscellaneous	Additional Elem  1. Cable-suppor  ☐ Tower  ☐ Strand shoes  2. Movable brid  ☐ Electric brak  Other:	ted bridge		y cable \[ \sum_{\infty}	☑ Cable an ☑ Cable en	chorage closures	bridge, etc)   ☐ Anch ☐ Other  mery and equipm	<del>::</del> 	Damping system Other:	m	
Monitoring Inte											
Crack/fracture Section loss Deformation Debonding Corrosion	Expansion  Settlement  Wire bread  Erosion/s  Environn	nt akage scour	☐ Mis ☐ Me ☐ Loo	cation/torsion salignment chanical/ele oseness and her: Continu	ectrical mal pounding		Connecti	alling/scaling/d on failure or de amage e joint closing/	eficiencies		
Measurement M	<u>letric</u>	1 _		_				<b>7</b>			
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	es $\square$	Magnetic Acoustic v			Accelerati Electrical Magnetic Other: Dif	voltage/c waves	eurrent	Moisture/hun Chemical cor Electromagne	nposition	ay, gamma ray, etc)	







3. Cost		
Hardware	Sensor	
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
Other:		
4. Limitations		

4. Limitations	
Life expectancy	
Power	
Environmental conditions	
Data storage/transfer/ processing	
Other:	

5. Implementation	on Needs
Power source	
Accessibility	
Technical expertise Other:	
Other:	

Upon agreement.

## 7. On-Going or Completed Bridge Related Projects and References

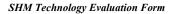
Has not been used on bridge structure.

- SMS's CVM system has been developed and used for mainly for the aerospace industry.
- CVM is a measure of the differential pressure between fine galleries containing a low vacuum alternating with galleries at atmosphere in a simple manifold. If no flaw is present, the vacuum will remain at a stable level. If a flaw develops, air will flow through the passage created from the atmosphere to the vacuum galleries. Sensors may either take the form of self-adhesive polymer "pads" or may form part of the component. A transducer measures the fluid flow between the galleries.
- According to Keith McClennan from SMS (in the US), CVM can be well suited for monitoring bridge structures; Since it measures relative vacuum flow, it
  works on permeable materials such as concrete, in addition to steel and other materials.
- SMS offers various design sensor shapes to suit customer requirements for structural components. Shape, size and crack sensitivity from 250 microns upwards can be designed and supplied to order.
- Installing CVM sensors is simple and quick; the test surface is pre-cleaned and the sensor removed from its release liner case and laid on the test surface and rolled firmly down. The PTFE tubes are then inserted. In particularly harsh environments, sensors are over coated with specified polymer / resins to provide extra protection to the sensor and to the parent structure.
- Sensors can also be embedded within the mass of a structure. Sensors can be embedded within bonded joints and lap joints to monitor for failure within the joint.





Description of Technology		Manufacturer of precision accelerometer, inertial, and VXI products.											
Manufacturer and	d	Summit Inst						www.summ	nitinstrume	nts.com			
Contact informat	ion	2236 N Clev	eland-Ma							Fax: (330) 659			
Features		Sensor type		accelerom	Uniaxial and triaxial accelerometer system: user-configurable acceleration measurement system containing an accelerometer, a temperature sensor, a signal processor, an IRIG-106 PCM encoder, a RS485 interface and three analog outputs in a small package.								
		Data acquisi		32 Channel D/A Converter with Configurable Closed-Loop Control VXI Card (C size): can be used for controlling									
		processing, a archiving	ınd						lows the se	eparation of the	the high	power devices from	
		Communicat	ions	the precisi	the precision instrumentation and control circuitry.								
		'Smart' attri	outes										
		Other								n and output car			
				verificatio	n; real-tim	e strip chart c	an simuit	aneousiy dispia	y all chanr	nels or a user-se	iected ch	annei.	
2. Applicability													
Bridge Type			<b>M</b> .	: 1 /D 1			Мт			<b>⊠</b> 4 1			
<ul><li>✓ Slab</li><li>✓ Rigid Frame</li></ul>				irder/Deck uspension			□ Truss     □ Cable						
⊠ Swing				ascule			Othe						
Bridge Compon													
Deck	$\boxtimes$	Ī	⊠ Plank □ Other:		_	d laminated		lue-laminated	⊠ Pre	estressed lamina	ited [	Stressed timber	
		]	X Reinfo ☐ Other:	rced		essed/post-te							
		[	⊠ Grid ☐ Other:		☑ Ortho	tropic	⊠в	uckle plate	⊠ Co	orrugated steel f	looring		
C		FRP:											
Superstructure		n <i>ary Element</i> Multi-beam/gi	rder syste	m: 🕅 G	irder floor	beam/diaphra	gm syste	m 🛛 Tee	beam	⊠ Box g	irder	Channel beam	
	$\boxtimes$ s	Slab	-			<b></b>	8 - 3						
		Γruss member											
	_	Arch element Other:											
	Seco	ondary Elemei											
		Connector and	fastener:		Riveted/bo Cross	lted		Welded		Pin & har	nger	☐ Splice	
		Bracing: Diaphragm			Cross			∠ Lateral		⊠ Sway			
	$\boxtimes$	Cover plate											
		Stiffener Other:											
		ring											
		Fixed	_	_	_	_		_	_		_	_	
		Expansion: Other:	☐ Slidin	g plate _	Roller	☐ Ro	cker	Pin and link	. ∐ E	lastomeric	☐ Pot	Restraining	
	Oth												
Substructure		Abutment:		☐ Othe		⊠ Bridg	e seat	⊠ Piles		⊠ Wall (st	tem/back	/wing)	
		Pier/bent/exter	nded pile:	☐ Pier o		⊠ Shaft		⊠ Columr	n/stem	Submer	ged pile/	pile cap/footing	
Miscellaneous		itional Elemer		ial types of	bridge (Ca	ble-supported	l, Movabl	e bridge, etc)					
		able-supporte Fower		Main/second	domi anhla	☐ Cable a	naharaga		hor rod	☐ Damping	gygtom		
		Strand shoes		Cable bands			enclosure				system		
	2. N	Iovable bridge				_		_					
	_	Electric brakes	<u> </u>	Motors and	power	Operat	ing mach	inery and equip	ment	Other:			
*** · · · · · · · · · · · · · · · · · ·	Oth	er:											
Monitoring Inte		Expansion/	contraction	on 🗆	Rotation/to	orsion		□ Wear/si	nalling/sca	ling/delamination	on		
Section loss		Settlement			Misalignm	ent		☐ Connec	tion failure	e or deficiencies			
Deformation		Wire break				l/electrical m			damage	:			
☐ Debonding ☐ Corrosion		Erosion/sco			Looseness Other:	and pounding	5	□ Excessi	ive joint cl	osing/opening			
Measurement N	letric				-								
☐ Strain				/displaceme	nt	Accelera			=	re/humidity leve	el		
☐ Radar waves			Magnetic Acoustic v			☐ Electrica	l voltage	/current		al composition	(V rov	gamma ray, etc)	
☐ Radar waves	es	_		d/direction		Other:	waves	Ĺ	Electron	magnetic waves	(A-lay,	gamma ray, etc)	







3. Cost							
Hardware	Sensor	Uniaxial smart acclerometer system: \$995 per unit.					
		Triaxial smart acclerometer system: \$1,295 per unit.					
	Data acquisition system	32 Channel D/A converter with configurable closed-loop control: \$5,395~					
		Diagnostic probe board for B and C size VXI systems: \$495~					
	Communication system						
	Data archiving system						
	Other	Accelerometer mounting adaptor: \$45. PC interface adaptor: \$120.					
Software	Can be downloaded from the	he company's website.					
Labor	Installation						
	Use						
Other: 33% educat	ional discount available.						

4. Limitations	
Life expectancy	No official life expectancy.
Power	Accelerometers: 8 to 30V DC.
Environmental conditions	Accelerometers: -40 to 85°C. Temperature sensor: -55 to 125°C.
Data storage/transfer/ processing	Accelerometer sensor scan rate: maximum of 42,500 Hz.
Other: Accelerome	eters: shock survival range from -500 to 500g (powered) or from -1,000 to 1000g (unpowered).

The data acquisition rate is limited by the performance of the computer running ICU. Faster computers can process continuous data at 115K BAUD and above. CRC-16 error checking is used when communicating with instruments to ensure data integrity.

5. Implementati	on Needs
Power source	DC.
Accessibility	
Technical expertise	Manuals available on website. Technical support available on-line or by phone.
Other:	

# 6. Availability

Approximately 4 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

Informaiton not available.

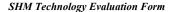
# 8. Notes

• Summit Instruments, Inc. was founded in 1987 and have provided test and measurement devices for various research applications.





1. General Infor	matio	n										
Description of Technology		Supplier of	of various s	ensors and d	ata acquisiti	on systems.						
Manufacturer and Contact informati		SuperLog 85 River S		tham, MA 02	2453			www.super Tel: (781) 8		Fax: (781) 89	93-0600	
Features		Sensor typ	pe	Strain ser	nsor, temper	ature gage, ac	celerome	eter, and others	-			
Data acquisition, processing, and archiving		various s	USB-8516, 8518-S and 9350-SYS (high resolution, light weight data acquisition devices): all accept signals from various sensors. Compatable with Windows-based PCs and loptops. WINview software: ready-to-run data acquisition software for USB, LAN and wireless devices.									
		Communi	cations	Direct w	Direct wire connection or Ethernet. Other wireless solutions available.							
		'Smart' at	tributes									
		Other		Monitori	ng system ca	an be customi	zed to m	eet various requ	irements.			
2. Applicability												
Bridge Type  ⊠ Slab  ⊠ Rigid Frame ⊠ Swing			$\boxtimes$	Girder/Deck Suspension Bascule			☐ Trus: ☐ Cabl	e-stayed		⊠ Arc ⊠ Ver	ch rtical lift	
Bridge Compone												
Deck		imber:	☐ Plank☐ Other		_	d laminated		lue-laminated	⊠ Pre	estressed lamir	nated [	Stressed timber
		Concrete:	□ Reinf     □ Other			essed/post-ter						
_	⊠ S ⊠ F		☐ Other		Ortho	tropic	⊠ B	uckle plate	⊠ Co	rrugated steel	flooring	
Superstructure	Prim  M S S T A	ary Eleme Multi-beam lab Truss meml arch eleme Other:	/girder syst oer nt	em: 🛛 (	Girder floor	beam/diaphra	gm syste	m 🛚 Tee	beam	⊠ Box	girder	☑ Channel beam
		ndary Eler Connector a Gracing: Diaphragm Cover plate tiffener Other:	and fastener		Riveted/bo	lted		⊠ Welded ⊠ Lateral		⊠ Pin & ha ⊠ Sway	anger	⊠ Splice
		ixed xpansion: other:	⊠ Slidi	ng plate	⊠ Roller	⊠ Ro	cker	⊠ Pin and link	E 🛚 E	lastomeric	⊠ Pot	
Substructure		butment:		⊠ Foo		☑ Bridg	e seat	⊠ Piles		⊠ Wall (	stem/back	/wing)
-	⊠ P	ier/bent/ex	tended pile		cap	Shaft     Shaft		⊠ Colum	n/stem	Subme	erged pile/	pile cap/footing
Miscellaneous	1. Ca ⊠ T □ S 2. M	able-suppo ower trand shoe ovable brid lectric bra	rted bridge s  dge		f bridge (Can ndary cable ls	☐ Cable a	nchorage enclosure			☐ Dampin	g system	
Monitoring Inter	rest											
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	<del>-</del> [	Expansi Settleme Wire bro Erosion Environ	eakage /scour	ion				☐ Connect	ction failure damage	ling/delaminat e or deficiencionsing/opening	es	
Measurement M  ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave			☐ Magnetic☐ Acoustic	on/displacements field/flux waves eed/direction			l voltage	/current	Chemic	re/humidity leval composition	n	gamma ray, etc)







3. Cost		
Hardware	Sensor	Strain gage: \$69-\$225/unit. Accelerometer: \$295-\$1,495/unit. Temperature sensor: \$44-\$120/unit.
	Data acquisition system	USB-8516: \$596/unit. 8518-S: \$660/unit. 9350-SYS: \$895/unit.
	Communication system	XW-900: \$249/unit.
	Data archiving system	Variable.
	Other	Sensor price variable depending on model type.
Software	WINview CP 32: \$349	
Labor	Installation	
	Use	

Other: Optional: strain gage module (\$259), Single Port RS-232 Serial PCMCIA Card (\$95), Single Port RS-232/422/485 Serial Device Server (\$189), Strain gage bridge completion module (\$69), 8 Channel Thermocouple or mV Input, 16-Bit, Data Acquisition Module (\$199), Highly Regulated Excitation Source for Strain Gages and Transducers (\$175), 4 Channel ICP Sensor/Accelerometer/Voltage Input Expander Unit \$545), 8 Channel RTD Input Expander Unit with Gains of 1, 10, 100 (\$725), 14 Channel Thermocouple and mV Input Portable Expander Unit (\$745), etc.

4. Limitations	
Life expectancy	No official life expectancy.
Power	9350-SYS: +5V: 20mA (typ), +15V: 30mA (typ), -15V: 30mA (typ). USB-8516 and 8518-S: 10 to 30V DC
Environmental conditions	-25 to 75°C for USB-8516 and 8518-S.
Data storage/transfer/ processing	
Other:	

5. Implementati	on Needs
Power source	AC/DC.
Accessibility	Direct access or remote monitoring.
Technical expertise	Minimal. Basic electronics and computer skills.
Other:	

# 6. Availability

0 to 2 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

Information is not available.

- SuperLogics, Inc. offers PCI, USB, PCMCIA, Serial, Ethernet and wireless solutions and a wide variety of complementary products such as sensors, data communications and industrial PCs; the company also offers software development environments as well as software services to meet the challenges of complex applications.
- SuperLogics's products are not for a specific application, but rather the products can take signals from any type of transducers/sensor from any type of application; some products have been used on bridge monitoring projects but the company does not keep track of a database on types of applications.





1. General Inform	nation											
Description of Technology	Civil engine	ering trans	sducers and data logge	rs for measuring va	arious physical qua	intities.						
Manufacturer and Contact information		,	Inc. ge Station, TX 77841		www.strair		av: (979) 696_239	0				
Features Sensor type		e Station, TX 77841 Tel: (979) 764-0442 Fax: (979) 696-2390  Displacement transducers (DP/PI). Acceleration transducers (ARF/ARE/ARH). Embedment strain gauges (KM).  Reinforcing-bar meters (KSA/KSAT). Joint meter (KJ). Crack displacement transducers (KG). Temperature gauges (TK). Thermocouples (T/K).										
Data acquisition, processing, and			DRA-101C/107A: 10-channel, dynamic strainmeter intended for on-line measurement with a computer; self dignostic function for sensitivity, input and insulation. DRA-7610 dynamic measurement software for processing									
	archiving Communica	tions	data and measuring dynamic phenomenon using up to ten DRA digital dynamic strainmeter (up to 100 channels).  Direct wire connection.									
	'Smart' attri	ibutes										
	Other			SDA-810C/830C: 8-channel, small and lightweight, carrier type dynamic strainmeter; automatic retrieval function of peak value of storage data wave form; computer control via RS-232C; suitable with SDA-7910 software.								
2. Applicability												
Bridge Type												
Slab  ⊠ Rigid Frame  ⊠ Swing		$\boxtimes$ S	irder/Deck uspension ascule	$\overline{\boxtimes}$ (	Truss Cable-stayed Other:			ft				
Bridge Compone												
Deck		□ Plank     □ Other:			☑ Glue-laminated	⊠ Prestr	ressed laminated	Stressed timber				
		Reinfo     Other:	_	ressed/post-tension								
	_	⊠ Grid ☐ Other:	⊠ Ortho	otropic [	☑ Buckle plate	⊠ Corru	gated steel flooring	ıg				
Superstructure	FRP:											
5 ap 0.5 a a 0.4 a	<ul><li>⋈ Multi-beam/g</li><li>⋈ Slab</li><li>⋈ Truss member</li><li>⋈ Arch element</li><li>⋈ Other:</li></ul>	irder syste r	m: 🛚 Girder floor	beam/diaphragm s	system 🛚 Te	e beam	⊠ Box girder	☑ Channel beam				
	Secondary Eleme  Connector and Bracing: Diaphragm Cover plate Stiffener Other:		⊠ Riveted/bo ⊠ Cross	olted	⊠ Welded ⊠ Lateral		⊠ Pin & hanger ⊠ Sway	⊠ Splice				
	Bearing  Fixed Expansion: Other:	⊠ Slidin	g plate 🛛 Roller	⊠ Rocker	⊠ Pin and lin	k ⊠ Elasi	tomeric 🔲 l	Pot   Restraining				
Substructure	Other:  Abutment:		□ Footing	☐ Bridge sea	nt 🛛 Piles			ack/wing)				
_	☑ Pier/bent/exte	nded pile:	Other:	Shaft     Shaft	⊠ Colum	nn/stem	_ `	pile/pile cap/footing				
Miscellaneous		nt for spec	Other:									
	☐ Tower☐ Strand shoes 2. Movable bridg	e	Main/secondary cable Cable bands	Cable ancho	sures	her:	☐ Damping syste	m				
<u> </u>	Electric brake  Other:	э Ц	Motors and power	Operating n	nachinery and equi	piniciit	Other:					
Monitoring Inter  ☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	est	t kage cour	<ul><li>✓ Misalignm</li><li>✓ Mechanica</li></ul>		Conne	ection failure or						
Measurement Mo  Strain  Temperature  Radar waves  Thermal wave	   	Magnetic Acoustic v			tage/current		composition	ay, gamma ray, etc)				





Hardware	Sensor	DP: \$985-\$1,150. PI: \$215. ARF: \$482. ARE: \$500. ARH: \$760. KM: \$253.50-\$365. KSA: \$465-\$645. KSAT: \$496-\$680. KJ: \$565-\$725. KG: \$359-\$625. KB: \$1,420. TK-F: \$185.50. T:\$21-\$24.25. K: \$22.25-\$23
	Data acquisition system	DRA-101C: \$24,490 + options; extension memory of 64K (\$222.5), 192K (\$324), 448K (\$425). Thermocouple unit TCA-10A (10 channels): \$15,560. Cycle counter interface CCI-1A: \$1,415. DRA-107A: \$18,380. SDA: \$12,480 (810C) and \$13,725 (830C) + options; printer TDP-544B (\$2,125), DCC-544 (\$645), RS-232C cable CR-57 (\$65.5).
	Communication system	
	Data archiving system Other	
Software	DRA-7610: \$3,060. SDA-7910: \$3,060.	
Labor	Installation	
	Use	

Life expectancy	No official life expectancy.
Power	DRA-101C: 90 to 250V AC, 50/60 Hz 120VA max. SDA-810C: 85 to 132V or 170 to 262V AC, 50/60 Hz 25VA max; 10.5 to 30V DC 1.4A max. SDA-830C: 85 to 132V or 170 to 262V AC, 50/60 Hz 35VA max; 10.5 to 30V DC 2.3A max.
Environmental conditions	0 t o 80°C (DP); 0 to 40°C (PI, ARF, ARE, and ARH); -20 to 60°C (KG and KB); -20 to 80°C (KM, KSA, KJ and TK).
Data storage/transfer/ processing	SDA-810C/830C: measuring range of ±25,000x10 <sup>-6</sup> strain; frequency response of 2.5 kHz (SDA-810C) and 10 kHz (SDA-830C); computer control via RS-232C.

5. Implementati	on Needs
Power source	AC/DC.
Accessibility	Direct access for sensor installation and data acquisition.
Technical expertise	Minimal. Basic electronics skills. Manual included with purchase.
Other:	

2 to 3 weeks for transducers and approximately 4 weeks for data collection system and software.

# 7. On-Going or Completed Bridge Related Projects and References

Many bridge monitoring projects (detail information not available from Texas Measurements, Inc.).

# 8. Notes

• Texas Measurements, Inc. is the US and Mexico representative for TML Products (www.tokyosokki.co.jp).





1. General Infor											
Description of Technology	Lo	ad cells	and signal c	onditioning product	S.						
Manufacturer and Contact informati			Technique Nedo, Tem	s, Inc. ecula, CA 92590			www.transc Tel: (800) 3			65 Fax:	(951) 719-3900
Features		nsor type		Load cells: electro-			at translate fo	rce or weig	ht into voltage	e; all transo	
Data acquisition,			elements incorporate bonded foil strain gages wired in a full wheatstone bridge configuration.  Data acquisition system: 16 channels; 12 bit resolution; 2 output analog PCI, USB, PCMCIA, or Firewire Bus depending on types. Software: 16 channel data logging software. LabView has package, and LabView full.								
	arc	cessing,		depending on types. Software: 16 channel data logging software, LabView base package, and LabView full development system.							
	Co	mmunic	ations	Direct wire connec	tion.						
	'Sr	nart' attı	ributes								
	Otl	her		Load cell digital di amplifier/condition							
2 Applicability											
2. Applicability											
Bridge Type   Slab  Rigid Frame  Swing			$\overline{\boxtimes}$ S	irder/Deck uspension ascule		☐ Truss☐ Cable-☐ Other:			⊠ Arc ⊠ Ver	h tical lift	
Bridge Compone	ent										
Deck	⊠ Timb	per:	☐ Plank☐ Other:	⊠ Nai	led laminated	⊠ Glu	ie-laminated	⊠ Pre	stressed lamin	nated [	Stressed timber
	⊠ Conc	crete:	Reinfor	ced Pre	stressed/post-ter	nsioned					
	⊠ Steel	l:	Grid Other:	⊠ Ort	hotropic	⊠ Bu	ckle plate	⊠ Coı	rugated steel	flooring	
	⊠ FRP:										
Superstructure	Primary  Mult Slab Truss Arch Othe	i-beam/g s membe l elemen	girder syster er	n: 🛚 Girder floo	or beam/diaphra	gm system	n 🛚 Tee	beam	⊠ Box	girder	☑ Channel beam
	Seconda	ery Elementer and ing:  hragmer plate tener	ent nd fastener:	⊠ Riveted/ ⊠ Cross	bolted		⊠ Welded ⊠ Lateral		⊠ Pin & ha ⊠ Sway	anger	⊠ Splice
	Bearing Fixed Expa Othe Other:	d insion:	⊠ Slidin <sub>i</sub>	g plate 🛛 Roller	⊠ Roo	cker 🗵	Pin and link	z ⊠ El:	astomeric	⊠ Pot	□ Restraining
Substructure	Abut	ment:		☐ Footing☐ Other:	⊠ Bridg	e seat	☐ Piles		⊠ Wall (s	stem/back/	wing)
	⊠ Pier/	bent/ext	ended pile:	☐ Pier cap☐ Other:	Shaft		⊠ Colum	n/stem	Subme	erged pile/p	pile cap/footing
Miscellaneous		-support er nd shoes ble bridg	red bridge	ial types of bridge (C Main/secondary cabl Cable bands	le	nchorage			☑ Dampinţ	g system	
Manitaning Into	uont.										
Monitoring Inte ☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	e ⊠ E ⊠ S □ V □ E	ettlemer Vire brea Prosion/s	ikage cour	<ul><li>✓ Misalign</li><li>✓ Mechani</li><li>✓ Loosene</li></ul>			☐ Connect	ction failure damage	ing/delaminat or deficiencie sing/opening		
Measurement M	etric					-	·		· · · · · · · · · · · · · · · · · · ·	-	
Strain     Temperature     Radar waves     Thermal wave			Magnetic t Acoustic v		☐ Accelera ☐ Electrica ☐ Magnetic ☐ Other:	l voltage/c	urrent	Chemica	e/humidity lev al composition nagnetic wave	ı	gamma ray, etc)





3. Cost		
Hardware	Sensor	Beam load cells: \$85~\$310 per unit.
		Other load cells/force sensors: \$345~\$795 per unit.
	Data acquisition system	DAQ PCI: \$1,425 (12 bit resolution) ~ \$1,625 (16 bit resolution).
		DAQ PCMCIA: \$1,625 (12 bit resolution) ~ \$1,825 (16 bit resolution).
		DAQ USB: \$2,025.
		DAQ Firewire Bus: \$3,725.
	Communication system	
	Data archiving system	
	Other	DAQ signal conditioning: \$245 (16 channel signal conditioning box), \$295 (dual channel strain gauge module).
Software	DAQ-DLS16 (16-channel	data logging software): \$195. LabView base package: \$995. LabView full development system: \$1,995.
Labor	Installation	
	Use	

4. Limitations	
Life expectancy	No official life expectancy.
Power	Power: 4 to 15V DC or 115 VAC 10% 60 Hz 3 Watts
Environmental conditions	0 to 50°C
Data storage/transfer/ processing	Windows 2000/ME/NT.
Other:	

5. Implementati	on Needs
Power source	AC, DC.
Accessibility	Direct access for data acquisition.
Technical expertise	Basic electronics skills. Manuals for each device available on website. Application assistance available through phone.
Other:	

1 to 4 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

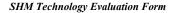
Information not available.

- Established in 1979, Transducer Techniques Inc. designs and manufactures a line of load cells, torque sensors, special purpose transducers and related instrumentation.
- Some of data acquisition systems and software are manufactured by National Instruments (www.ni.com).





1. General Inform	mation					
Description of Technology	University of Texas -	Austin.	performed by the Field		nstruction Automation Laborate	ory (FSCAL) at the
Manufacturer and Contact information	Design Analysis Asso	ociates, Inc.		www.waterlog		
Features	Sensor type		level and flow velocity		eric sensors (air temperature, w	rind speed,
	Data acquisition, processing, and archiving		g system, remote proces	ssing unit, remote	terminals/workstations.	
	Communications	Direct wire connection	on, celluar, radio, or sate	ellite.		
	'Smart' attributes					
	Other	The system can be bu can be purchased as a	uilt by selecting individ a complete system.	ual components f	from various manufactures of sp	pecialty equipment, or
2 Applicability						
2. Applicability						
Bridge Type   Slab  Rigid Frame  Swing		Girder/Deck Suspension Bascule	<ul><li>☐ Truss</li><li>☐ Cable</li><li>☐ Other</li></ul>	-stayed	<ul><li>☑ Arch</li><li>☑ Vertical lift</li></ul>	
Bridge Compone	ent Plank	□ Nailas	d laminated	lue-laminated	Prestressed laminated	Stressed timber
Deck	Other	_	_	iue-iaiiiiiateu	Frestressed laminated	Suessed tilliber
	Other		essed/post-tensioned			
	☐ Steel: ☐ Grid ☐ Other ☐ FRP:	Ortho	tropic 🔲 Bi	ickle plate	Corrugated steel flooring	
Superstructure	Primary Element  Multi-beam/girder syst  Slab  Truss member  Arch element  Other:  Secondary Element  Connector and fastener  Bracing:  Diaphragm  Cover plate		beam/diaphragm syster	m	Box girder    Box girder   Pin & hanger   Sway	☐ Channel beam ☐ Splice
	☐ Stiffener ☐ Other:  Bearing ☐ Fixed ☐ Expansion: ☐ Slidi: ☐ Other:  Other:	ng plate	□ Rocker [	☐ Pin and link	☐ Elastomeric ☐ Pot	Restraining
Substructure	Abutment:	☐ Footing ☐ Other: members	☐ Bridge seat subjected to scour.	⊠ Piles	☐ Wall (stem/bacl	k/wing)
	☐ Pier/bent/extended pile		☐ Shaft	☑ Column/st	tem Submerged pile	/pile cap/footing
Miscellaneous	☐ Strand shoes  2. Movable bridge			Ancho Other:	_ 1 3 7	
Monitoring Inter	est					
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expansion/contract  Settlement  Wire breakage  Erosion/scour  Environmental	☐ Misalignme ☐ Mechanical		Connectio	ling/scaling/delamination on failure or deficiencies mage joint closing/opening	
Measurement Me ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal waves	☐ Deflectio☐ Magnetic☐ Acoustic			current	Moisture/humidity level Chemical composition Electromagnetic waves (X-ray,	gamma ray, etc)







Hardware	Sensor		
	Data acquisition system	Approximately \$2,000.	
	Communication system		
	Data archiving system		
	Other		
Software			
Labor	Installation		
	Use	Approximately \$2,000~\$2,500 per year (25% of a system cost).	

4. Limitations			
Life expectancy			
Power			
Environmental conditions			
Data storage/transfer/ processing			

Power source	Battery, AC/DC, solar panel.
Accessibility	Direct access or unattended remote monitoring.
Technical expertise	Moderate training on system installation and control.

Upon agreement.

# 7. On-Going or Completed Bridge Related Projects and References

US Hwy 380 Bridge, Haskell County, Texas.

US Hwy 59 Bridges in Fort Bend County and Polk County, Texas.

US Hwy 90 Bridge, Liberty County, Texas.

# References:

- Haas, C., Weissmann, J., and Groll, T. "Remote Bridge Scour Monitoring: A Prioritization and Implementation Guideline," Texas DOT Report7-3970, Center for Transportation Research, University of Texas at Austin, April 1999.
- Groll, T., Haas, C., and Weissmann, J. "Bridge Scour Prioritization Model," ASCE Journal of Trasportation Engineering, Spring 1999.

# 8. Notes

The research performed at the University of Texas was intended to:

- Evaluate existing scour monitoring systems for connectivity to telemetry devices;
- Field test candidate systems for reliability and maintainability;
- Design a system for monitoring bridge scour from field offices and traffic control centers;
- Prepare a statewide implementation plan.





1. General Inform	mation											
Description of	Corrosi	on mon	nitoring o	f steel reinfo	orced cond	crete structure	s using e	mbedded instr	umentation	: long term corre	osion mor	nitoring including
Technology					, open circ	cuit potential (	(OCP), re			centration (Cl-)	and temp	perature.
Manufacturer and Contact informati				Inc. (VTI) 23, Charlotte	esville. V	A 22903		www.vated	_	com Fax: (434) 817	'-6170	
Features	Sensor						cluding			d a digital netwo		ice).
	Data acc process: archivir	ng, and	d		ntally prote	ected enclosus				gger is located egger connects to		o the structure in an rop serial
	Commu						via an ex	ternal cellular	transceiver			
	'Smart'	attribu	ites	Continuous	corrosion	monitoring w	ith alerti	ng capability.				
	Other											red to the support
2. Applicability												
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing				rder/Deck spension scule			⊠ Truss ⊠ Cable □ Other	e-stayed		⊠ Arch ⊠ Verti		
Bridge Compone												
Deck	Timber:		Plank Other:		☐ Naile	d laminated	☐ G	lue-laminated	☐ Pro	estressed lamina	ited [	Stressed timber
	Concrete:		Reinford Other:	ed	N Prestr	essed/post-ter	sioned					
- -	☐ Steel:		Grid Other:		Ortho	tropic	☐ Bı	uckle plate	☐ Co	rrugated steel fl	looring	
Superstructure	Primary Elen  ☐ Multi-bea  ☐ Slab  ☐ Truss men  ☐ Arch elen  ☐ Other:	m/gird nber nent	-	ı: 🗌 Gir	rder floor	beam/diaphra	gm syster	m 🔲 Tee	e beam	□ Вох д	irder	☐ Channel beam
	Secondary Ed Connecto Bracing: Diaphragi Cover pla Stiffener Other:	r and fa n			Riveted/bo Cross	lted		☐ Welded ☐ Lateral		☐ Pin & har ☐ Sway	ıger	Splice
	Bearing  Fixed Expansion Other:  Other:	n: [	Sliding	plate 🗌	Roller	☐ Roo	eker [	Pin and linl	k □E	lastomeric	Pot	Restraining
Substructure	Abutment	:		☐ Other		⊠ Bridg	e seat	Piles		⊠ Wall (st	em/back/	wing)
-	Pier/bent/	extend	led pile:	☐ Other	ap	Shaft		⊠ Colum	n/stem	Submer	ged pile/p	oile cap/footing
Miscellaneous	Additional Ed.  1. Cable-supp Tower Strand sh.  2. Movable b Electric b Other:	oorted of oes ridge	bridge   M		<i>ridge (Cas</i> ary cable		nchorage nclosures	☐ An		☐ Damping	system	
Monitoring Inter	est											
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expan Settler Wire I Erosic	nent reakag	ır	□ N □ N □ I				Conne	ction failure t damage	ling/delamination e or deficiencies osing/opening		
Measurement M	<u>etric</u>	_									_	
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	s	☐ Ma	agnetic fi coustic wa		nt	☐ Accelerat ☐ Electrical ☐ Magnetic ☐ Other:	voltage/			re/humidity leve cal composition magnetic waves		gamma ray, etc)





Sensor	Laura :
Sensor	\$1,195 per unit
Data acquisition system	
Communication system	
Data archiving system	
Other	
Free.	
Installation	T
Ilistaliation	
Use	
1	
	Communication system Data archiving system Other Free. Installation

4. Limitations	
Life expectancy	7 to 10 years conservatively. 20 to 30 years of expected life time.
Power	Inactive: 1.5 mAmps @ 12V. Active: 4.5 mAmps @ 12V.
Environmental conditions	-40°C to 70°C.
Data storage/transfer/ processing	
Other:	

Power source	System can be powered using local electrical power lines, optional solar collector and rechargeable battery.
Accessibility	Sensors need to be embedded.
Technical expertise	Minimal training.

30 days for 1-10 units, 60 days for larger amounts.

## 7. On-Going or Completed Bridge Related Projects and References

Route 29 bypass Bridge, Pleasant Valley Bridge, VA.

Central Expressway (CTE) Bridge, Singapore.

Other bridges in China.

## References:

- "Monitor Warns of Bridge Corrosion," Better Bridges, Better Roads, August 2003 pp. 88 90.
- "Embedded Miniature Sensors Detect Chloride in Bridge Decks," Civil Engineering, June 2003 pp. 42-43.
- "The Bridge Battle," Bridge Builder, December, 2002 pp. 14-18.
- Some references are available on company website.

- VTI is an electronic instrumentation company with activities in research, development and manufacturing.
- The instruments communicate with each other and an external datalogger using a digital protocol which is highly resistant to nearby EMI sources.
- The molded plastic enclosure gives moisture and chemical protection to the instrument's electronics while providing a rigid base for the electrodes.
- Optimally, one instrument should be embedded for every 100 ft<sup>2</sup>; a small number of instruments may be used and positioned at locations particularly prone to corrosion such as areas where water or road salts accumulate or at areas of greatest concern for corrosion that may be inaccessible to traditional probes after construction.
- · No calibration needed after installation.
- Each network connection can be up to 200 ft in length.
- VTI has partnered with Campbell Scientific to provide a complete 'turn key' solution including instrument, software and all components external to the structure.





1. General Informa	ation						
Description of Technology	structures.		oring and inspection sy	stem is based on	the analysis of the dynamic charac	teristic of	
Manufacturer and	Vienna Consulting Er			www.vce.at	52.20 5 42.1.002.06.51		
Contact information Features	Hadikgasse 60, 1140 Sensor type	Accelerometers (Kistl			53 39 Fax: +43 1 893 86 71 ensors, piezoelectric sensors, other	r sensors for	
	Data acquisition, processing, and	BRIREC software (de	recorder (data acquisition equipped with internal 3-dimensional Forced Balanced Accelerometer). software (developed for Microsoft Windows) provides quick and easy data transfer to a monitoring				
	archiving Communications	Direct wire connect, o	lynamic characteristic or Internet network.	or structure.			
	'Smart' attributes	Smart' attributes Automatic warning system for critical conditions					
	Other		esigned as 'all-in-one' esaved on the internal da		tion signal is measured in three din ther assessment.	nensions with	
2. Applicability							
Bridge Type Slab Rigid Frame Swing	$\overline{\boxtimes}$ $\circ$	Girder/Deck Juspension Bascule	☐ Truss ☑ Cable ☑ Other		☐ Arch ☐ Vertical lift t mainly Cable-supported bridge ty	vne	
Bridge Component	Taxable 1	, ascare	Zotner	. I to illintation ou	t manny cubic supported bridge ty	, pc.	
	Timber: Plank	☐ Nailed	l laminated Gl	ue-laminated	Prestressed laminated	Stressed timber	
	Concrete: Reinfo	rced Prestre	essed/post-tensioned				
	☐ Steel: ☐ Grid ☐ Other:	☐ Orthot	ropic Bu	ickle plate	Corrugated steel flooring		
Superstructure F	☐ FRP:  Primary Element  Multi-beam/girder syste  Slab  Truss member  Arch element  Other:	m: ⊠ Girder floor b	oeam/diaphragm syster	n 🛚 🖾 Tee bea	am ⊠ Box girder	☑ Channel beam	
	Secondary Element Connector and fastener Bracing: Diaphragm Cover plate Stiffener Other:	⊠ Riveted/bol □ Cross		⊠ Welded □ Lateral	⊠ Pin & hanger □ Sway	⊠ Splice	
[] [] <u>[</u> ]	Bearing   Fixed   Expansion:	g plate	☐ Rocker [	Pin and link	☐ Elastomeric ☐ Pot	Restraining	
	Abutment:	☐ Footing ☐ Other:	☐ Bridge seat	Piles	☐ Wall (stem/back/wi	ing)	
	Pier/bent/extended pile		Shaft     Shaft	⊠ Column/sto	em Submerged pile/pile	e cap/footing	
1 [2 2 [	☐ Strand shoes ☑ . Movable bridge	cial types of bridge (Cab Main/secondary cable Cable bands Motors and power	☐ Cable anchorage☐ Cable enclosures☐	Anchor	_ 1 0 7		
Monitoring Interes	<u>st</u>				<del></del>		
□ Crack/fracture     □ Section loss     □ Deformation     □ Debonding     □ Corrosion	☐ Expansion/contracti ☐ Settlement ☑ Wire breakage ☐ Erosion/scour ☑ Environmental	☐ Misalignme ☐ Mechanical		<ul><li></li></ul>	ling/scaling/delamination n failure or deficiencies nage joint closing/opening		
Measurement Met  ☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal waves	☐ Deflection ☐ Magnetic ☐ Acoustic			current 🔲	Moisture/humidity level Chemical composition Electromagnetic waves (X-ray, gar	mma ray, etc)	





3. Cost						
Hardware	Sensor	Temperature sensor: $€$ 420 (\$508, for $€$ 1 = \$1.21).				
		Kistler sensor (including 20m cable and strap): € 3,000 (\$3,630).				
		EPI sensor (including 50m cable and plate for levelling): € 4,000 (\$4,840).				
	Data acquisition system	BRIMOS-Recorder 4 channels (including battery charger and BRIREC software: €10,880 (\$13,165).				
		BRIMOS-Recorder 7 channels (including battery charger and BRIREC software: €12,880 (\$15,584).				
	Communication system	Variable.				
	Data archiving system	Variable.				
	Other	Additional PC (price variable).				
Software	Software BRIREC finishing software: included.					
	BRIMOS evaluation softw	BRIMOS evaluation software: € 2,900 (\$3,509) for 1 licence, €1,900 (\$2,299) for 2-10 licence, €1,000 (\$1,210) for > 10 licence.				
Labor	Installation	Variable depending on size of project.				
	Use	Minimal.				

Other: Service cost for monitoring project varies but typically four categories in terms of monitoring tasks (referring to standard bridge of 300m).

Category  $0: \sim \in 8,500$  (\$10,285) - General analysis of structure. Ambient acceleration measurement. Short in-situ evaluation, plausibility check, and report. Category I:  $\sim \in 13,000$  (\$15,730) - FEM model. Detailed evaluation of data. Report (finding, required measures, recommendations). Damage scenario. Ambient acceleration measurement of stay cables and external tendons.

Category II:  $\sim \in 55,000$  (\$66,550) - Instrumentation of piers and foundations. Periodic verifications. Comparison of basic measurement. Instrumentation of local areas (individual cross-sentions, piers, special components like construction joints).

Category III:  $\sim$   $\in$  145,000 (\$175,450) - Exmination of structural components. Installation, establishment of a connection for remote control and maintenance of system. Long-term assessment, Video monitoring. Selection of criteria for possible trigger control. Establishment of an automatic warning system for critical conditions.

4. Limitations	
Life expectancy	2 year guarantee and much longer life expectancy.
Power	12V DC or 110/230V AC
Environmental conditions	-20°C to 60°C, up to 95% at 50°C relative humidity (non-condensing).
Data	
storage/transfer/	
processing	
Other:	

5. Implementati	on Needs
Power source	AC/DC, solar panel.
Accessibility	Direct access or remote monitoring and control.
Technical expertise	Simple trainning on equipment. Basic computer skills and knowledge on dynamics.
Other:	

#### 6. Availability

Approximately 4 weeks (for BRIMOS-Recorder 4 channels) to 10 weeks (for BRIMOS-Recorder 7 channels); Upon request otherwise (e.g., customized products and monitoring services, etc.); System update is available as needed.

# 7. On-Going or Completed Bridge Related Projects and References

Danube Bridge, Donaustadt Bridge, Spittelau Bridge, Tulln Bridge, Hainburg Bridge, Vils Bridge, Voest Bridge, Hall West Bridge, Austria. Gi-Lu bridge, Kao Ping Hsi bridge, Taiwan.

Olympic Grand bridge, Korea.

Ludwigshafen bridge, Germany.

#### References

- Herman Van der Auweraer, and Bart Peeters. "Smart Processing of Data from Permanent Monitoring Systems: Innovations and Needs," Presentation at the 5<sup>th</sup> SAMCo Workshop, January 26-27, 2004, (www.samco.org/download/ws5/auweraer.pdf).
- Wenzel, H. "On the Performance and Durability of Stay Cables," Vienna Consulting Engineers.
- Numerous case studies and references are availble on company website.

- Since the formation in 1980, VCE has been involved with major operations in Austria, Taiwan, Korea, Eastern Europe, the Middle East and Africa.
- BRIMOS system enables the assessment of the susceptibility of cables with regard to the two most frequent cases of cable vibrations: galloping at higher wind speeds and wind-rain-vibration at lower wind speeds.
- Other features and capabilities of BRIMOS include: Assessment of current condition of structure; Maintenance and rehabilitation planning; Traffic analysis; Life cycle predictions; Environmental and seismic assessment.





Description of Technology	matr	Corrosion monitoring of reinforcing bar and other steel components: onset of corrosion, cessation of corrosion, and intensity of corrosion growth.										
Manufacturer and	d	VETEK Sys	tems Corr	oration				www.veteks	systems.con	n		
Contact informat	ion	6 Oak Road,		ID 21921				Tel: (410) 39	98-7131	Fax: (410) 398-0		
Features		Sensor type		V2000 electrode: a solid silver-silver chloride wire electrode wrapped in a permeable, non-conducting PVC covering. Corrosion Penetration Rate Monitoring (CPMP) system: monitors for the rate of penetration of corrosion conditions from the surface into a concrete structure.								
Data acquisition,			Commercially available hand-held volt meters: can measure one electrode/sensor. Standard data logger with CMS									
processing, and			measurebox and connecting module: can measure up to 6x16 electrodes. System can be setup to store data to a PC									
	archiving Communications			either automatically or by mannual input.  Direct wire connection.								
	'Smart' attributes			Direct wii	e connectic	)II.						
			outes									
		Other				ocate corrosion aral steel eleme		hen their existe	ence is indic	ated by the outpo	ut of the	V2000 cable on
2. Applicability												
Bridge Type												
⊠ Slab				irder/Deck			Truss	. 1			11.0	
<ul><li>☐ Rigid Frame</li><li>☐ Swing</li></ul>				uspension ascule			⊠ Cable ☐ Other	-		₩ vertica	11 1111	
Bridge Compon	ont			useure			otner	•				
Deck		-	Plank Other:		☐ Naile	d laminated	☐ Gl	ue-laminated	☐ Pres	stressed laminate	d [	Stressed timber
		Concrete:	Reinfo Other:	rced	□ Prestr	ressed/post-ten	sioned					
		Steel: [	Grid Other:		Ortho	tropic	Bu	ickle plate	☐ Cor	rugated steel floo	oring	
	П	FRP:	_ Other.									
Superstructure		mary Element Multi-beam/gi Slab Truss member Arch element Other:	rder syste	m: 🛚 G	irder floor	beam/diaphrag	gm syster	n 🛚 Tee	beam	⊠ Box giro	der	☐ Channel beam
	Sec	ondary Elemen Connector and Bracing: Diaphragm Cover plate Stiffener Other:		_	Riveted/bo Cross	lted		☐ Welded ☐ Lateral		☐ Pin & hange☐ Sway	er	Splice
		Other:	□ Slidin	g plate	Roller	☐ Roc	ker [	☐ Pin and link	□ Ela	astomeric [	Pot	Restraining
Substructure	Oth	Abutment:		⊠ Foot		⊠ Bridge	e seat	⊠ Piles		⊠ Wall (ster	n/back/v	wing)
		Pier/bent/exter	nded pile:	⊠ Pier	cap	Shaft     Shaft		⊠ Column	/stem	Submerge	ed pile/p	ile cap/footing
Miscellaneous	1. C	ditional Element Cable-supporter Tower Strand shoes Movable bridge Electric brakes	d bridge	Otherial types of Main/second Cable bands Motors and	<i>bridge (Ca</i> dary cable	☐ Cable ar	nchorage nclosures	⊠ Anc	er: Tensioni	☐ Damping sy ng strands. ☐ Other:	ystem	
Monitoring Inte	rest	· · · · ·		-					-	<u> </u>		
☐ Crack/fractur☐ Section loss☐ Deformation☐ Debonding☐ Corrosion☐		Expansion/ Settlement Wire break Erosion/sco	age our				lfunction	Connect	tion failure damage	ng/delamination or deficiencies sing/opening		
Measurement M	letric		3-a ·	/4: 1			:/ '1	.: F		/ : 1': 1		
☐ Strain ☐ Temperature ☐ Radar waves ☐ Thermal wave	es	□ 1 □ 2	Magnetic Acoustic v		ent	☐ Accelerat ☐ Electrical ☐ Magnetic ☐ Other:	voltage/		Chemica	humidity level l composition agnetic waves (2	X-ray, g	amma ray, etc)





Hardware	Sensor	V2000 monitoring public/matery \$22 (<100 m); \$10.20 (hottypen 100 m to 1,000 m); \$17.50 (>1,000 m)
naidwaie	Sensor	V2000 monitoring cable/meter: \$22 (<100 m); \$19.20 (between 100 m to 1,000 m); \$17.50 (>1,000 m).
		Standard CPMP/unit: \$912 (for 3 or less), \$800 (for 4 to 25 units); \$720 (for more than 25 units).
		TDR cable: available in length of 100 to 1000 ft increments (individual quote).
	Data acquisition system	Individual quote for advanced CPMP (built in digital data loggers) and TDR instrument.
	Communication system	
	Data archiving system	
	Other	
Software		
Labor	Installation	
	Use	
	636	

4. Limitations	
Life expectancy	30 years plus.
Power	Standard batteries for hand-held voltmeter. Main line power supply for data logger.
Environmental conditions	-30 to 70°C.
Data storage/transfer/ processing	
Other:	

Power source	Battery, AC/DC.	
Accessibility	Direct access needed for data acquisition.	
Technical expertise	Minimal training. Basic electronics and computer skills.	

2 to 8 weeks.

# 7. On-Going or Completed Bridge Related Projects and References

US20 Bridge, Grundy County, Iowa, 2002.

Lieserschlucht Bridge, Austria, 2001.

Vancouver HPC Beam Bridge, Vancouver, Canada, 2000.

Murderkill River Bridge, Frederica, Delaware, 1999.

Pilsen Arch Bridge, Pilsen, Czech Republic, 1995.

Many other projects in many countries.

#### References

- Lee, Y.S. "Evaluation of Bridges Strengthened or Newly Constructed with Innovative Materials," MS Thesis, Iowa State University, Ames, Iowa, 2003.
- Weitek, B. "Monitoring the Corrosion of Steel in Concrete," FIP Symposium on Post-tensioned Concrete Structures 1996, London, UK, September 1996.

- VETEK is a US corporation affiliated with CMS in Austria.
- The use of VETEK's embeddable sensors offers an ability to monitor an interior state of a structure by measuring parameters that can be used as reliable indicators of the likelihood of corrosion in the surrounding area. Although the sensor does not address the specific electrochemical mechanisms, it provides a monitoring system to measure the basic electrochemical processes.
- For existing structures, some destruction is required in order to install the necessary monitoring sensors/cables.





1. General Infor	mation										
Description of			ion sensing products:					lies, accele	rometer switch		
Technology  Manufacturer and			n Based Management	Systems, and ac		er accessories. www.vibrame					
Contact informati	ion 195 Clarksv	ille Road,	Princeton Jct, NJ 085			Tel: (609) 716	5-4130 Fax: (609)				
Features	Sensor type		Accelerometers. Mo suitable for long cab frequency. Model 51	le lengths (up to	1,000 ft).	Model 1030: 5		n output, lo	w noise, low		
Data acquisition, processing, and archiving			Sensor Highway (condition based monitoring systems): low-cost, advanced on-line monitoring system capable of monitoring of up to 4,000 points (or 4,000 sensors); monitoring of almost any parameter (vibration, temperature, pressure, etc).								
	Communica	Direct wire connection, Ethernet/Internet or other wireless communications upon request.									
	'Smart' attr	ibutes	Vibra-Metrics' patented Sensor Highway based monitoring systems offer fully automated, unattended remote data acquisition and alarm reporting.								
	Other			Power supply devices: single and multi-channel low noise, portable battery powered accelerometer power supplies, as well as line powered units designed for lab use, rack mount, and other applications.							
2. Applicability											
Bridge Type  ⊠ Slab  ⊠ Rigid Frame  ⊠ Swing		$\overline{\boxtimes}$ S	irder/Deck uspension ascule		Truss Cable-sta	ayed	⊠ A ⊠ V	rch ertical lift			
Bridge Compone	e <u>nt</u>										
Deck	Timber:	Plank	⊠ Naile	ed laminated	⊠ Glue-	-laminated	Prestressed lam	ninated	X Stressed timber		
	Concrete:	Other: Reinford Other:	rced Prest	ressed/post-tensi	ioned						
	⊠ Steel:	Grid Other:	⊠ Orth	otropic	⊠ Buck	le plate	☐ Corrugated stee	el flooring			
Superstructure	□ FRP:  Primary Element										
	Multi-beam/g     Slab     Truss membe     Arch element     Other:     Secondary Eleme     Connector an     Bracing:     Diaphragm     Cover plate	r ent	m: ⊠ Girder floor □ Riveted/bo ⊠ Cross	beam/diaphragn		☑ Tee be Welded Lateral	eam ⊠ Bo □ Pin & ⊠ Sway	x girder	☑ Channel beam ☐ Splice		
	Stiffener     Other:      Bearing	⊠ Slidin	g plate ⊠ Roller	⊠ Rock	er 🛛 I	Pin and link		⊠ Pot	■ Restraining		
Substructure	Other:  Abutment:		Footing	☐ Bridge	seat	⊠ Piles	☐ Wall	(stem/back	t/wing)		
	☑ Pier/bent/exte	ended pile:	Other:	Shaft     Shaft		⊠ Column/s	tem Subr	nerged pile	/pile cap/footing		
Miscellaneous	Additional Eleme  1. Cable-supporte  Tower  Strand shoes  2. Movable bridg  Electric brake  Other:	ed bridge	Other: ial types of bridge (Co Main/secondary cable Cable bands  Motors and power	Cable and	chorage closures	ridge, etc)  Ancho Other:	_	ing system			
Monitoring Inte											
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expansion Settlemen Wire brea Erosion/so Environm	t kage cour	☐ Misalignn☐ Mechanic		unction	☐ Connection ☐ Impact da	Iling/scaling/delamin on failure or deficiend image gioint closing/openin	cies			
Measurement M  Strain		Deflection	/displacement		on/vibration	 n П	Moisture/humidity 1	evel			
Temperature Radar waves Thermal wave		Magnetic : Acoustic v	field/flux	☐ Electrical v	oltage/cur vaves	rent 🔲	Chemical compositi Electromagnetic wa measure all most any	on ves (X-ray,			





3. Cost						
Hardware	Sensor	CBM 2000: \$1,295 per unit.  Model 1030: \$1,390 per unit.  Model 5102: \$550 per unit.				
	Data acquisition system	Sensor Highway system is priced based on specification.				
	Communication system					
	Data archiving system					
	Other	12-channel amplifier integrator (digital level meter switch selectable, rack mount filgers): \$8,695. 6-channel power supply signal conditioner (including fault and clipping indicators, isolated outputs): \$2,595.				
Software						
Labor	Installation					
	Use					

Other: Miniature battery power supply (single channel): \$255 (15V DC, 2mA output), \$415 (Ni-Cad battery, 3 position gain switch, 24V DC output). 110V AC line-input power supplies: \$510 (10-32/BNC, 24V DC), \$650 (3 channels, 24V DC), \$835 (6 channels, rack mount, 24V DC), \$1,170 (12 channels).

4. Limitations	
Life expectancy	No official life expectancy.
Power	15 to 30V DC. 110/220V AC.
Environmental conditions	Accelerometers: -40 to 121°C.
Data storage/transfer/ processing	
Other:	

Power source	Battery, AC/DC.	
Accessibility	On-line remote monitoring.	
Technical expertise	Minimal training. Basic electronics and computer skills. Technical support available on-line or by phone.	

#### 6. Availability

Accelerometers: 2 to 5 weeks. Sensor Highway system: 3 months.

## 7. On-Going or Completed Bridge Related Projects and References

Bridge related project information not available.

- For nearly thirty years, Vibra-Metrics has designed, manufactured and supplied vibration sensing products including accelerometers (vibration sensors), accelerometer power supplies, accelerometer switch boxes, online Condition Based Management Systems, and accelerometer accessories.
- The company offers a broad array of engineering, design and support services for various applications.
- The Sensor Highway is capable of collecting vibration, temperature, pressure and other parameter data from up to 4000 sensors throughout a facility and transporting the information back to the controller or a processing PC for surveillance and analysis.
- The Vibralarm Supervisory System is a key feature of the on-line Sensor Highway System; it allows vibration monitoring on site and from remote locations anywhere via modem.
- Vibralarm's advanced software provides a wide range of graphical applications that are simple to use; real-time vibration data can be quickly accessed through Vibralarm's various graphical display screens.
- To access the information the user clicks or points to a particular area of the screen; the system then advances to the next display that provides additional vibration data.
- Displays include the Bar graph Screen, Unit or Group Display and the Channel Screen.





1. General Infor	mation											
Description of Technology	Manufactur	er and sup	plier of accelerometer	rs and vibration	n sensors.							
Manufacturer and Contact informat		,	nc. iithersburg, Maryland	20878		www.wilcox Tel: (301) 33		:: (301) 330-8873				
Features Sensor type			Acclerometers (hig	h frequency an odel 731A/P31	): high ser	quency) and vibr	ation sensors.	Seismic accelero	meter and power tronics at sub micro-g			
	Data acquisition, processing, and archiving		•	,	<u> </u>							
	Communica	tions										
	'Smart' attr	butes										
	Other			Other various type of accelerometers and vibration sensors are available (e.g., general purpose accelerometers and high temperature accelerometers).								
	1											
2. Applicability Bridge Type												
Slab  ☐ Rigid Frame ☐ Swing		$\boxtimes$ S	Girder/Deck Suspension Bascule		□ Truss     □ Cable     □ Other	e-stayed			t			
Bridge Compon												
Deck	_	□ Plank     □ Other:		led laminated		lue-laminated	□ Prestres	ssed laminated				
	_	Reinfo     □ Other:	_	stressed/post-te								
	⊠ Steel:	⊠ Grid □ Other:	⊠ Ortl	notropic	⊠в	uckle plate	☐ Corrug	ated steel flooring	S			
~	⊠ FRP:											
Superstructure	Primary Element  ☐ Multi-beam/g ☐ Slab ☐ Truss membe ☐ Arch element ☐ Other:	irder syste r	em: 🛛 Girder floo	or beam/diaphra	agm syste	m ⊠ Tee b	oeam	⊠ Box girder	⊠ Channel beam			
	Secondary Eleme Connector and Bracing: Diaphragm Cover plate Stiffener Other:		☐ Riveted/I☐ Cross	oolted		☐ Welded ☐ Lateral		] Pin & hanger ] Sway	☐ Splice			
	Bearing  Fixed  Expansion:  Other:	Slidin	g plate	☐ Ro	ocker	☐ Pin and link	☐ Elasto	meric Po	ot Restraining			
Substructure	Other:  Abutment:		Footing	⊠ Bridg	ge seat	□ Piles		☑ Wall (stem/ba	ck/wing)			
	☑ Pier/bent/exte	nded pile:		⊠ Shafi	t	Column/	/stem	Submerged pi	le/pile cap/footing			
Miscellaneous	Additional Eleme  1. Cable-supporte	ed bridge	Other: cial types of bridge (C Main/secondary cabl Cable bands Motors and power	e Cable	anchorage enclosure	e	r:	Damping syster Other:	n			
Monitoring Inte		_			_							
☐ Crack/fracture ☐ Section loss ☐ Deformation ☐ Debonding ☐ Corrosion	Expansion  Settlemen  Wire brea  Erosion/so  Environm	t kage cour	☐ Misalign ☐ Mechani ☐ Loosenes			☐ Connect ☐ Impact d	alling/scaling/ ion failure or o lamage /e joint closing	deficiencies				
Measurement M												
Strain Temperature Radar waves Thermal wave		Magnetic Acoustic		☐ Accelera☐ Electrica☐ Magneti☐ Other:	al voltage	current	Moisture/hu Chemical co Electromagi	omposition	y, gamma ray, etc)			





3. Cost		
Hardware	Sensor	General purpose acclerometers: \$69~\$370 per unit.
		High temperature accelerometer: \$395 per unit.
		Low frequency acclerometer: \$335~\$375 per unit.
		High frequency accelerometer: \$325 per unit.
		Velocity loop powered Sensors: \$275~\$445 per unit.
	Data acquisition system	
	Communication system	
	Data archiving system	
	Other	Seismic Accelerometer and Power Amplifier System (731A/P31) with R6-2T-J9-10 cable: \$1,250.
Software		
Labor	Installation	
	Use	
Other: MaxFlex D	ata collection cables: \$70~\$1	80 each.
Cable termination	box: \$90 (for 2-channel) $\sim$ \$1	135 (for 4-channel)

Magnetic mounting base: \$90~\$150 each.

4. Limitations	
Life expectancy	No official life expectancy.
Power	Model 731A/P31: Two 9V Alkaline for internal batteries (>75 hours of battery life). Low frequency accelerometers and General purpose accelerometers: 18-30V DC.
Environmental conditions	Model 731/P31: -10 to 60°C temperature range, vibration limit of 10g peak.  Low frequency accelerometers and General purpose accelerometers: -50 to 120°C temperature range.
Data storage/transfer/ processing	
Other:	

5. Implementati	on Needs						
Power source	Battery, DC.						
Accessibility	Direct access needed for sensor installation.						
Technical expertise	Minimal. Training available.						
Other:							

#### 6. Availability

1 to 4 weeks for standard products.

# 7. On-Going or Completed Bridge Related Projects and References

EL Hormiguero Bridge, Colombia.

## References:

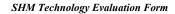
- Thomson, P., Marulanda, J., and Caicedo, J. "Real time health monitoring of civil infrastructure systems in Colombia," Proceedings of SPIE, 2001.
- · Caicedo, J.M., Marulanda, J., Thomson, P., and Dyke, S.J. "Monitoring of Bridges to Detect Changes in Structural Health," Proceedings of the 2001 American Control Concrete, Arlington, Virginia, 2001.

- · Wilcoxon Research was founded in 1960 and has been manufacturing a wide range of vibration instrumentation.
- Other available manufacturing and test equipment ranges from basic precision machinery for providing high quality sensor components, to custom-built machinery specifically designed for transducer fabrication.
- Wilcoxon offers customized training programs both on and off-site. Training topics include vibration analysis, sensor technology, installation tips and techniques, sensor selection and others upon request.





1. General Inforn	nation									
Description of Technology										
Manufacturer and Contact information			Inc. (WTI) te 210, Austin, Texas 78728			www.wittentech.com Tel: (512) 388-1112 Fax: (512) 388-1114				
Features	Sensor type		The standard CART system uses a fixed array of 9 transmitters and 8 receivers. Each radar element in the array is a standard ultra-wideband GPR that broadcasts an impulse with a frequency spectrum from about 50 to 400 MHz							
	Data acquis		The array is controlled by special electronics that fire the transmitter elements and controls the receivers in							
	processing, archiving	and	sequence to create 16 standard bi-static GPR channels covering a 2 m swath on the ground. In this standard "bi-static" mode of operation, each transmitter fires twice in sequence, with each firing being recorded by an adjacent receiver. Image processing and visualization software is used to extract feasures from the 3D radar images.							
	Communic	ations								
	'Smart' attr	ributes								
	Other		A multi-static mode possible. On paved s						the receivers, is also er hour.	
2 Applicability								•		
2. Applicability Bridge Type										
⊠ Slab		$\boxtimes$ C	Girder/Deck		Truss			Arch		
<ul><li>☒ Rigid Frame</li><li>☒ Swing</li></ul>			Suspension Bascule		☐ Cable-stayed☐ Other:			∨ Vertical lift		
Bridge Componer	nt	<u> </u>	vascuic		_ Other.					
Deck	Timber:	☐ Plank ☐ Other:	☐ Naile	ed laminated	☐ Glue-	laminated	Prestres	ssed laminated	☐ Stressed timber	
	Concrete:	Reinfo	rced Prest	ressed/post-tens	ioned					
	Steel:	Grid Other:	Orth	otropic	Buckl	e plate	Corruga	ated steel flooring	,	
	FRP:									
	Primary Elemen		m: Girdar floar	beam/diaphragi	m system	☐ Tee	haam	☐ Box girder	☐ Channel beam	
	Slab	giruci syste	III. Gildel Hooi	ocam/diapinagi	iii systeiii	☐ 1ee	beam	☐ Box girdei	Chaimer beam	
	☐ Truss member									
	☐ Arch element ☐ Other:	Į.								
	Secondary Elem							_		
	☐ Connector an ☐ Bracing:	d fastener:	☐ Riveted/b ☐ Cross	olted		Welded Lateral		] Pin & hanger ] Sway	☐ Splice	
	☐ Diaphragm		L C1033		Ы	Laterar	_	Joway		
	Cover plate									
	☐ Stiffener ☐ Other:									
	Bearing									
	☐ Fixed ☐ Expansion:	☐ Slidin	g plate  Roller	☐ Rock	xer □ F	in and link	☐ Elasto	meric	ot Restraining	
	Other:		8 k-mm							
Substructure	Other:  Abutment:		☐ Footing	Bridge	seat	Piles		☐ Wall (stem/ba		
			Other:							
	☐ Pier/bent/exte	•	☐ Pier cap ☐ Other:	☐ Shaft		Column	n/stem	Submerged pil	le/pile cap/footing	
	Additional Elements  1. Cable-support		rial types of bridge (Co	able-supported,	Movable br	ridge, etc)				
	☐ Tower		Main/secondary cable	Cable and	chorage	☐ Anc	hor rod	] Damping systen	n	
	Strand shoes	_	Cable bands	Cable en	closures	Oth				
	<ol> <li>Movable bridg</li> <li>☐ Electric brake</li> </ol>		Motors and power	☐ Operating	g machiner	v and equip	ment [	Other:		
	Other:		intotors una power	<u> </u>	<u> </u>	y una equip		, omer.		
Monitoring Inter			_			_				
☐ Crack/fracture☐ Section loss	Expansion						palling/scaling/			
□ Deformation	n									
<ul><li>☑ Debonding</li><li>☑ Corrosion</li></ul>	☐ Erosion/s ☐ Environm		☐ Looseness ☐ Other:	and pounding		☐ Excessi	ve joint closing	/opening		
Measurement Me		Cillai	☐ Other.							
Strain Deflection/displacement Acceleration/vibration Moisture/humidity level										
☐ Temperature		Magnetic		_	voltage/cur		Chemical co			
Radar waves	, 片	Acoustic v	vaves	☐ Magnetic v	waves	L	∠ Electromagr	ietic waves (X-ray	y, gamma ray, etc)	







3. Cost					
Hardware	Sensor				
	Data acquisition system				
	Communication system				
	Data archiving system				
	Other				
Software					
Labor	Installation				
	Use				
Other: Cost depends on the area surveyed and surface conditions, but is typically between \$0.15 to \$0.40 per sq ft; an average of about \$0.25 per sq ft.					

4. Limitations

Life expectancy No official life expectancy.

Power

Environmental conditions

Data storage/transfer/ processing

50 to 400 MHz bandwidth.
16 channels at 1 ft/s (1km/hr).

5. Implementati	on Needs
Power source	Batterry.
Accessibility	Direct access needed for monitoring.
Technical expertise	Moderate training on how to operate the system.
Other:	

## 6. Availability

Upon agreement.

# 7. On-Going or Completed Bridge Related Projects and References

Other: Resolution is approximately 2 to 3 inches.

Information not available.

- WTI was founded in 1994 and offers geophysical mapping services using the CART system. Over the past two years WTI has surveyed and interpreted over 2 million square feet of radar data.
- The radar array in the CART Imaging System can be mounted in a trailer that is towed by a vehicle or in a deck mount in front of a commercial riding lawnmower.
- A system with higher-frequency elements, having a spectrum between 100 and 650 MHz, has also been tested.
- MALÅ GeoScience (www.malags.com) is the manufacturer of the CART imaging system hardware.

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